

Analysis of Impactor Residues in Tray Clamps from the Long Duration Exposure Facility

Part 2: Clamps from Bay "B" of the Satellite

Ronald P. Bernhard
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FEBRUARY 1994

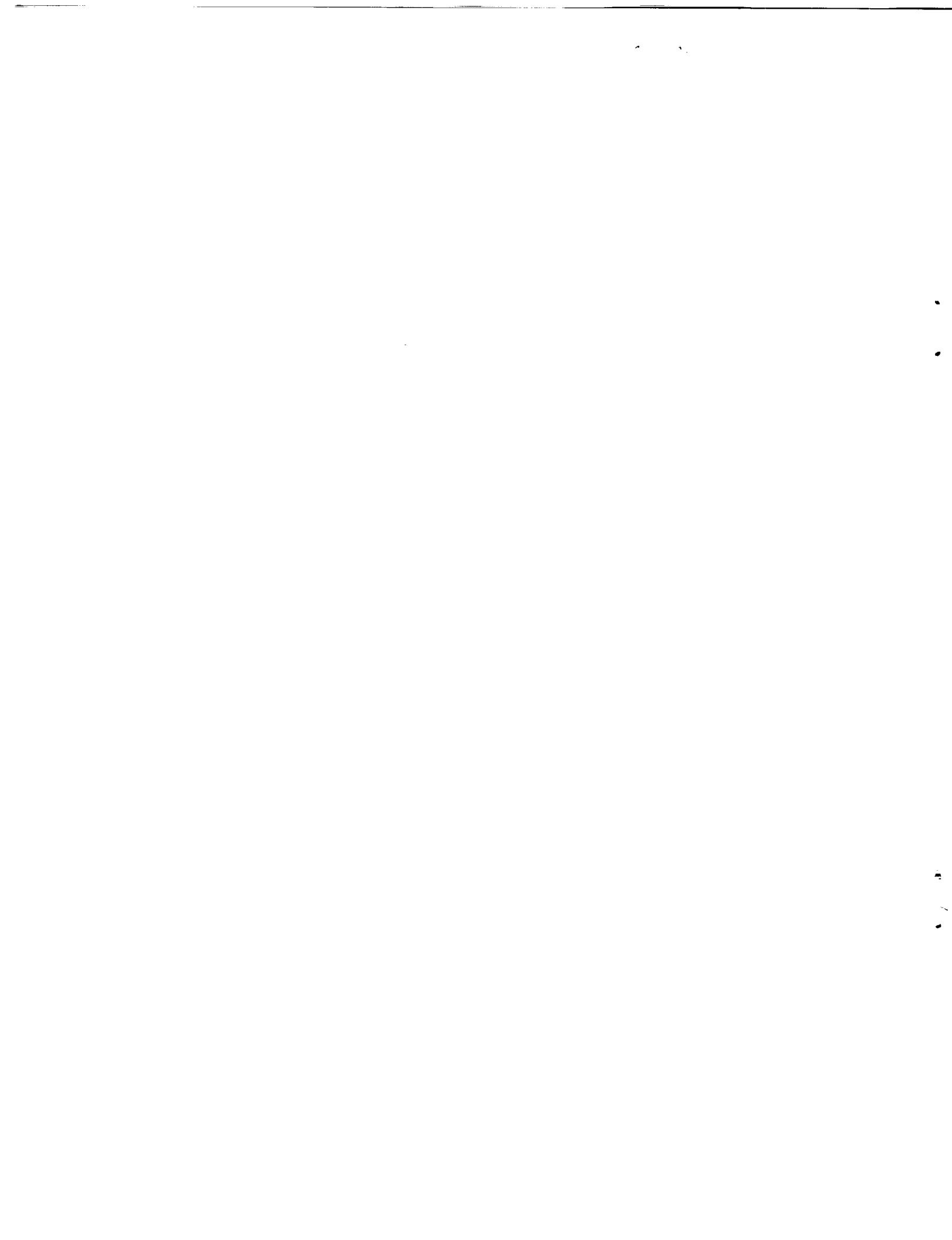


(NASA-TM-104784) ANALYSIS OF
IMPACTOR RESIDUES IN TRAY CLAMPS
FROM THE LONG DURATION EXPOSURE
FACILITY. PART 2: CLAMPS FROM BAY B
OF THE SATELLITE (NASA) 275 P

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NASA Technical Memorandum 104784

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from the Long Duration Exposure Facility**

Part 2: Clamps from Bay "B" of the Satellite

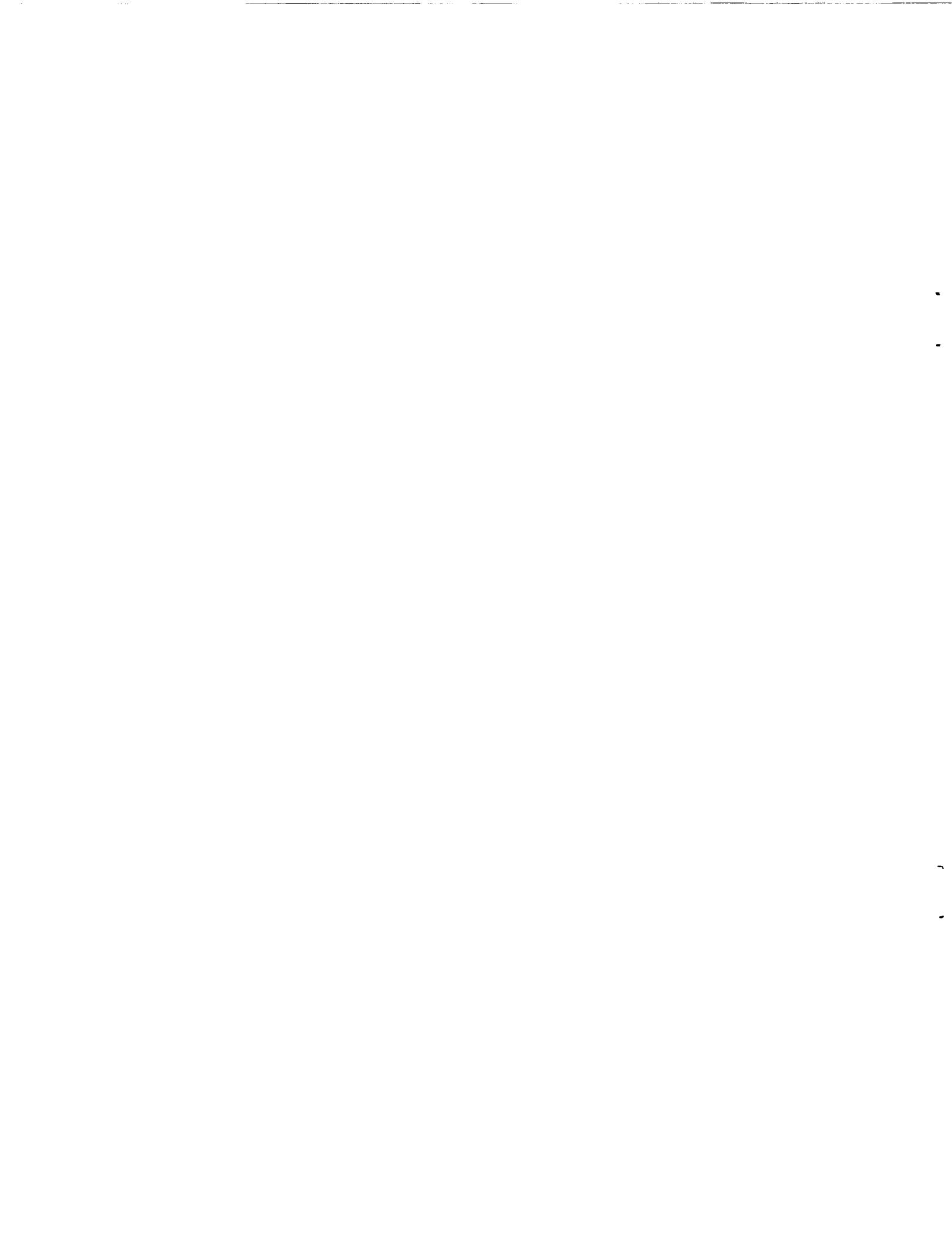
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**National Aeronautics and
Space Administration**

**Solar System Exploration
Division
1994**



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Acronyms

EDXA	energy dispersive X-ray analysis
FOILS	Facility for Optical Inspection of Large Surfaces
JSC	NASA/Lyndon B. Johnson Space Center
LDEF	Long Duration Exposure Facility
LEO	low Earth orbit
M&D SIG	Meteoroid & Debris Special Investigation Group
SEM	scanning electron microscopy

Introduction

The Long Duration Exposure Facility (LDEF) was placed in low-Earth orbit (LEO) in 1984 and was recovered 5.7 years later. The LDEF hosted several individual experiments that were specifically designed to characterize critical aspects of meteoroid and debris environment in LEO. It was realized from the beginning, however, that the most efficient use of the satellite would be to examine the entire surface for impact features. In this regard, particular interest has centered on common exposed materials that faced in all LDEF pointing directions. Among the most important of these materials has been the tray clamps. Therefore, in an effort to understand the nature of particulates in LEO and their effects on spacecraft hardware better, we are analyzing residues found in impact features on LDEF tray clamp surfaces. This catalog presents all data from clamps from Bay B of the LDEF. NASA Technical Memorandum 104759 (published March 1993) has cataloged impacts that occurred on Bay A. Subsequent catalogs will include clamps from succeeding bays of the satellite.

All LDEF experiment trays were held in place by a series of aluminum clamps (fig. 1). Each clamp had an exposed area of approximately 58 cm². One-half of the LDEF tray clamps have been archived at the NASA/Johnson Space Center (JSC) by the Meteoroid & Debris Special Investigation Group (M&D SIG). These archives are available for study by qualified investigators. For more information regarding these materials, contact the JSC Curatorial Facility. The remaining half of the clamps are being studied by the LDEF Materials Space Investigation Group.

Optical scanning of clamps—beginning with Bay A Row 01 and working through the entire satellite—is being documented in the Facility for Optical Inspection of Large Surfaces (FOILS) at JSC to locate and document impact features that are as small as 30 microns. These impacts are then examined by scanning electron microscopy/energy dispersive X-ray analysis (SEM/EDXA) to characterize further those features that contain appreciable impactor residue. Based upon the bulk composition of those residues and using criteria developed at JSC^[2], we have made a preliminary discrimination between micrometeoroid- and space debris-containing impact features. These data are in a catalog format that includes (1) an optical photograph of each clamp, (2) a secondary electron image of the impact, (3) associated parameters such as impact feature size, (4) an EDXA plot of the residue, (5) impactor origin (if applicable), and (6) a curatorial number that will facilitate requests for specific impact features by interested investigators. All results are being input into the M&D SIG computerized database, which documents all LDEF meteoroid and debris results and is accessible to investigators via SPAN, Internet, or modem.^[2]

LDEF Tray Clamps

LDEF experiment trays were held in place by a series of chromic-anodized aluminum (6061-T6) clamps (fig. 2). Eight clamps were used to attach the experiment trays on each of the 12 sides of the LDEF, while experiment trays on the Earth and space ends were held in place by 12 clamps. Each clamp was fastened to the spacecraft frame using three stainless-steel hex bolts. Clamps exposed an area of approximately 58 cm² each (4.8 cm × 12.7 cm × 0.45 cm, minus the bolt coverage). All 774 LDEF clamps were surveyed for impact features greater than 0.5 mm in diameter during experiment tray deintegration at the NASA/Kennedy Space Center. Some 337 out of 774 LDEF tray clamps have been archived by the M&D SIG in the Curatorial Facility at JSC and are available for scientific examination by qualified individuals.

A clamp numbering scheme was devised that would provide hardware location information with respect to its position within a particular bay (fig. 2). From the labeling scheme, it can be seen that a clamp occupying position 1 of Bay A02 would be identified by the label A02-C01, with A02 indicating the experiment location of Bay "A" and Row "02", and with C01 interpreted as "C" for the clamp and "01" being the clamp number. Each clamp uses a Cartesian coordinate system to reference impact locations on exposed surfaces. The X and Y coordinates were measured in millimeters using a standard origin assigned by the M&D SIG at the lower left corner of each clamp (fig. 3).

Results

Each of the clamps was optically scanned. All impact features greater than 40 microns (and some as small as 30 microns) were labeled and their position was documented. After scanning, an optical photograph was taken of the clamp illustrating each of the impact features located optically. Clamps that contained no detectable impact features are not included in this catalog. These clamps are B02-C05, B03-C01, B03-C06, B03-C08, and A04-C01, which are still available to individuals for further analysis. SEM/EDXA was then conducted on each feature that has been identified optically. Not all features identified are high-velocity impacts. In some cases, because of resolution limits during optical inspection, clamp manufacturing flaws, handling flaws, and contamination spots were mistakenly identified as impact features. During SEM/EDXA analysis, these features were properly identified and labeled as such (figs. 4 through 7). These features include craters and pits caused during the manufacturing and handling of the clamps. When clamp edges were ground smooth,

abrasive grit could become trapped between the clamps when they were stacked one on top of the other. Movement caused these grains to roll and leave tracks and pits.^[1] The secondary electron images were obtained at 30 deg from normal. Because the initial intent of this survey was to identify only those impacts that contained large amounts of micrometeoritic residue, a minimal amount of time was spent analyzing for small or unobvious projectile remnants. The EDX spectra obtained were qualitative but served to provide a basic classification of either "natural" or "manmade" for residues, although many of the impacts are classified as having no definite origin. Clamp impacts that have no detectable residues by techniques were used to display a composition typical of the clamp aluminum alloy. Although the exact composition differed slightly from example to example, these spectra were recognizably the same. For this reason, a standard clamp aluminum alloy spectrum is displayed in figure 8. Throughout the catalog, features containing no detectable residue will reference this spectrum. The criteria used to determine impactor origin are described at length in another publication.^[2] Figure 9 summarizes the survey residue classification results for our clamp analyses in histogram form. We believe that further, more detailed analyses will undoubtedly uncover evidence of impactor residues in many of the presently unclassified impact craters. The support of such subsequent analyses is our primary objective in publishing this catalog. A factor hindering our analyses is the fact that the clamps have all been anodized, a process that deposits a surface layer of Si, Mg, and S—all of which are important elements for the discrimination of natural from manmade materials. This contamination has been properly considered as background, but in many instances its presence makes characterization of the residues extremely difficult.

References

- [1] Redd, Cecil; and Zolensky, Mike E. (1991) *Too exposed* (Scientific correspondence). *Nature* 352, page 289.
- [2] Zolensky, M. E.; Zook, H.; Horz, F.; Atkinson, D.; Coombs, C.; Dardano, C.; See, T.; Simon, C.; and Kinard W. (1993) *Interim report of the Meteoroid and Debris Special Investigation Group*. From *Proceedings of the 2nd LDEF Post-Retrieval Conference*, eds., A. Levine and W. Kinard. NASA Conference Publication 3194, pp. 277-302. (Available from the LDEF Project Office at NASA Langley, Mailstop 404).



FIGURE 1. A photograph taken of the trailing/Earth edge of the Long Duration Exposure Facility (A03) during the STS-32 retrieval mission. The arrows placed on the photograph show the location of clamps used to hold experiment trays in place during their exposure in low Earth orbit. The circles or round patches on some of the clamps are test paint coupons. Several possess impact craters but, because of surface contamination impact residues, these were not characterized here.

SPACE END

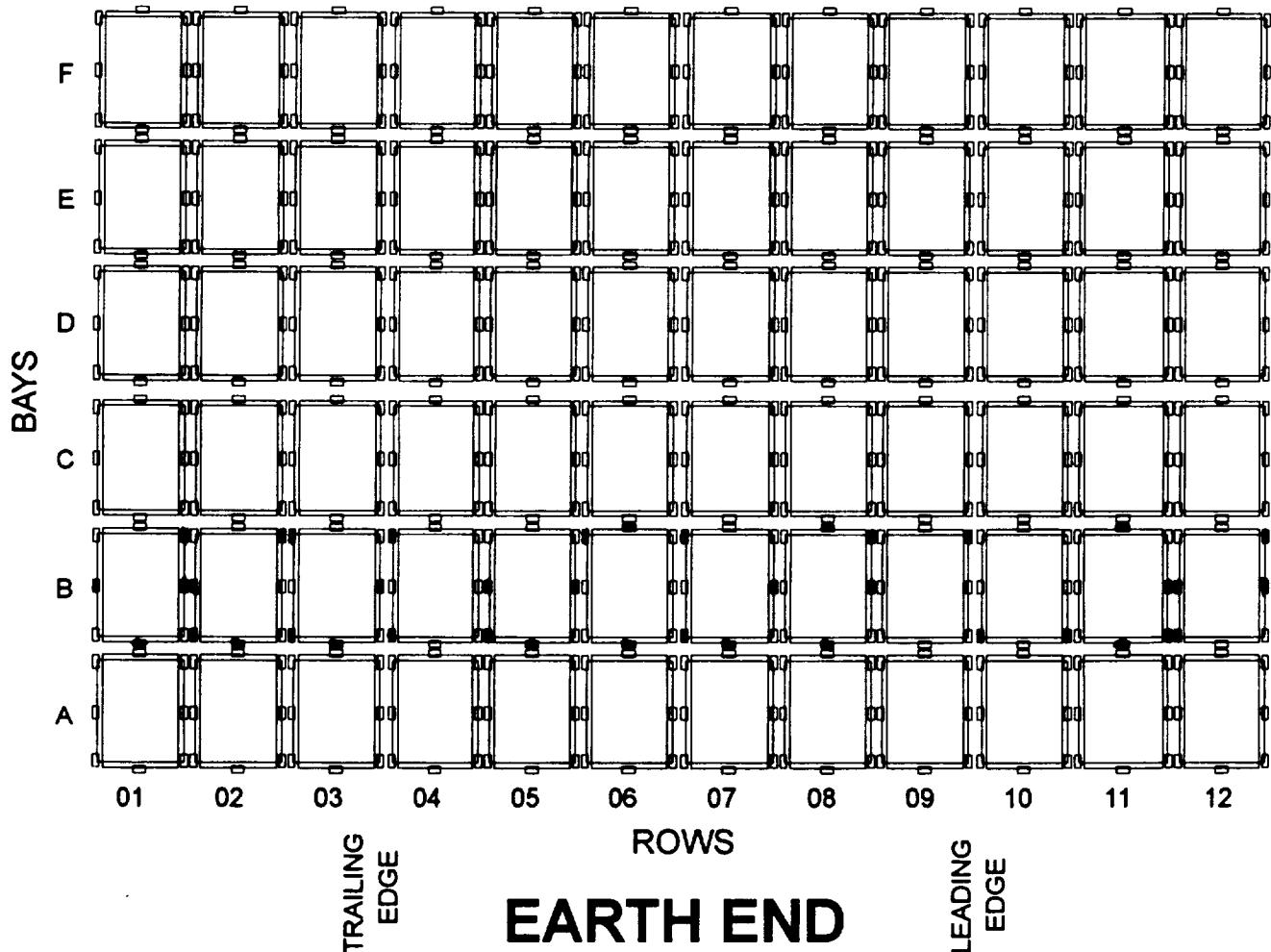


FIGURE 2. This diagram illustrates the numbering scheme used to label LDEF experiments by Bay and Row location. LDEF was a cylinder-shaped satellite with Row 1 being adjacent to Row 12, Bay A being on the Earth end, and Bay F positioned on the space facing end. While in orbit, Row 9 was in the ram direction or the leading edge, with Row 3 being on the trailing edge of motion. Clamps examined for this report are designated by dark fill.

EXPERIMENT TRAY CLAMP NUMBERS

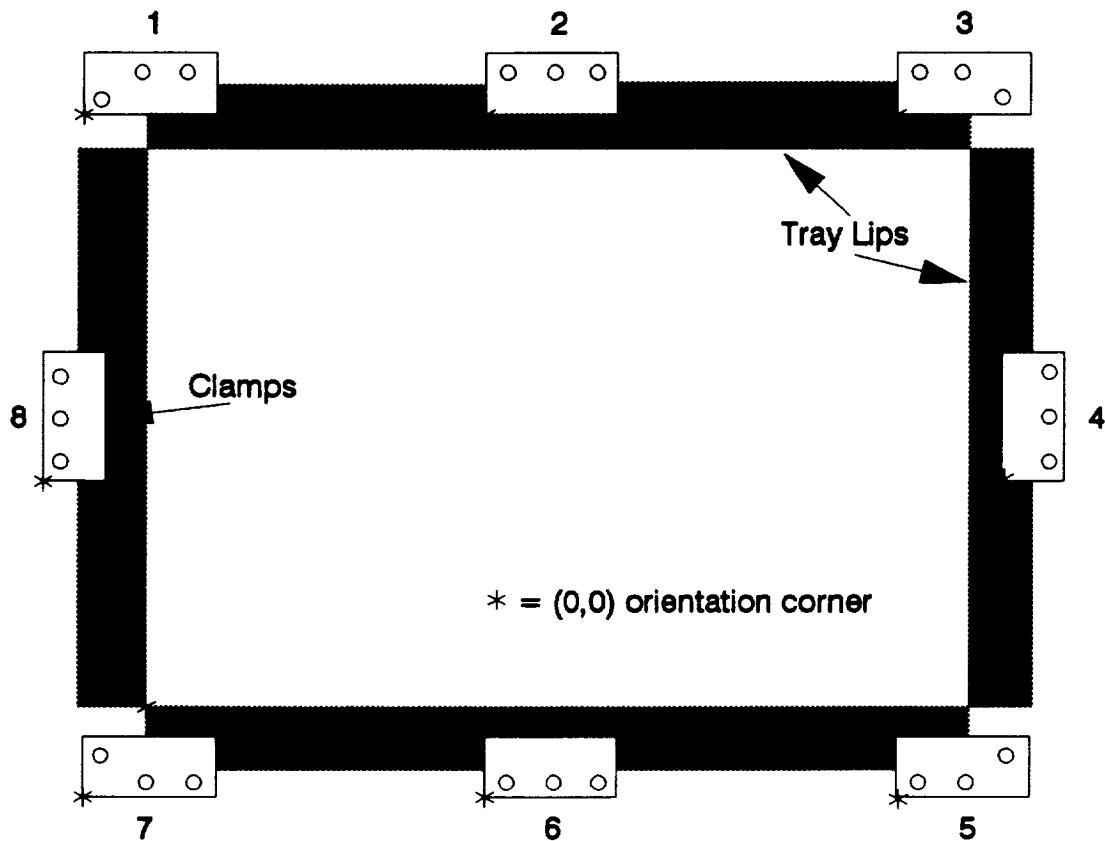


FIGURE 3. This schematic illustrates the numbering plan and positioning layout of tray clamps and bolt holes on the LDEF satellite. The bolt hole locations help to align the clamp to find the lower left orientation corner (0,0).

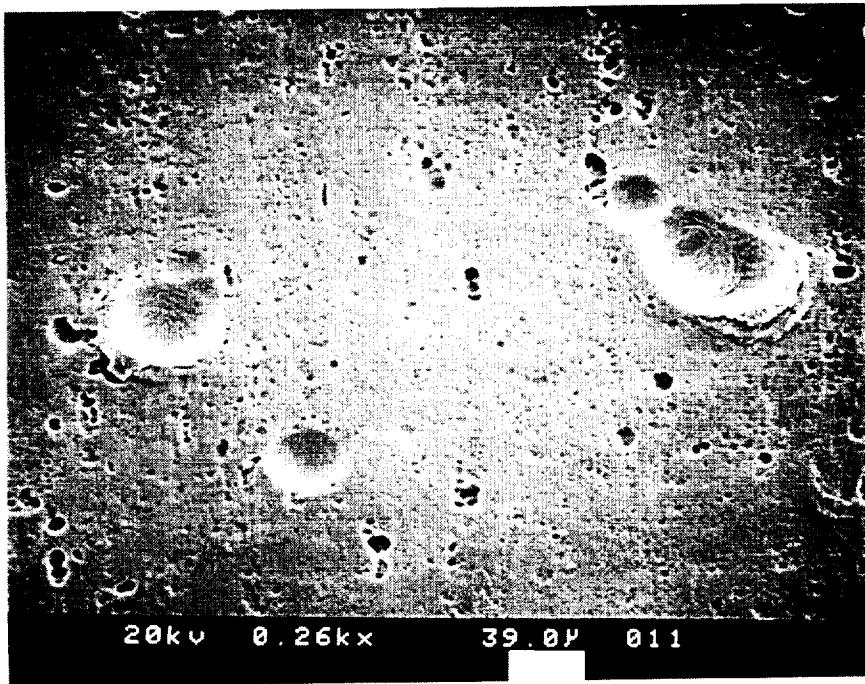


FIGURE 4. Secondary electron image of several impact-like flaws detected on the clamp surface. Features like these are quite abundant and are thought to be flaws acquired during the manufacturing and handling of the clamps.

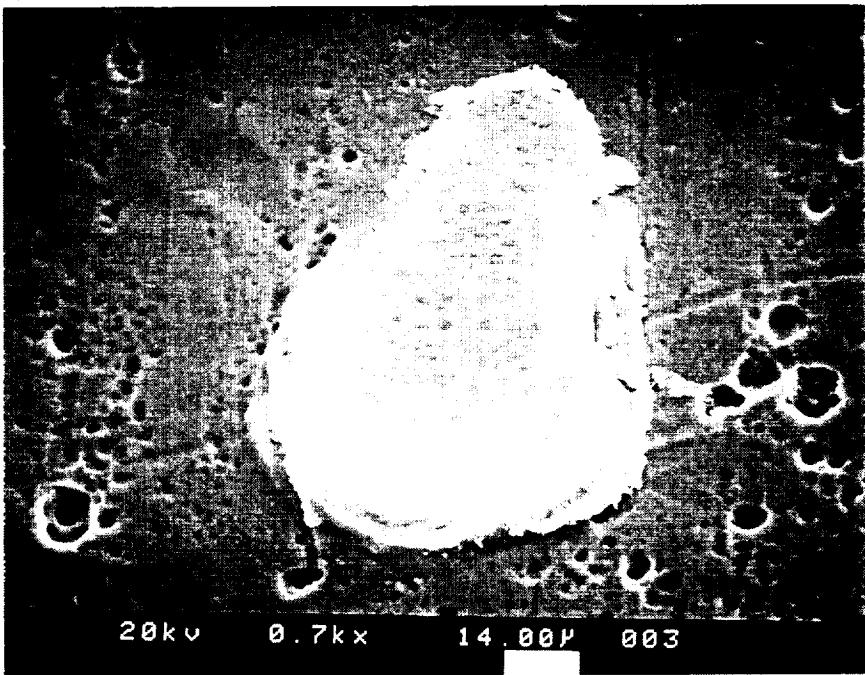


FIGURE 5. This very low velocity feature is similar to that in figure 3. During high magnification optical examination, this specimen appeared to be a typical hypervelocity impact crater. SEM examination determined its probable origin to be a handling flaw.

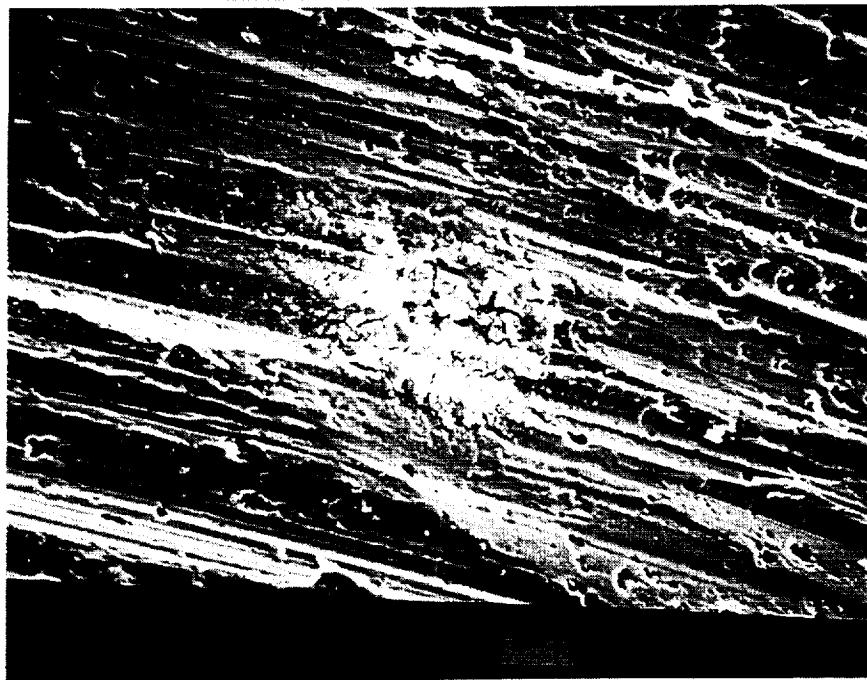


FIGURE 6. Surface flaws from chromic-anodization were also present on many of the clamps. The chemistry of such a flaw shows high levels of Si, Mg, Cl, and S, which are easily recognized by SEM/EDX analysis.

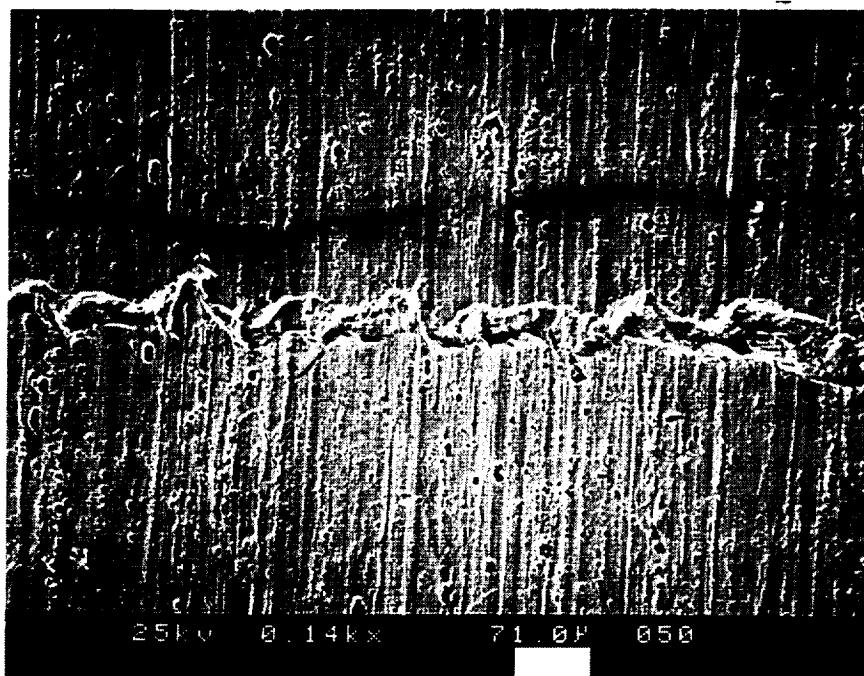


FIGURE 7. An example of a linear, repetitive-type pattern that occurred during the fabrication or preflight handling of clamps and other LDEF hardware.^[1]

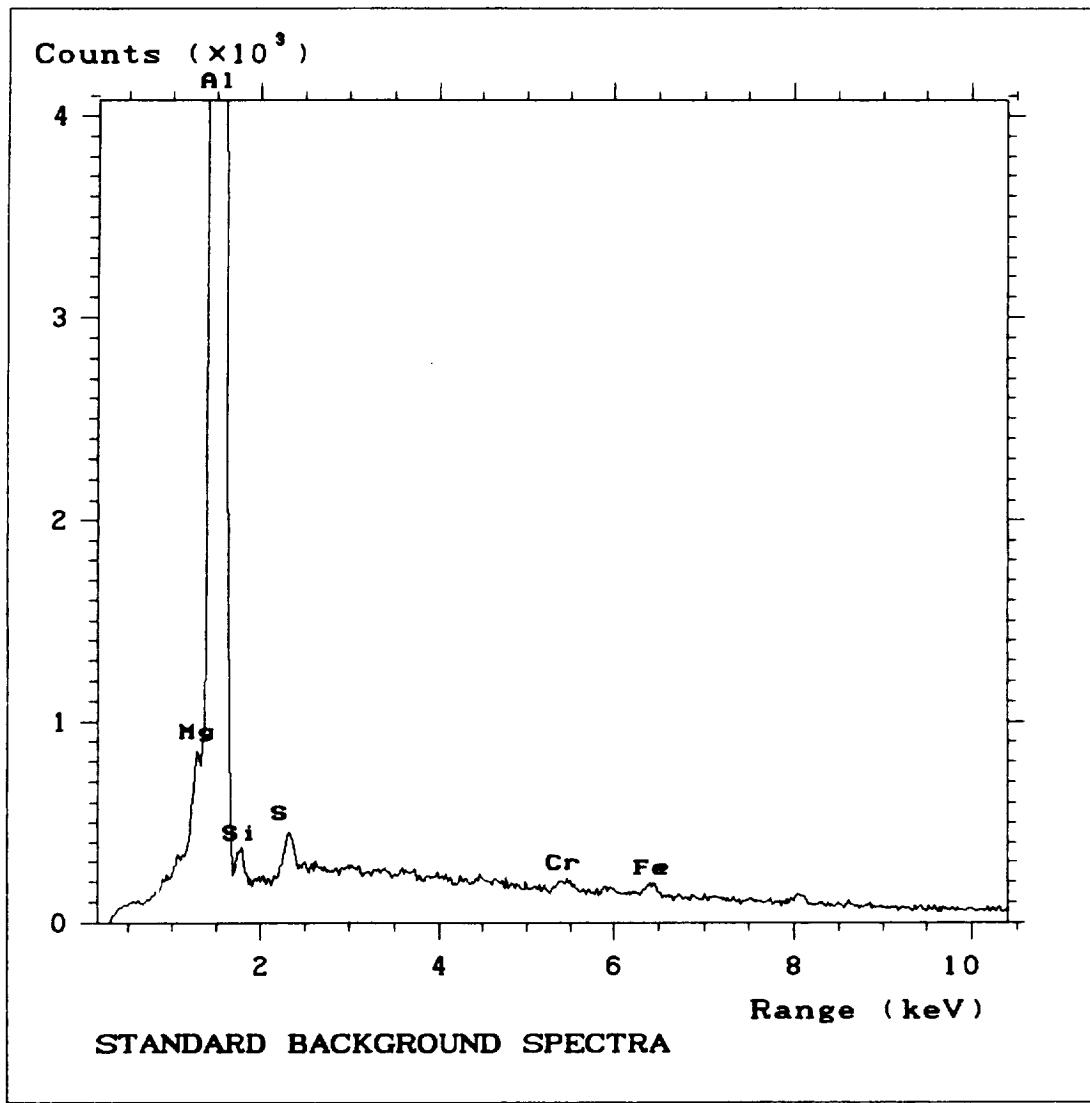


FIGURE 8. Many of the impacts analyzed by SEM/EDXA had no residue detected. These impact features are categorized as being unknown in origin. During analysis, no peaks above background were discernible; only the typical clamp materials were present. This spectra illustrates the typical composition of impacts with no detectable residue found.

TRAY CLAMP IMPACTS

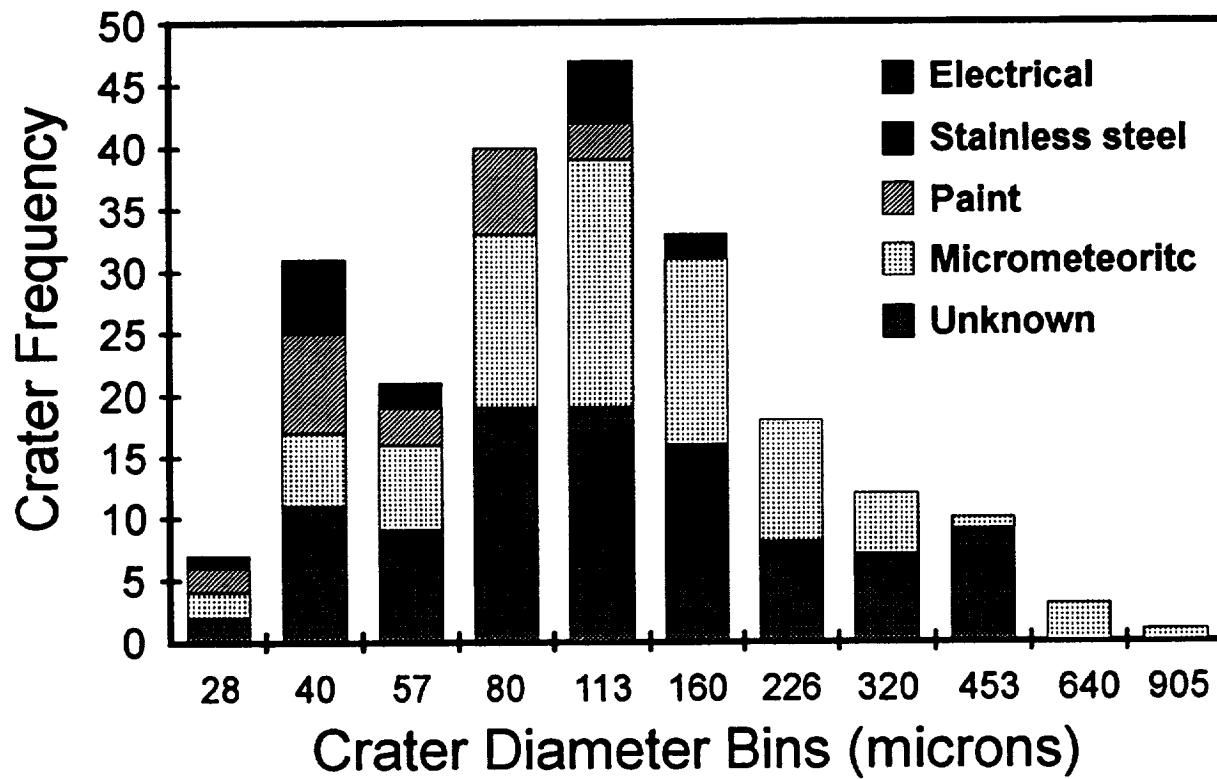
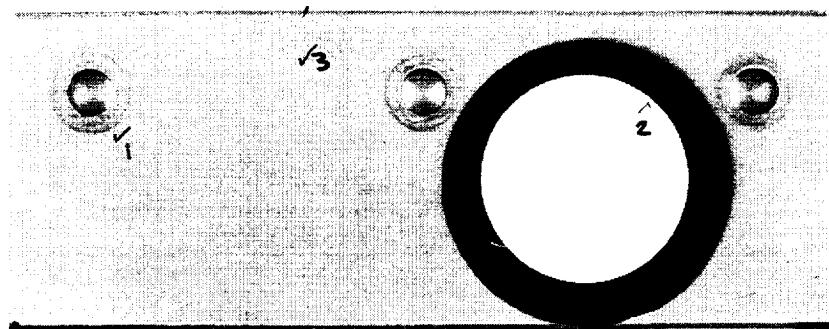


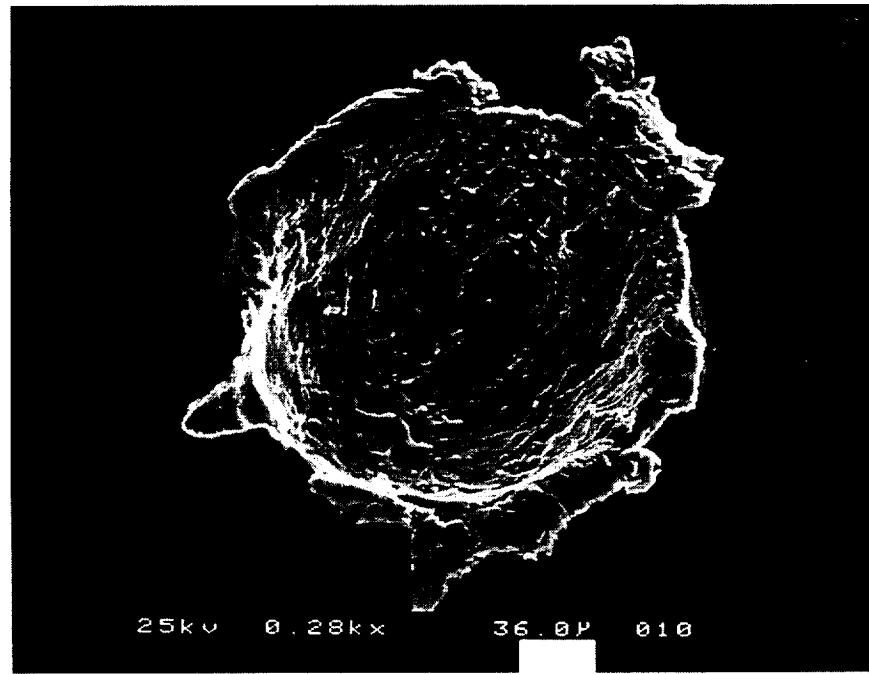
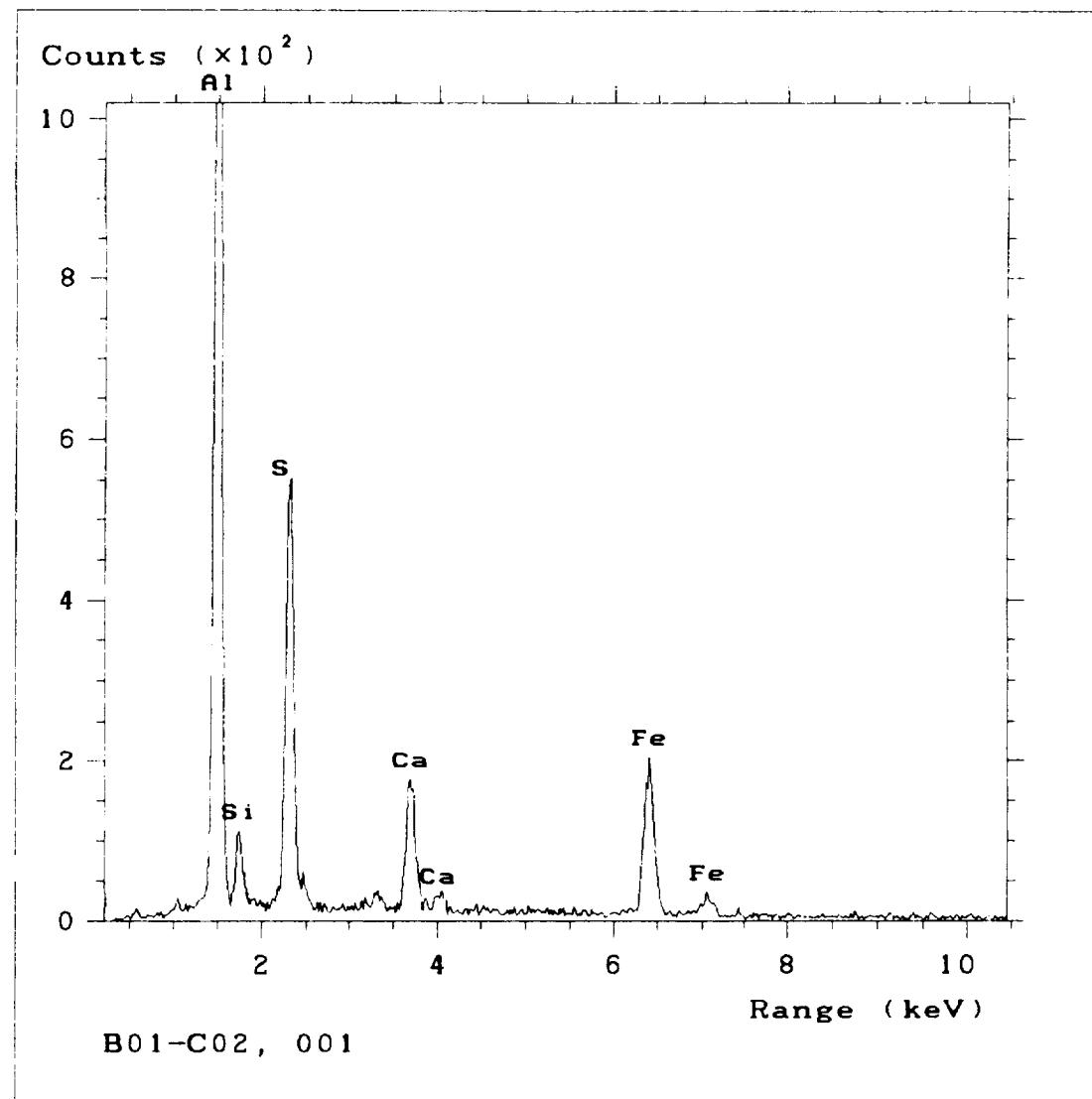
FIGURE 9. Histogram illustrating the determined impactor type versus the impact crater diameter. Samples listed as being contaminated contain significant amounts of foreign material and projectile remnants that are not easily identified.

Appendix A

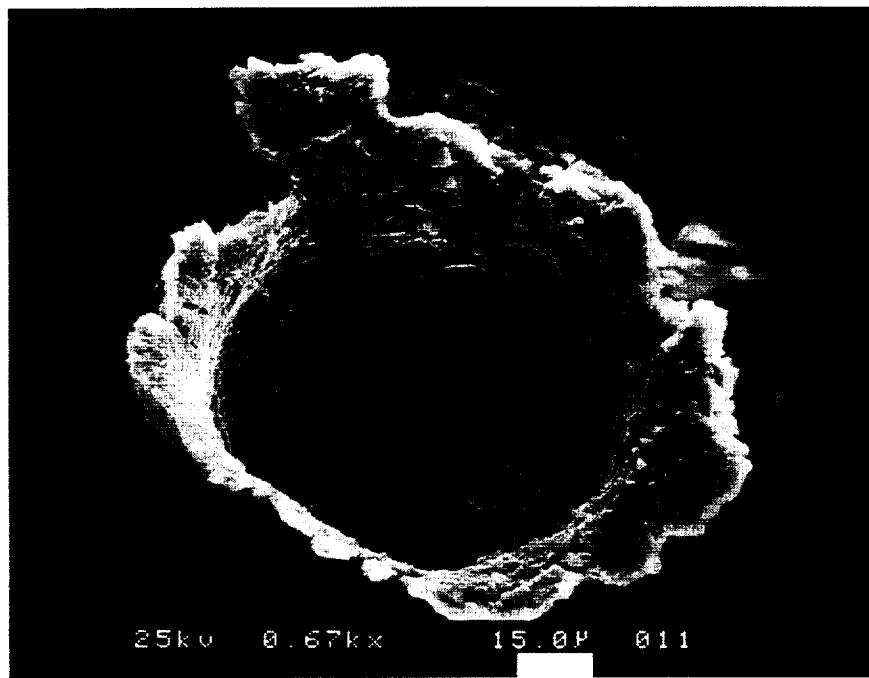
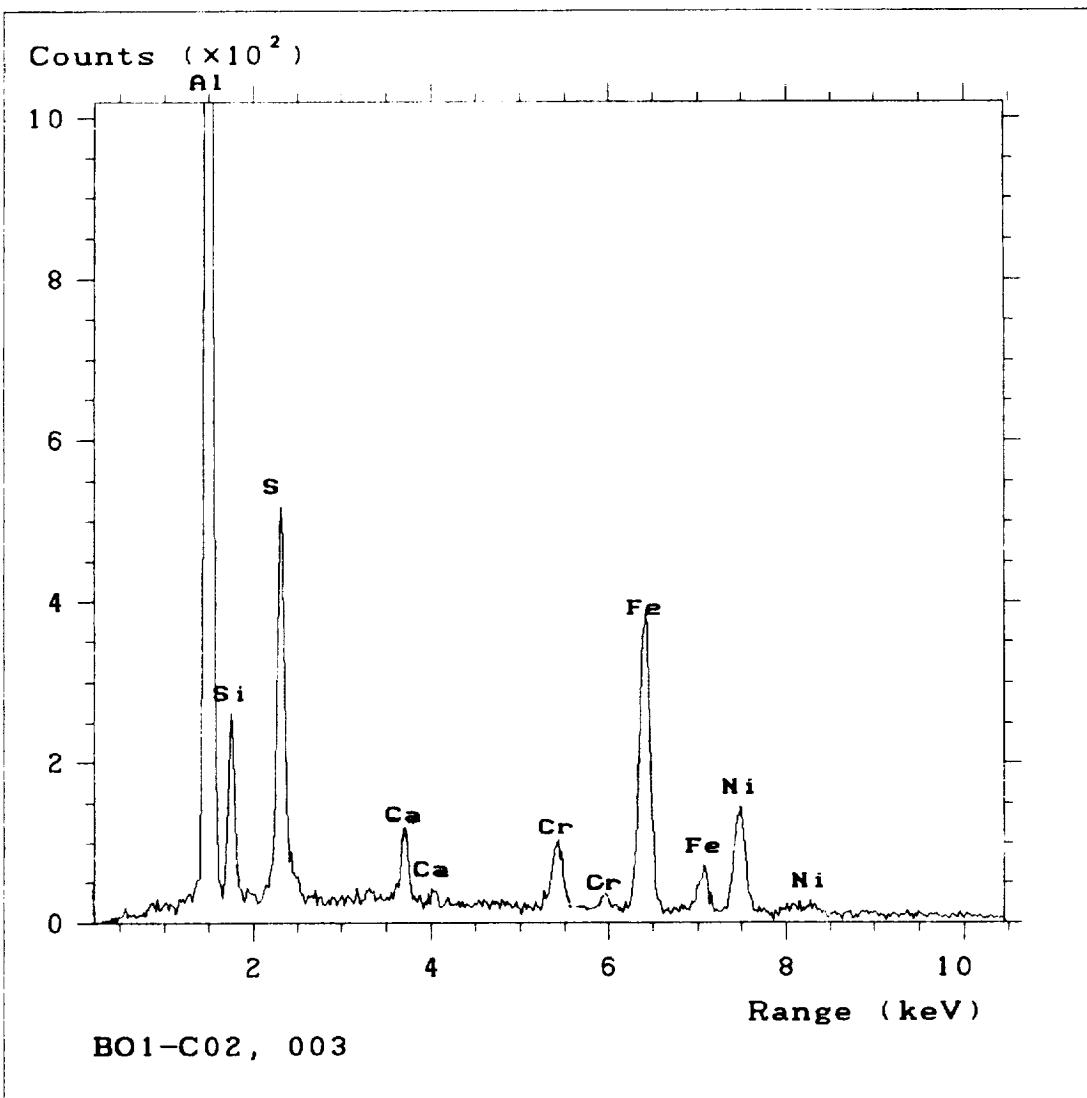
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	002	98	36	120	PAINT PATCH
	003	43	40	100	MICROMETEORITIC



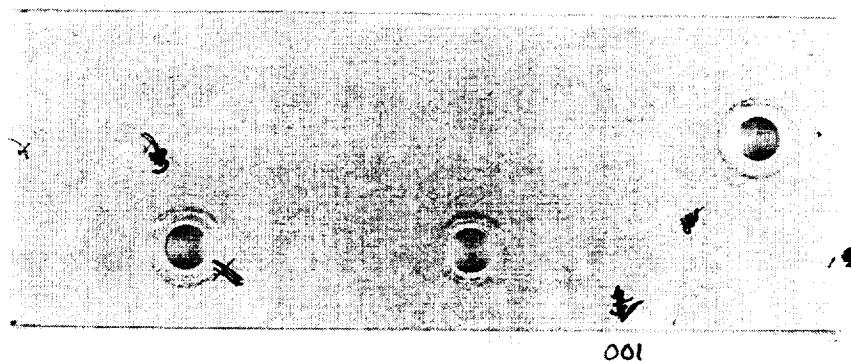
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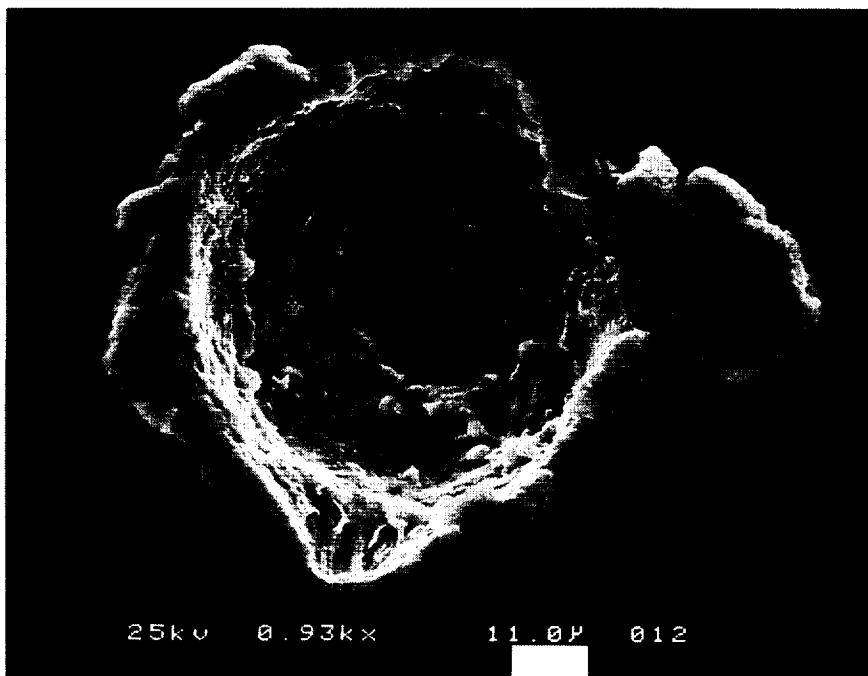
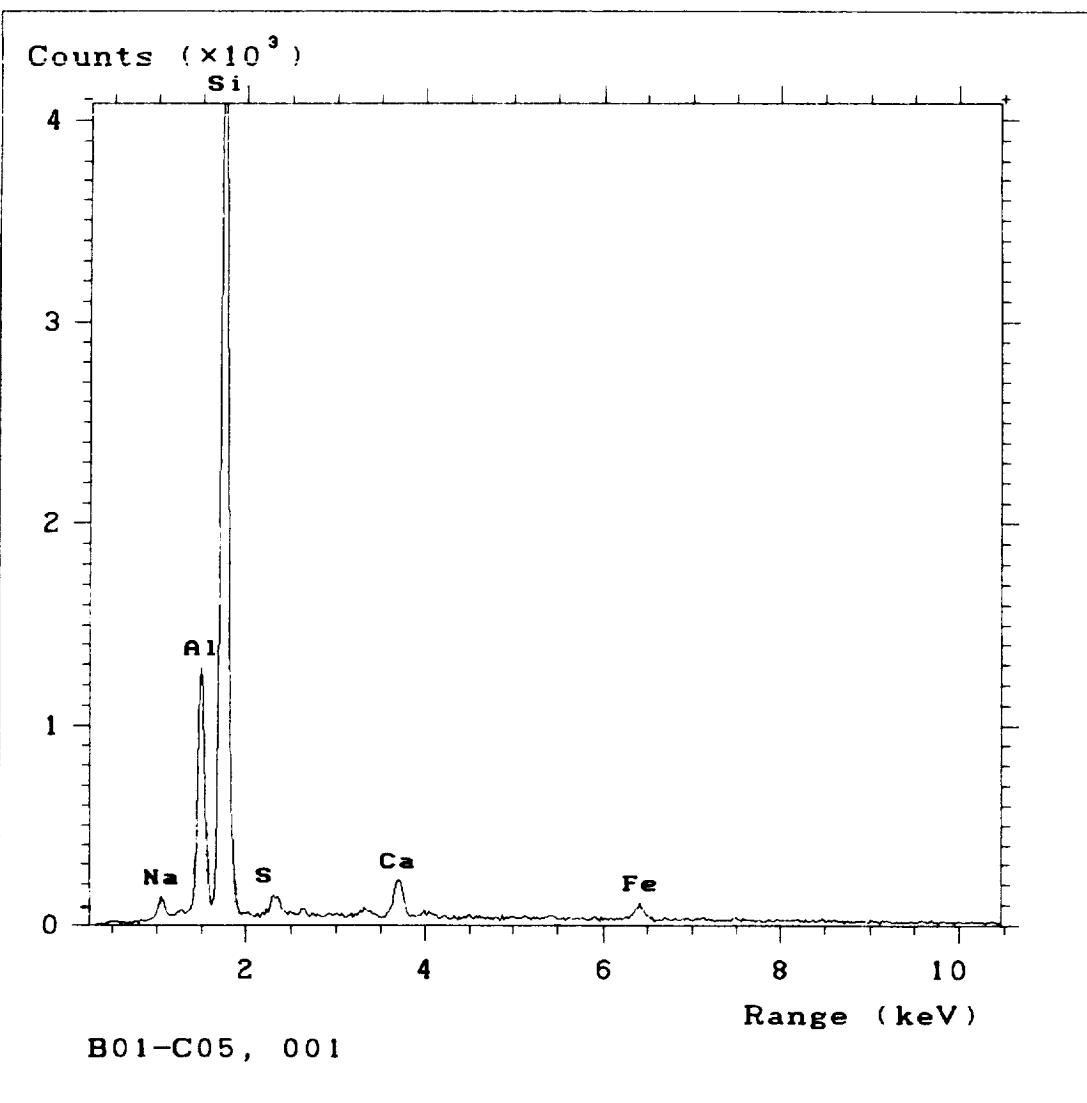
B01-C02 001



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B01-C05	001	93	2	100	MICROMETEORITIC



B01-C05

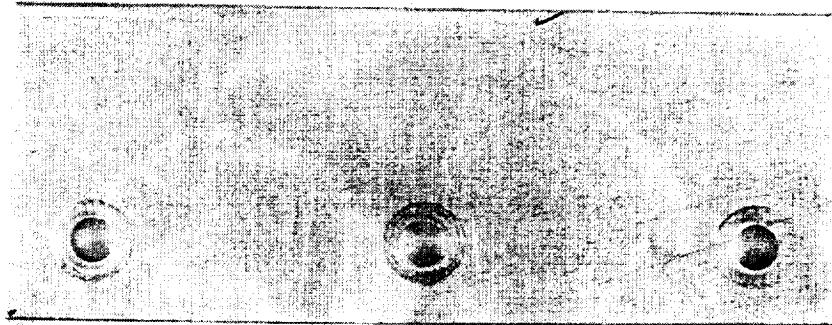


B01-C05

001

nm

<u>CLAMP NO.</u>	<u>IMPACT NO.</u>	<u>XCoor (mm)</u>	<u>YCoor (mm)</u>	<u>DIAMETER (μm)</u>	<u>COMMENTS (origin)</u>
B01-C06	001	80	45	150	CONTAMINATION



B01 - C06

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

6

8

10

Range (keV)

BO1-CO6, 001

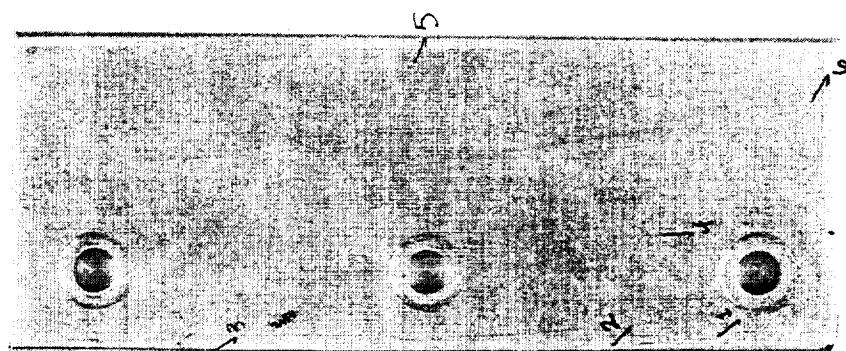


BO1-CO6

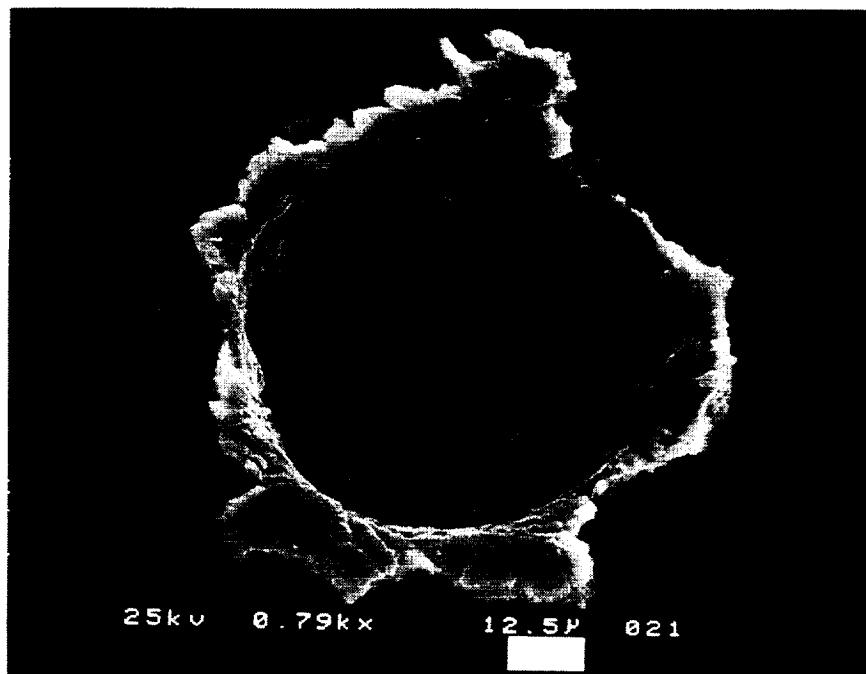
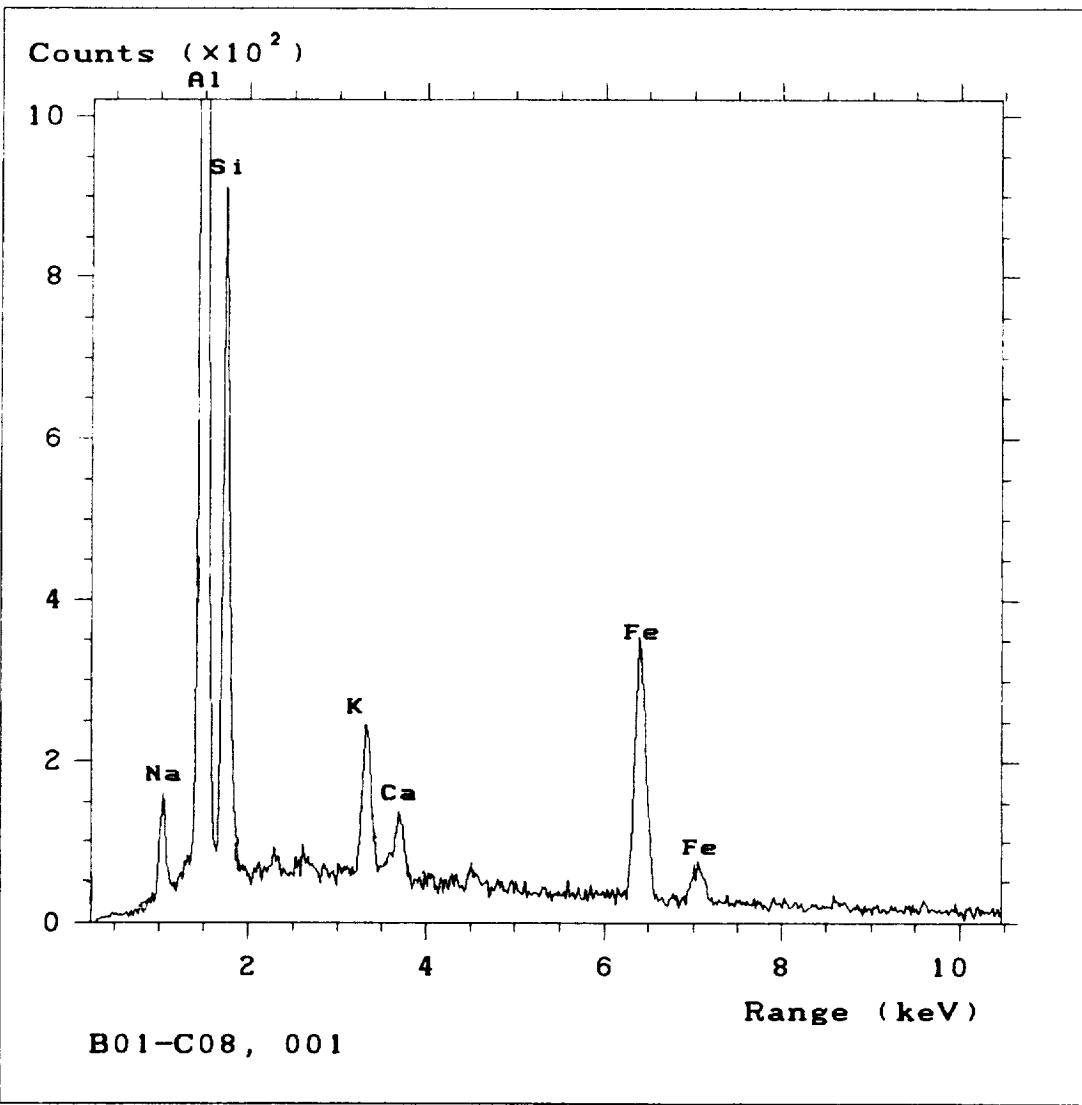
~01

A-8

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B01-C08	001	4	12	100	MICROMETEORITIC
	002	3	30	130	STAINLESS STEEL
	003	1	90	40	PAINT
	004	17	20	80	MICROMETEORITIC
	005	48	62	120	MICROMETEORITIC
	006	43	2	140	MICROMETEORITIC



B01-C08

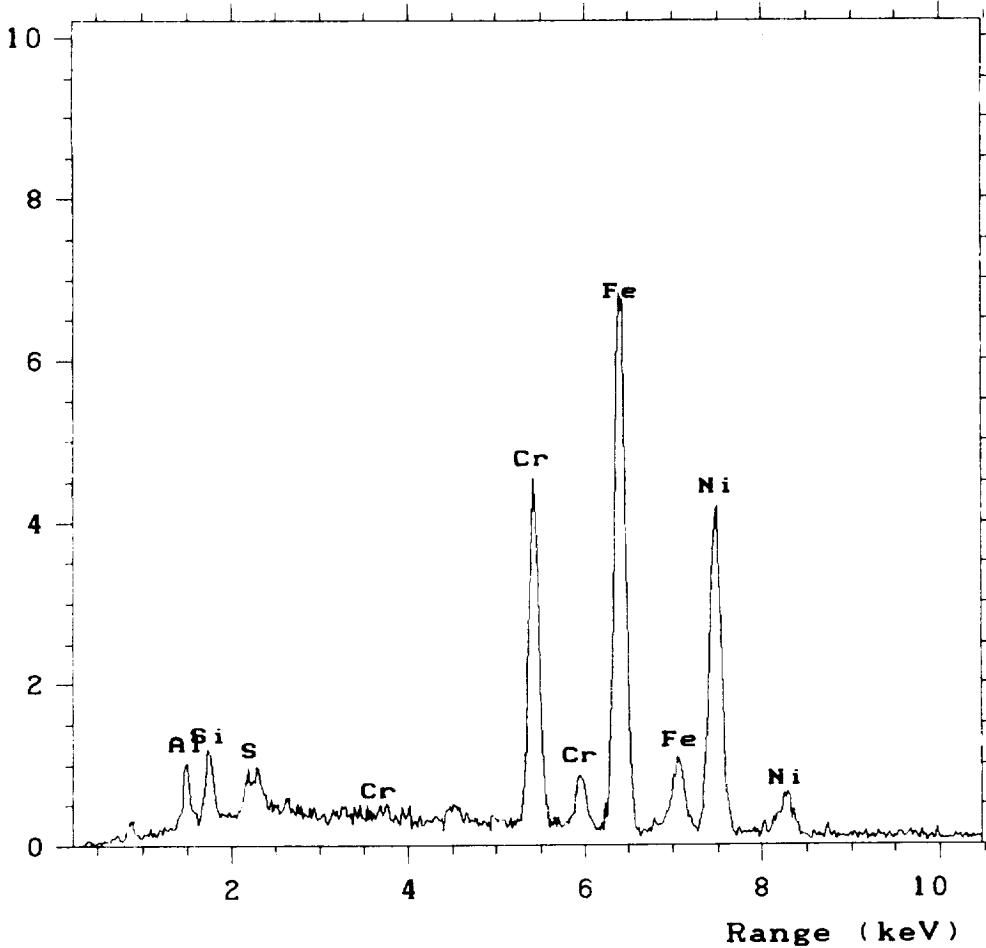


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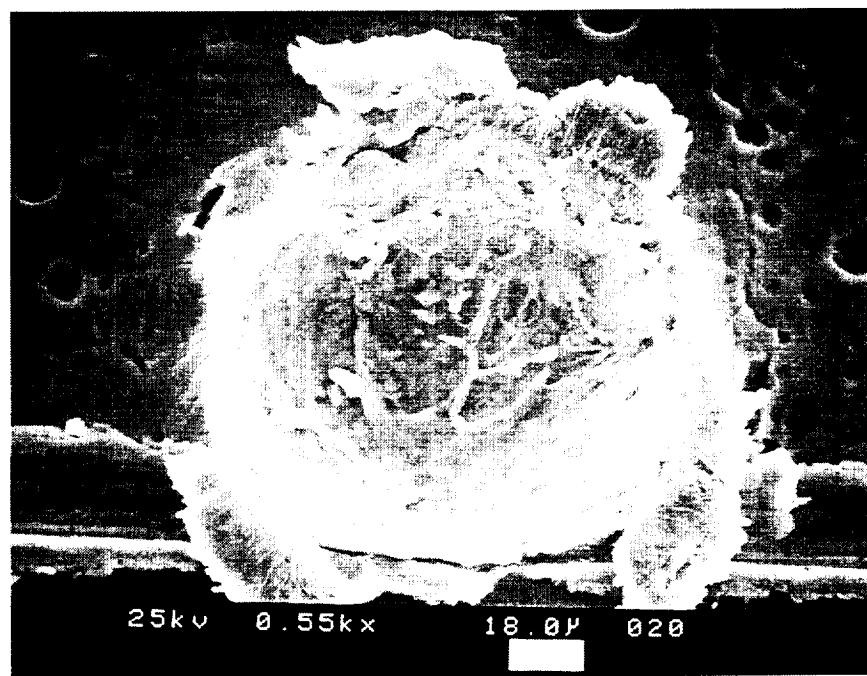
601

mm

Counts ($\times 10^2$)



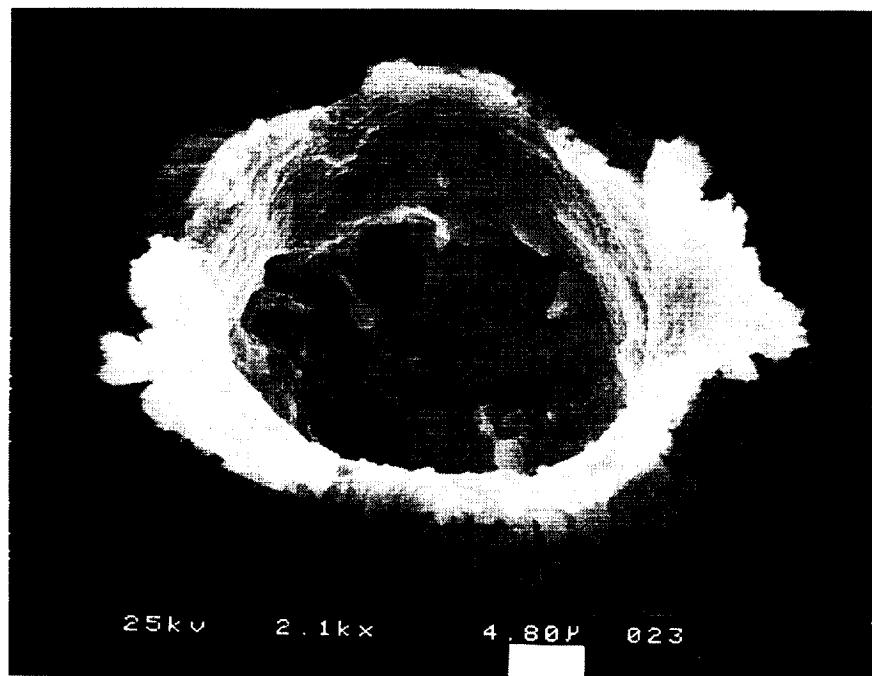
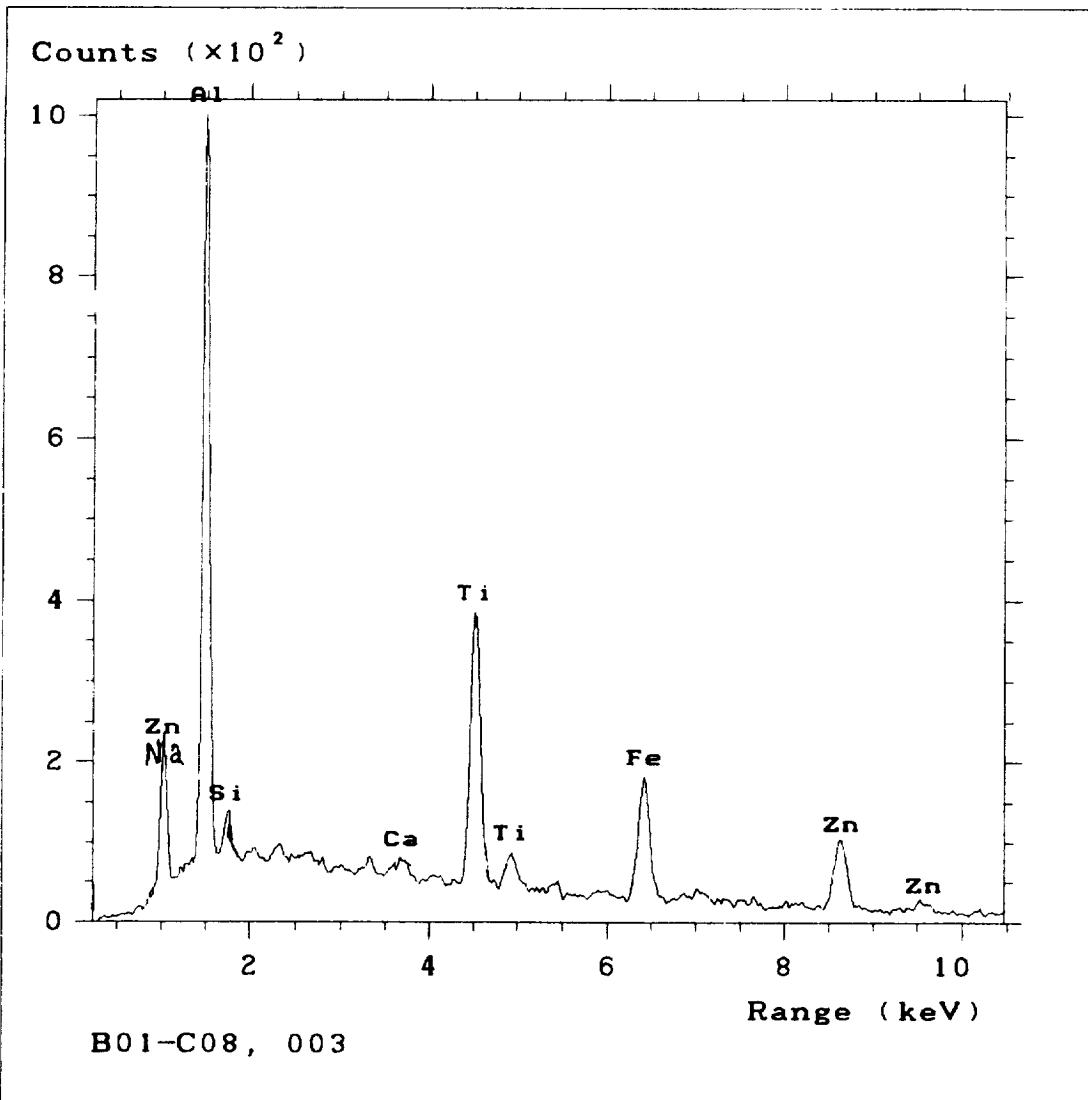
B01-C08, 002



B01 - C08

002

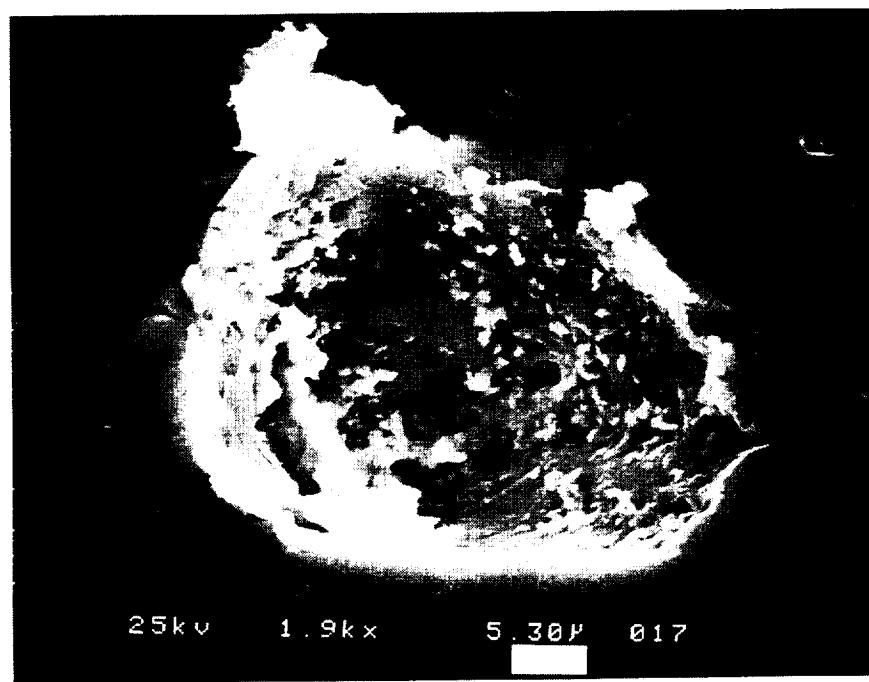
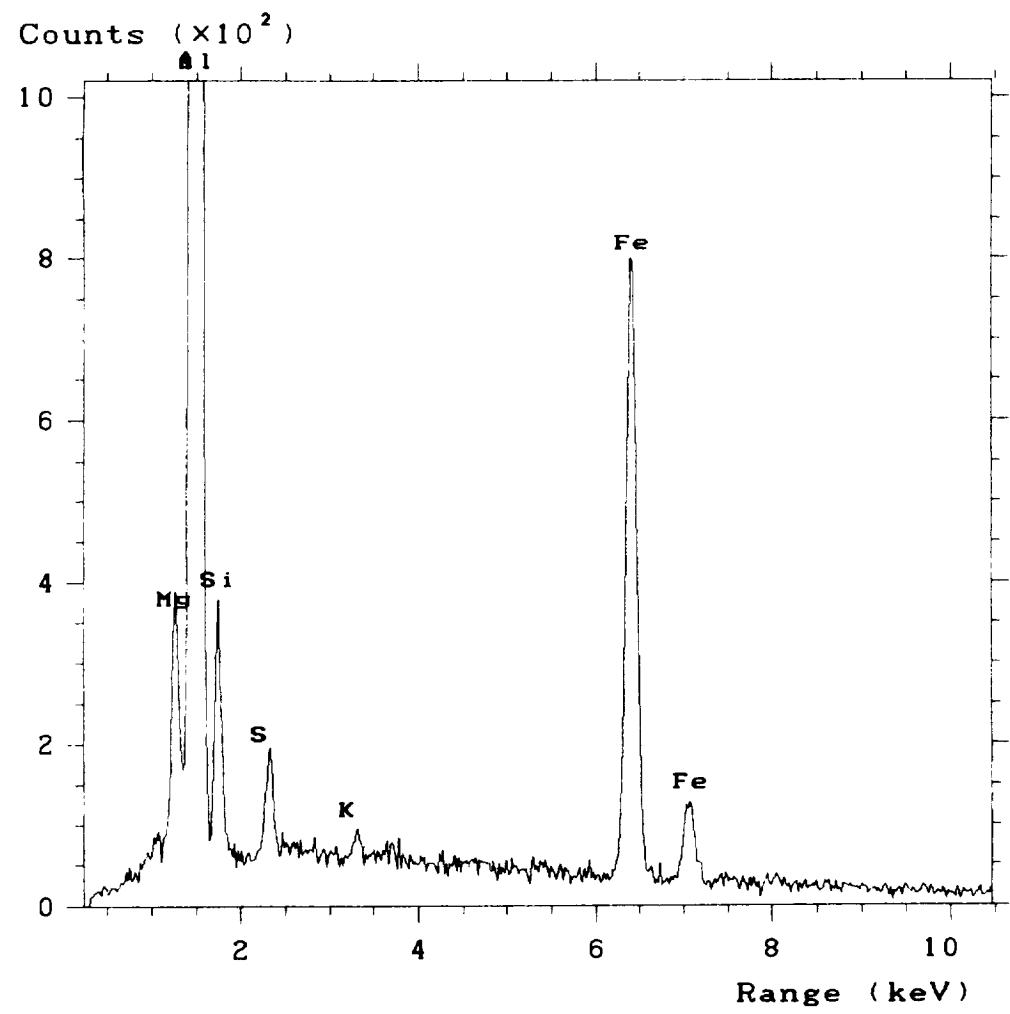
25



P.E.I. 119

665

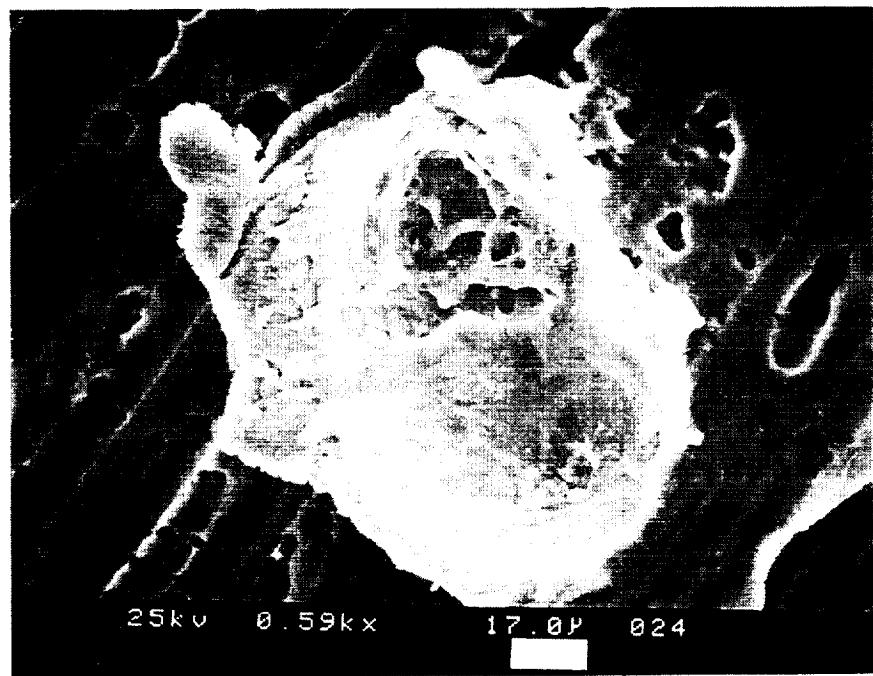
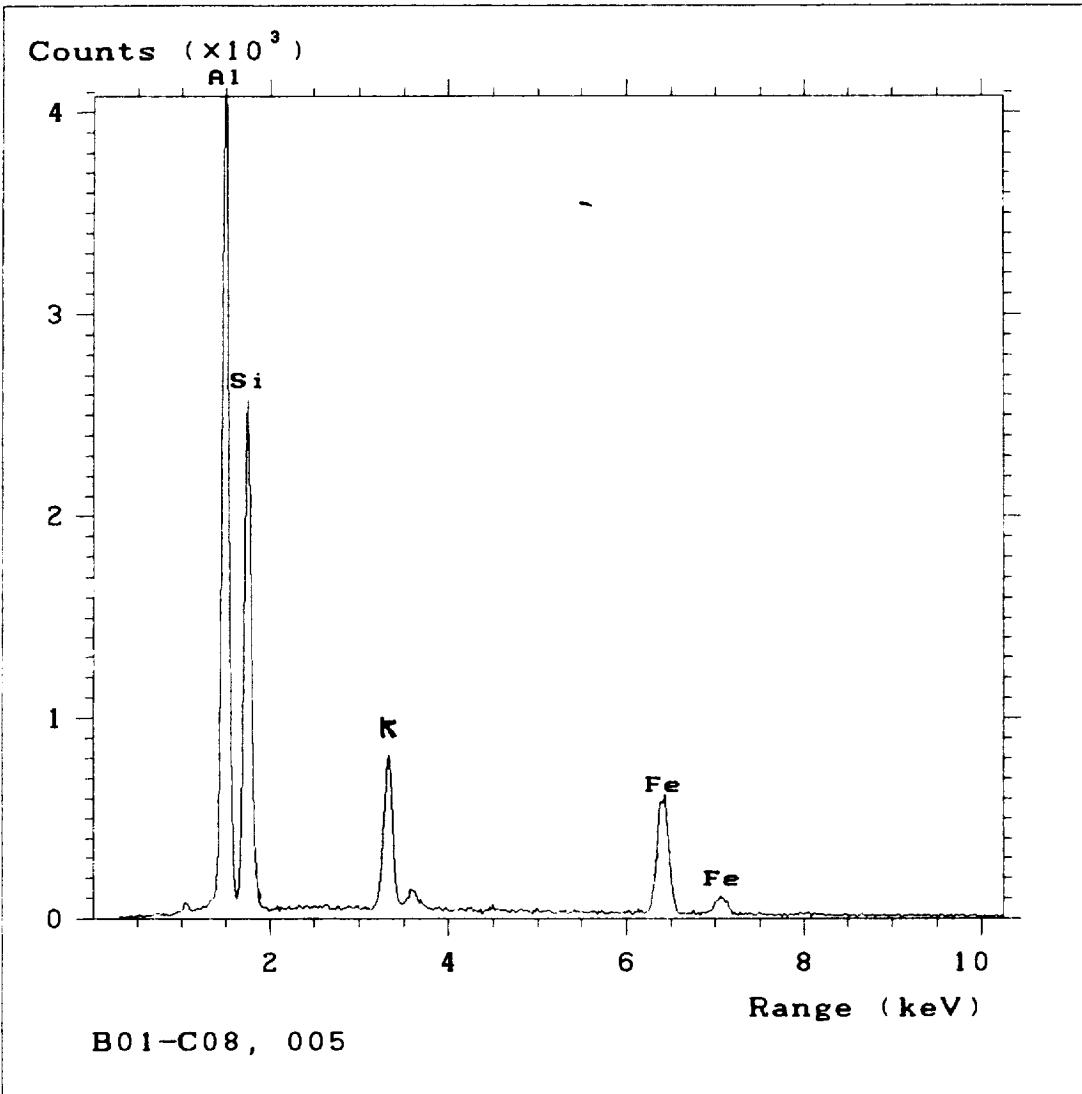
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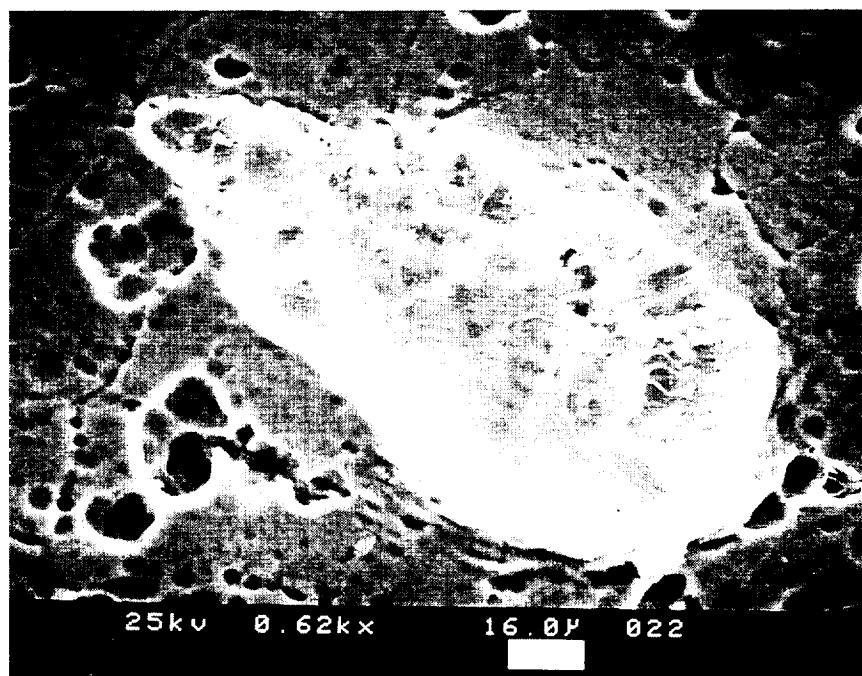
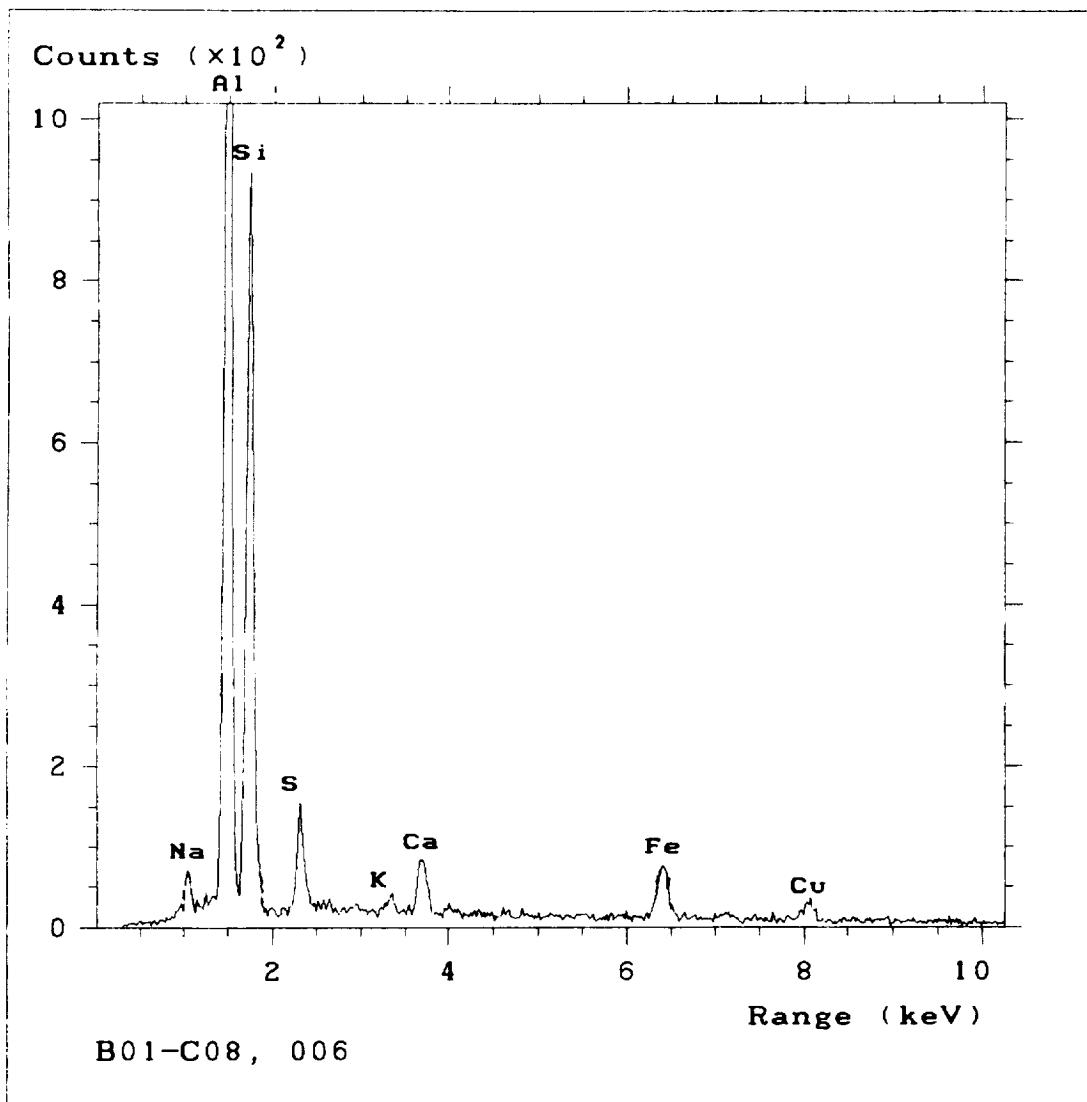
B01-C08

204

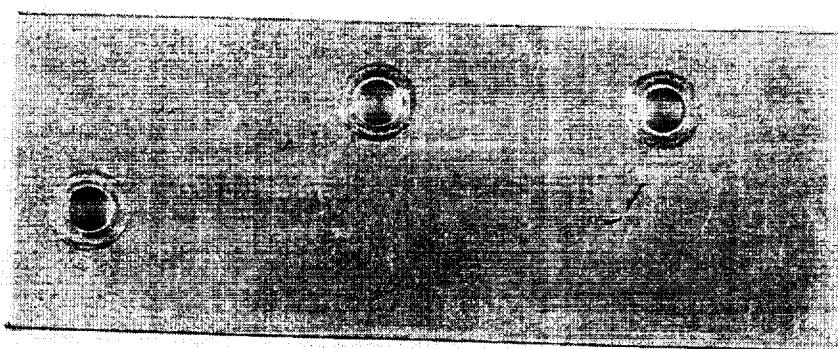
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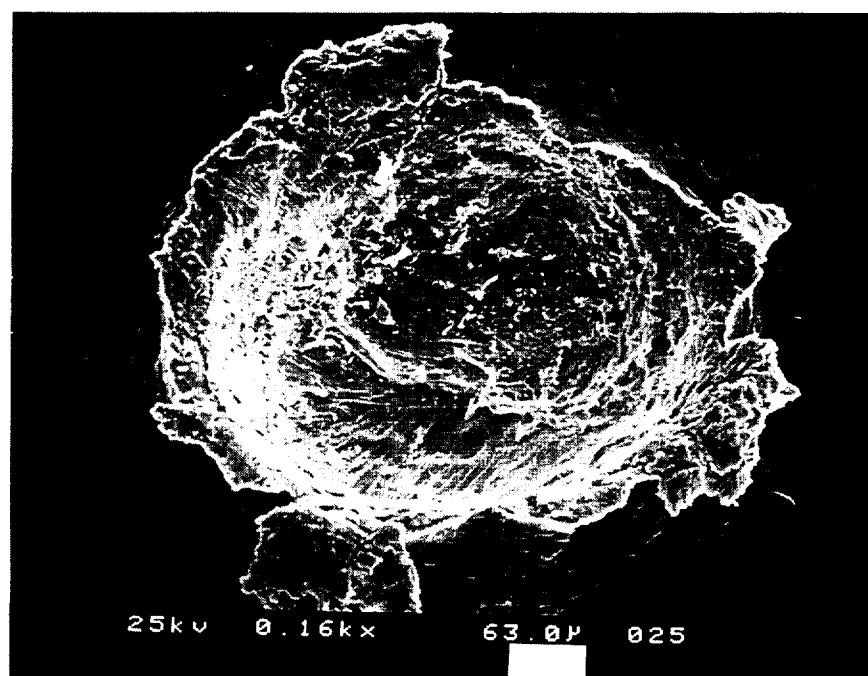
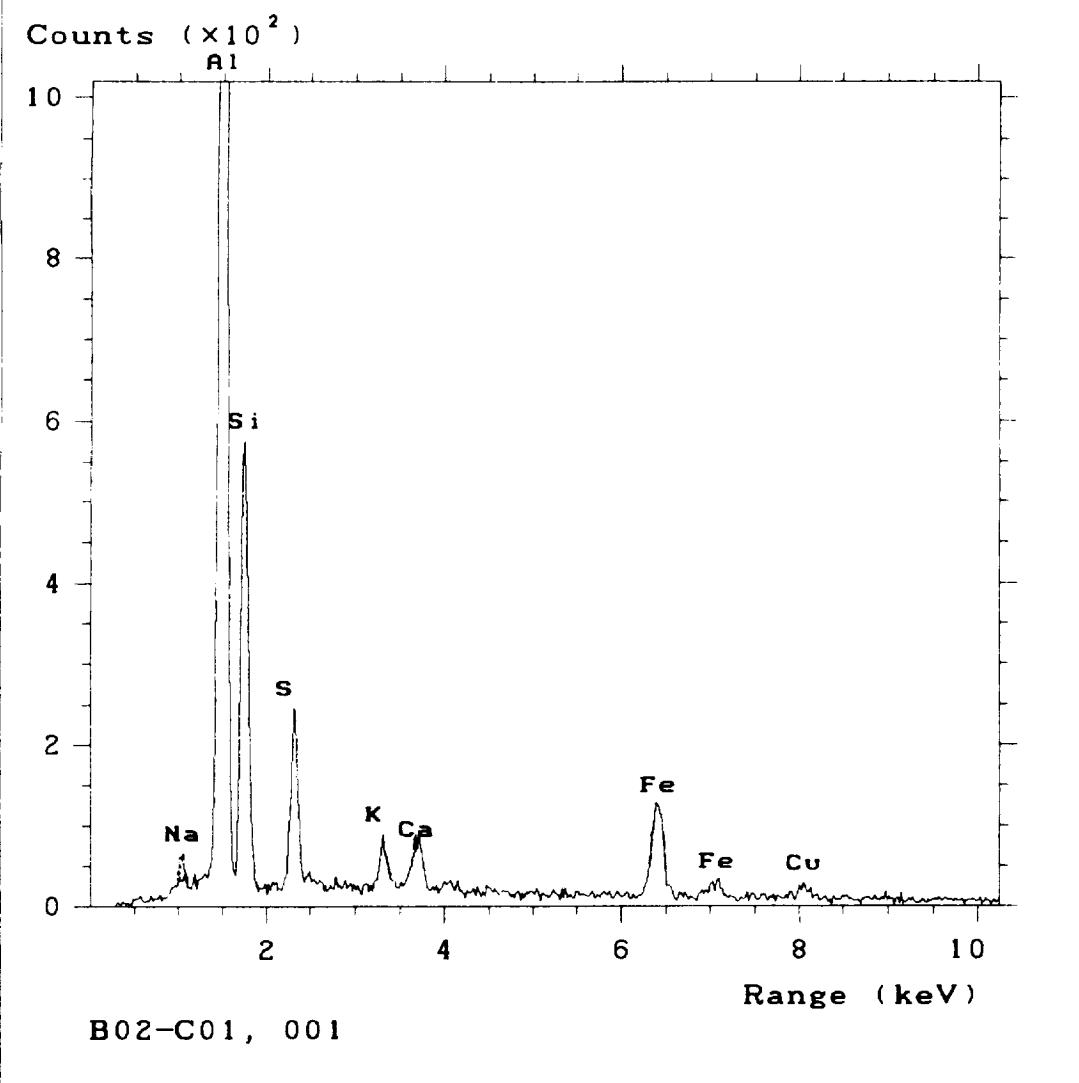
100% C.C. 665 100%



<u>CLAMP NO.</u>	<u>IMPACT NO.</u>	<u>XCoor (mm)</u>	<u>YCoor (mm)</u>	<u>DIAMETER (μm)</u>	<u>COMMENTS (origin)</u>
B02-C01	001	93	21	440	MICROMETEORITIC



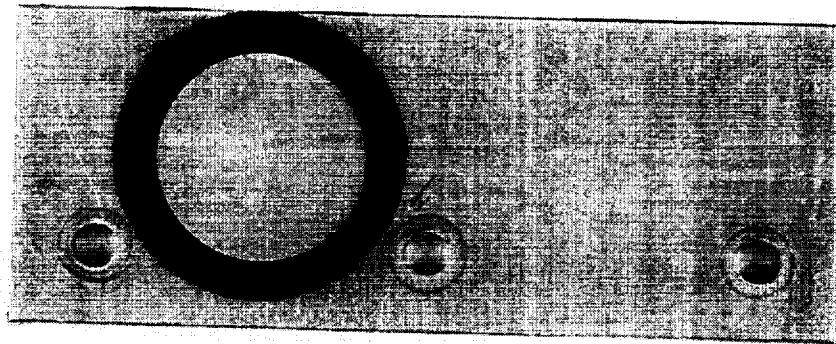
B02 -C01



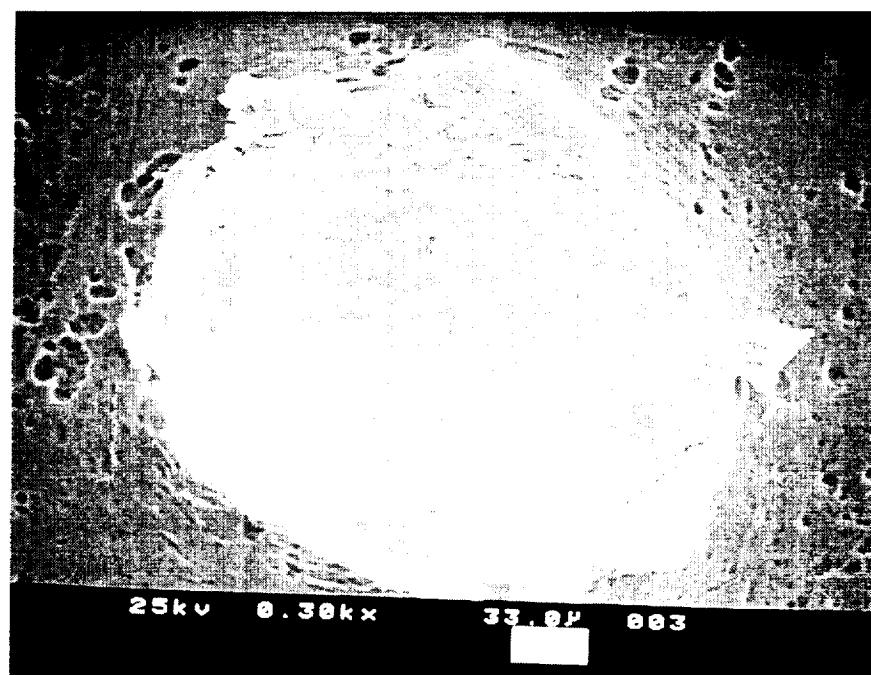
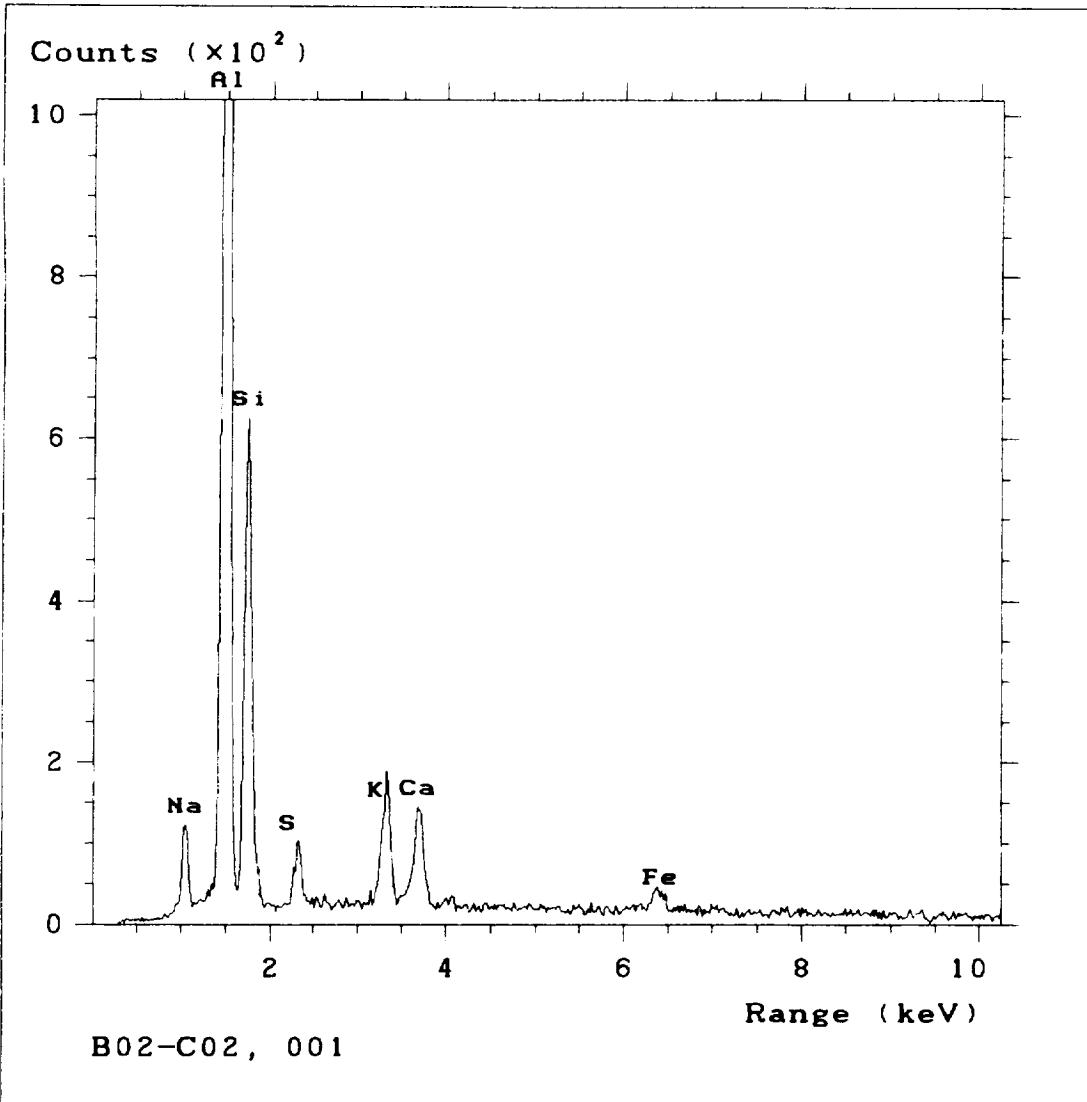
B02 - C01

mm

CLAMP NO.	IMPACT NO.	XCoor (mm)	YCoor (mm)	DIAMETER (μm)	COMMENTS (origin)
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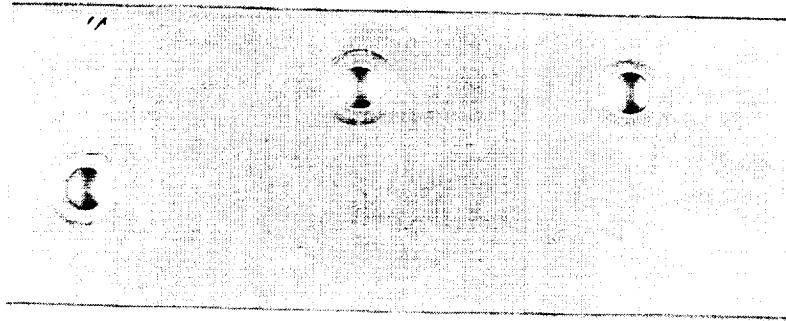
B02 - C02



B02-C02 001

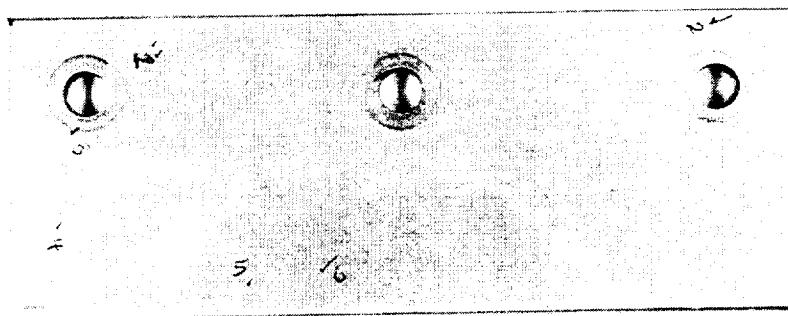
mm

CLAMP	IMPACT	XCoor	YCoor	DIAMETER	COMMENTS
NO.	NO.	(mm)	(mm)	(μm)	(origin)
B02-C05					NO IMPACTS FOUND

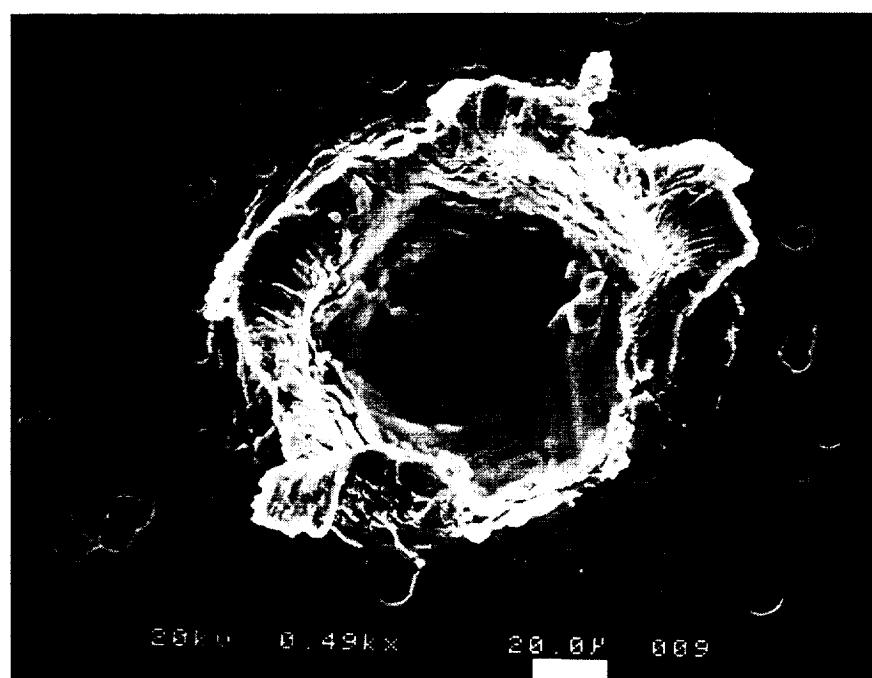
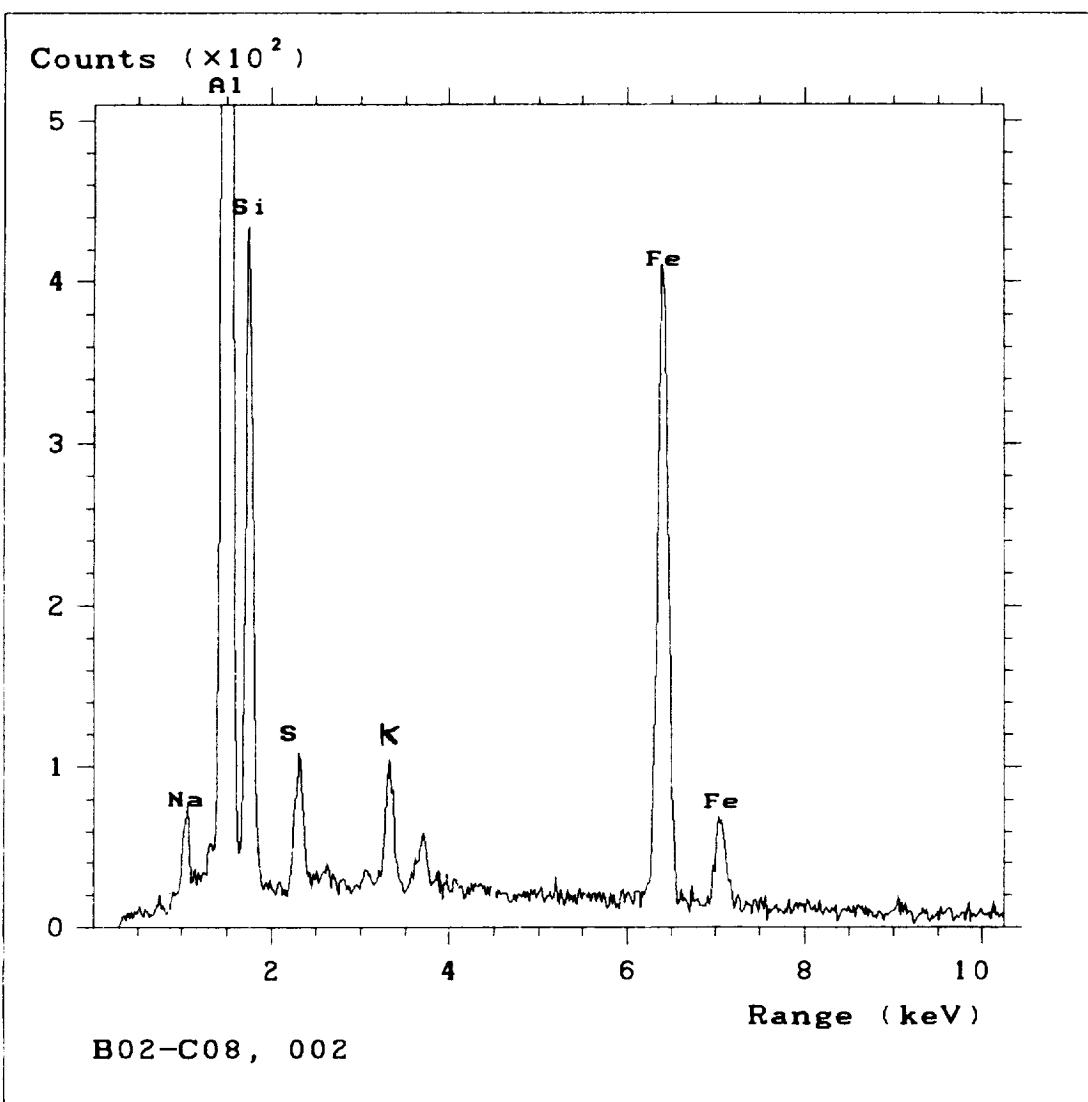


B02 - C05

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	003	19	8	230	UNKNOWN
	004	35	5	60	NOT AN IMPACT
	005	44	36	40	NOT AN IMPACT
	006	42	49	340	UNKNOWN



B02 - C08 008



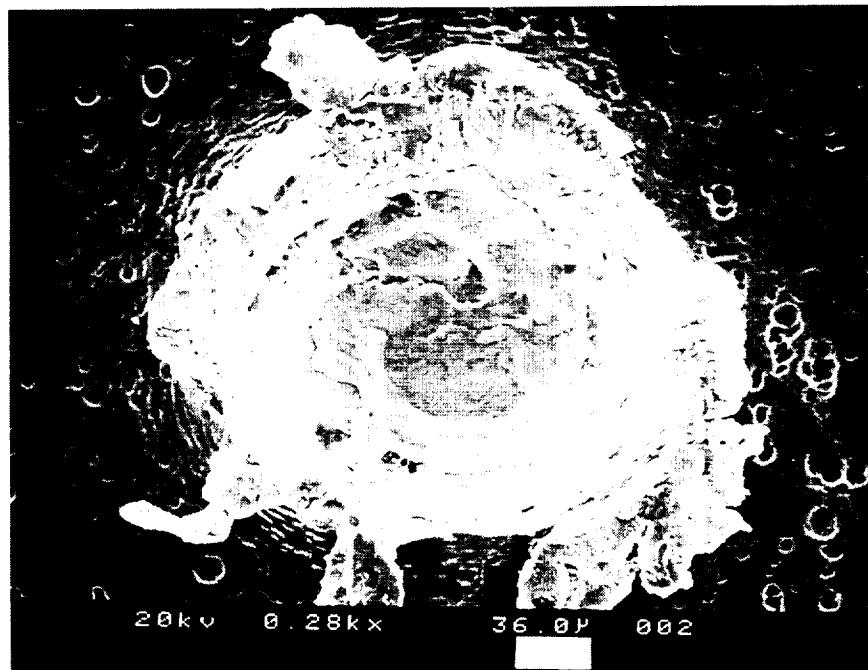
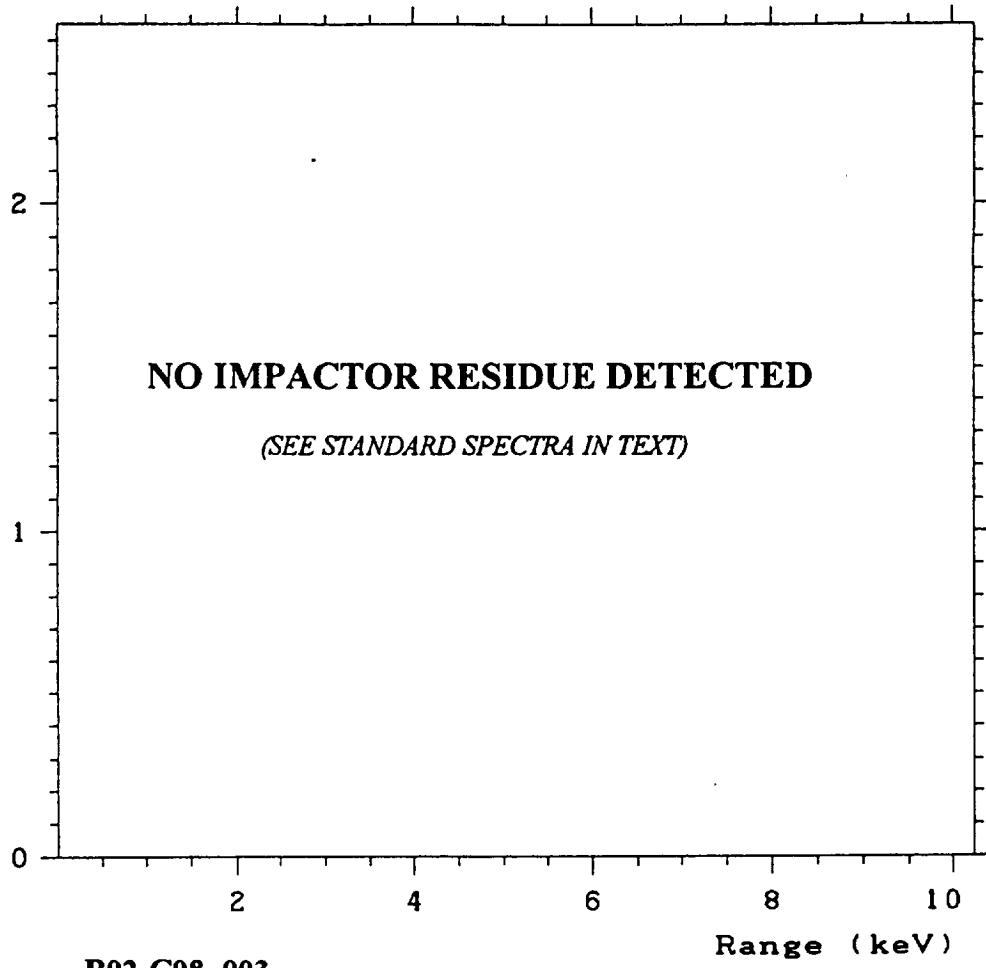
B02-C08

002

nm

A-22

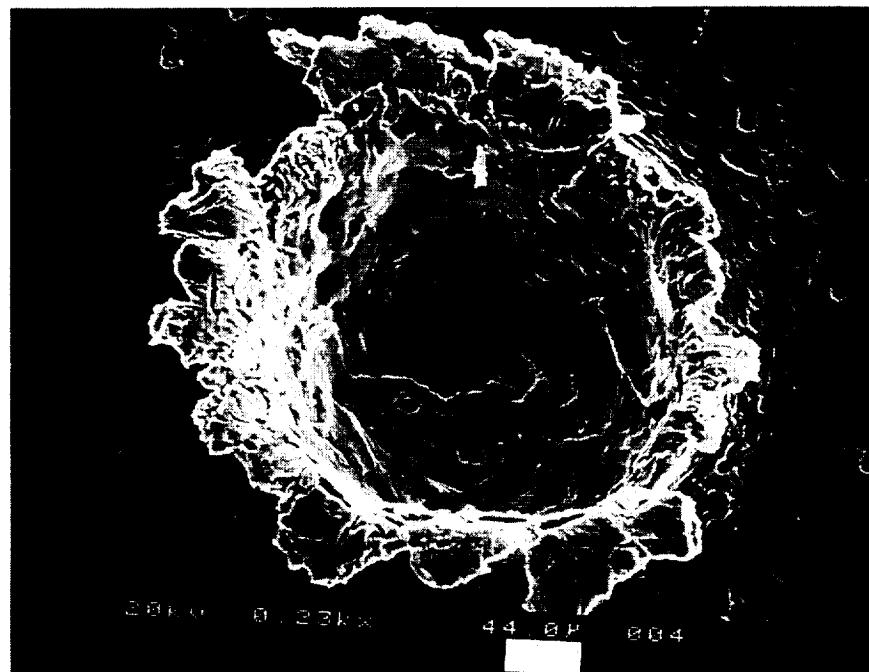
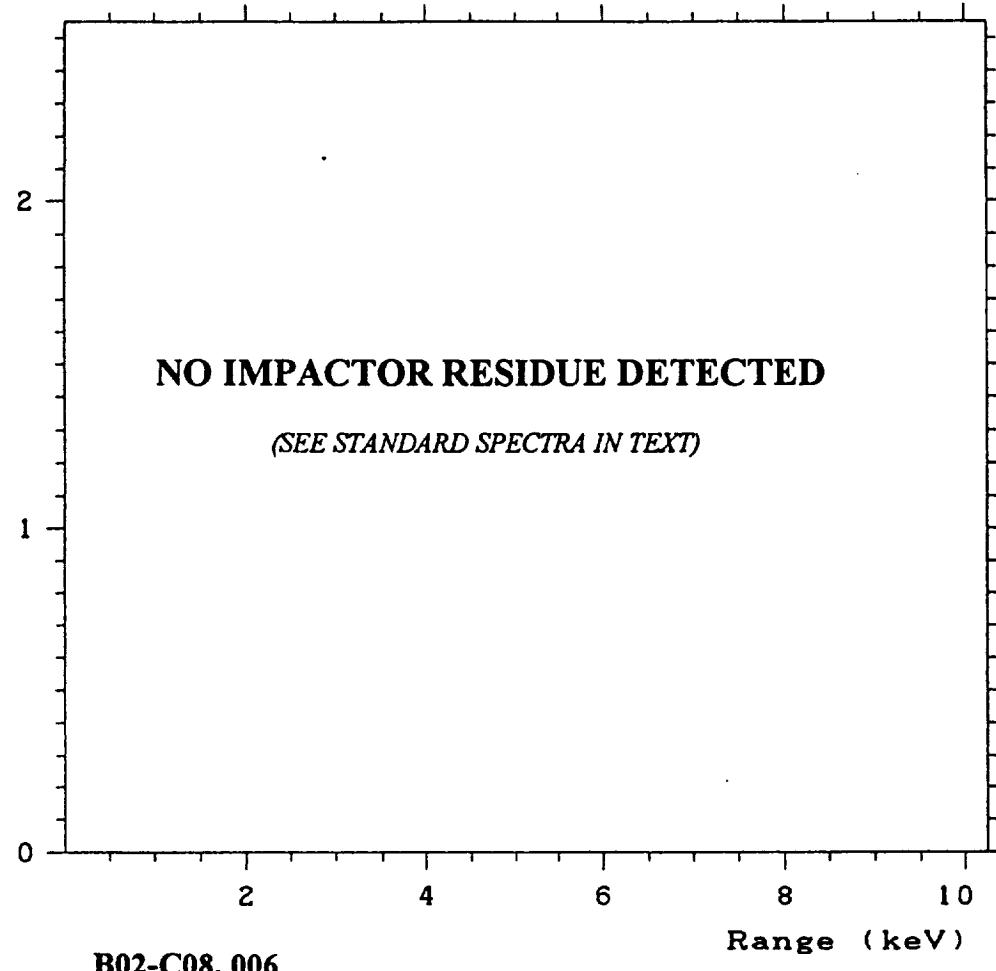
Counts ($\times 10^2$)



003

A-23

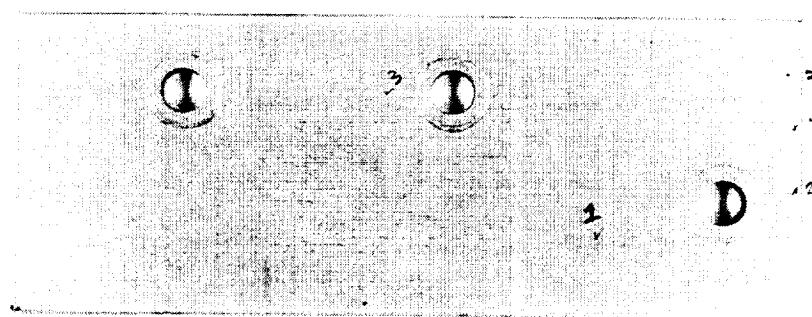
Counts ($\times 10^2$)

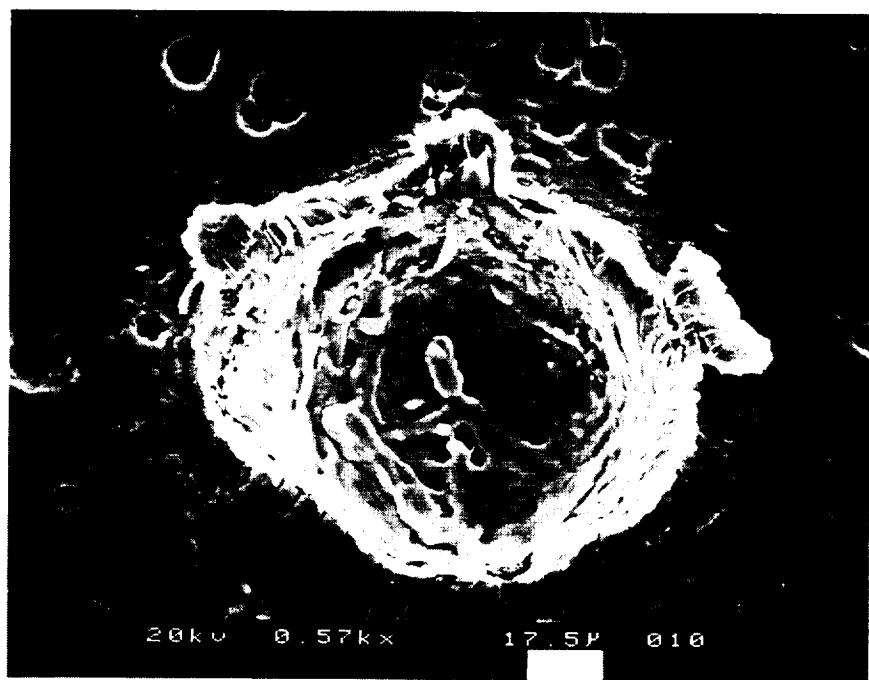
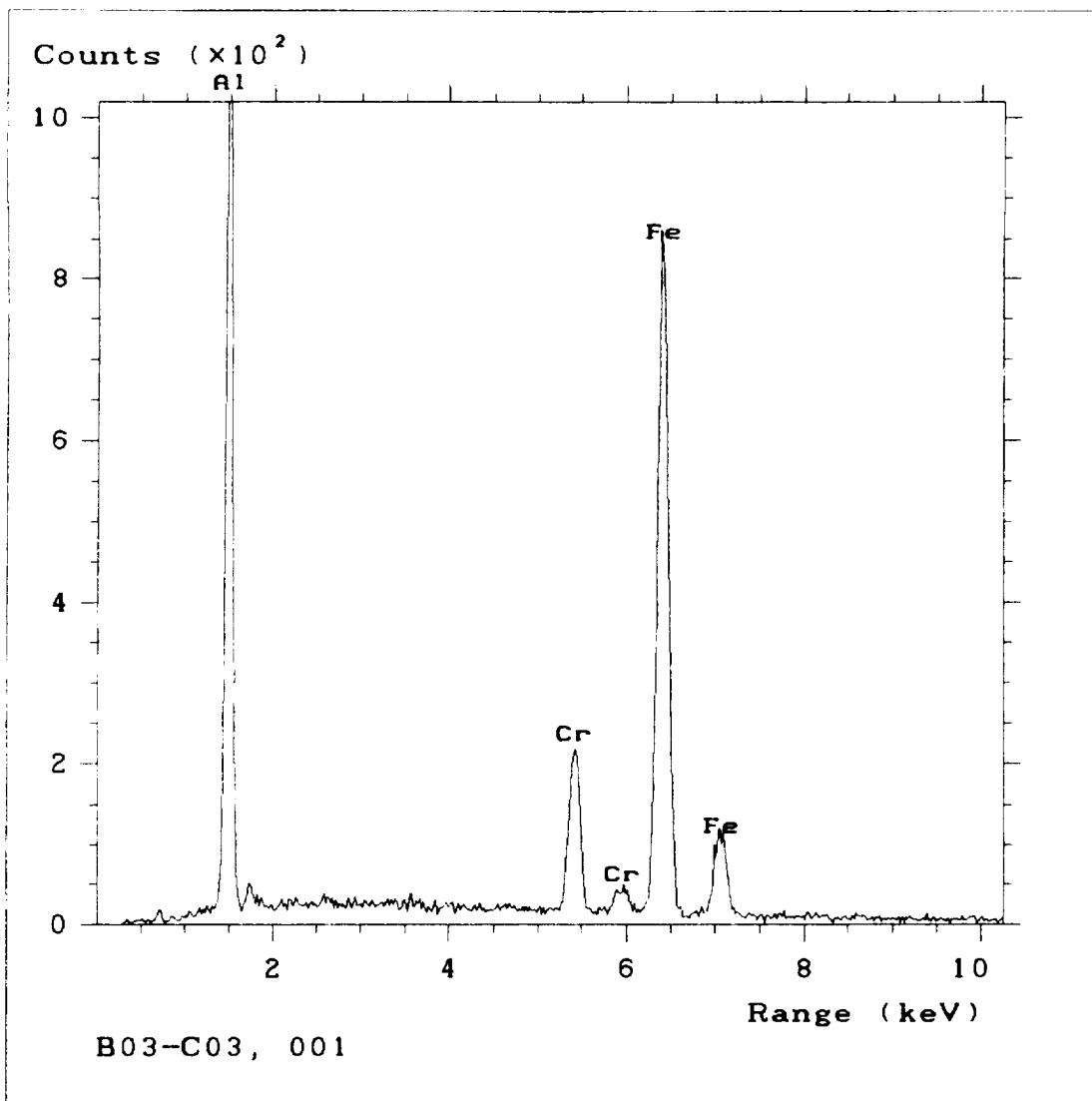


B02-C08 006

CLAMP	IMPACT	XCoor	YCoor	DIAMETER	COMMENTS
<u>NO.</u>	<u>NO.</u>	<u>(mm)</u>	<u>(mm)</u>	<u>(μm)</u>	<u>(origin)</u>
B03-C01					NO IMPACTS FOUND

CLAMP NO.	IMPACT NO.	XCoor (mm)	YCoor (mm)	DIAMETER (μm)	COMMENTS (origin)
B03-C03	001	92	11	130	STAINLESS STEEL
	002	126	20	225	STAINLESS STEEL
	003	58	33	40	NOT AN IMPACT
	004	123	37	60	NOT AN IMPACT
	005	125	46	50	NOT AN IMPACT

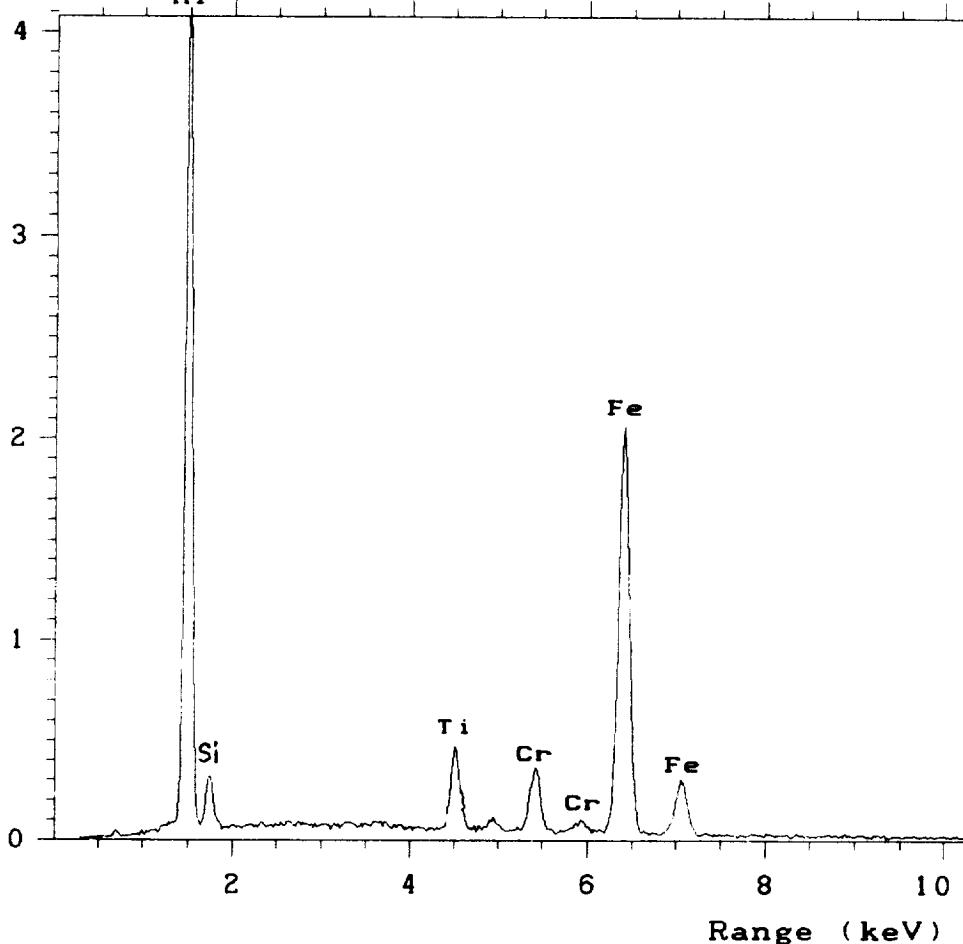




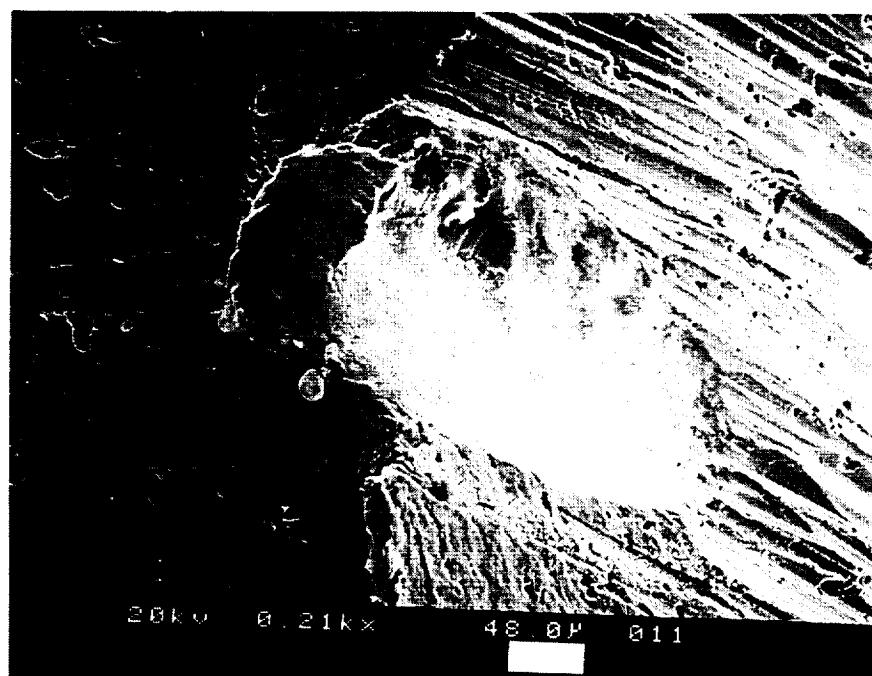
B03-C03 001 55
A-27

Counts ($\times 10^3$)

A1



B03-C03, 002



B03-C03

002

Ti, Cr

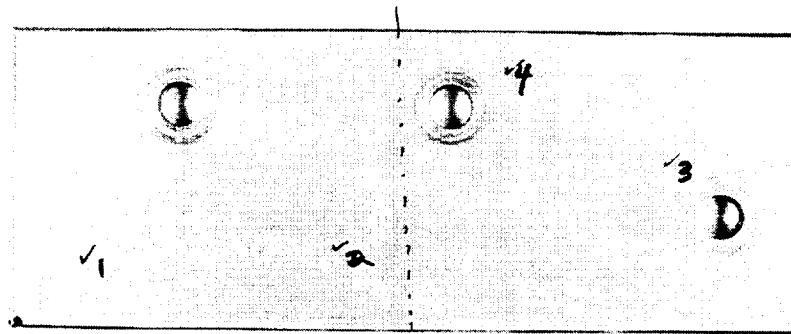
A-28

CLAMP NO.	IMPACT NO.	XCoor (mm)	YCoor (mm)	DIAMETER (μm)	COMMENTS (origin)
B03-C06	001	47	4	70	NOT AN IMPACT
	002	44	43	50	NOT AN IMPACT

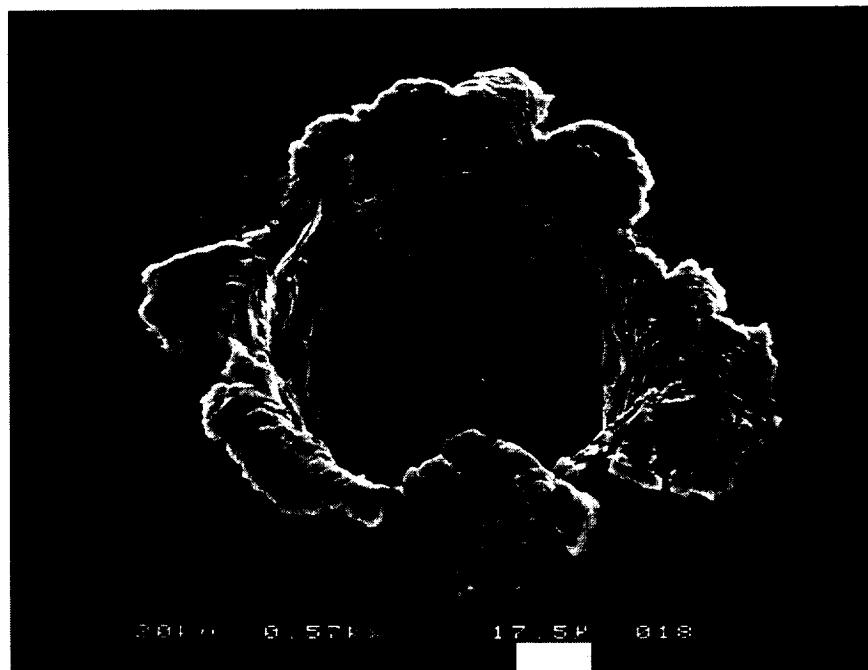
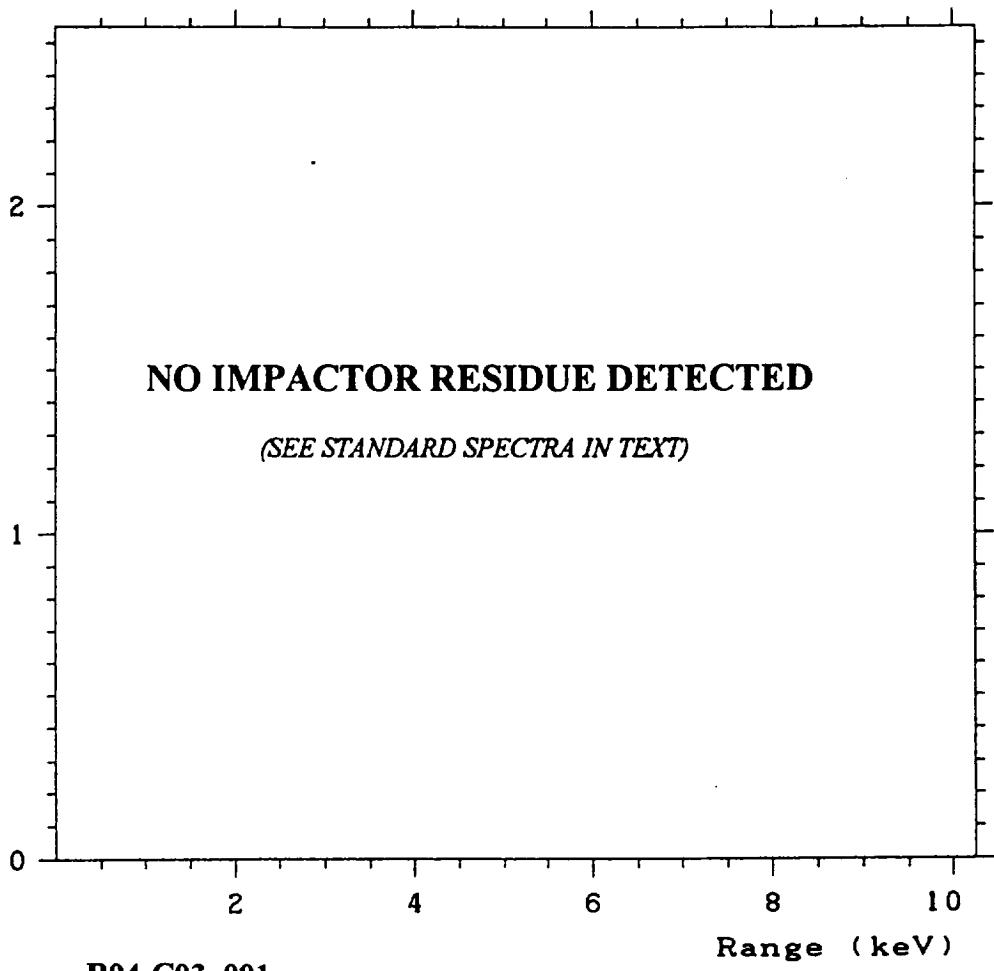
CLAMP	IMPACT	XCoor	YCoor	DIAMETER	COMMENTS
<u>NO.</u>	<u>NO.</u>	(mm)	(mm)	(μm)	<u>(origin)</u>
B03-C08					NO IMPACTS FOUND

CLAMP NO.	IMPACT NO.	XCoor (mm)	YCoor (mm)	DIAMETER (μm)	COMMENTS (origin)
B04-C01	001	136	21	50	NOT AN IMPACT

CLAMP NO.	IMPACT NO.	XCoor (mm)	YCoor (mm)	DIAMETER (μm)	COMMENTS (origin)
B04-C03	001	10	9	100	UNKNOWN
	002	50	14	50	NOT AN IMPACT
	003	104	25	120	UNKNOWN
	004	80	40	120	MICROMETEORITIC

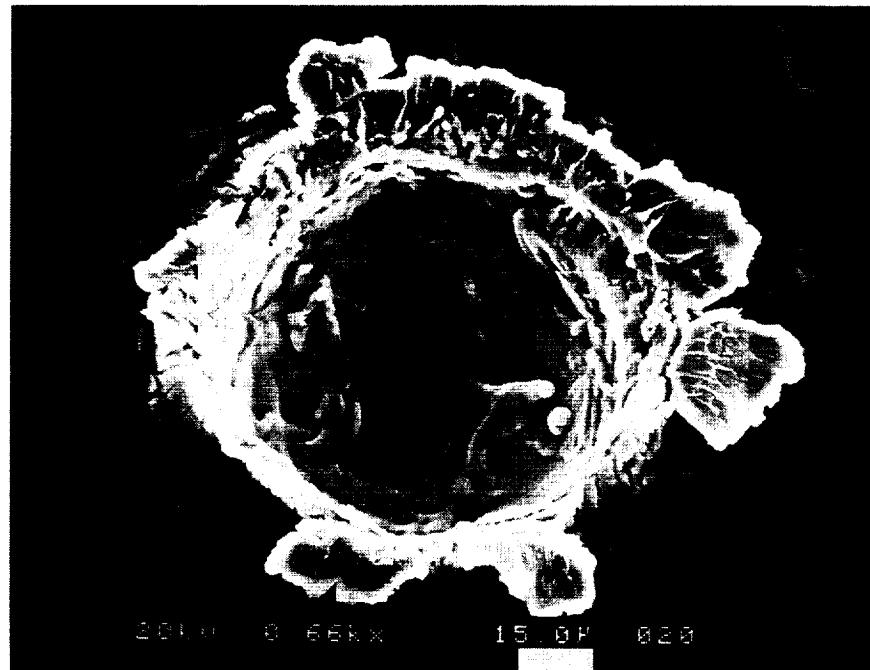
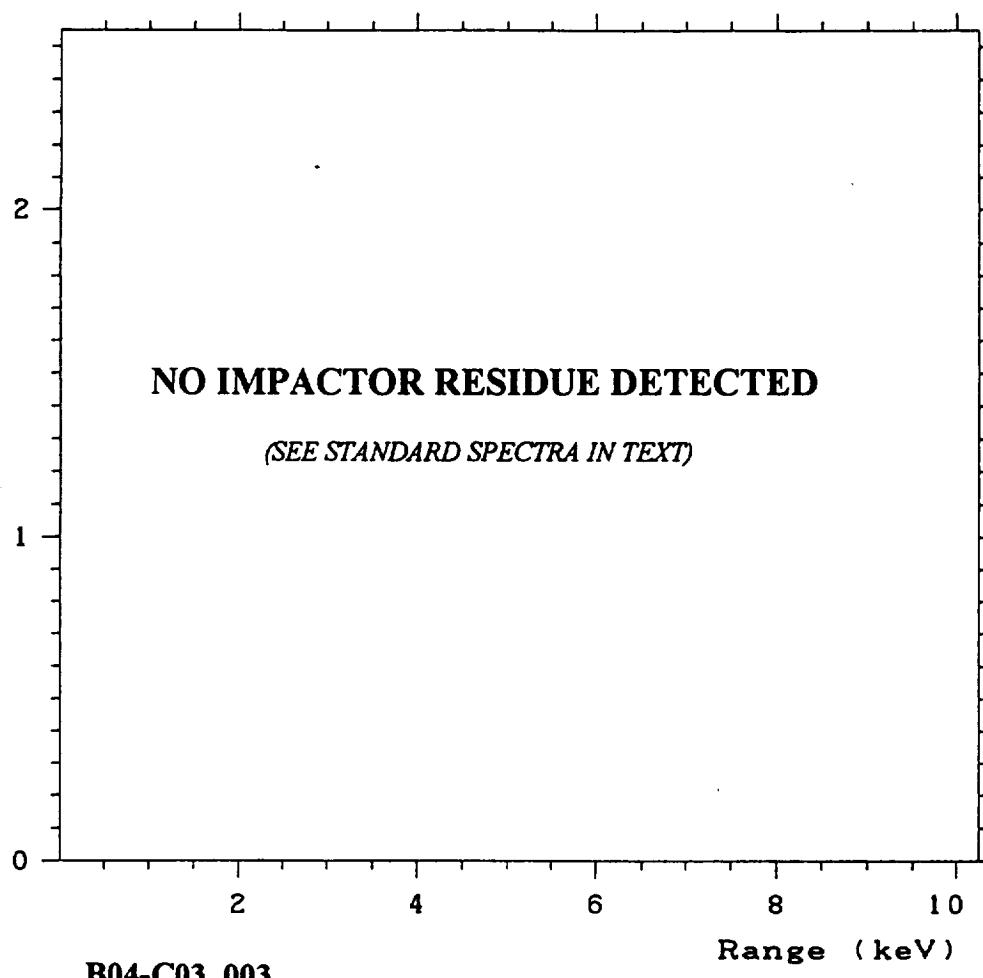


Counts ($\times 10^2$)

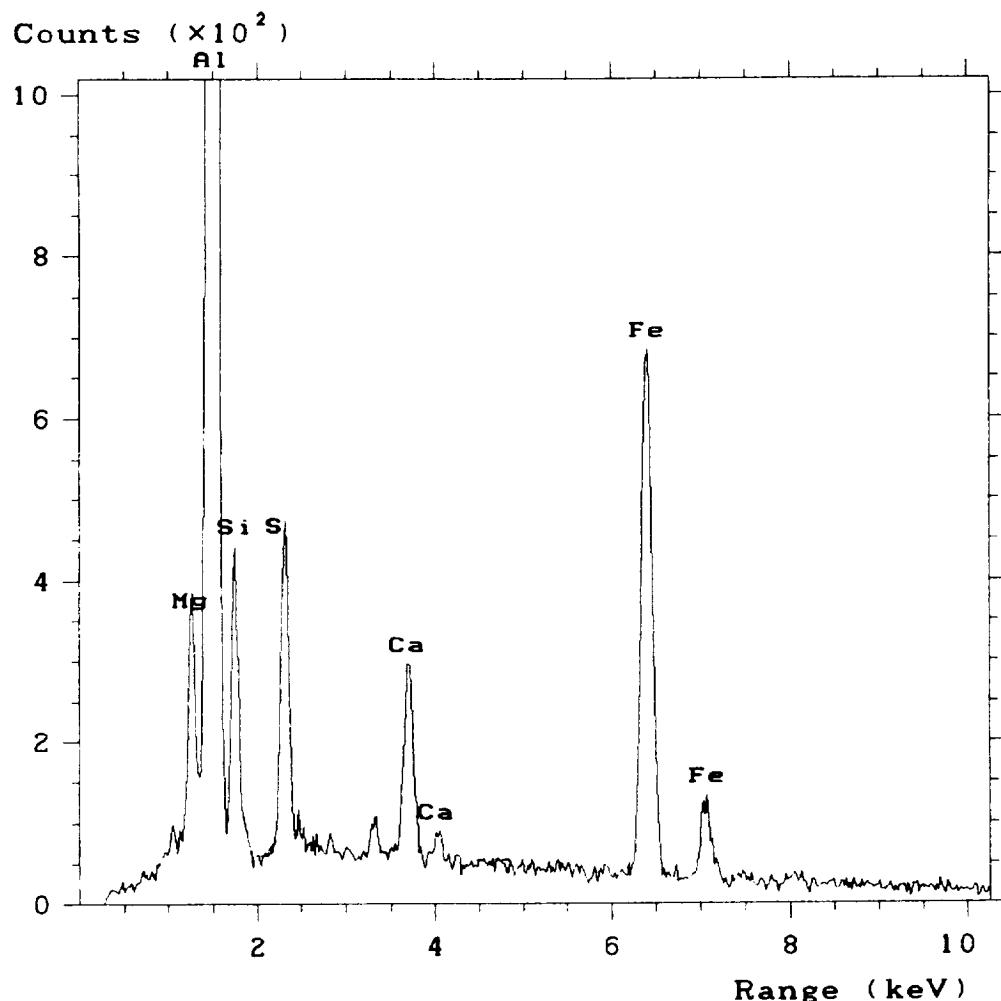


B04-C03 001

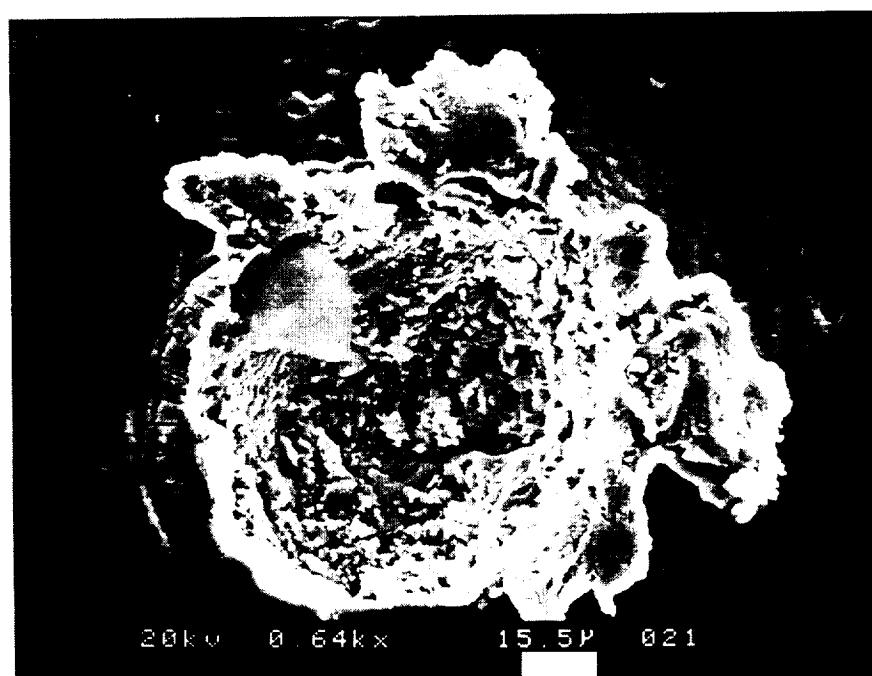
Counts ($\times 10^2$)



B04-C03 D03
A-34



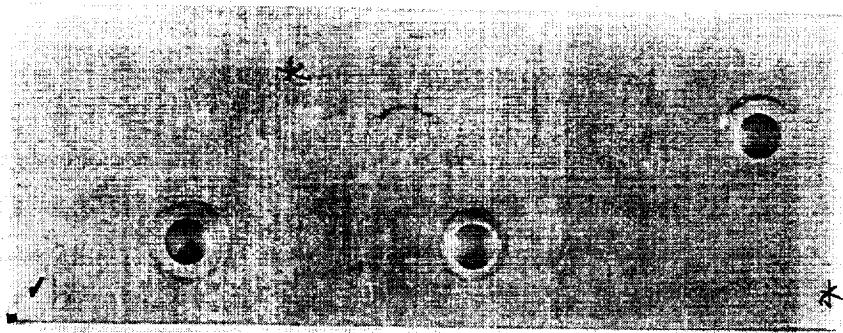
B04-C03, 004



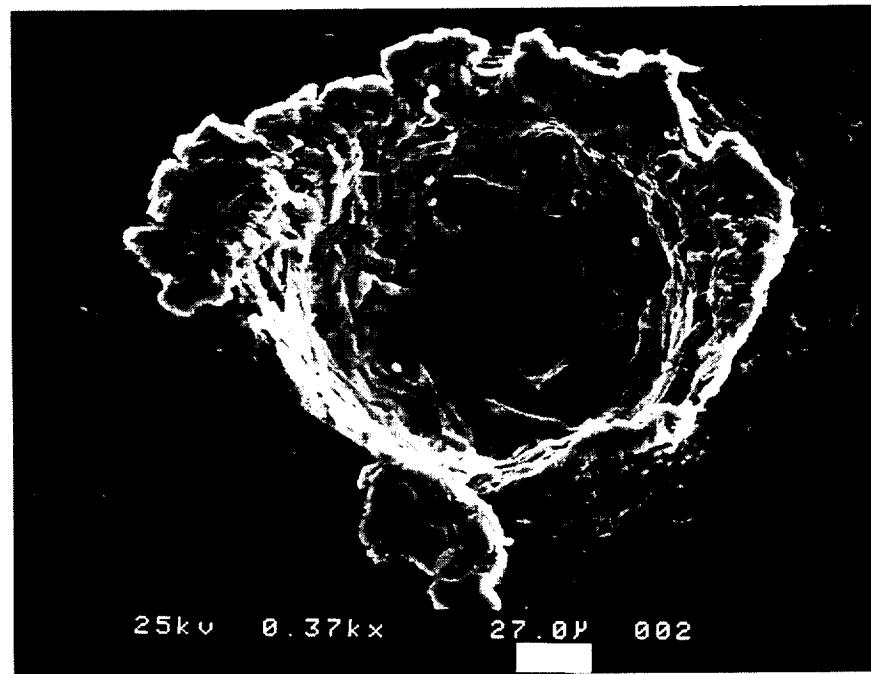
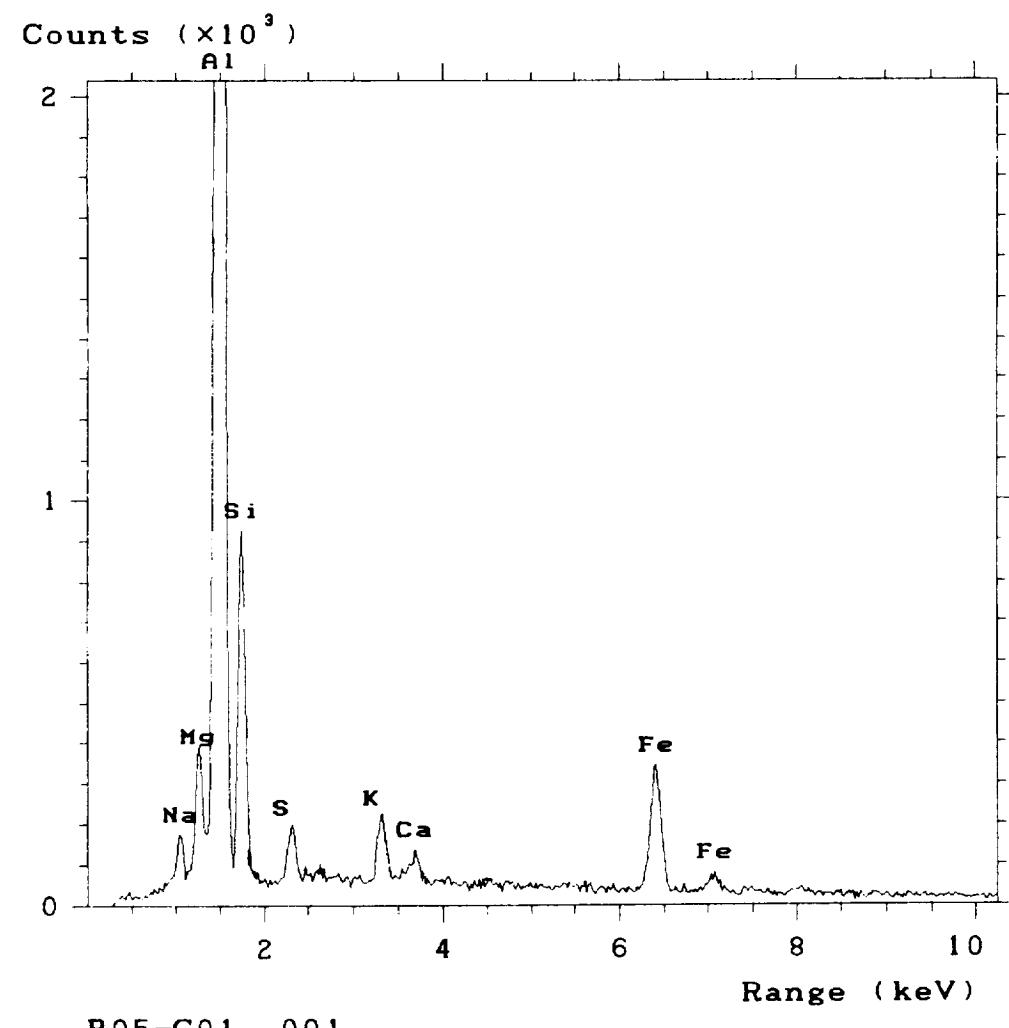
B04 - C03

064

CLAMP NO.	IMPACT NO.	XCoor (mm)	YCoor (mm)	DIAMETER (μm)	COMMENTS (origin)
B05-C01	001	3	2	200	MICROMETEORITIC

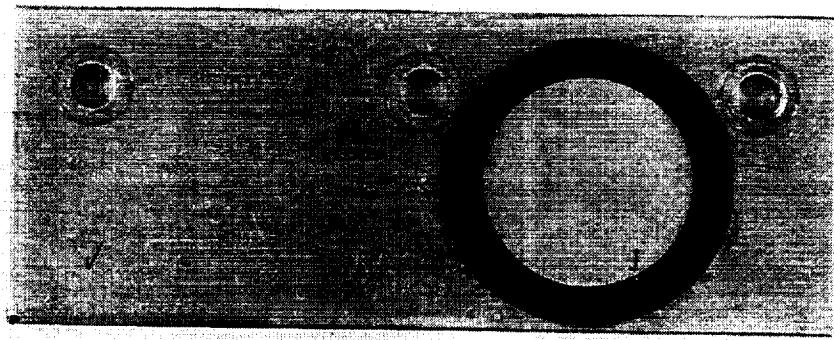


B05 - C01

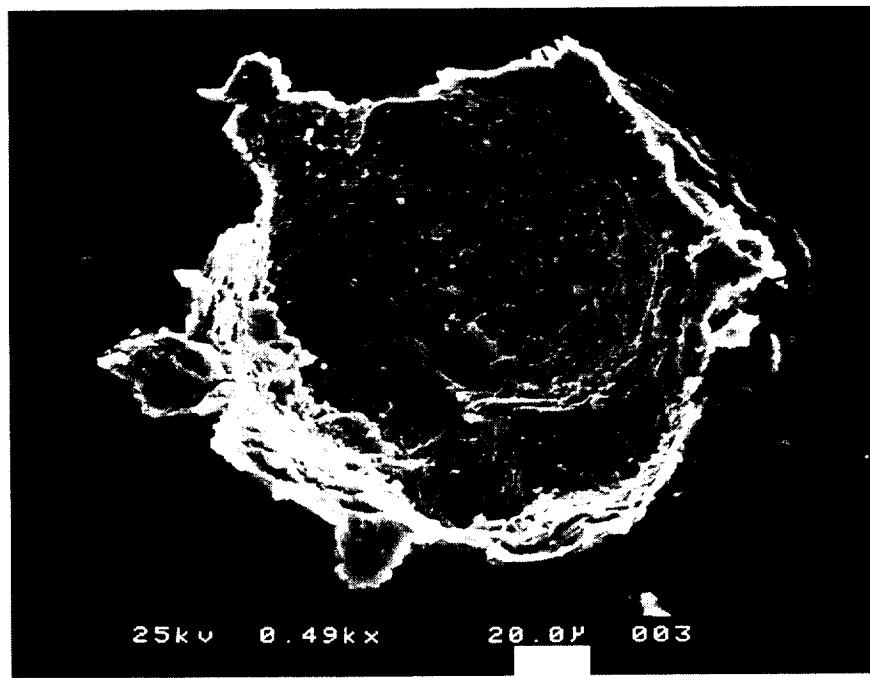
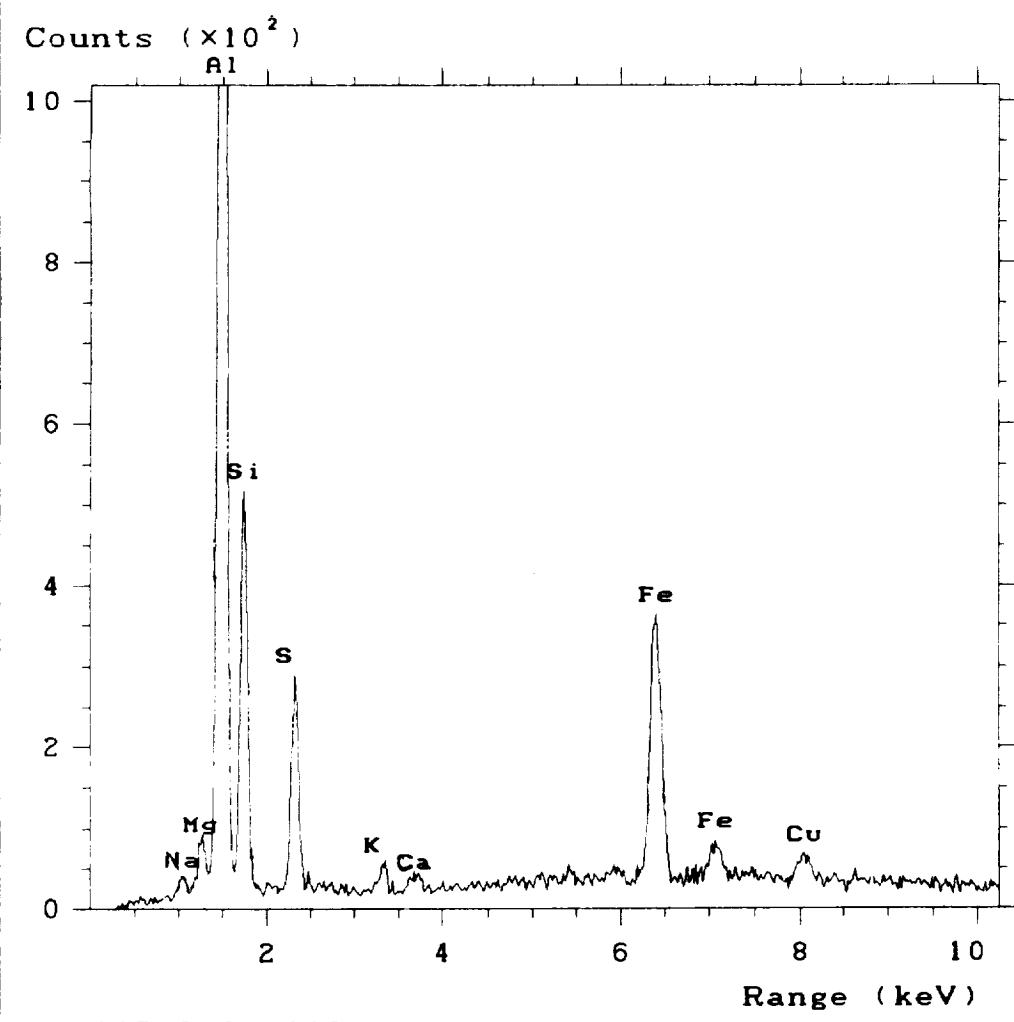


B05-C01 001

CLAMP NO.	IMPACT NO.	XCoor (mm)	YCoor (mm)	DIAMETER (μm)	COMMENTS (origin)
B05-C02	001	6	94	150	PAINT PATCH
	002	10	7	16	MICROMETEORITIC



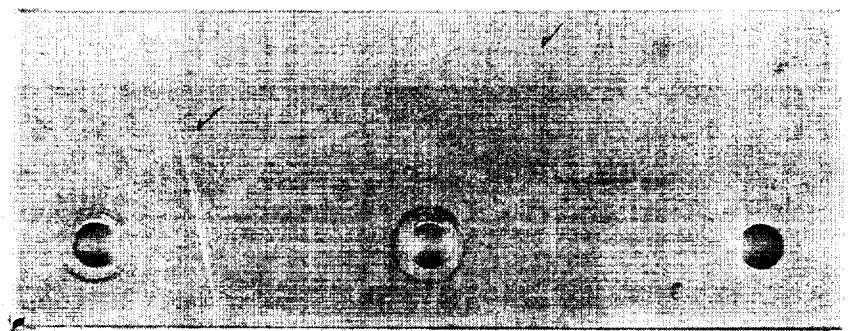
B05-C02



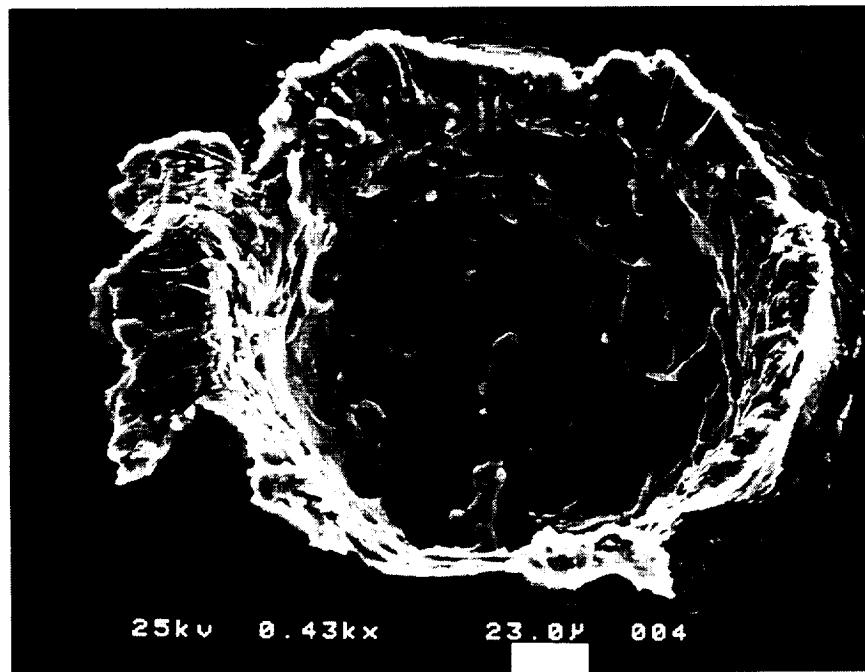
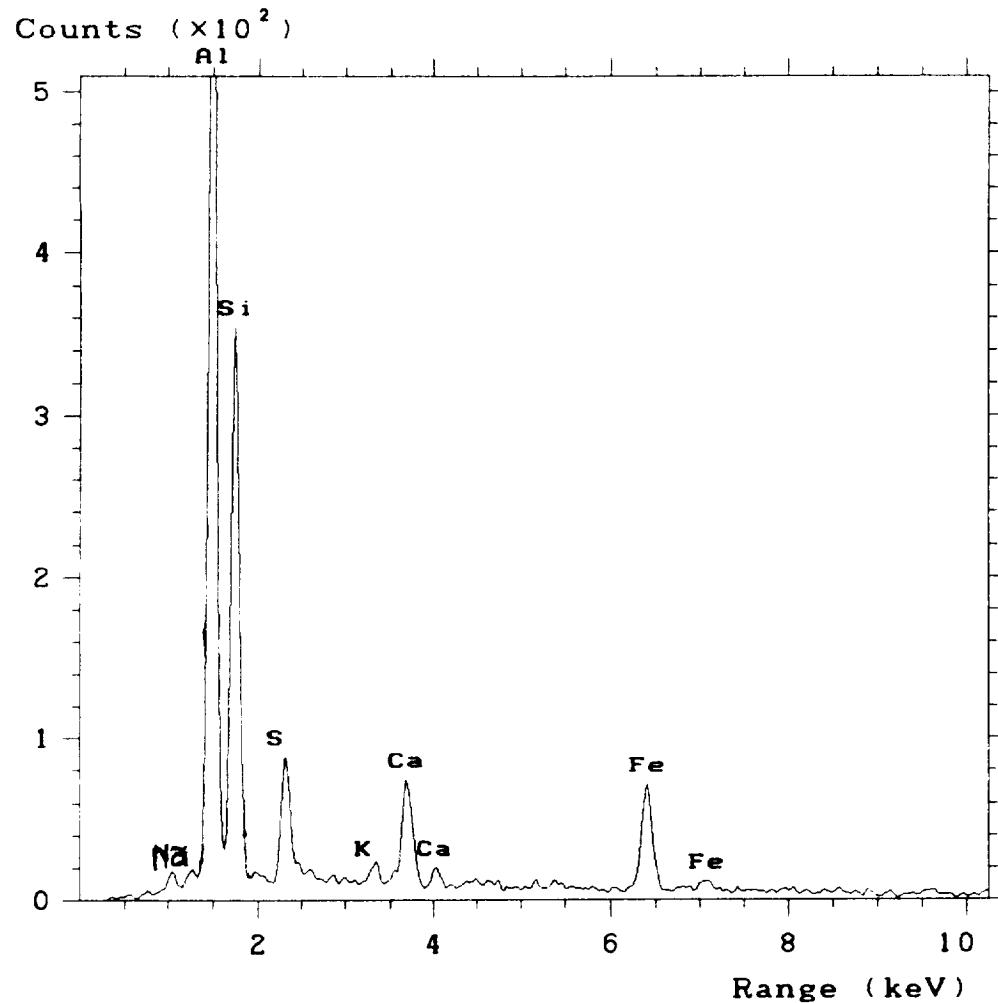
B05-C02 002

mm

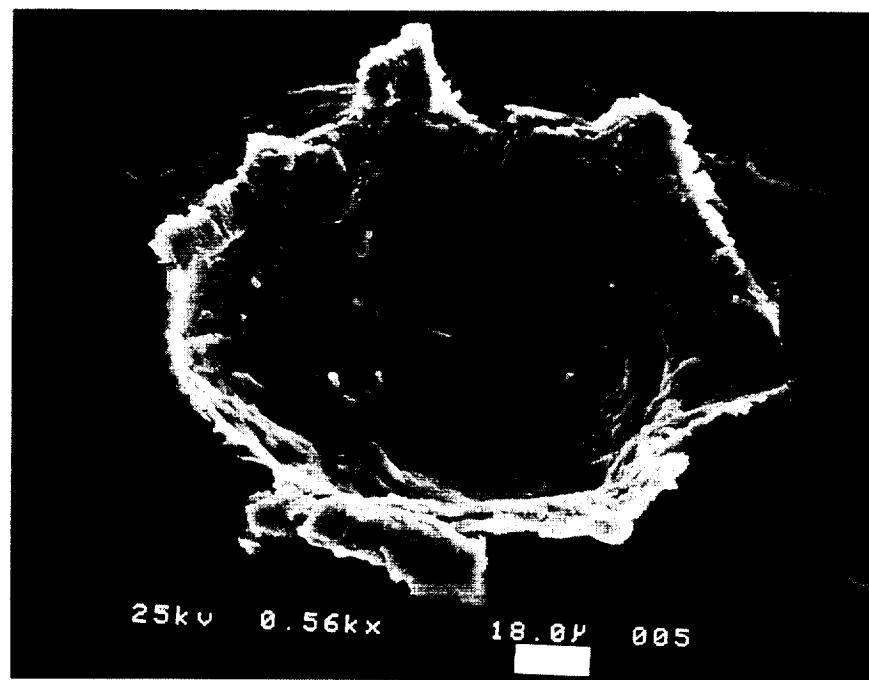
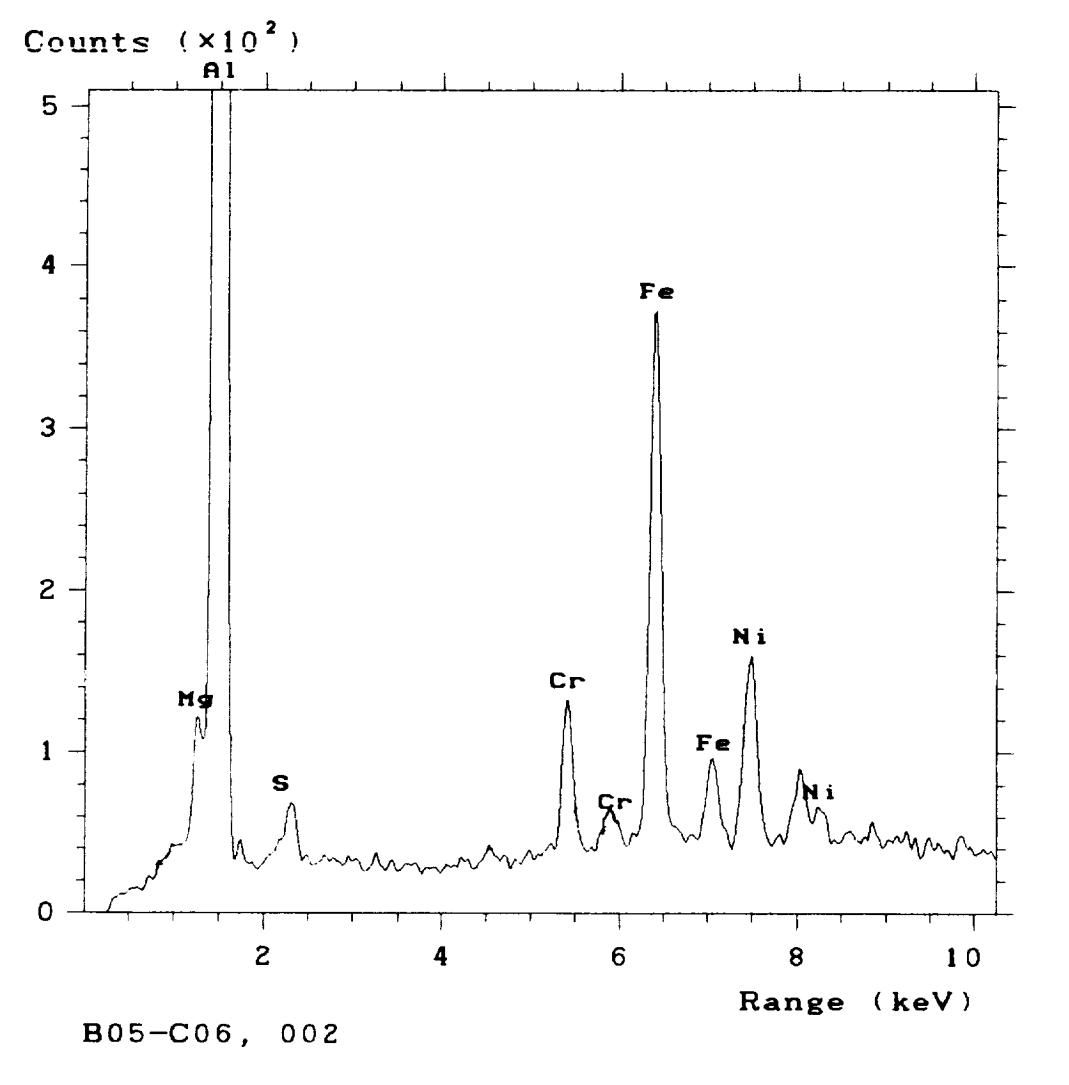
CLAMP NO.	IMPACT NO.	XCoor (mm)	YCoor (mm)	DIAMETER (μm)	COMMENTS (origin)
B05-C06	001	28	28	200	MICROMeteoritic Stainless Steel
	002	81	42	130	



B05-C06



B05 C06 001

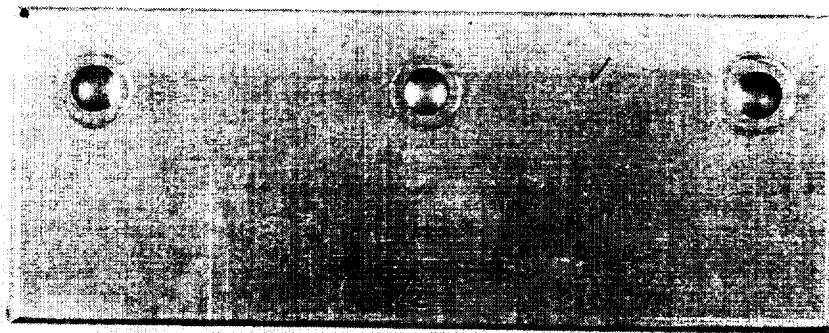


B05-C06

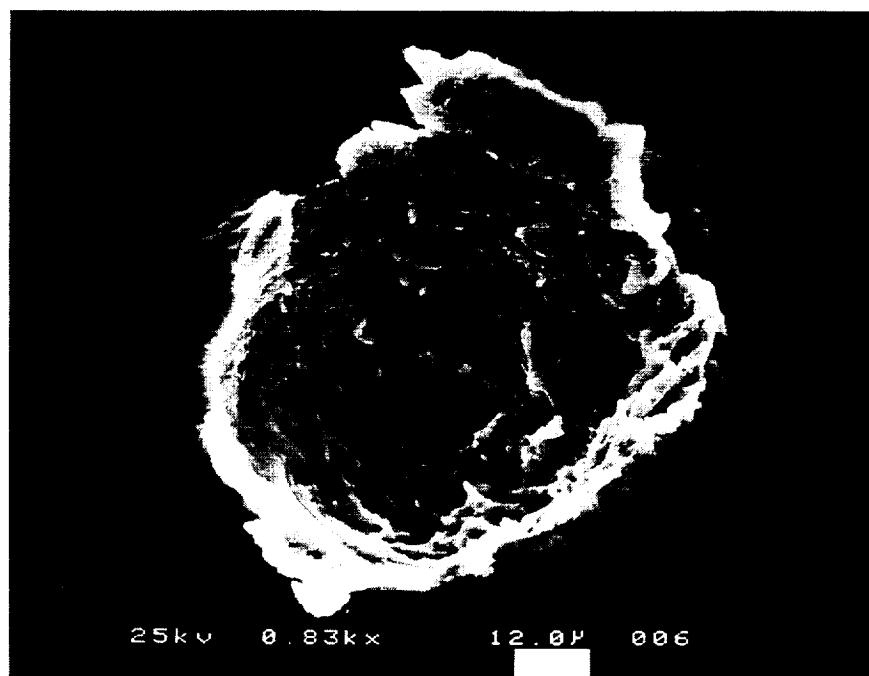
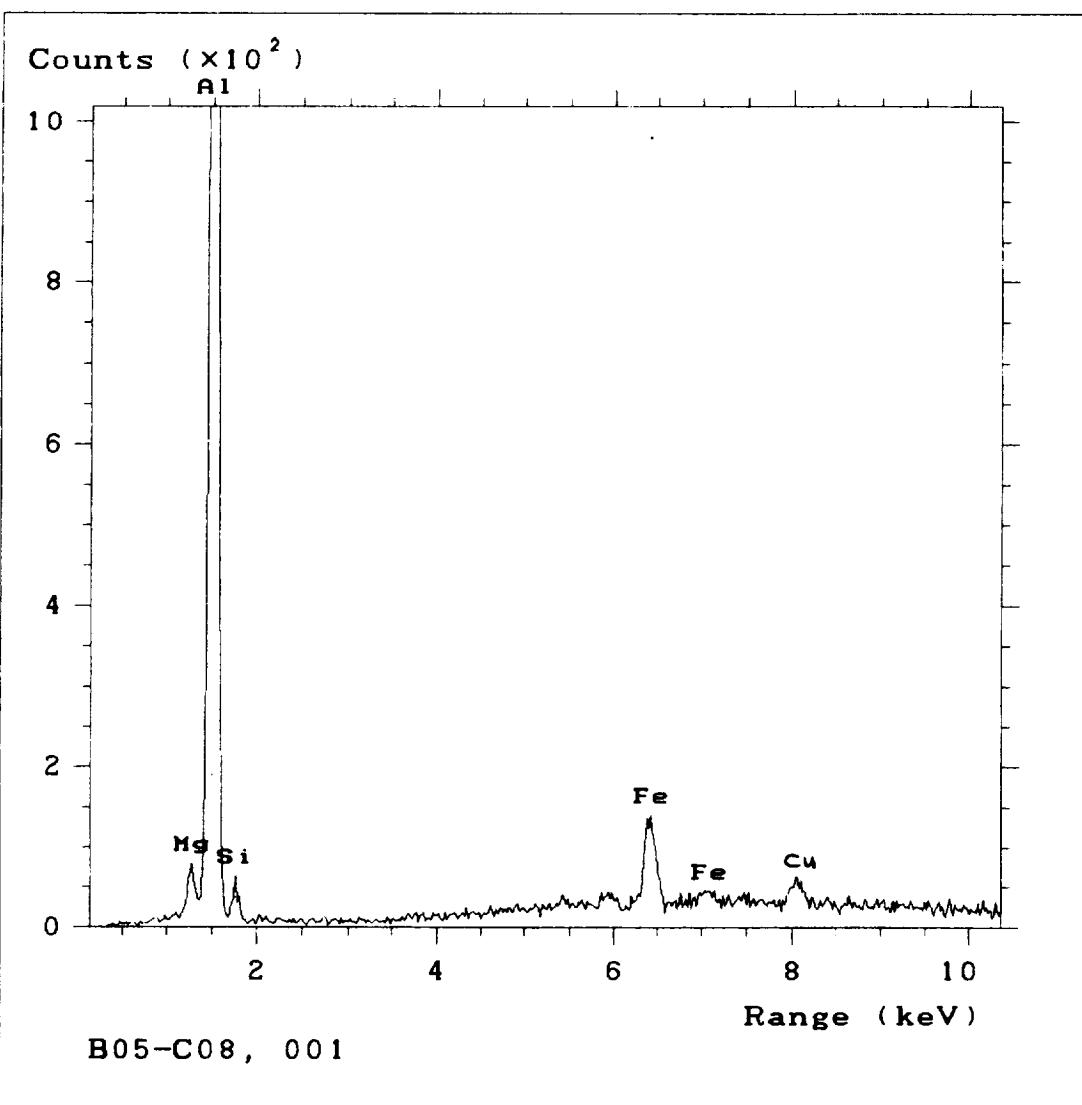
002

55

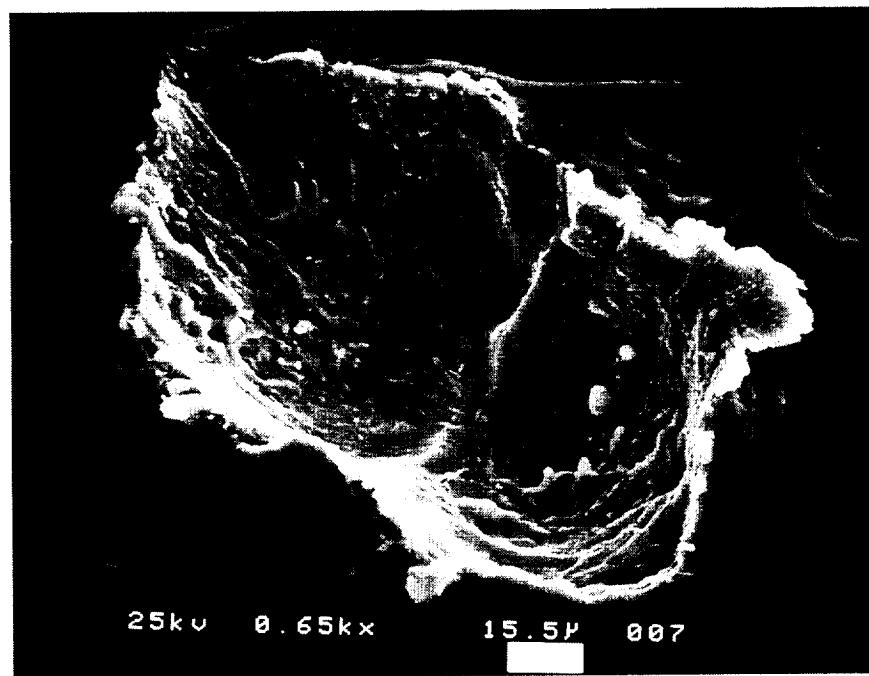
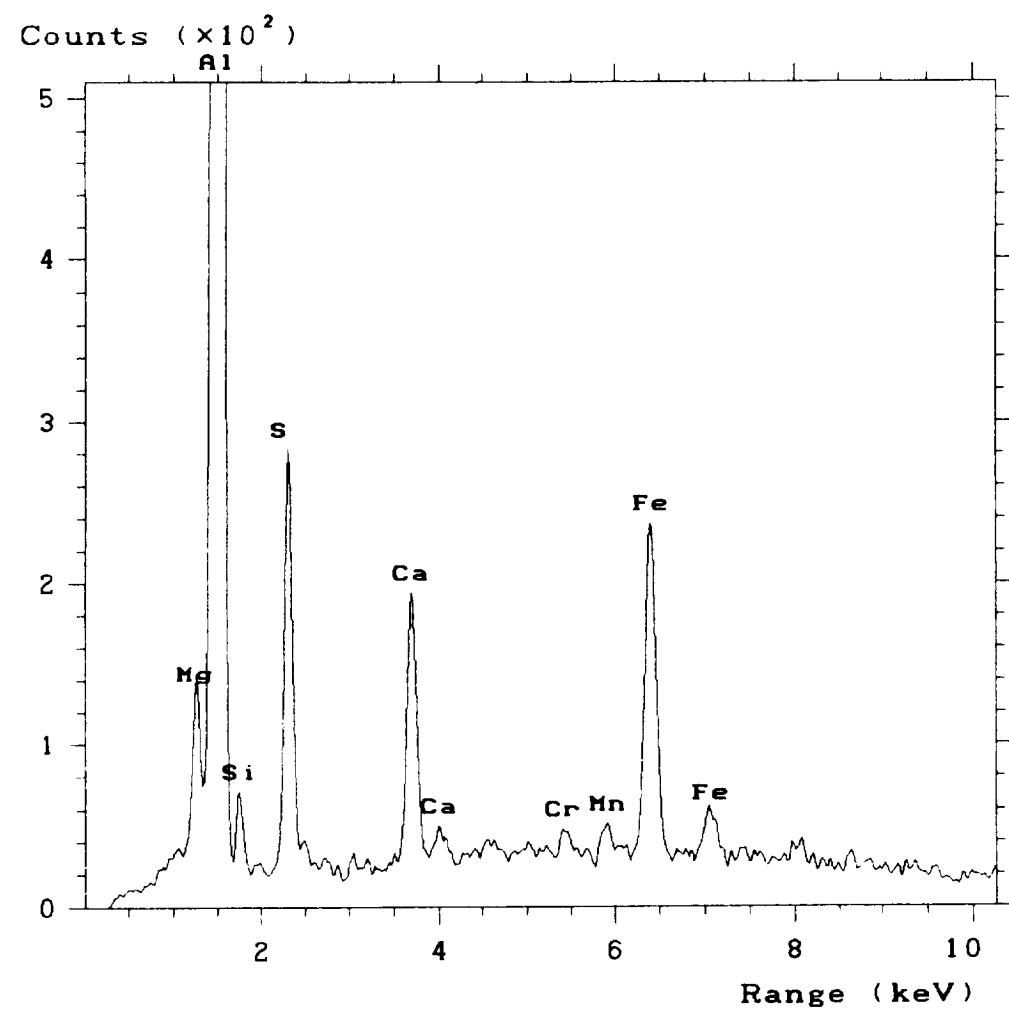
<u>CLAMP NO.</u>	<u>IMPACT NO.</u>	<u>XCoor (mm)</u>	<u>YCoor (mm)</u>	<u>DIAMETER (μm)</u>	<u>COMMENTS (origin)</u>
B05-C08	001	10	86	80	MICROMETEORITIC
	002	44	57	140	MICROMETEORITIC



B05 - C08



B05-C08 001 A-44

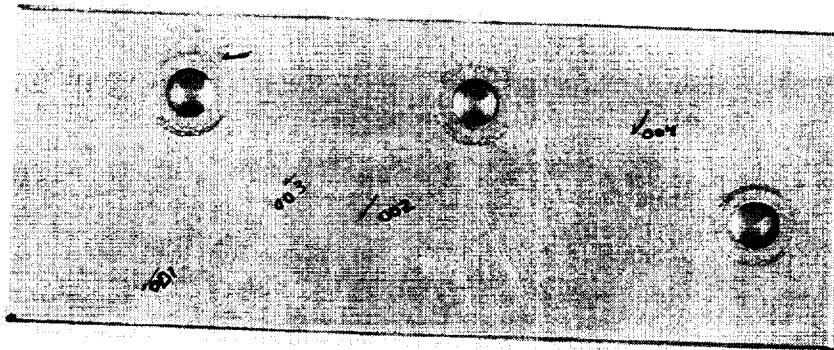


B05 - C08

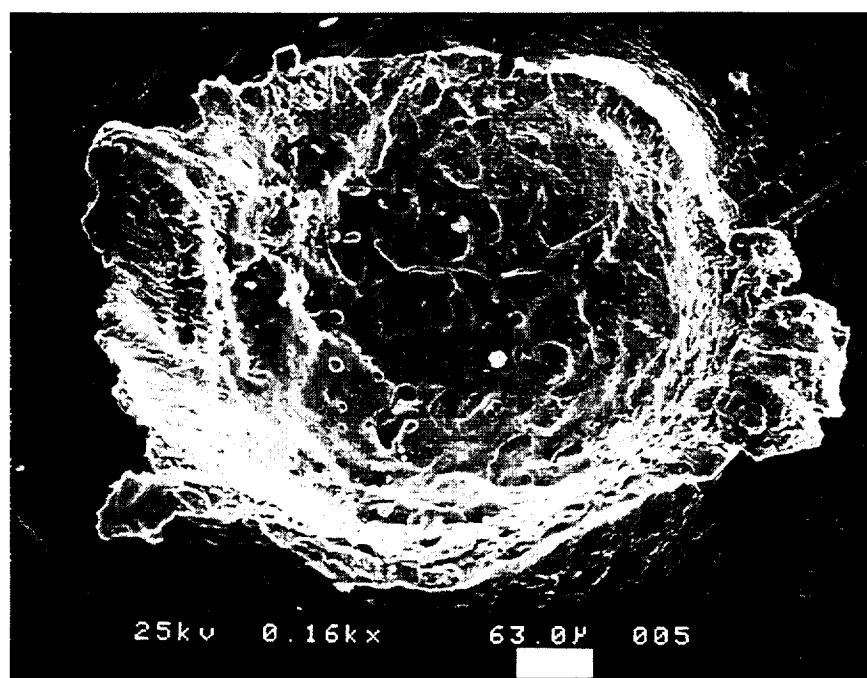
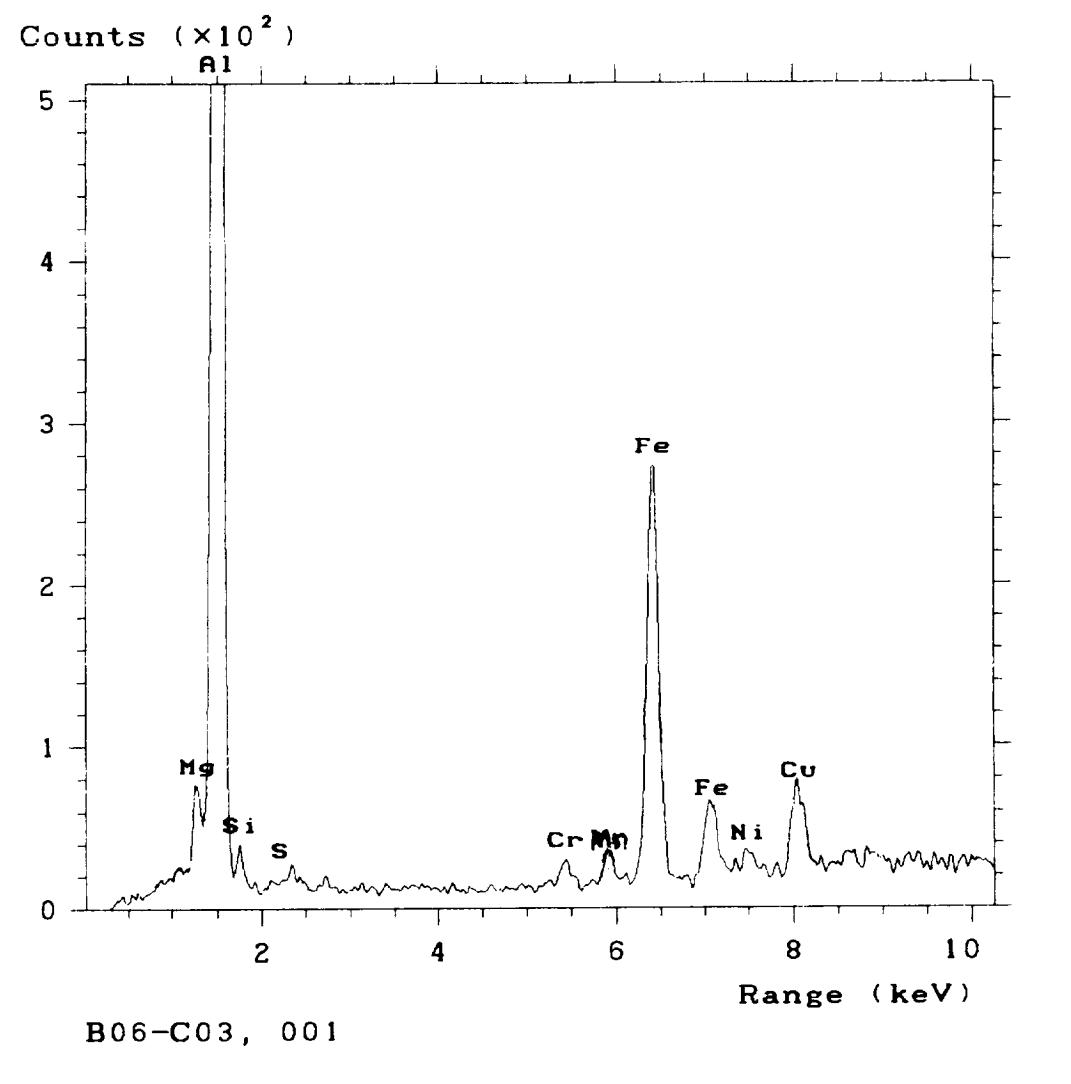
002

mm

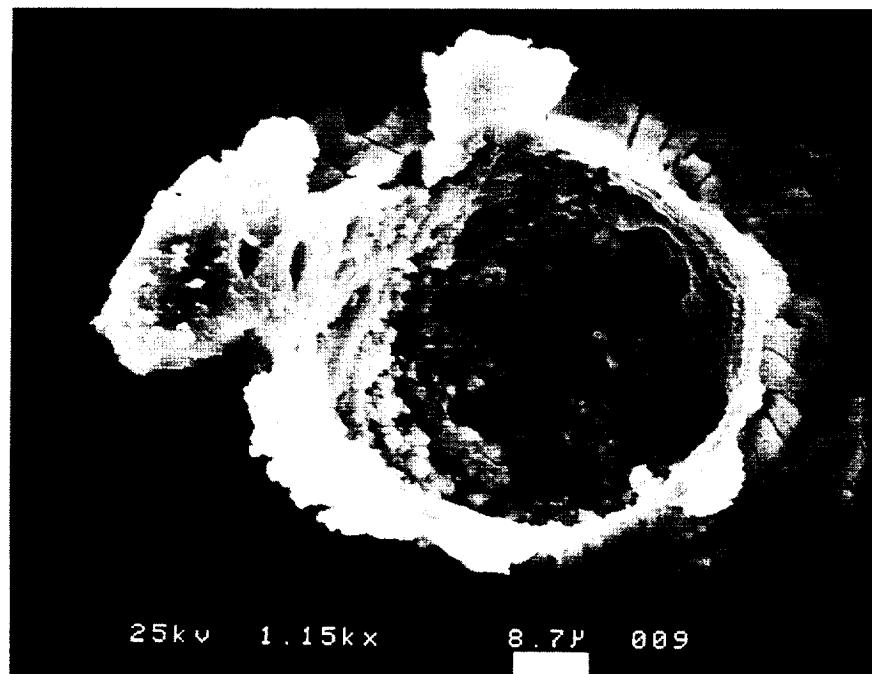
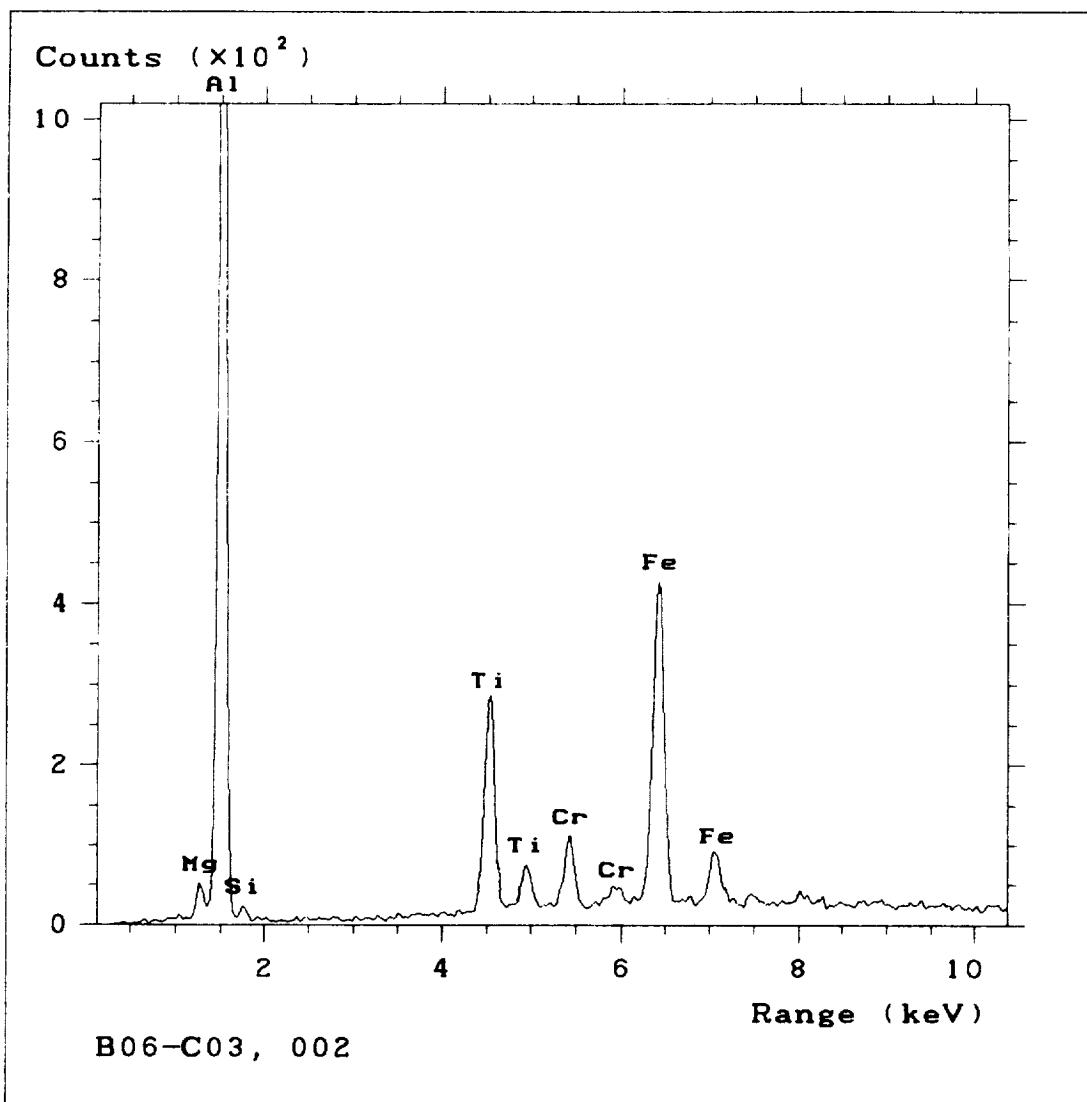
CLAMP NO.	IMPACT NO.	XCoor (mm)	YCoor (mm)	DIAMETER (μm)	COMMENTS (origin)
B06-C03	001	19	3	600	MICROMETEORITIC
	002	53	15	60	STAINLESS STEEL
	003	41	20	120	MICROMETEORITIC
	004	94	30	100	NOT AN IMPACT
	005	31	40	70	NOT AN IMPACT



B06 C03



B06-C03 001 mm
A-47

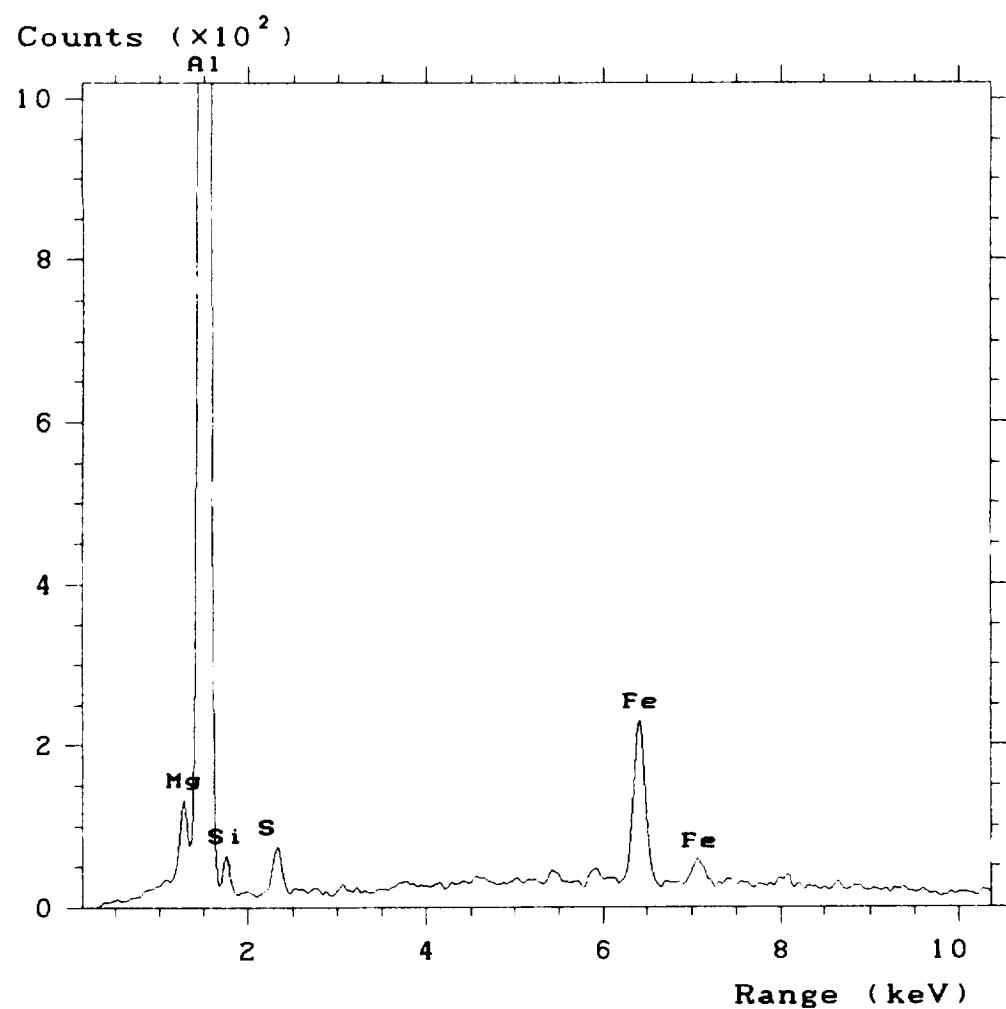


B06 -C03

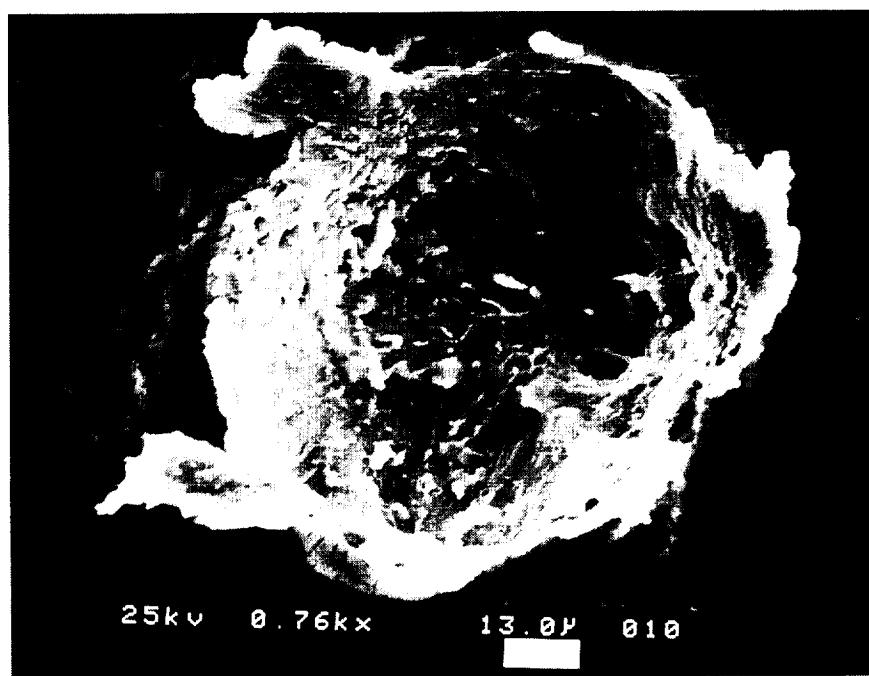
002

ss

A-48



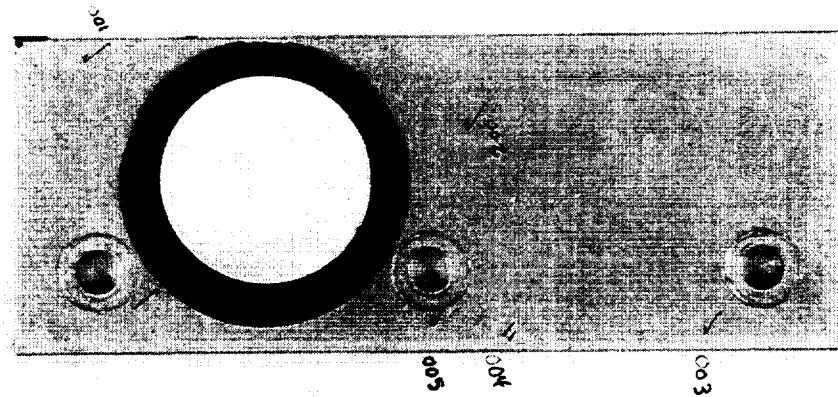
B06-C03, 003



B06-C03 003

mm!

CLAMP NO.	IMPACT NO.	XCoor (mm)	YCoor (mm)	DIAMETER (μm)	COMMENTS (origin)
B06-C04	001	3	9	360	UNKNOWN
	002	14	67	110	PAINT
	003	46	104	200	MICROMETEORITIC
	004	46	74	190	UNKNOWN
	005	44	62	80	UNKNOWN
	006	38	21	100	MICROMETEORITIC



B06 CUT

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

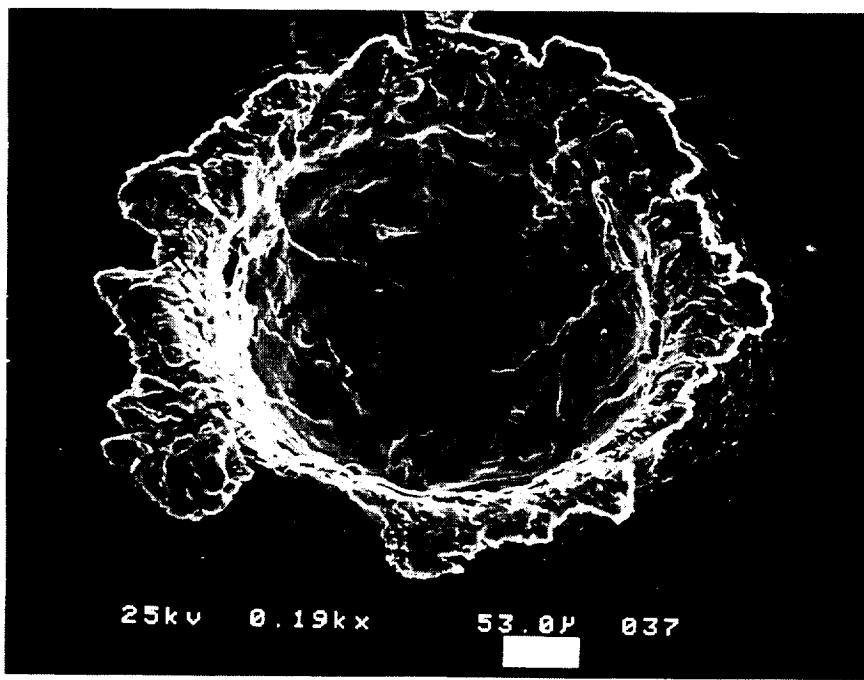
6

8

10

Range (keV)

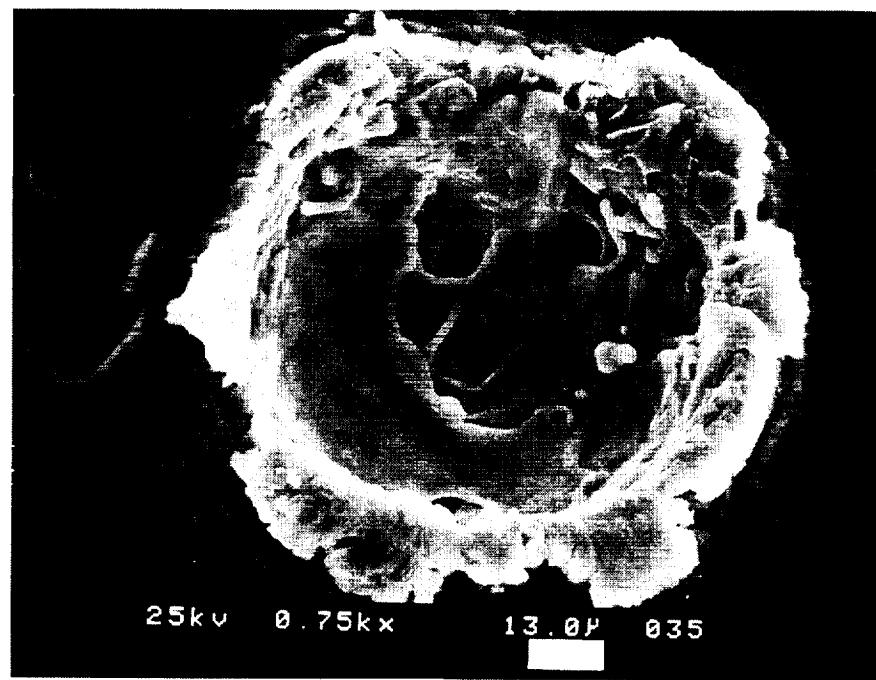
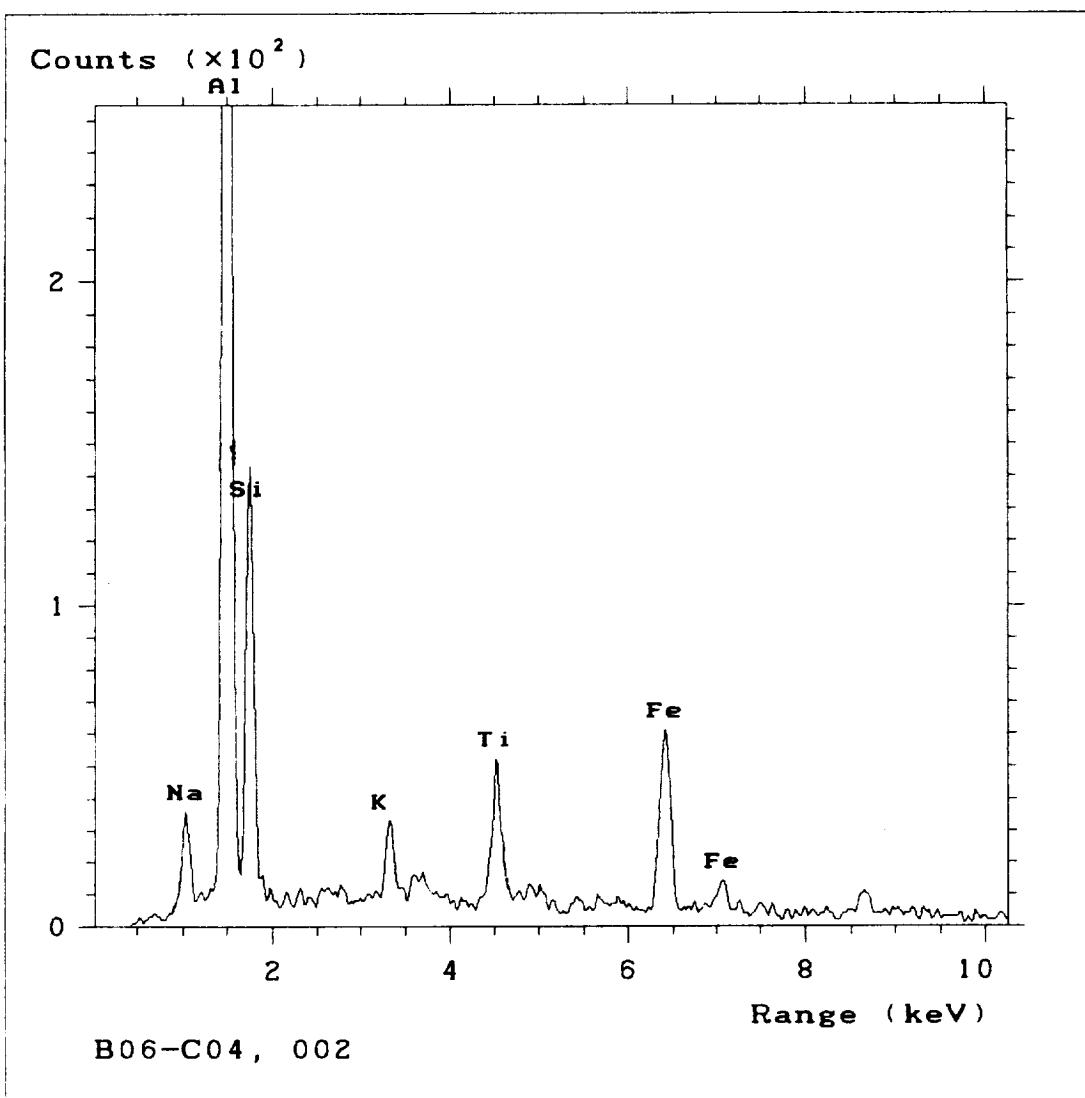
B06-C04, 001



B06 - C04

001

A-51



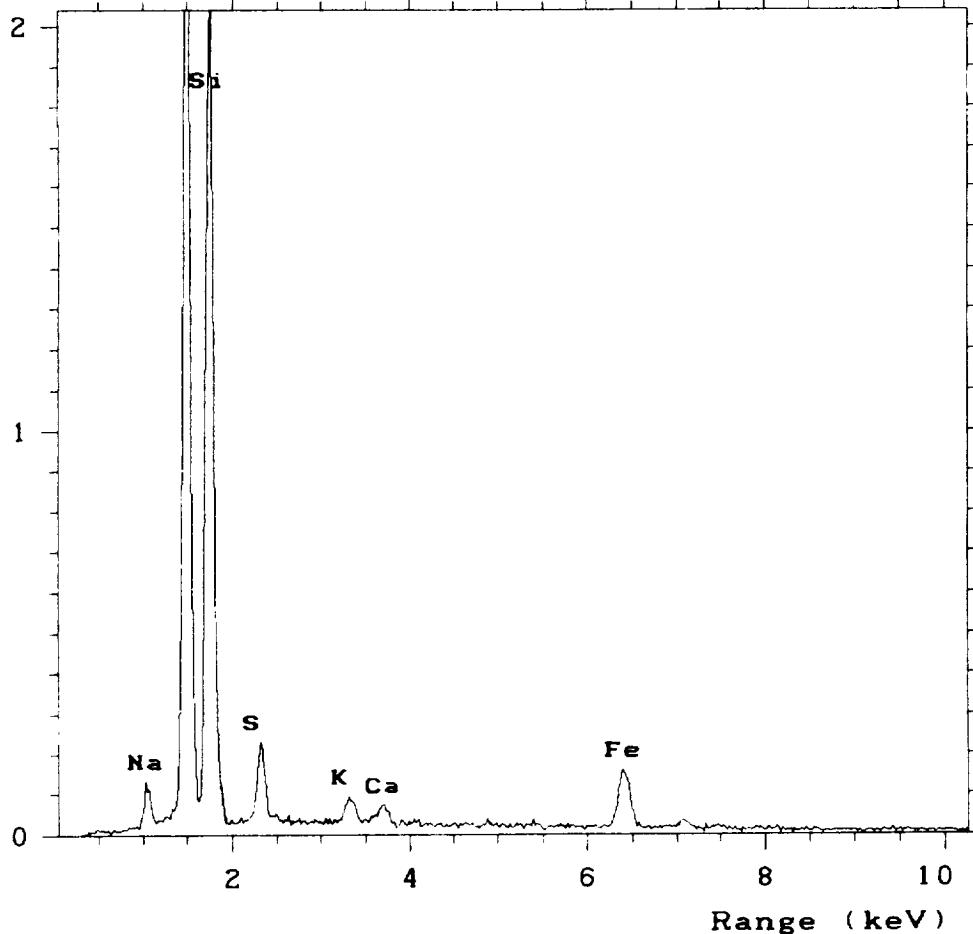
B06-C04

002

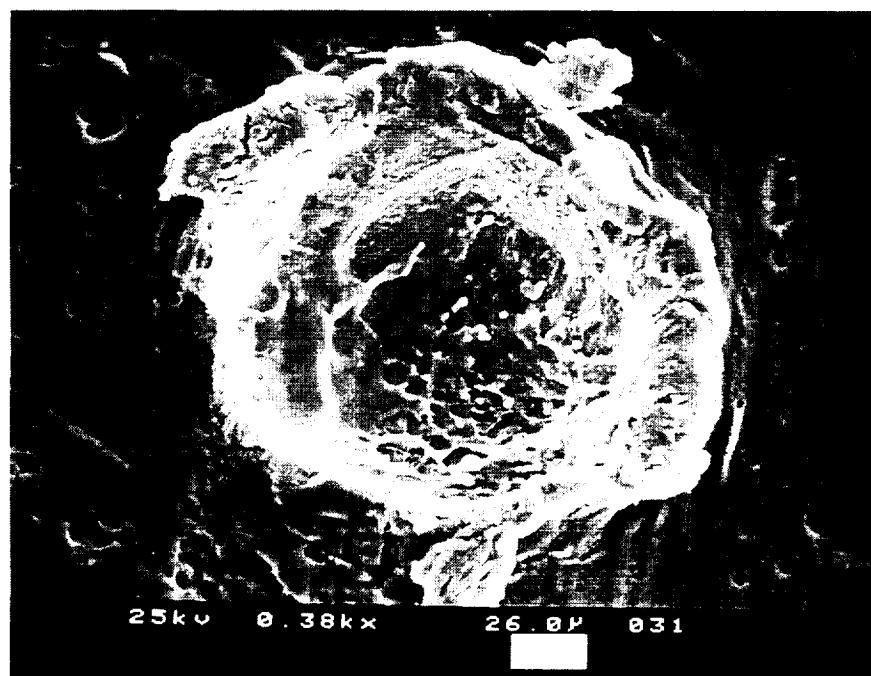
Zn

Counts ($\times 10^3$)

Al



B06-C04, 003



B06 - C04

003

mm

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

6

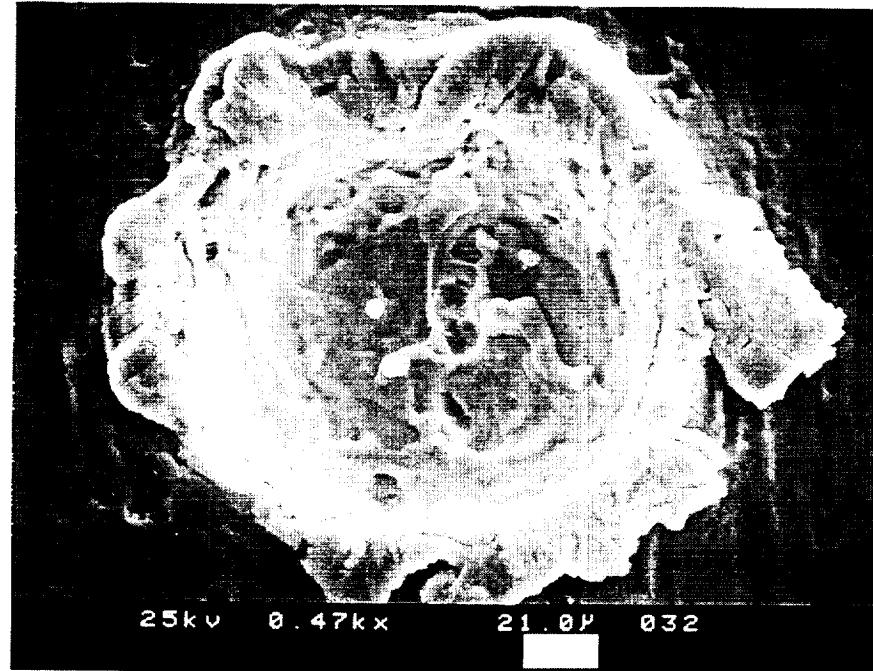
8

10

Range (keV)

B06-C04, 004

25kV 0.47k \times 21.0 μ 032

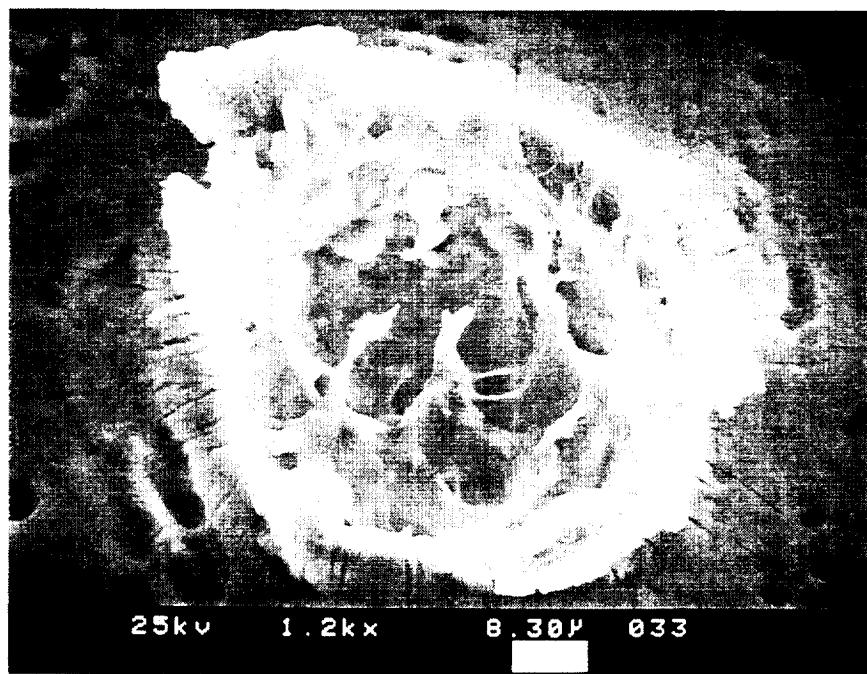
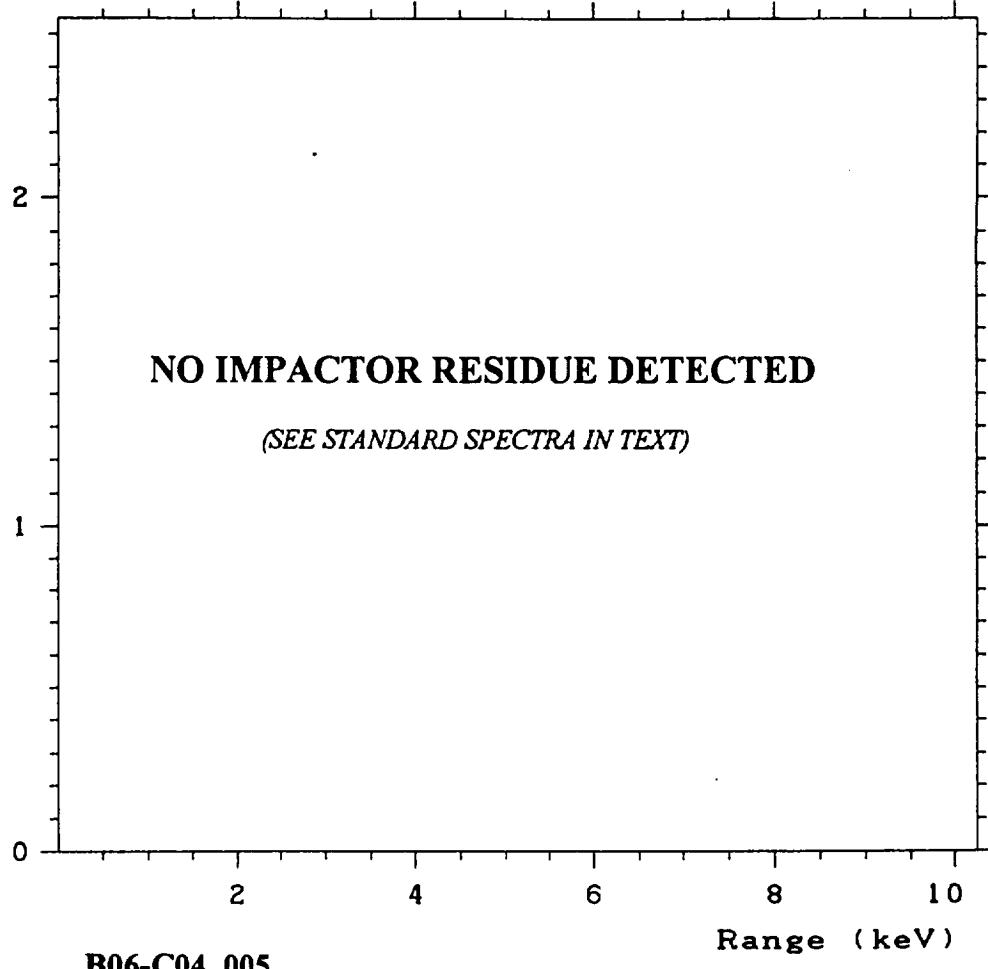


B06 - C04

004

A-54

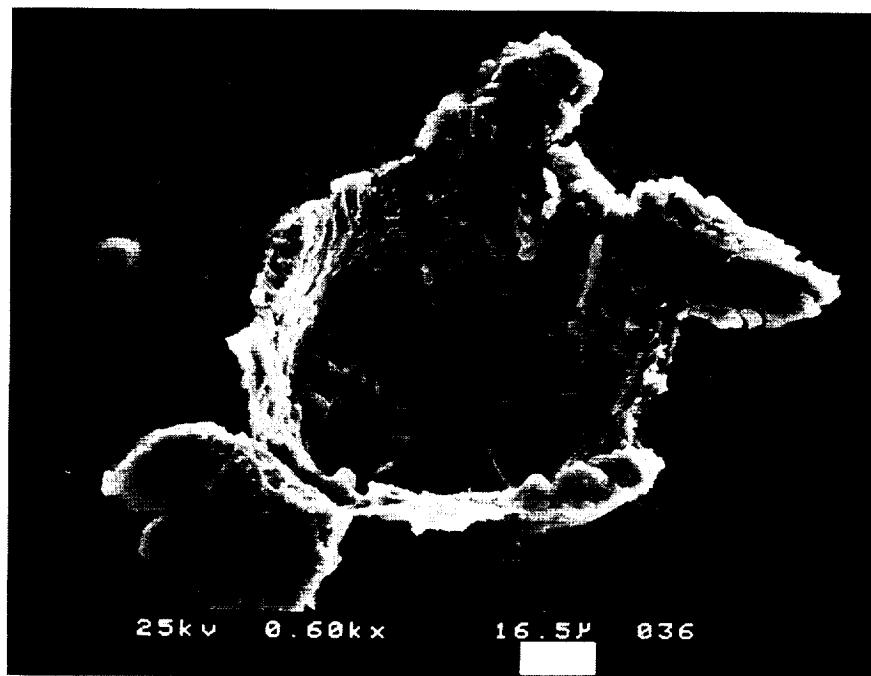
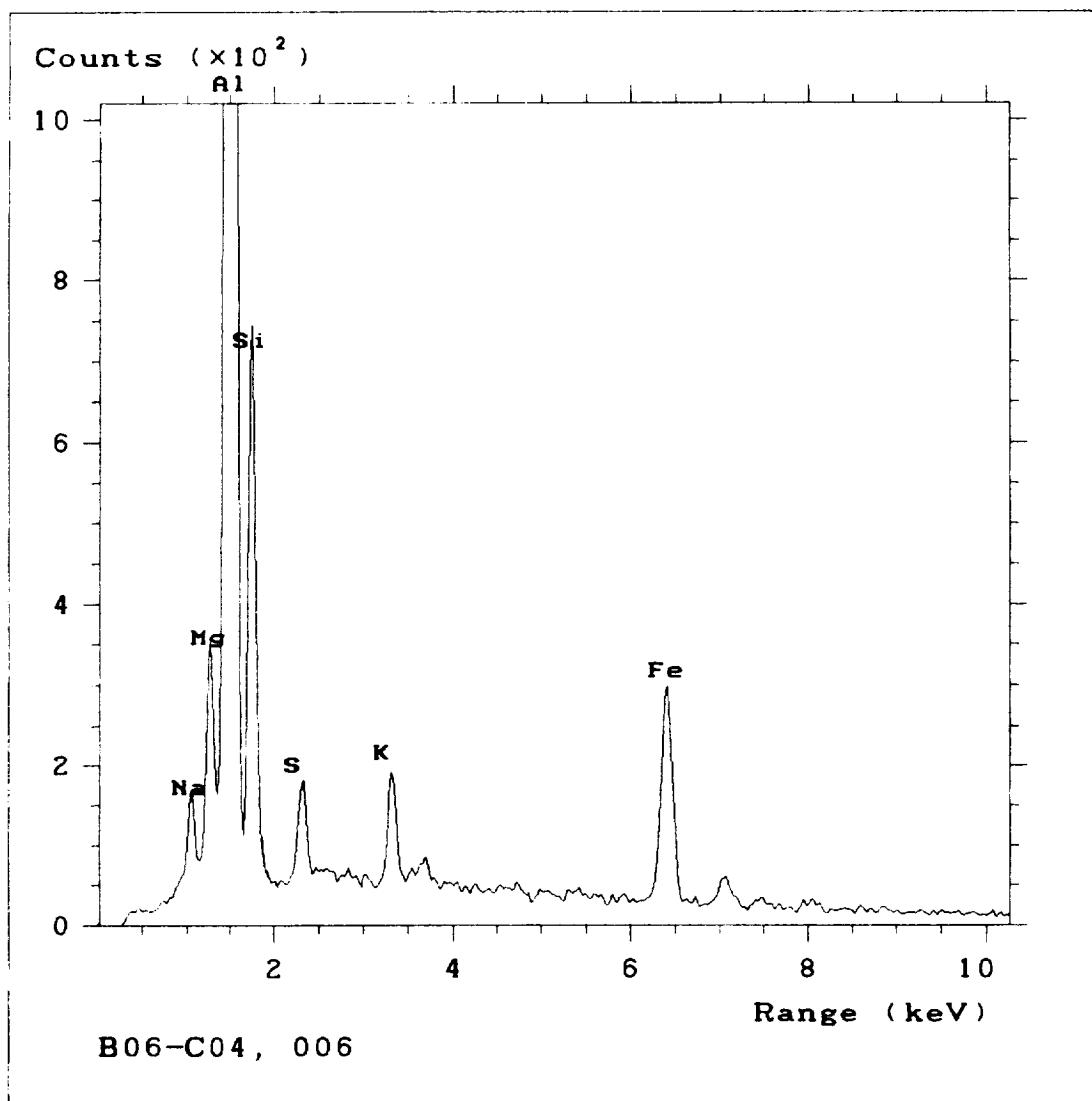
Counts ($\times 10^2$)



B06-C04

005

A-55



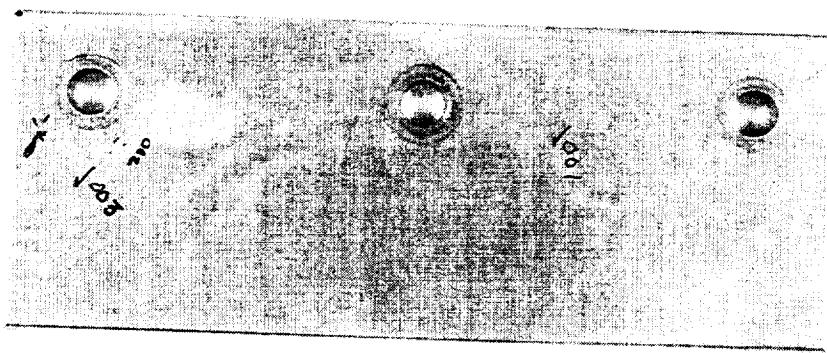
B06-C04

006

μm

A-56

CLAMP NO.	IMPACT NO.	XCoor (mm)	YCoor (mm)	DIAMETER (μm)	COMMENTS (origin)
B06-C08	001	18	83	70	UNKNOWN
	002	19	16	90	UNKNOWN
	003	27	10	400	MICROMETEORITIC



B06 - C08

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

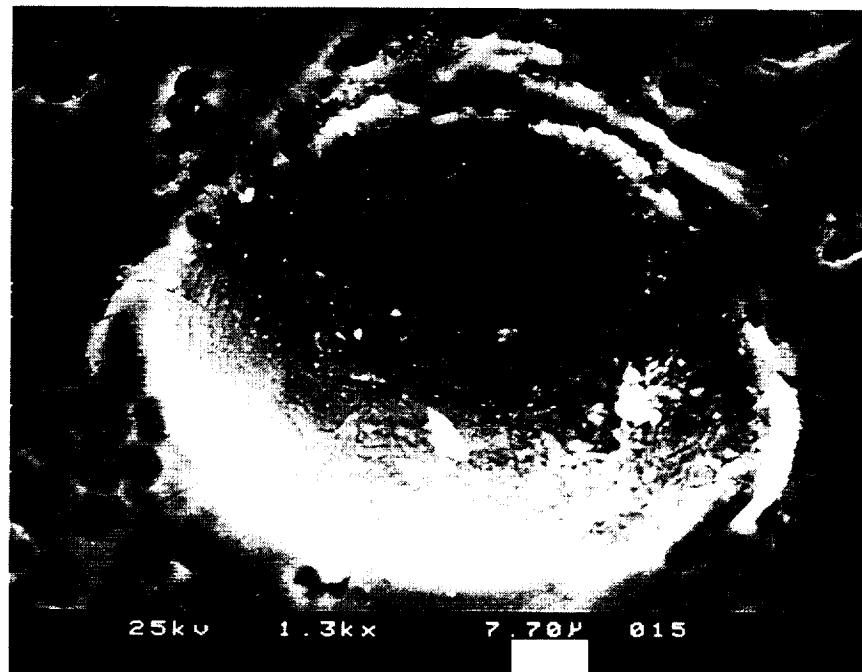
6

8

10

Range (keV)

B06-C08, 001



B06-C08

701

Si, S, K,

A-58

Counts ($\times 10^2$)

2

1

0

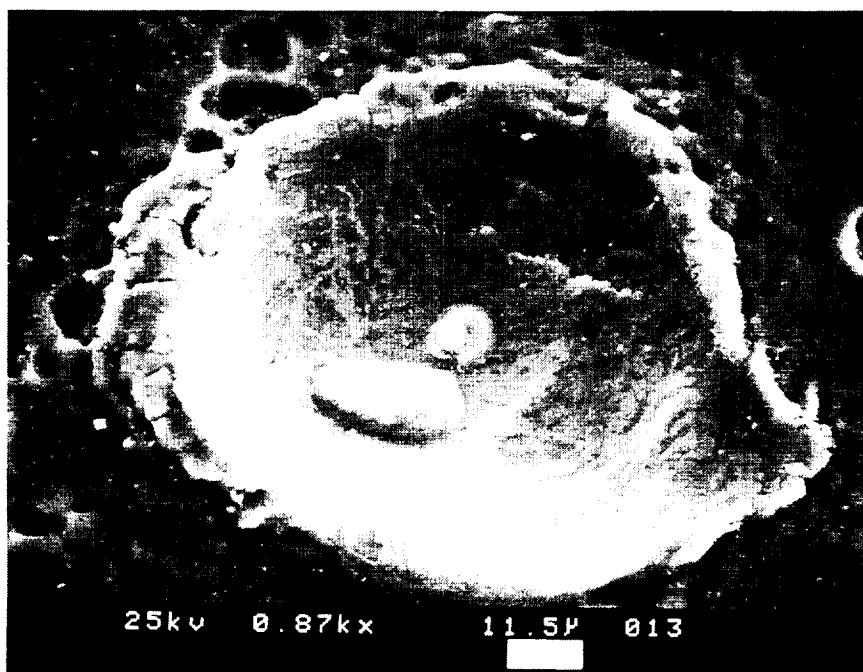
NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2 4 6 8 10

Range (keV)

B06-C08, 002

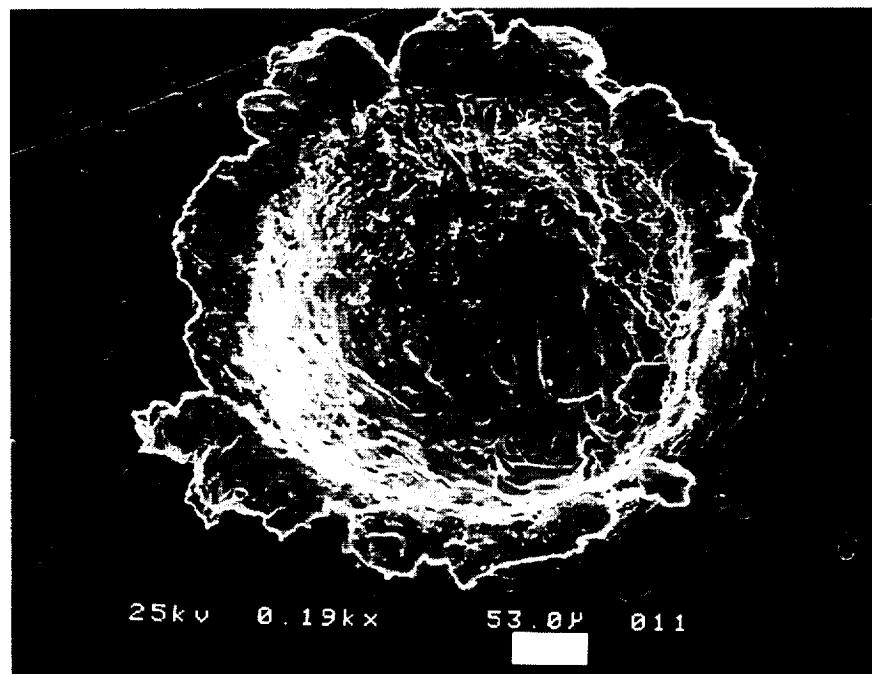
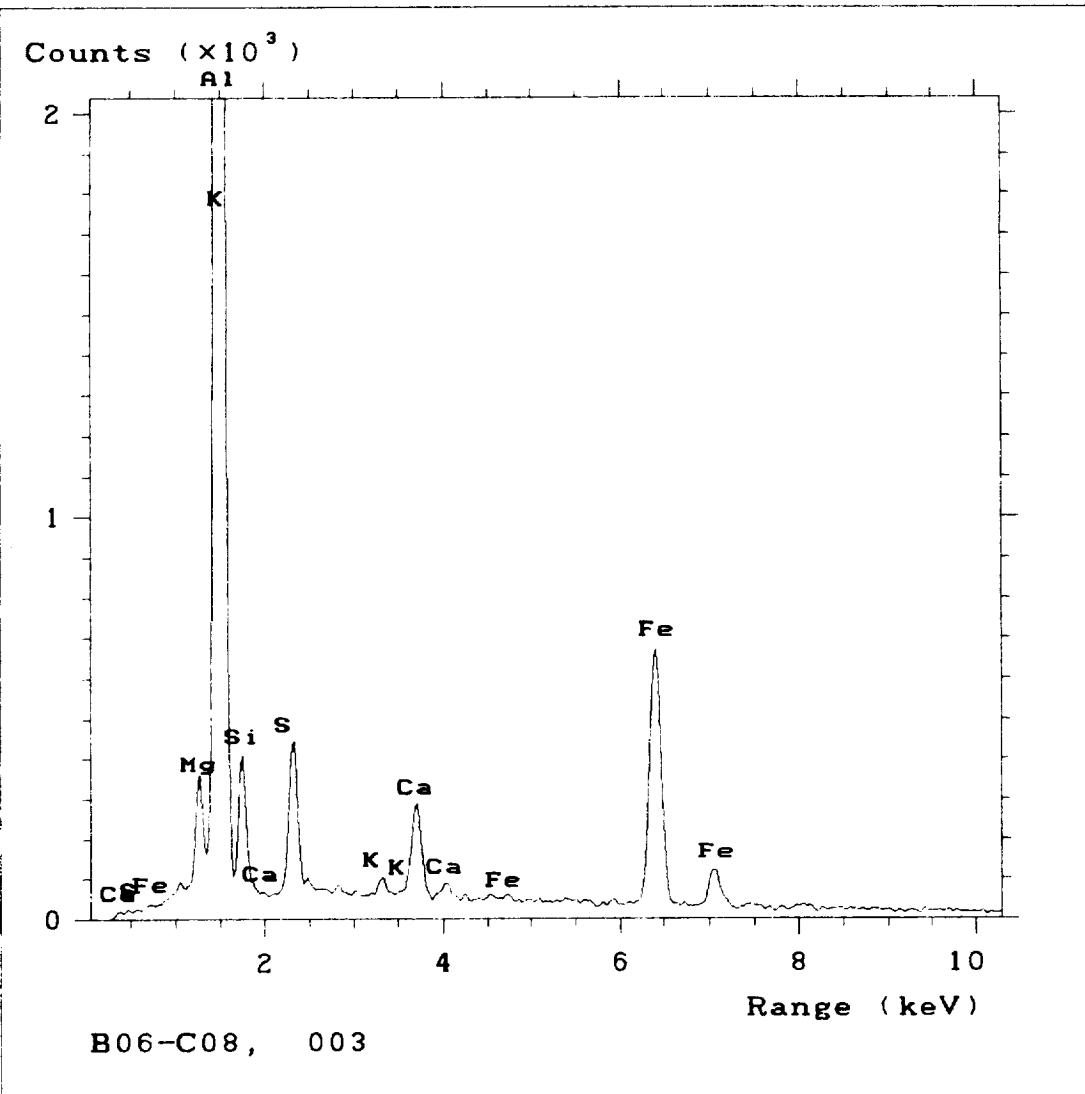


25kv 0.87k \times 11.5 μ 013

B06-C08

002

A-59

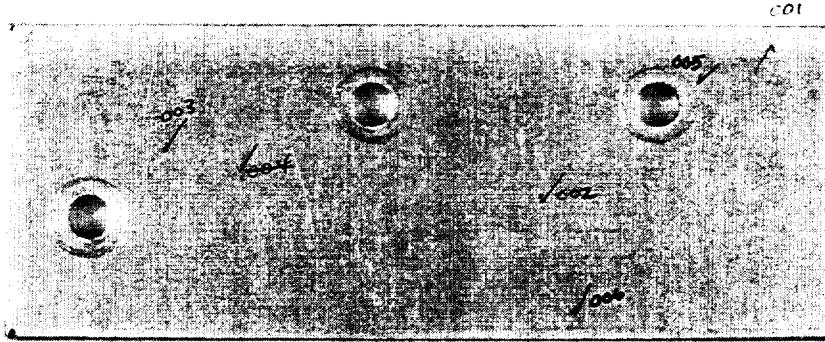


B06 - C08

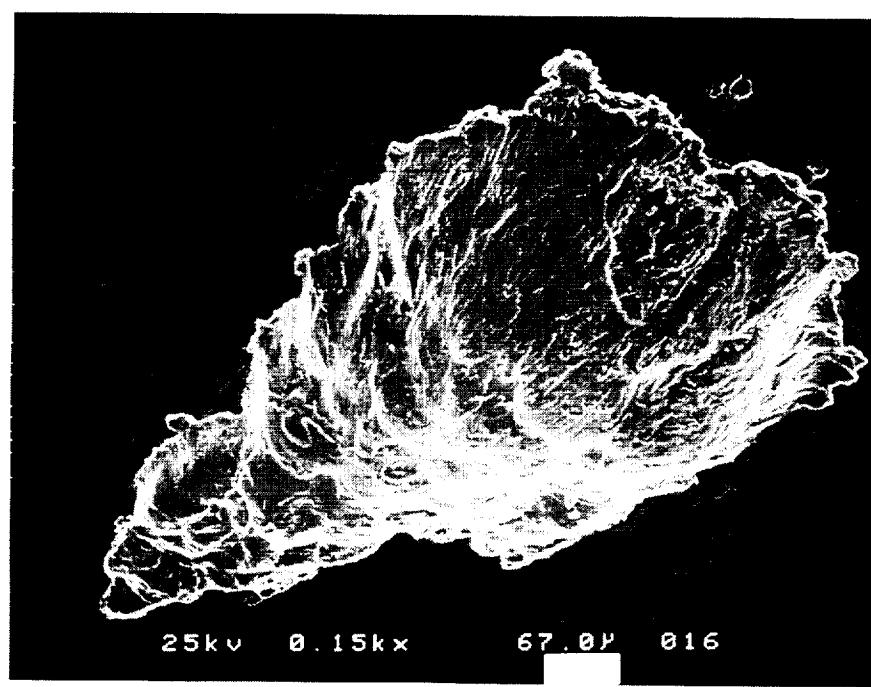
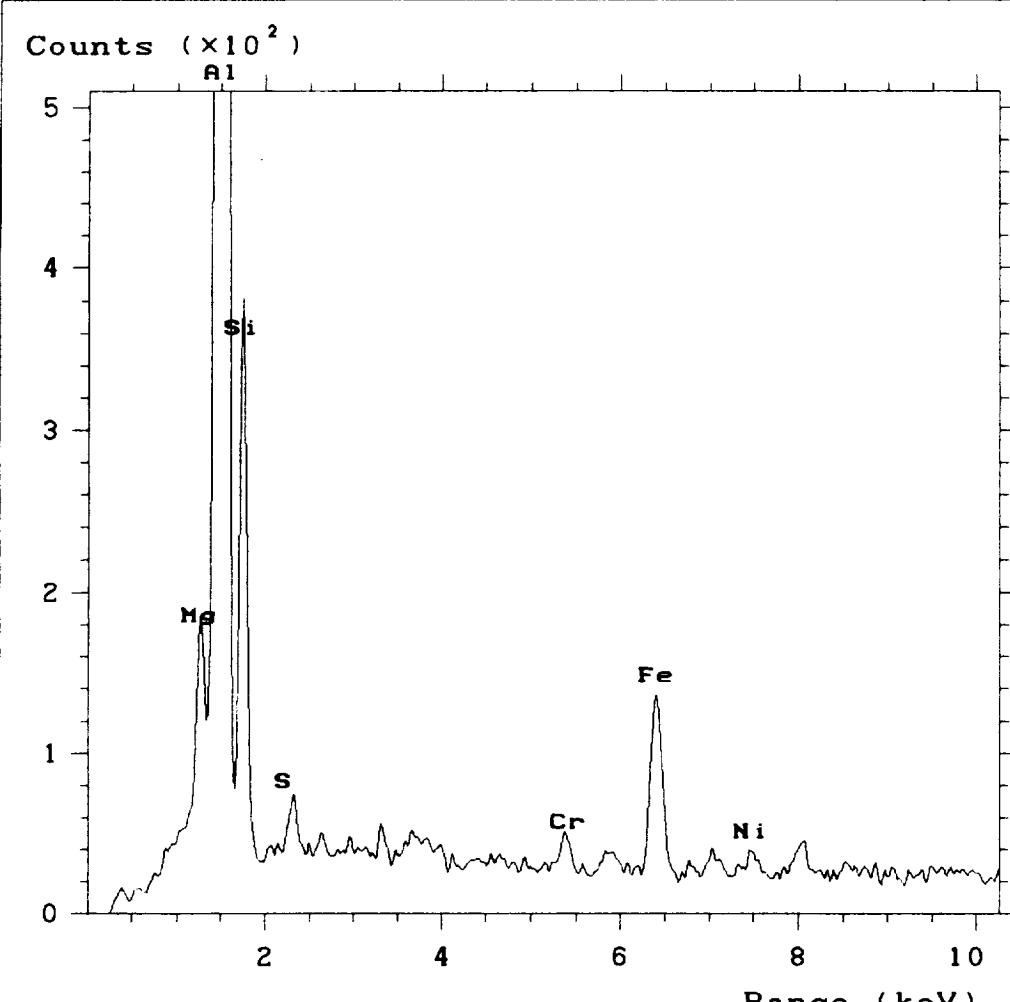
003

A-60

<u>CLAMP NO.</u>	<u>IMPACT NO.</u>	<u>XCoor (mm)</u>	<u>YCoor (mm)</u>	<u>DIAMETER (μm)</u>	<u>COMMENTS (origin)</u>
B07-C01	001	118	47	700	MICROMETEORITIC
	002	81	20	160	UNKNOWN
	003	24	27	150	STAINLESS STEEL
	004	35	24	100	NOT AN IMPACT
	005	106	37	160	MICROMETEORITIC
	006	87	4	60	NOT AN IMPACT



B07-C01



B07-C01

001

A-62

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

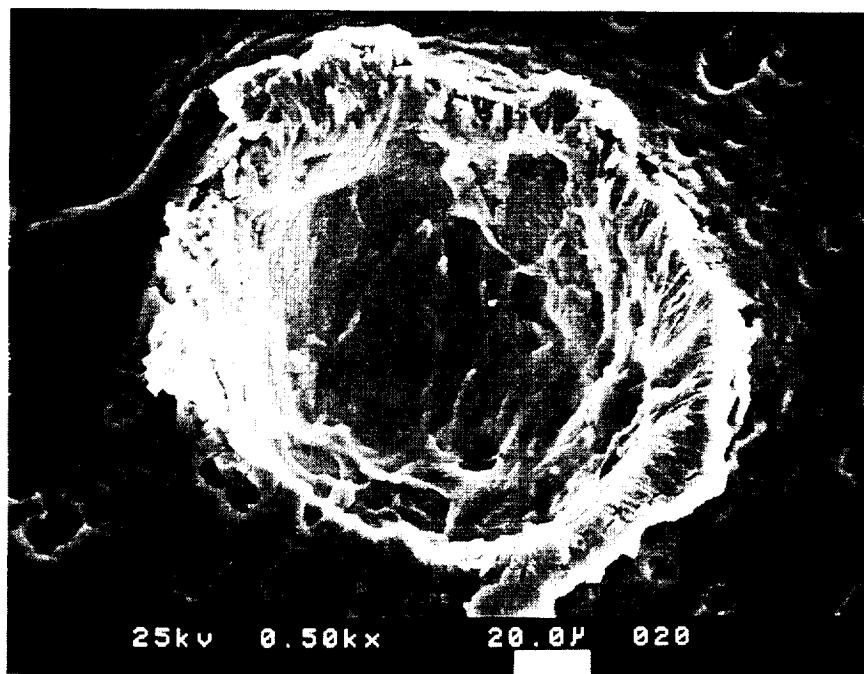
6

8

10

Range (keV)

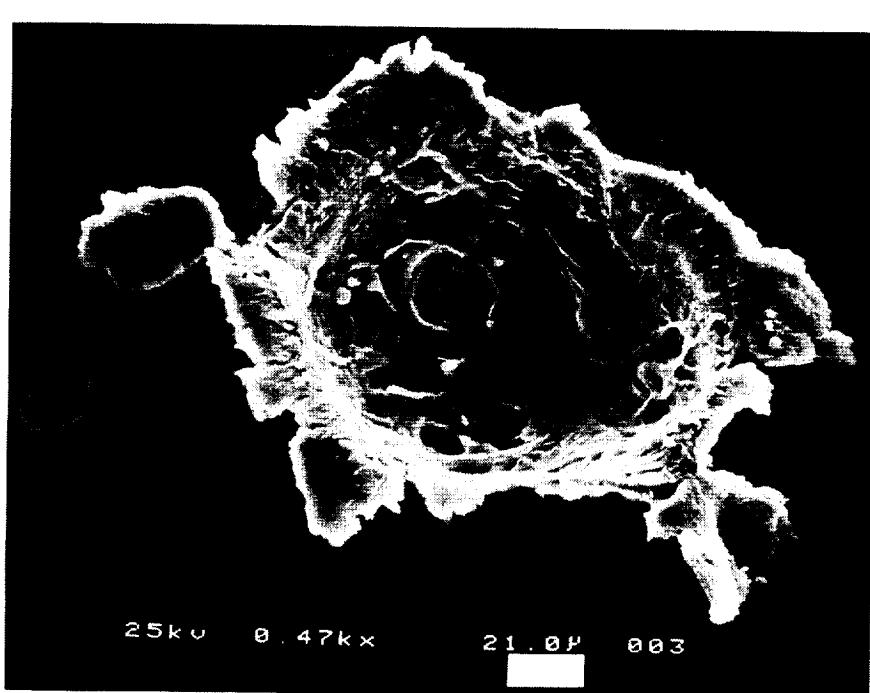
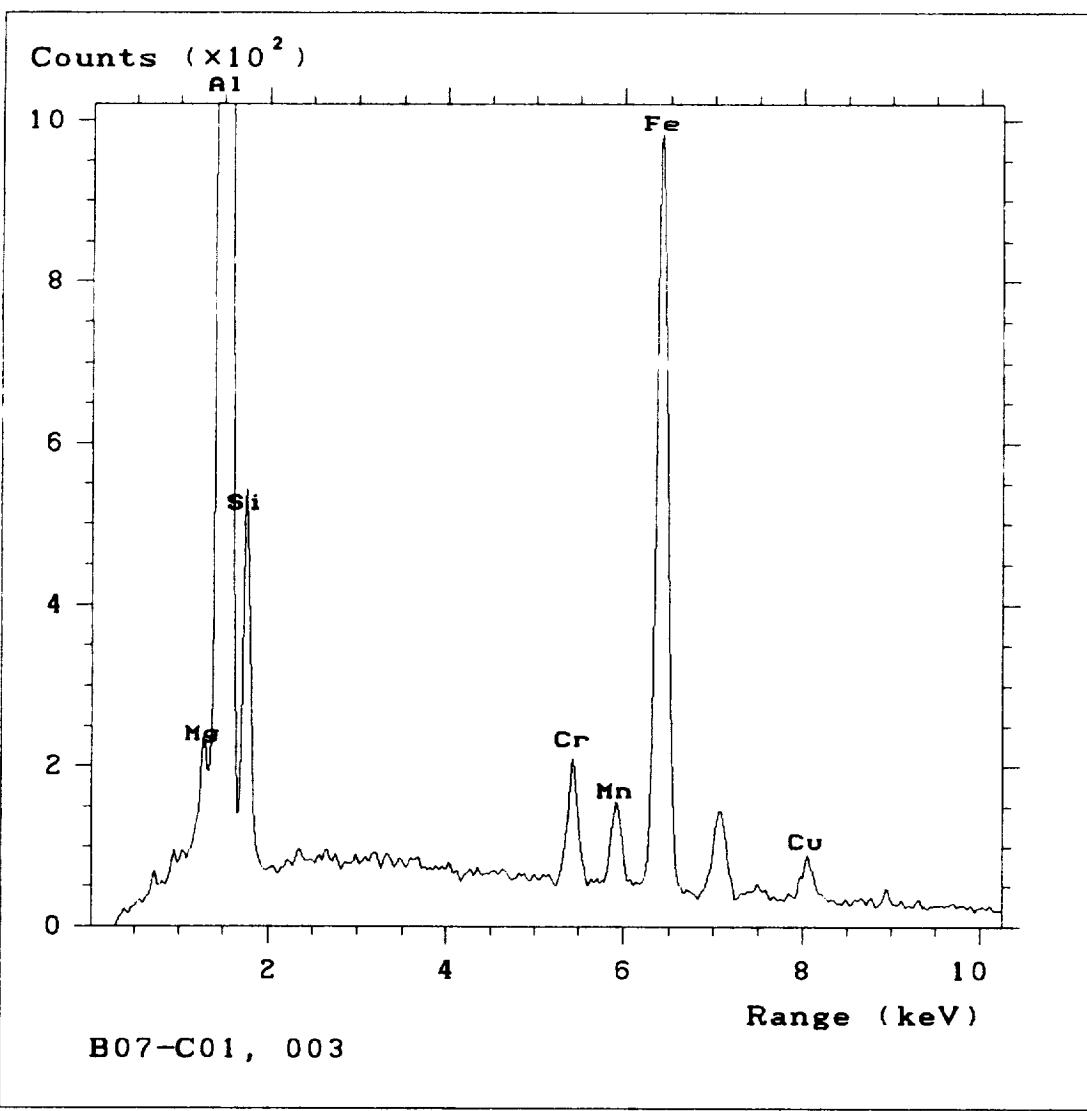
B07-C01, 002



B07-C01

002

A-63



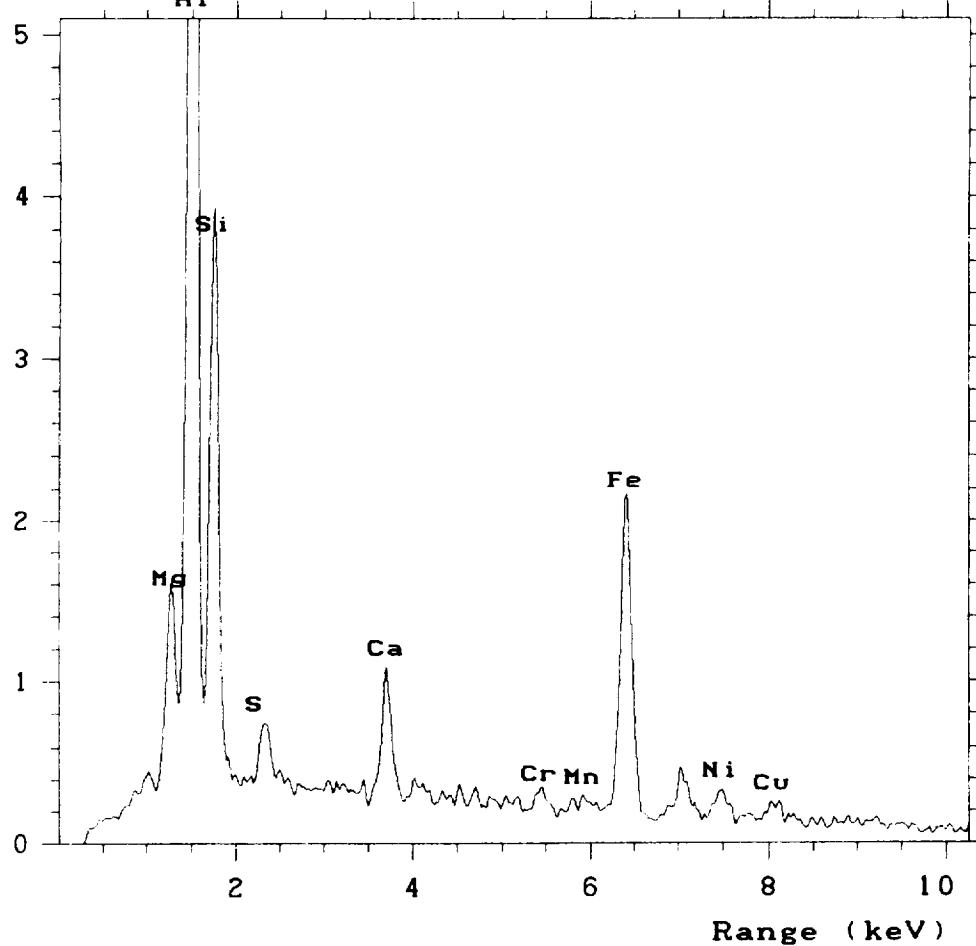
B07-C01

003

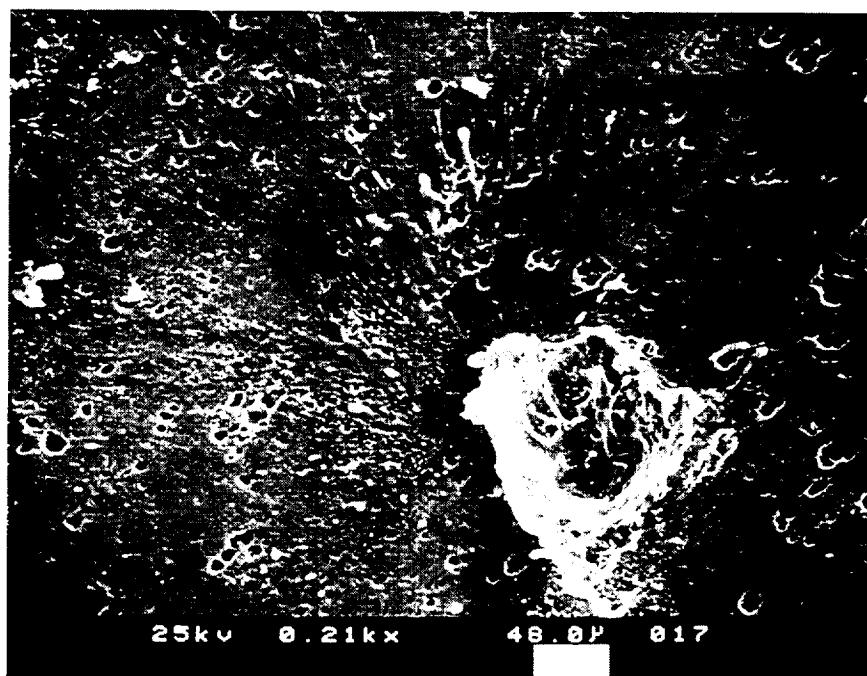
55

A-64

Counts ($\times 10^2$)
Al



B07-C01, 005



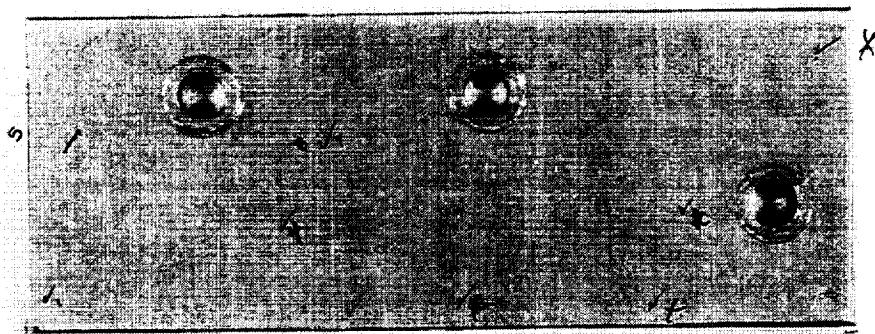
B07-C01

005

nm

A-65

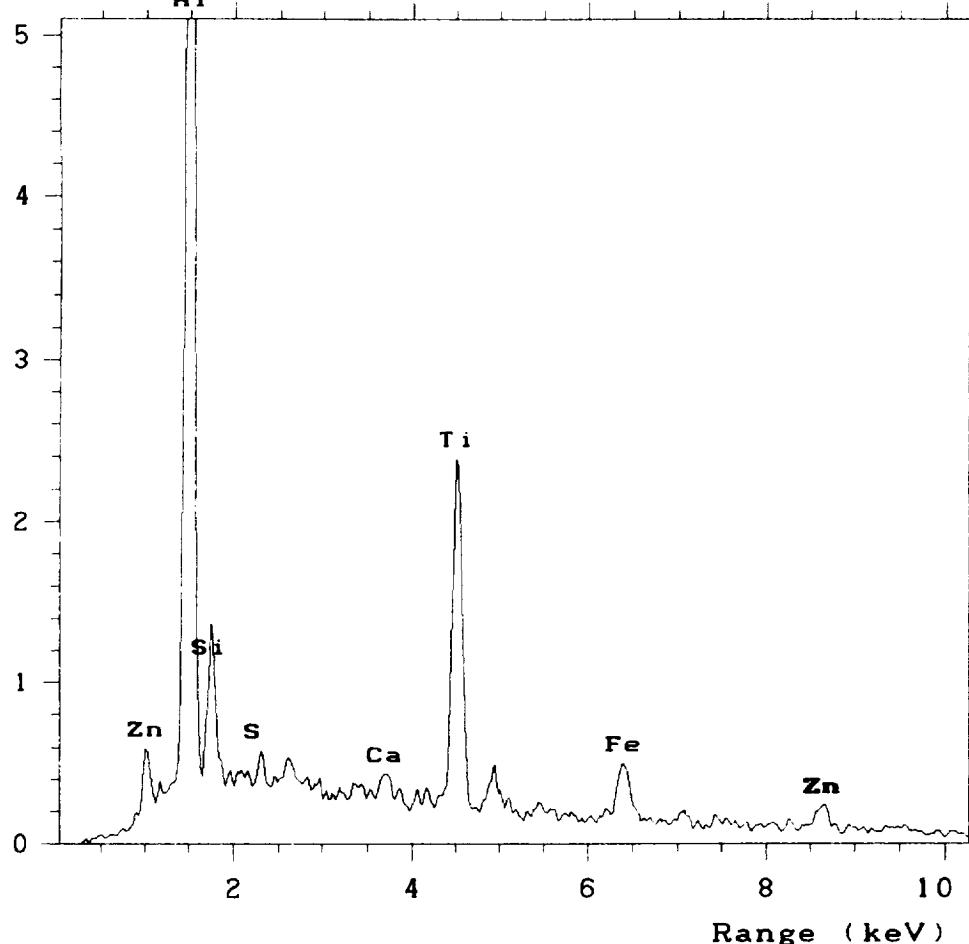
CLAMP NO.	IMPACT NO.	XCoor (mm)	YCoor (mm)	DIAMETER (μm)	COMMENTS (origin)
B07-C03	001	2	3	100	PAINT
	002	66	2	70	NOT AN IMPACT
	003	101	16	40	NOT AN IMPACT
	004	40	13	50	PAINT
	005	13	28	50	UNKNOWN
	006	124	37	60	NOT AN IMPACT
	007	44	26	350	MICROMETEORITIC
	008	43	27	35	MICROMETEORITIC



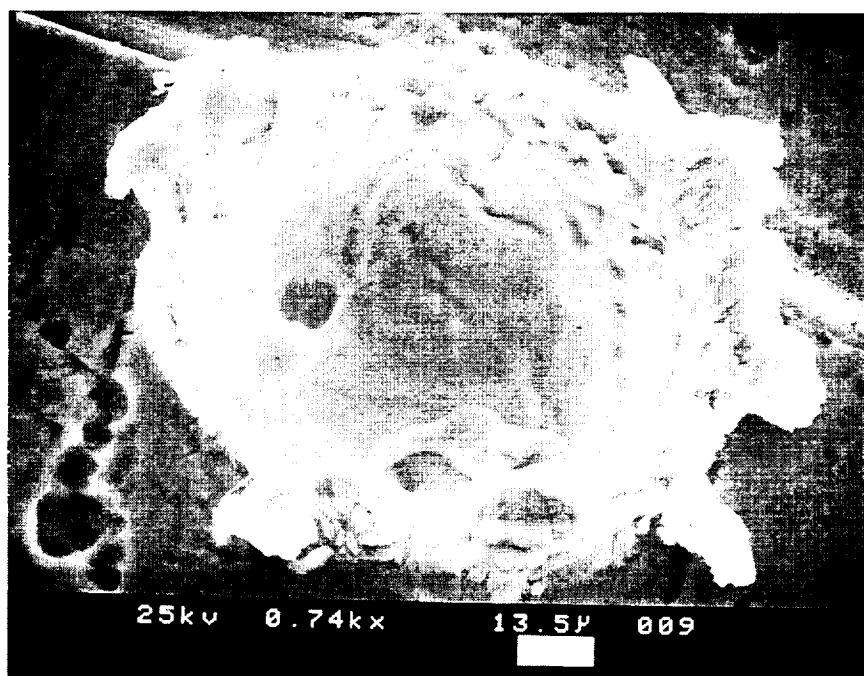
B07 -C03

Counts ($\times 10^2$)

A1



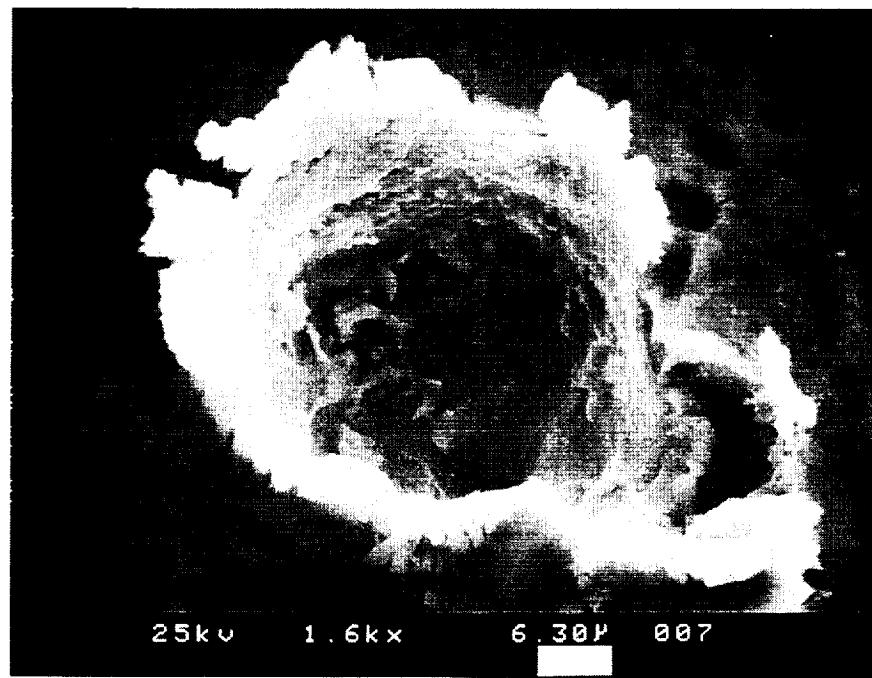
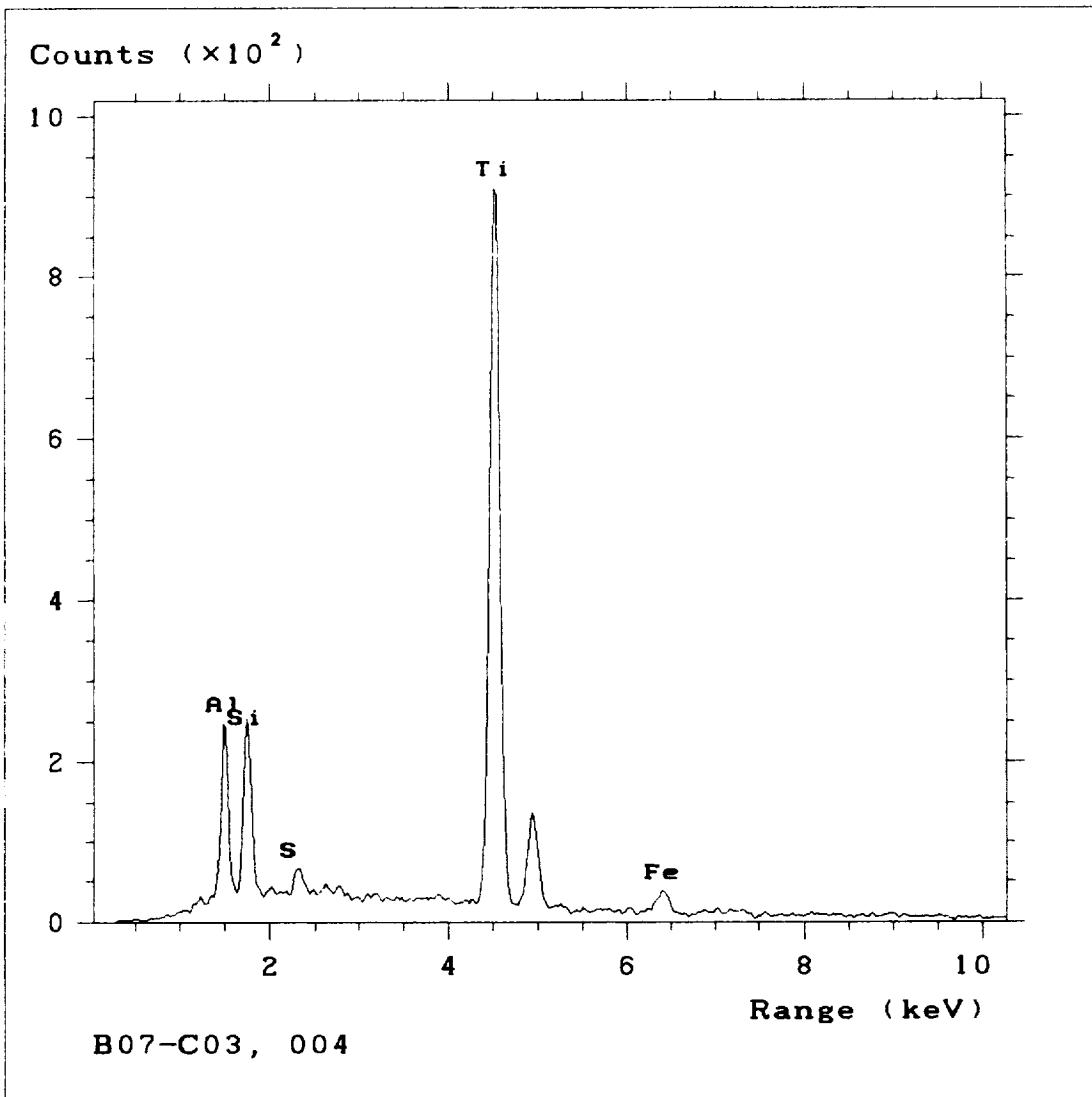
B07-C03, 001



07 - C03

001

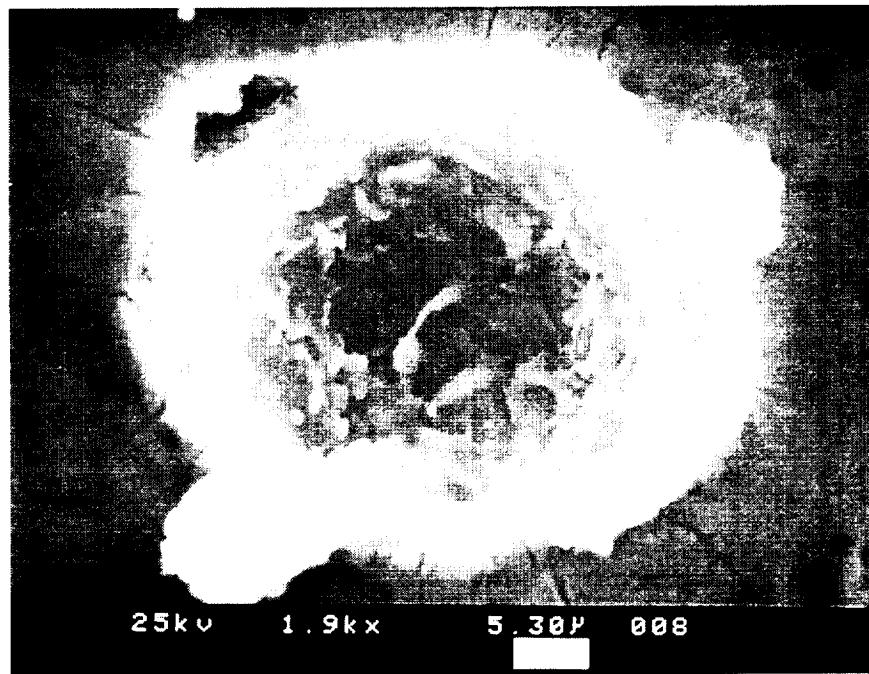
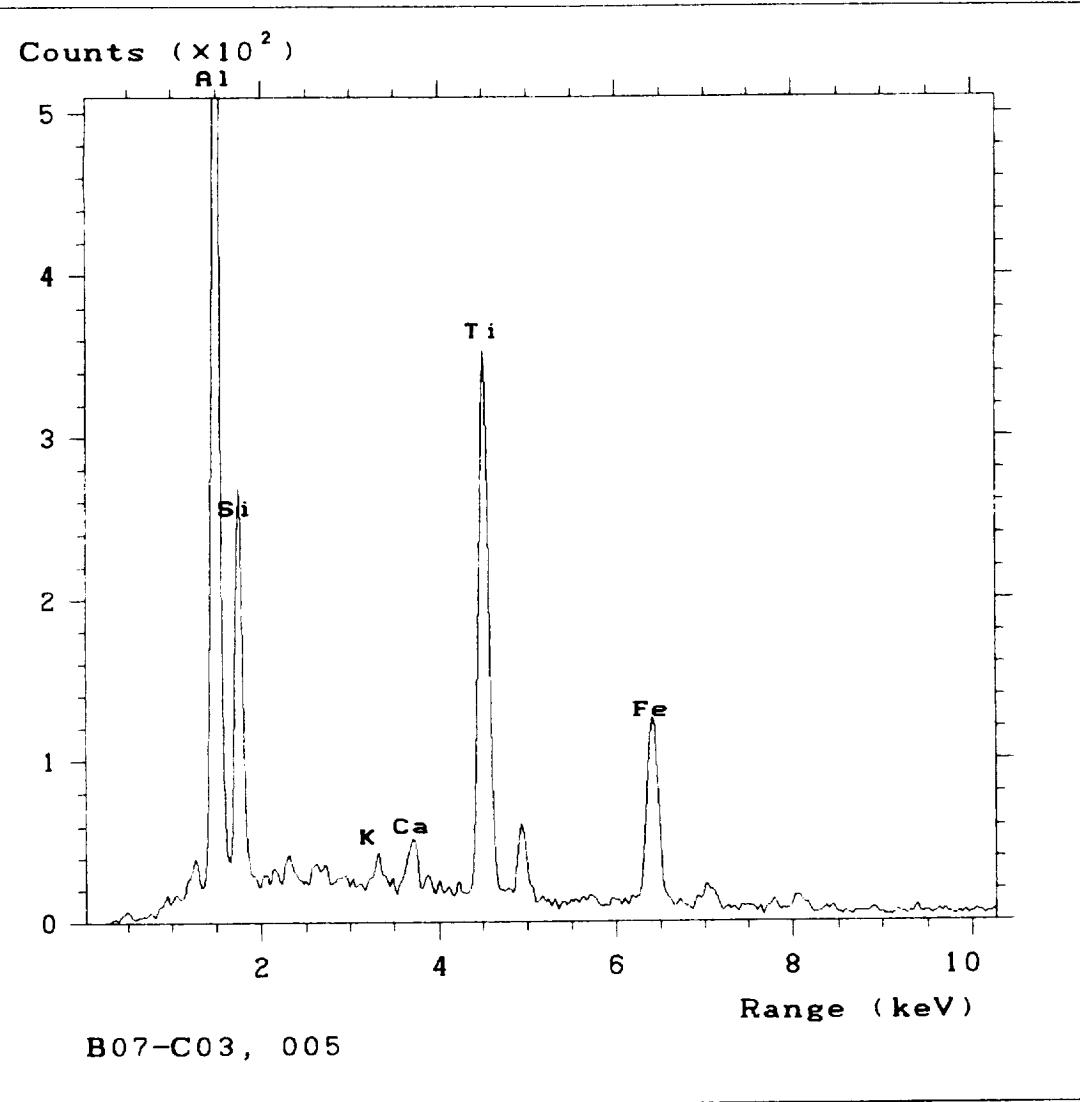
A-67



B07-C03

004
A-68

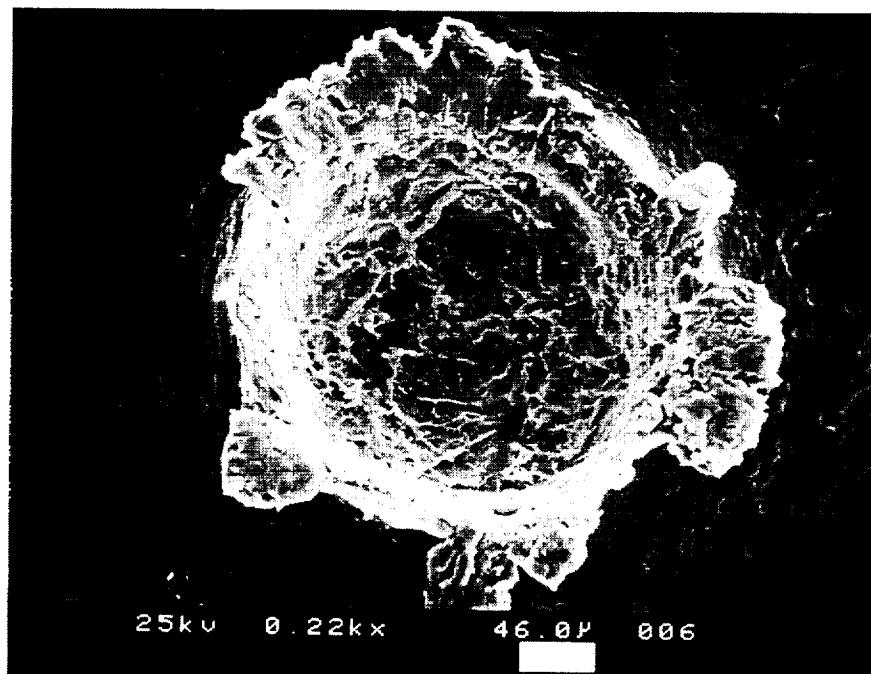
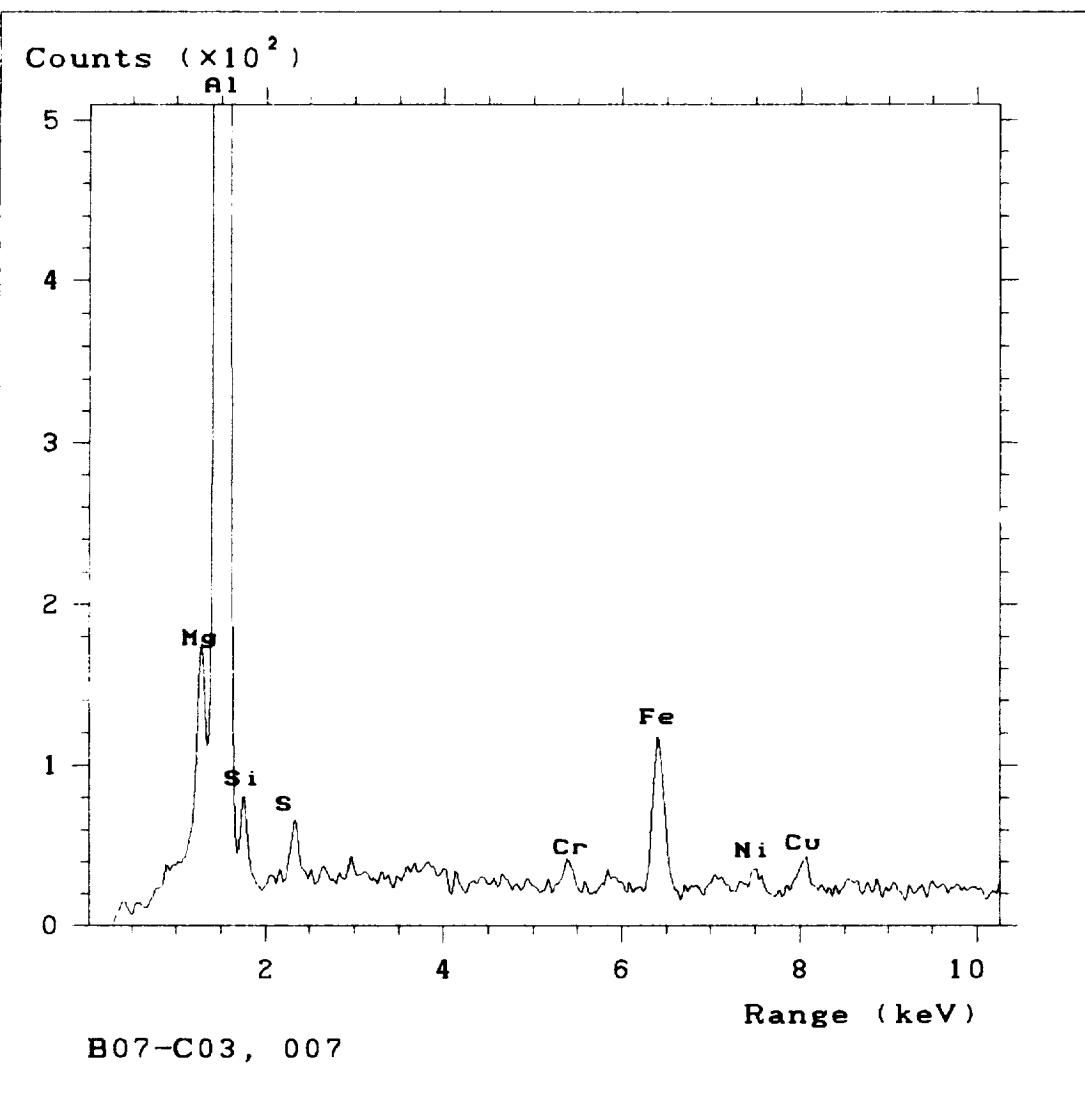
PAINT



B07-C03

005

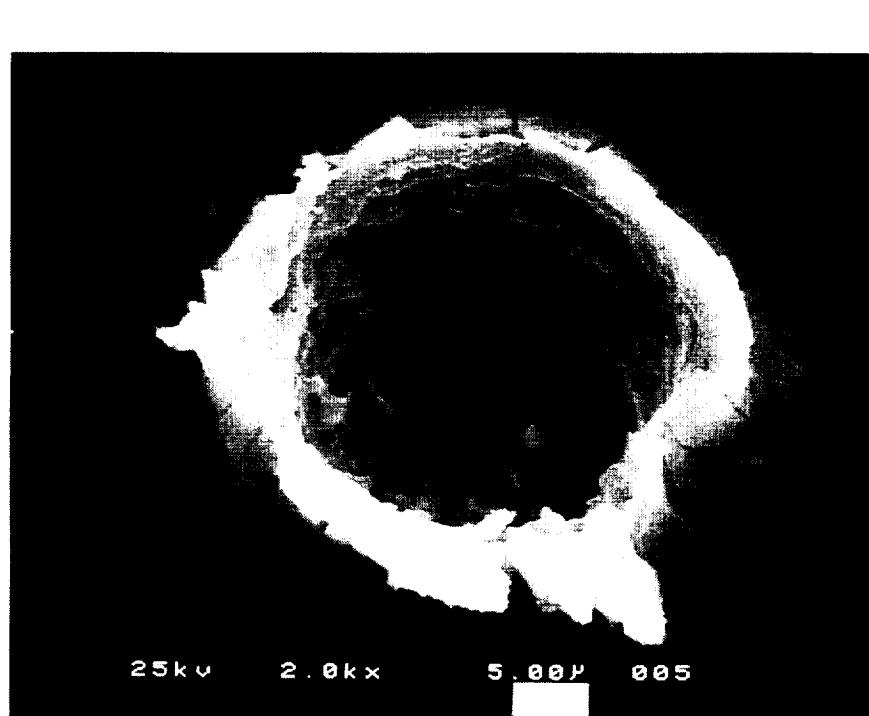
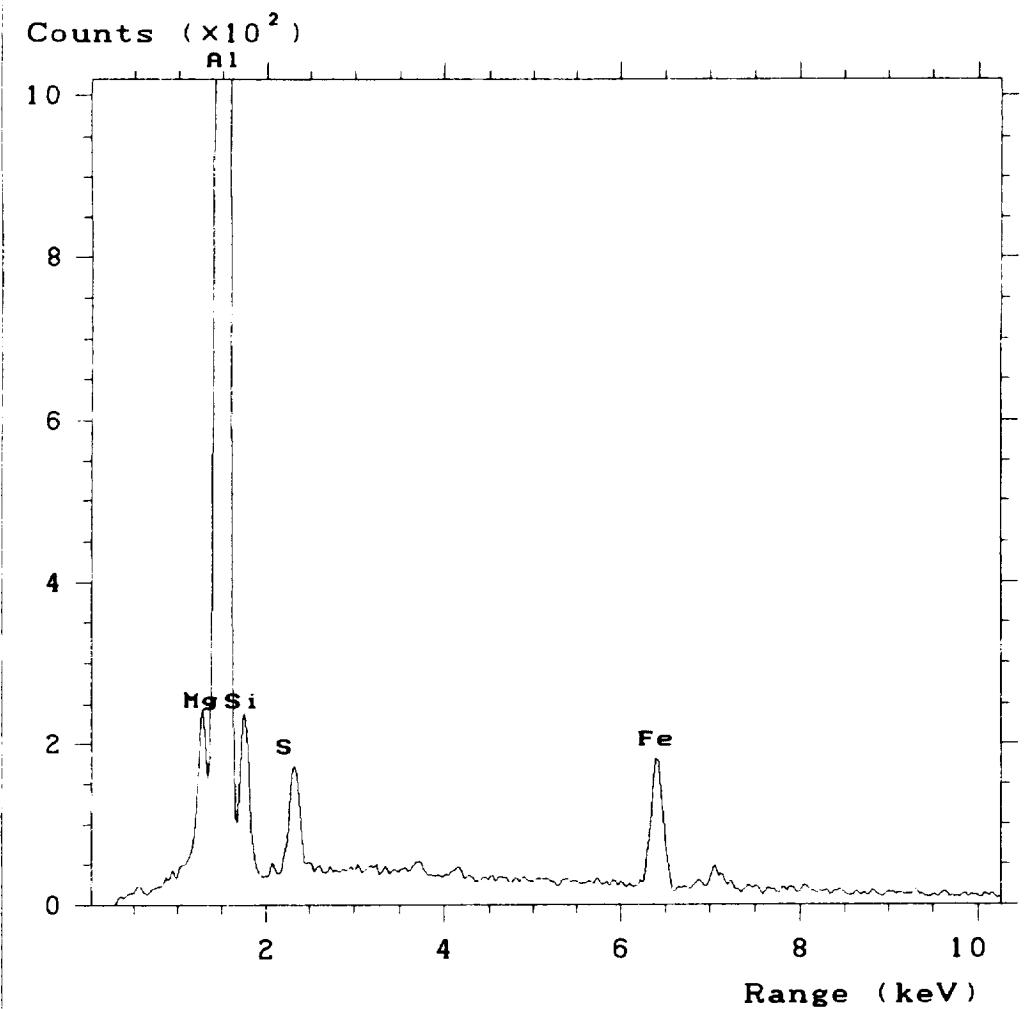
A-69



B07-C03

007

A-70



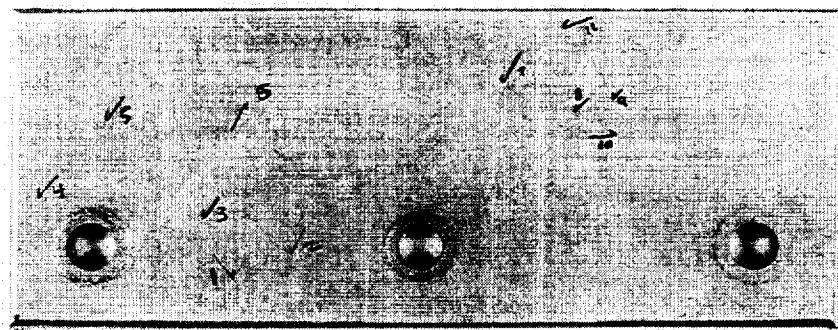
B07-C03

008

400

A-71

CLAMP NO.	IMPACT NO.	XCoor (mm)	YCoor (mm)	DIAMETER (μm)	COMMENTS (origin)
B07-C06	001	34	53	170	UNKNOWN
	002	42	8	100	MICROMETEORITIC
	003	29	14	130	PAINT
	004	4	17	140	UNKNOWN
	005	15	29	40	IRON
	006	37	33	260	MICROMETEORITIC
	007	76	36	120	UNKNOWN
	008	87	30	70	UNKNOWN
	009	94	32	150	MICROMETEORITIC
	010	95	27	90	MICROMETEORITIC
	011	86	43	180	UNKNOWN



B07 - C06

Counts ($\times 10^2$)

2

1

0

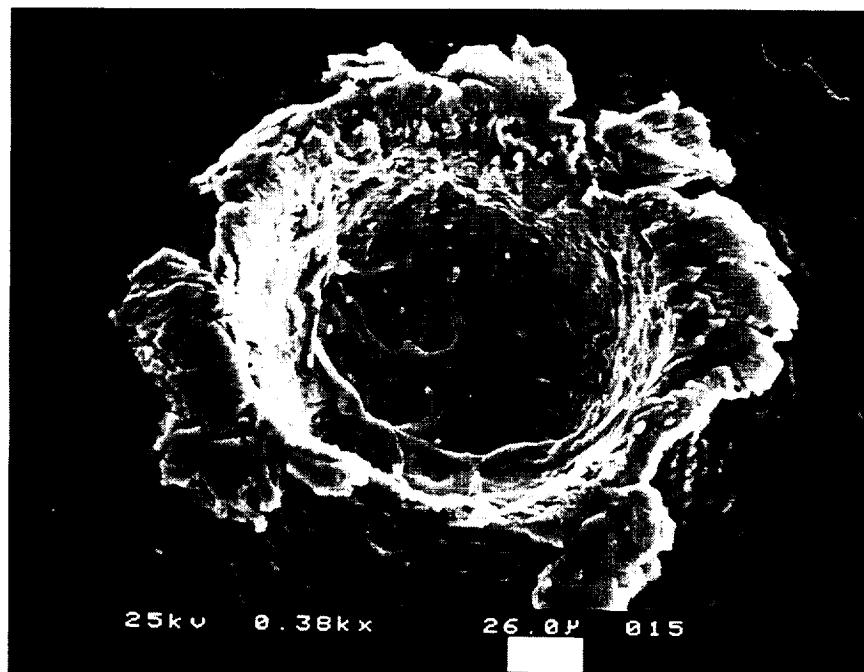
NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2 4 6 8 10

Range (keV)

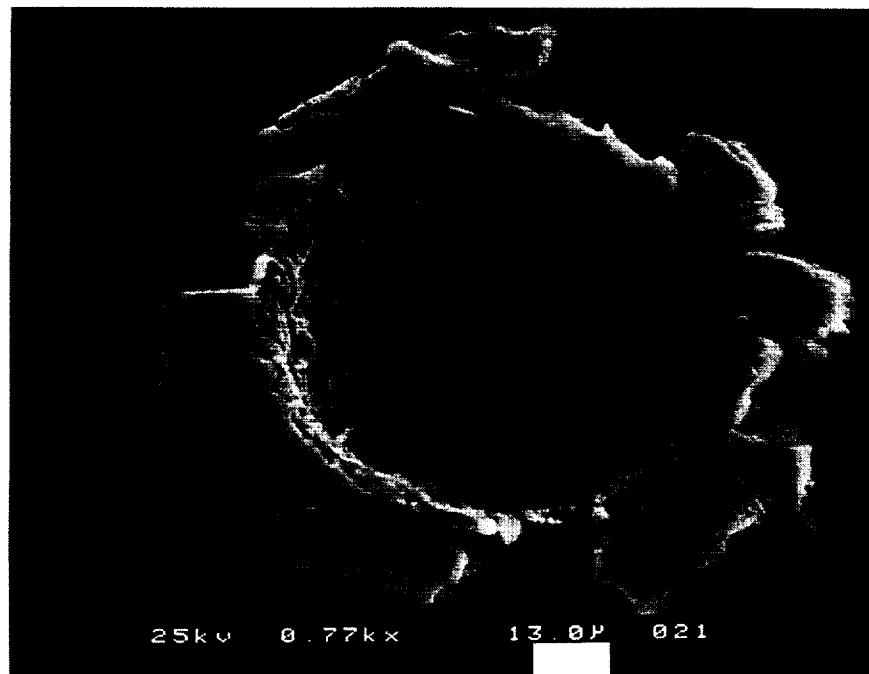
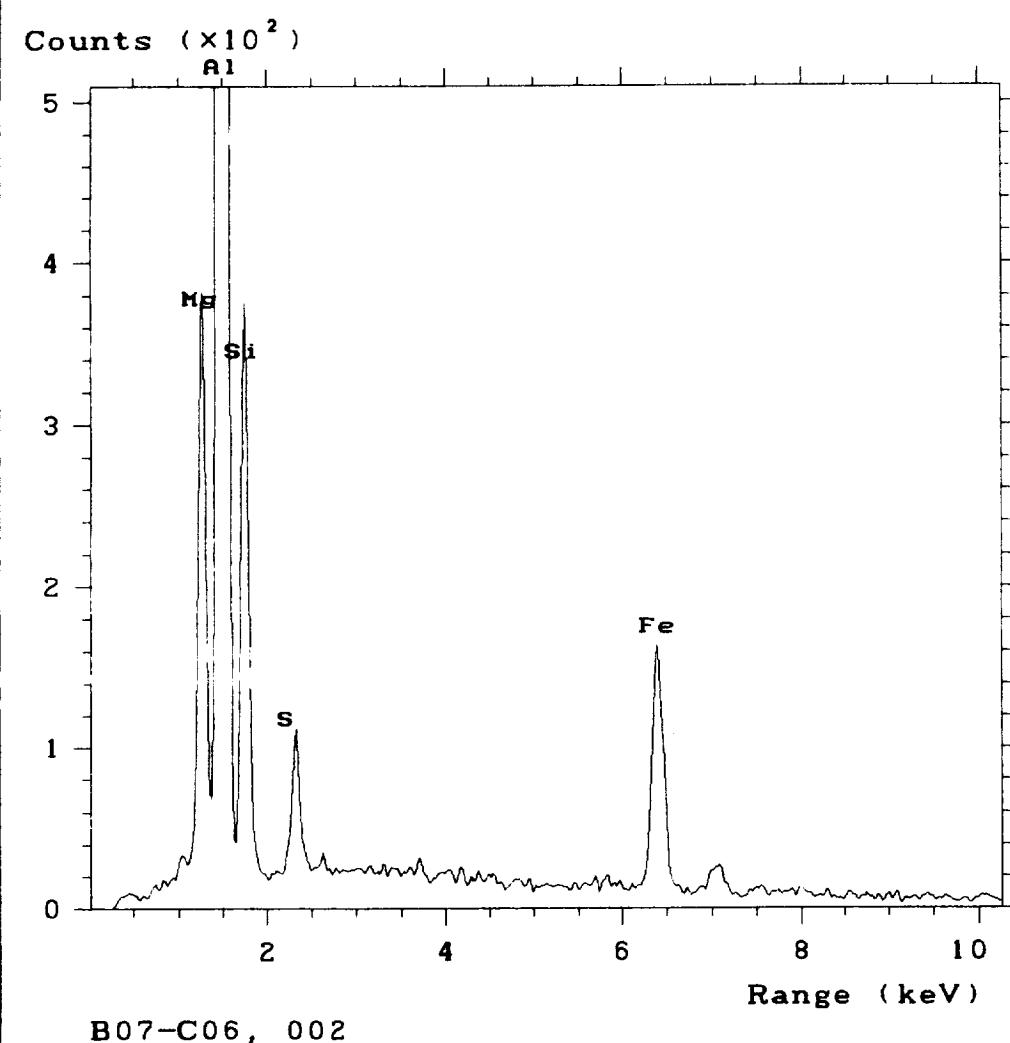
B07-C06, 001



B07-C06

001

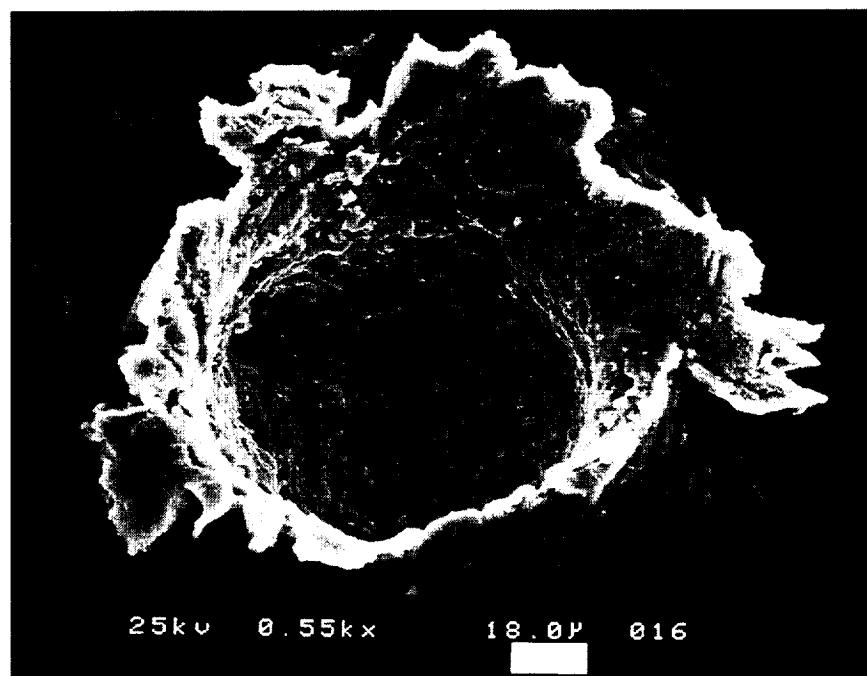
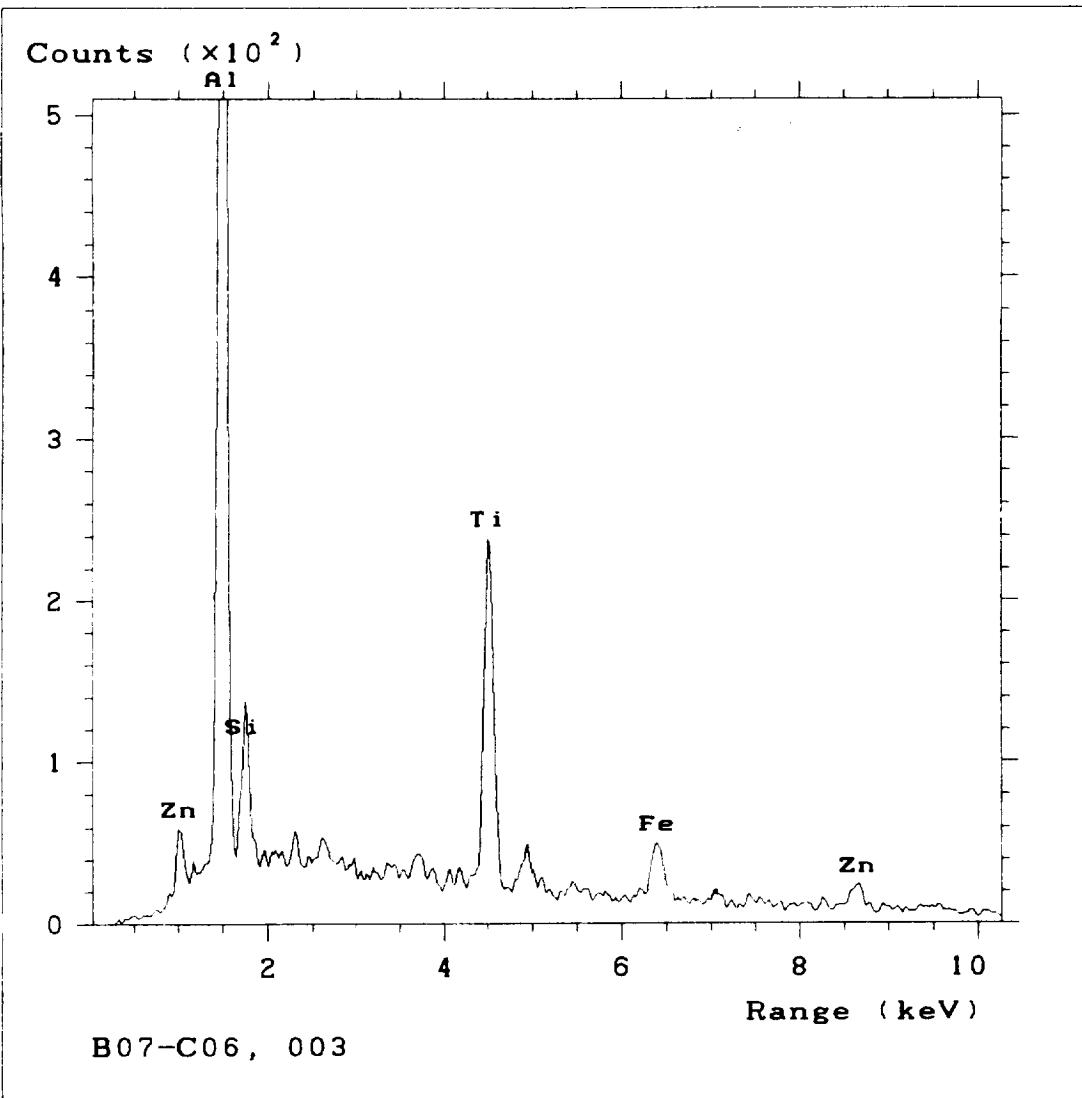
A-73



B07-C06

002

A-74

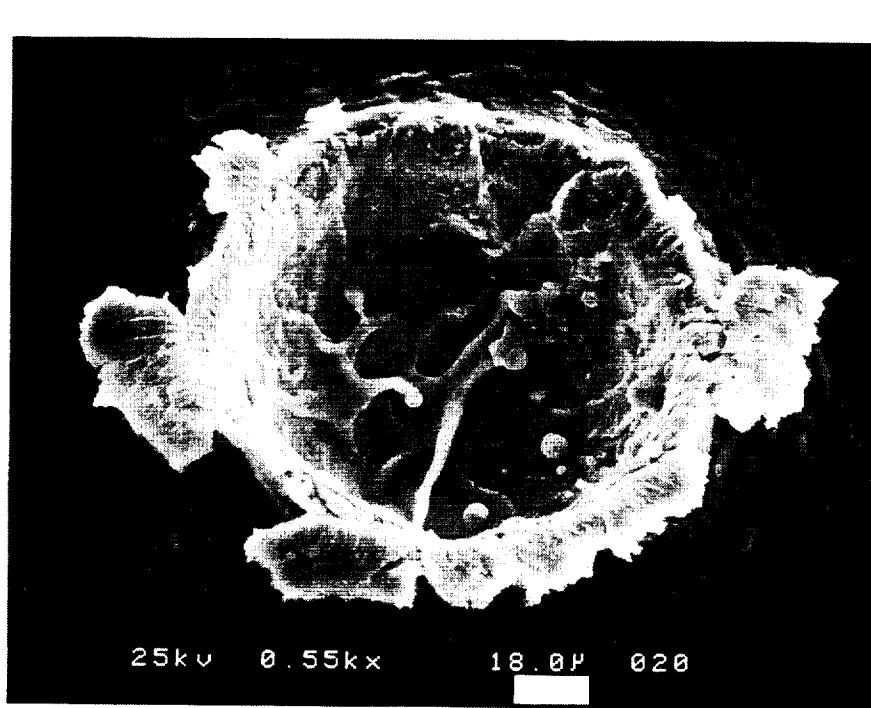
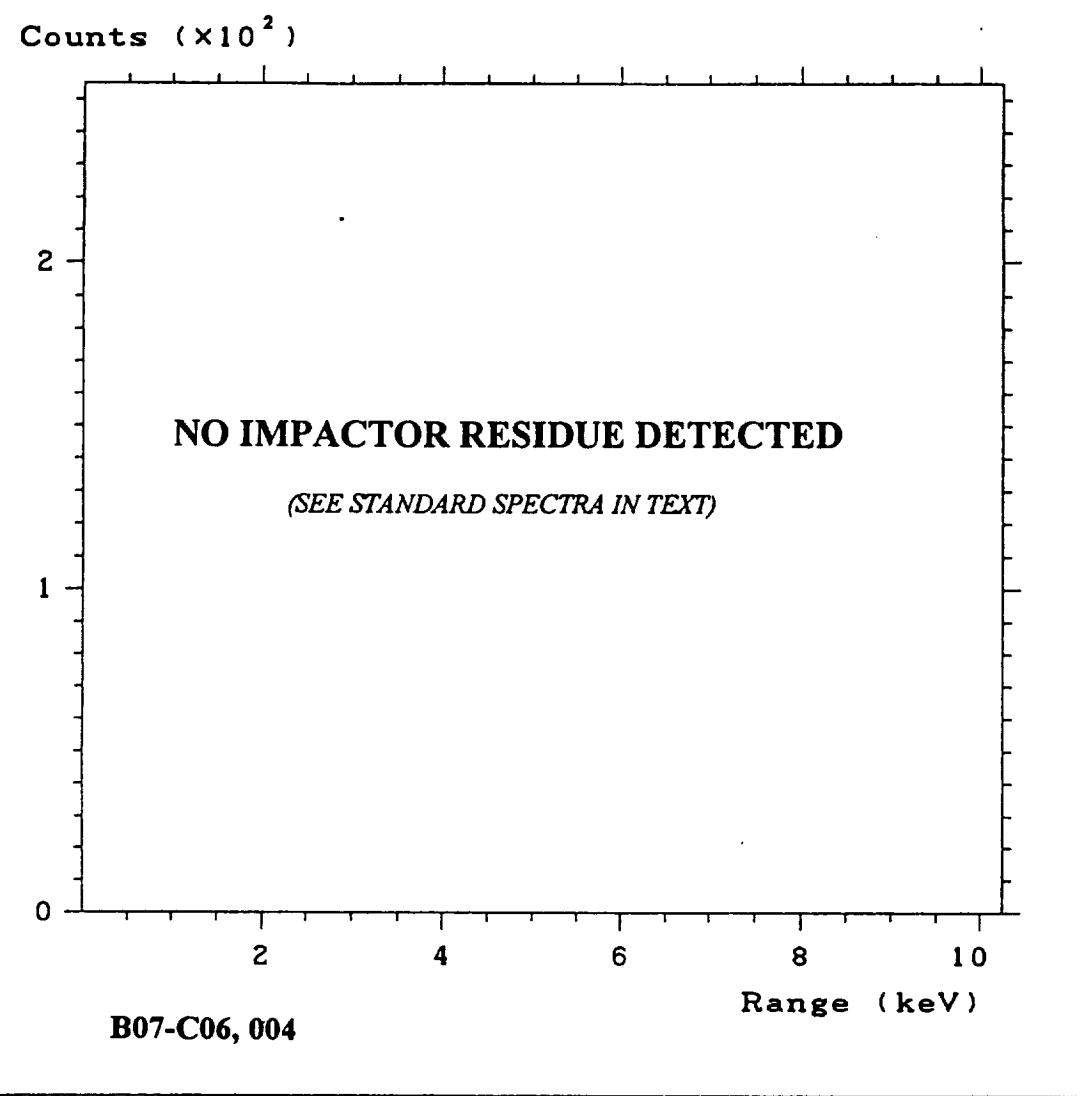


B07-C06

003

DANT

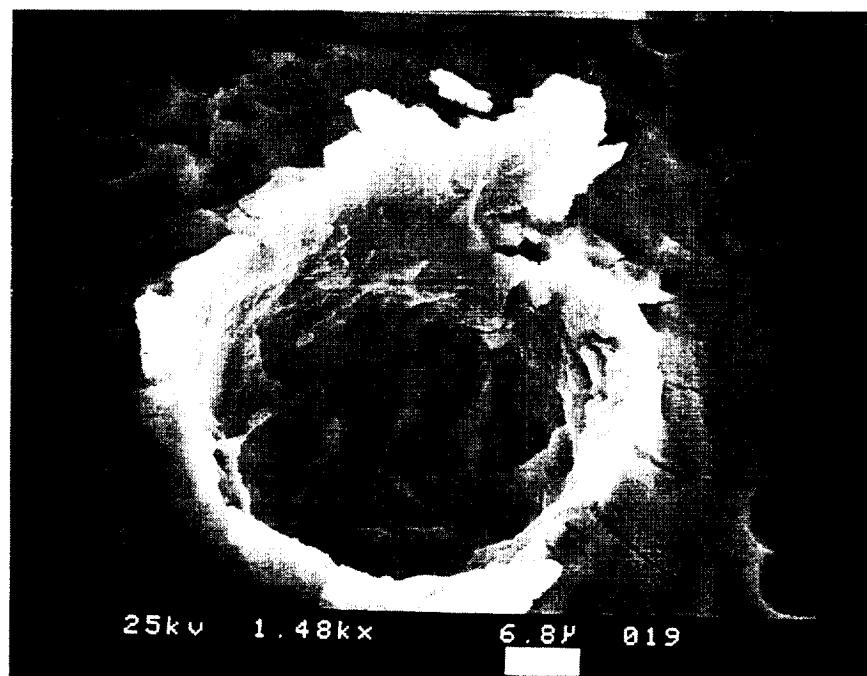
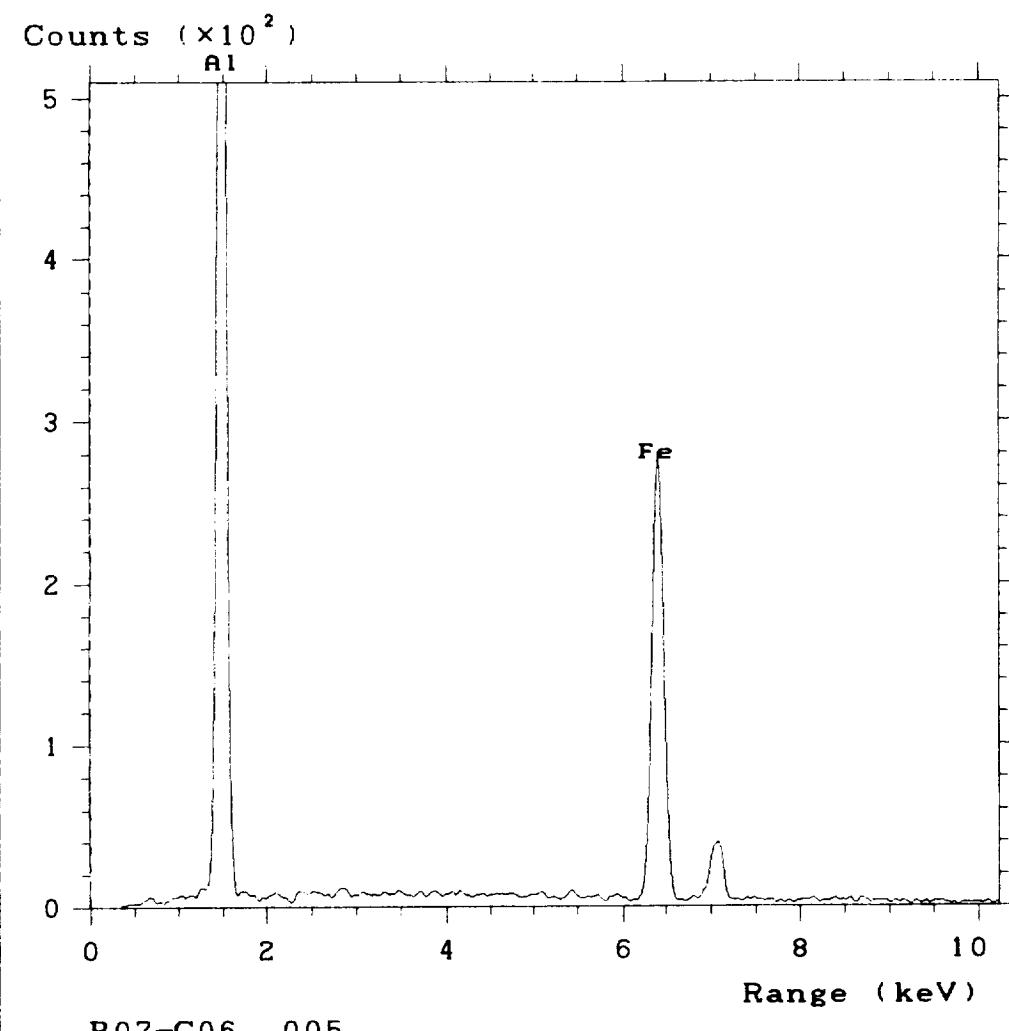
A-75



B07-C06

004

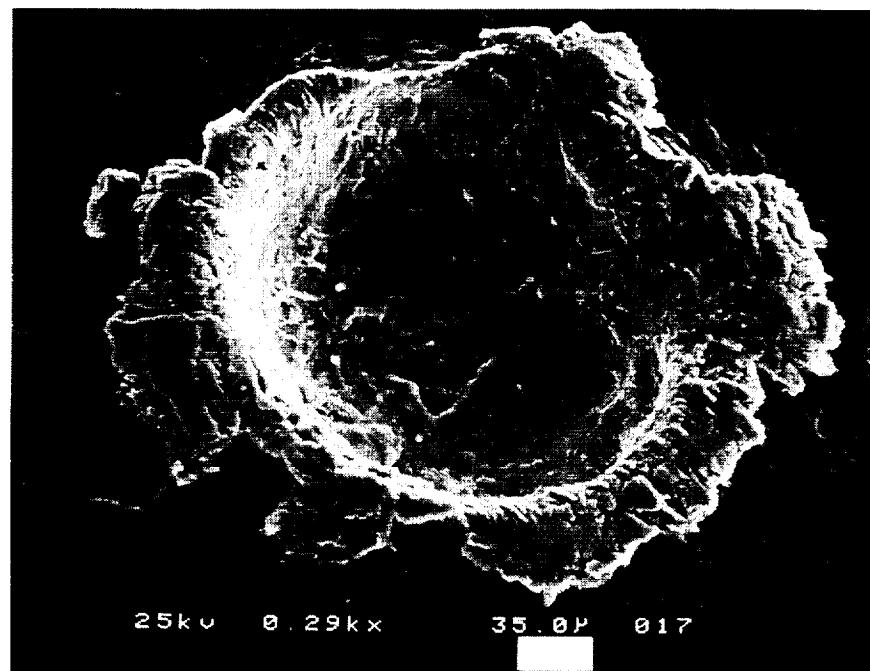
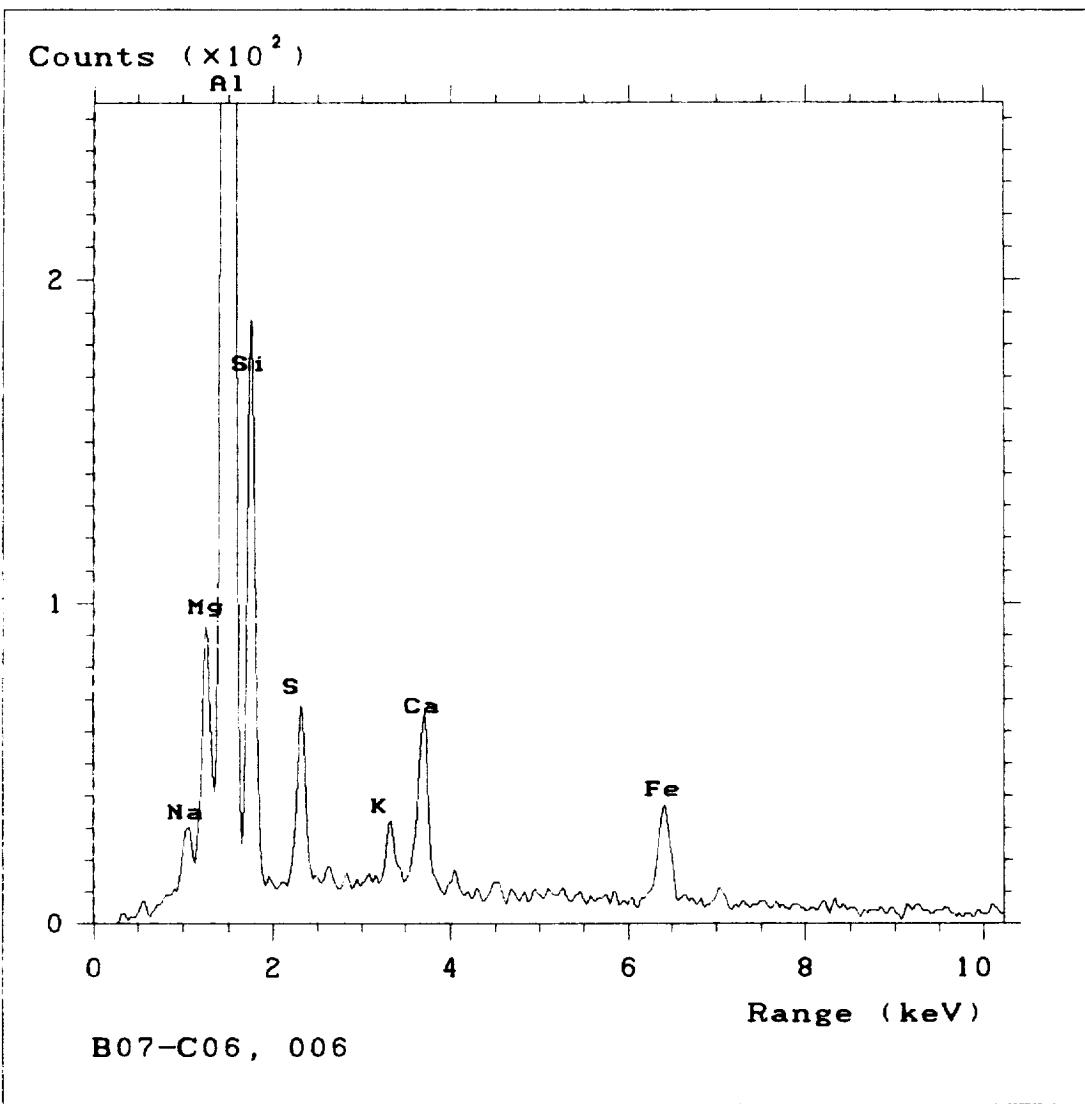
A-76



B07-C06

005

A-77



B07-C06

~35

mm

A-78

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

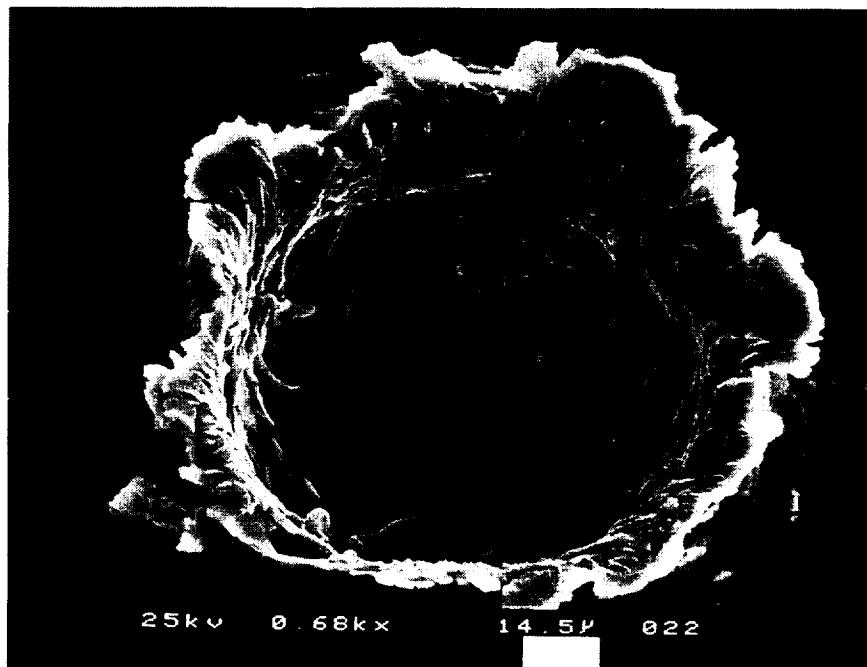
6

8

10

Range (keV)

B07-C06, 007



B07-C06 007

A-79

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

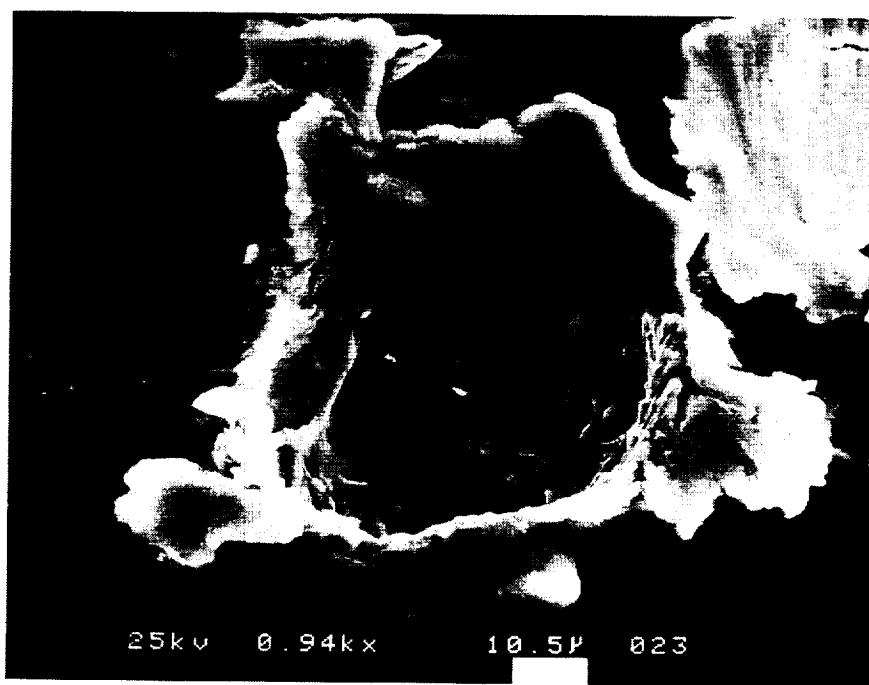
6

8

10

Range (keV)

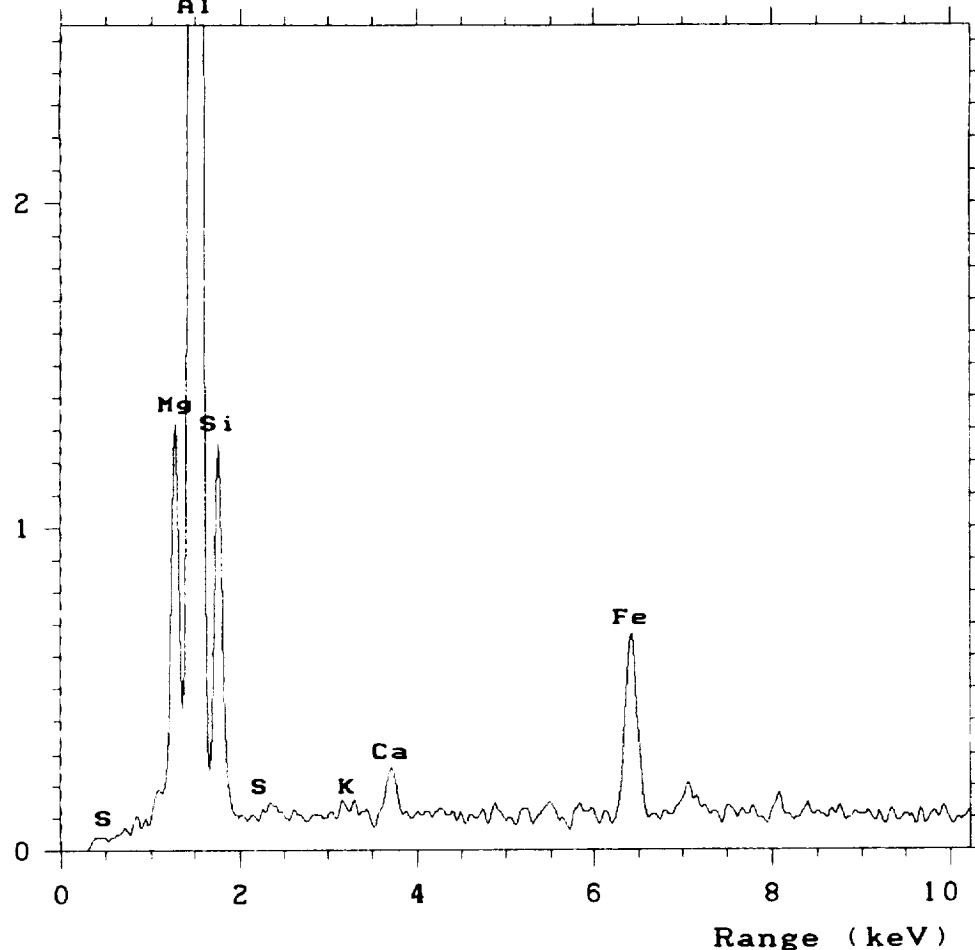
B07-C06, 008



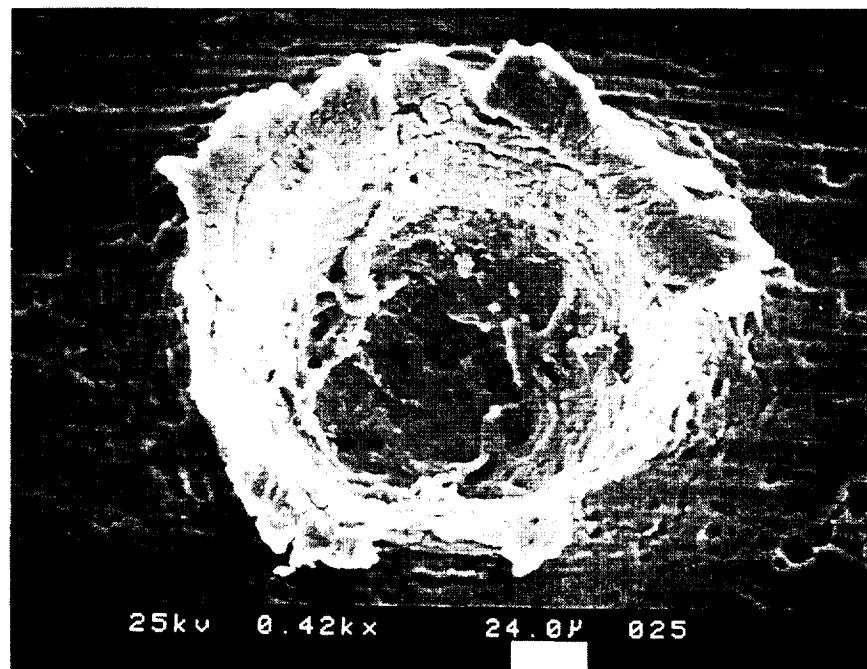
B07-C06 008

Counts ($\times 10^2$)

A1



B07-C06, 009



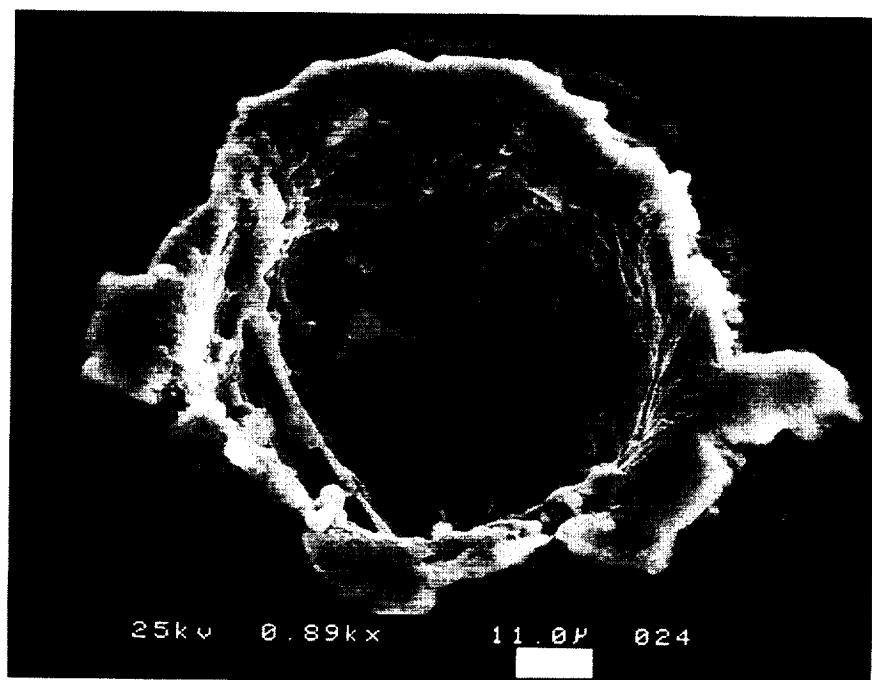
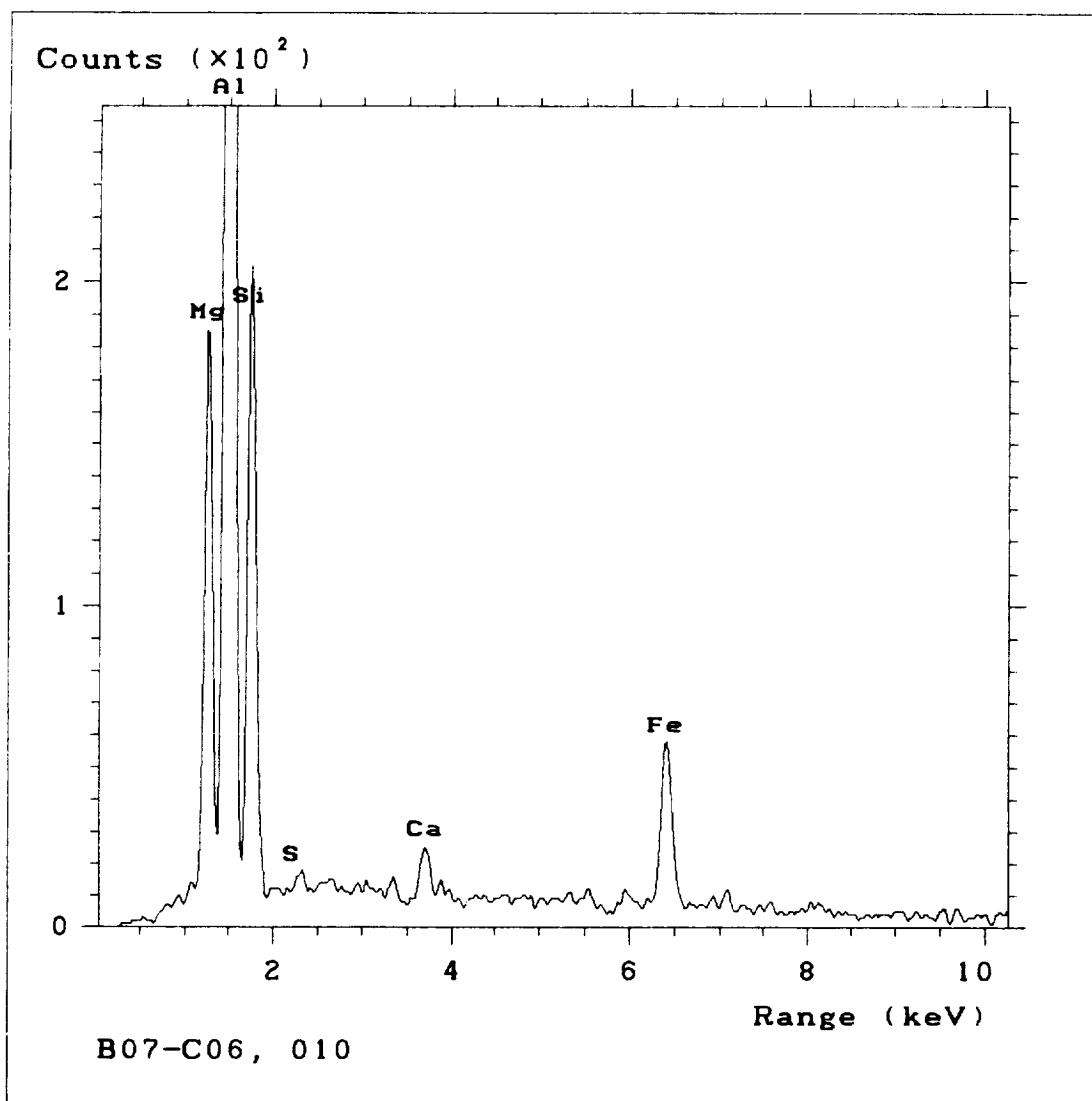
B07-C06

009

inm

A-81

C-2



B07-C06

010

μm

A-82

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

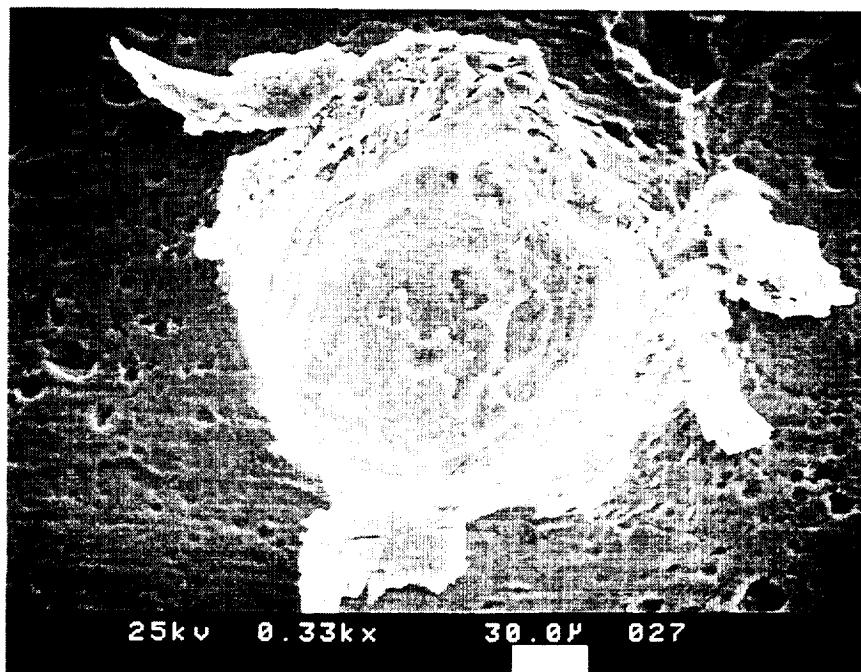
6

8

10

Range (keV)

B07-C06, 011

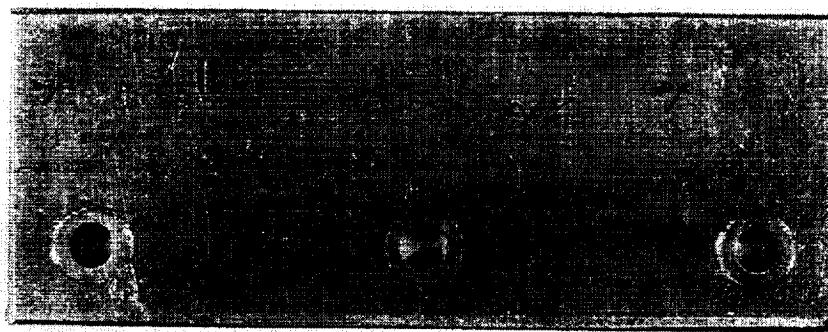


B07 - C06

011

A-83

CLAMP NO.	IMPACT NO.	XCoor (mm)	YCoor (mm)	DIAMETER (μm)	COMMENTS (origin)
B07-C08	001	3	8	500	UNKNOWN
	002	8	105	140	MICROMETEORITIC
	003	17	44	50	PAINT
	004	28	16	270	MICROMETEORITIC
	005	34	48	150	UNKNOWN
	006	30	111	120	UNKNOWN
	007	37	120	250	MICROMETEORITIC
	008	39	26	200	STAINLESS STEEL



B08 to B07-C08

Counts ($\times 10^2$)

2

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

1

0

2

4

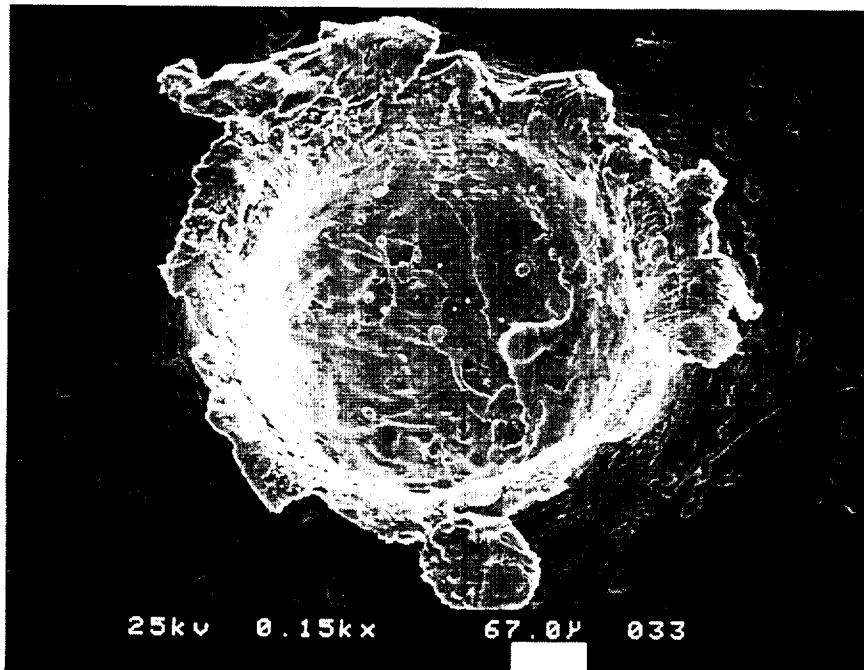
6

8

10

Range (keV)

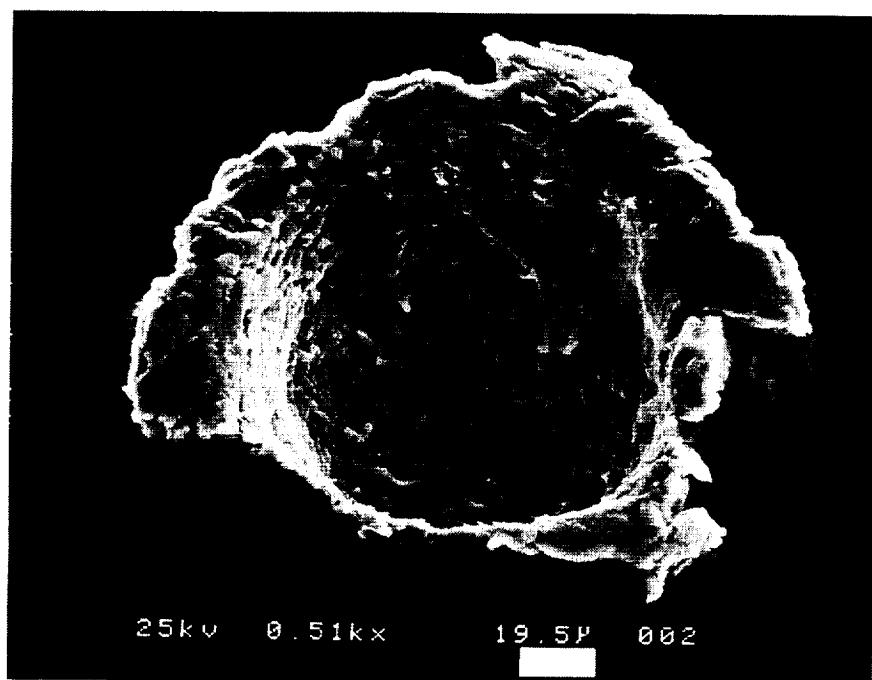
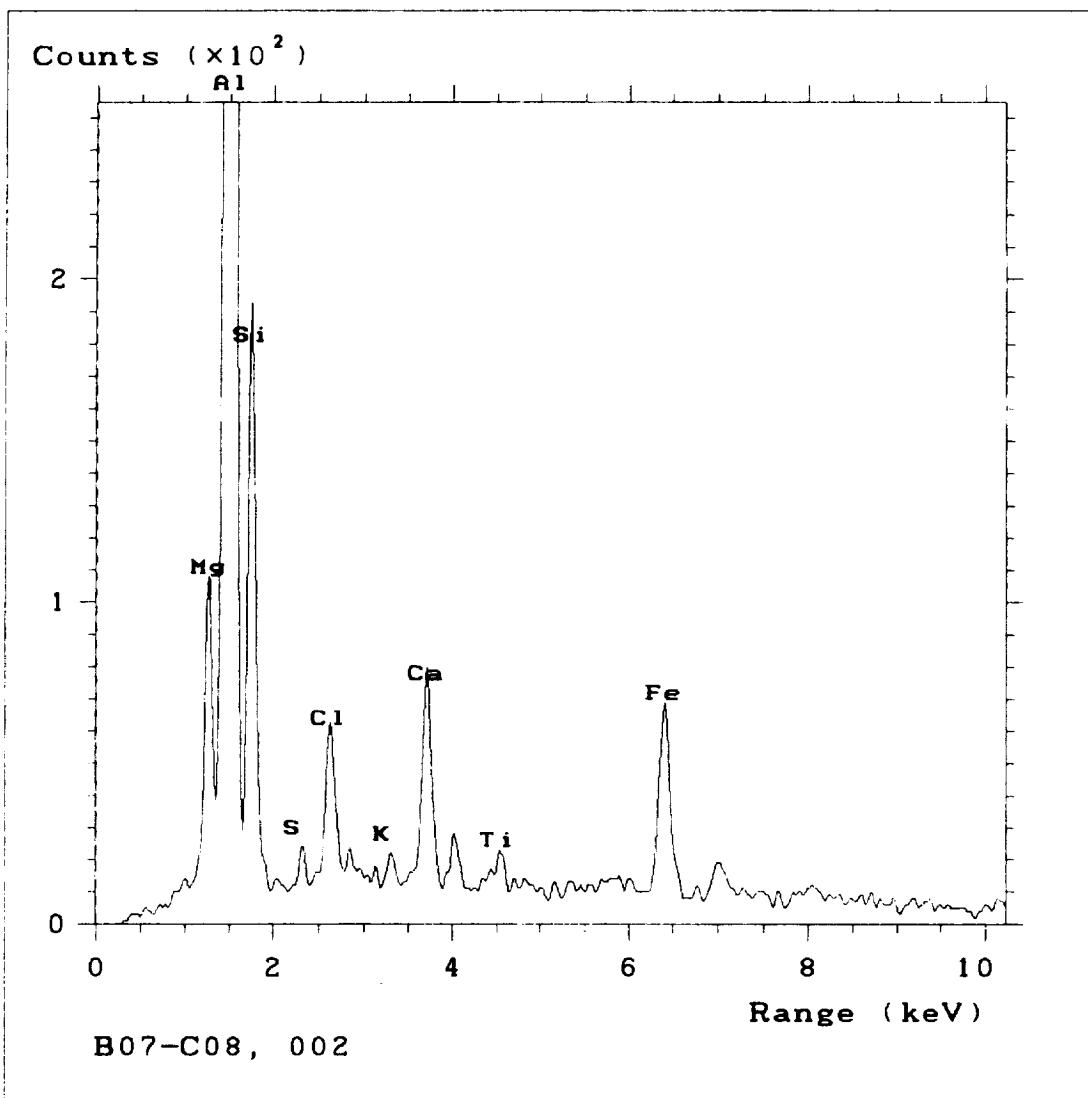
B07-C08, 001



B07-C08

001

A-85



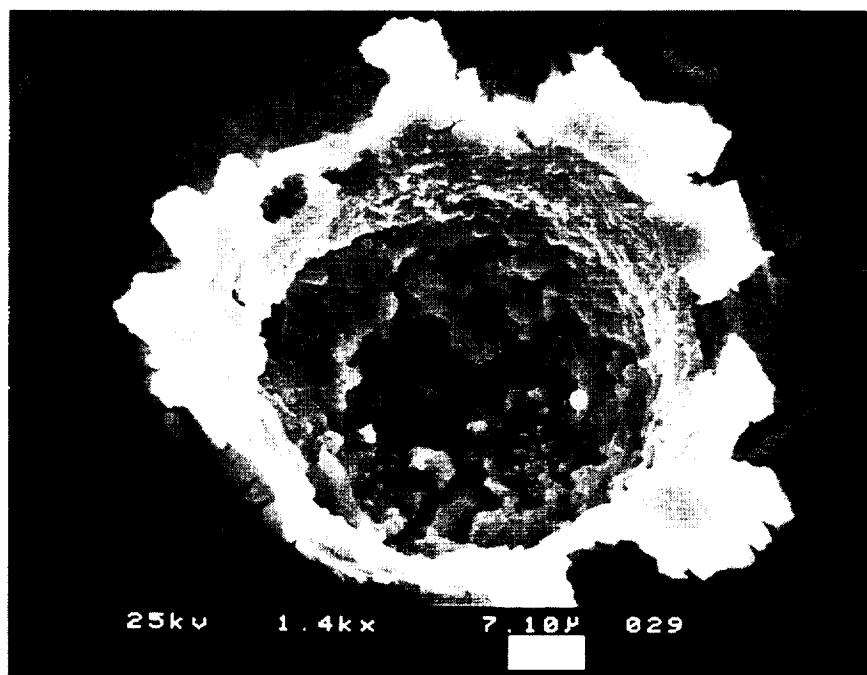
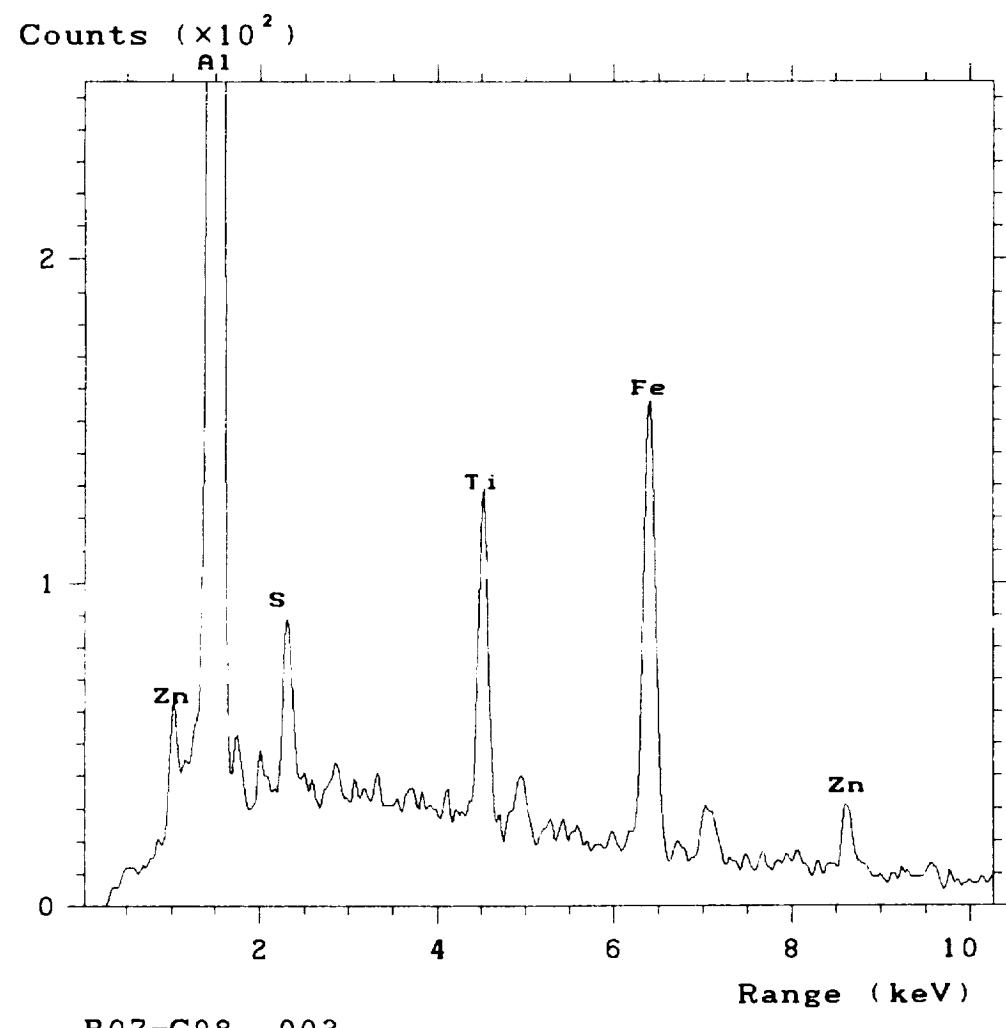
25kv 0.51k \times 19.5 μ 002

B07-C08

002

mm

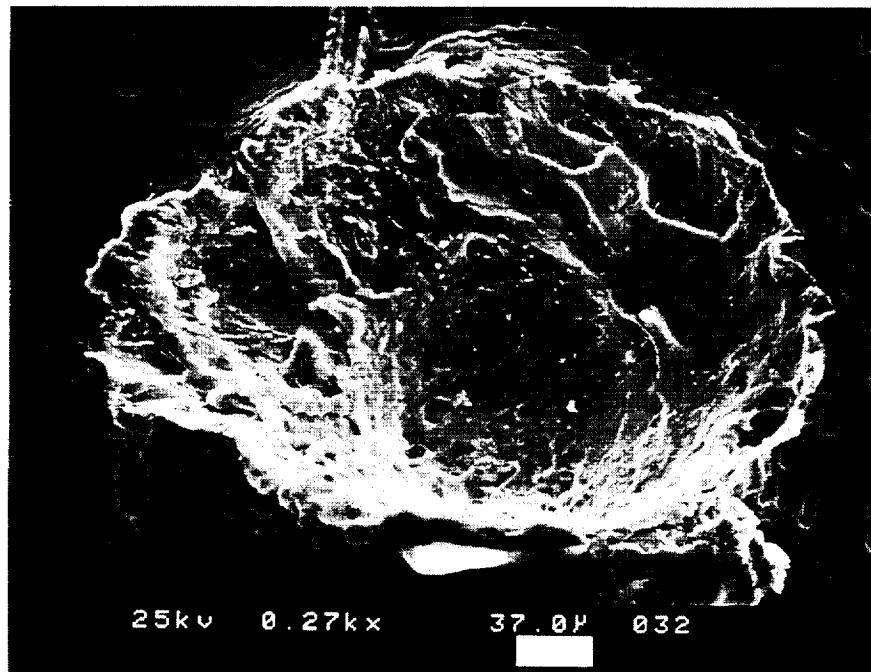
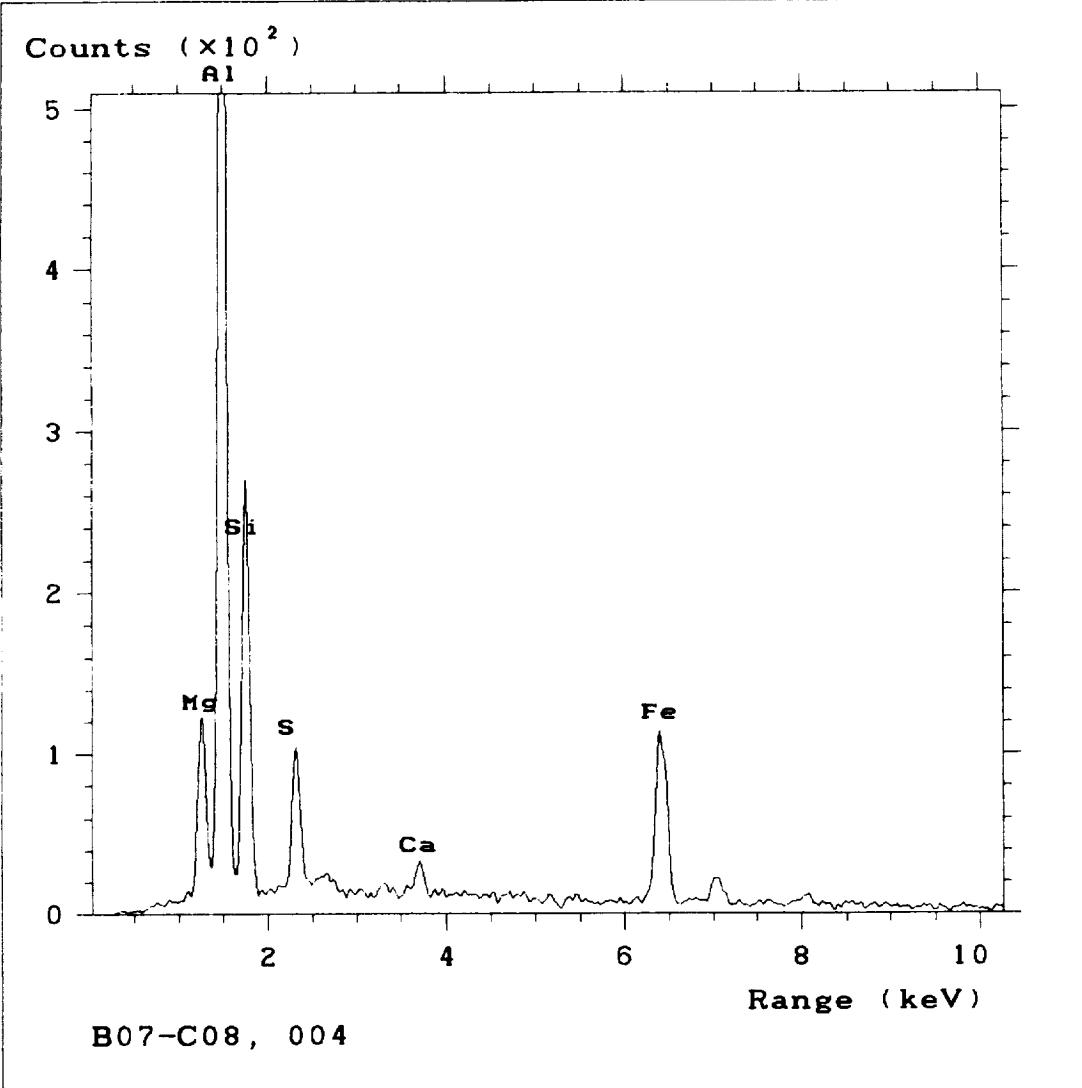
A-86



B07 - C08

003

A-87



B07-C08

004

MM

A-88

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

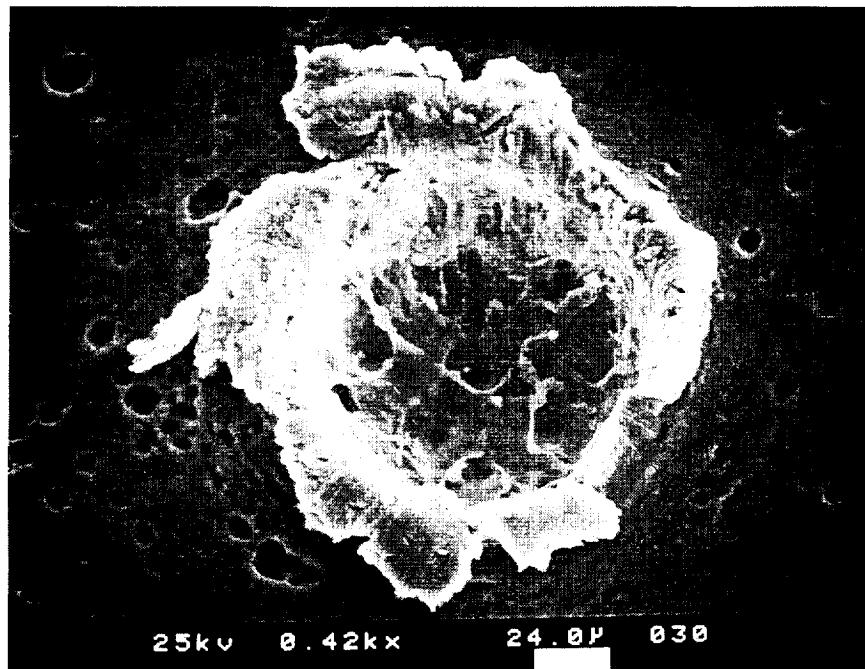
6

8

10

Range (keV)

B07-C08, 005



25kv 0.42k \times 24.0 μ 030

B07-C08

005

A-89

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

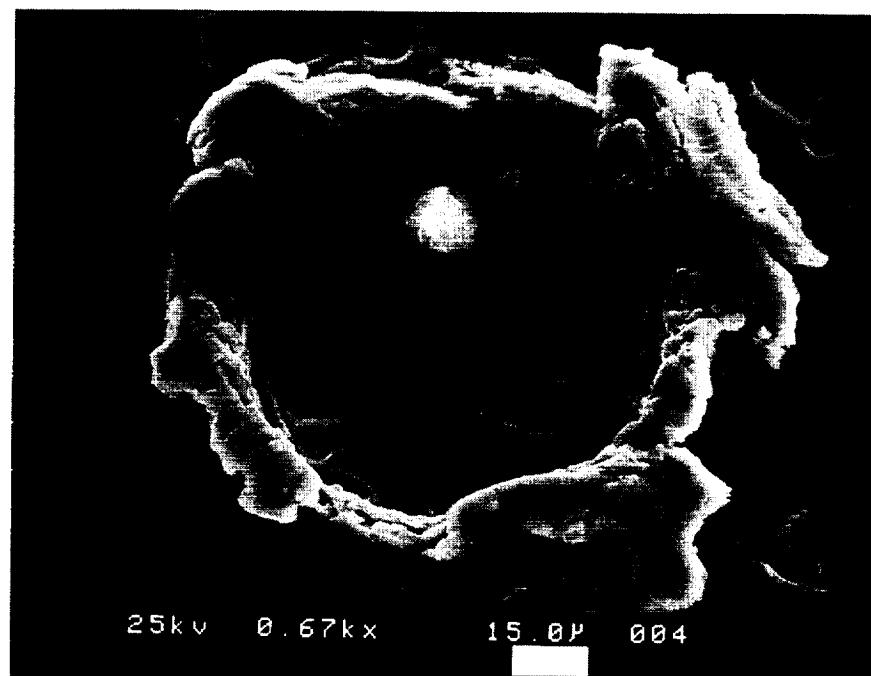
6

8

10

Range (keV)

B07-C08, 006



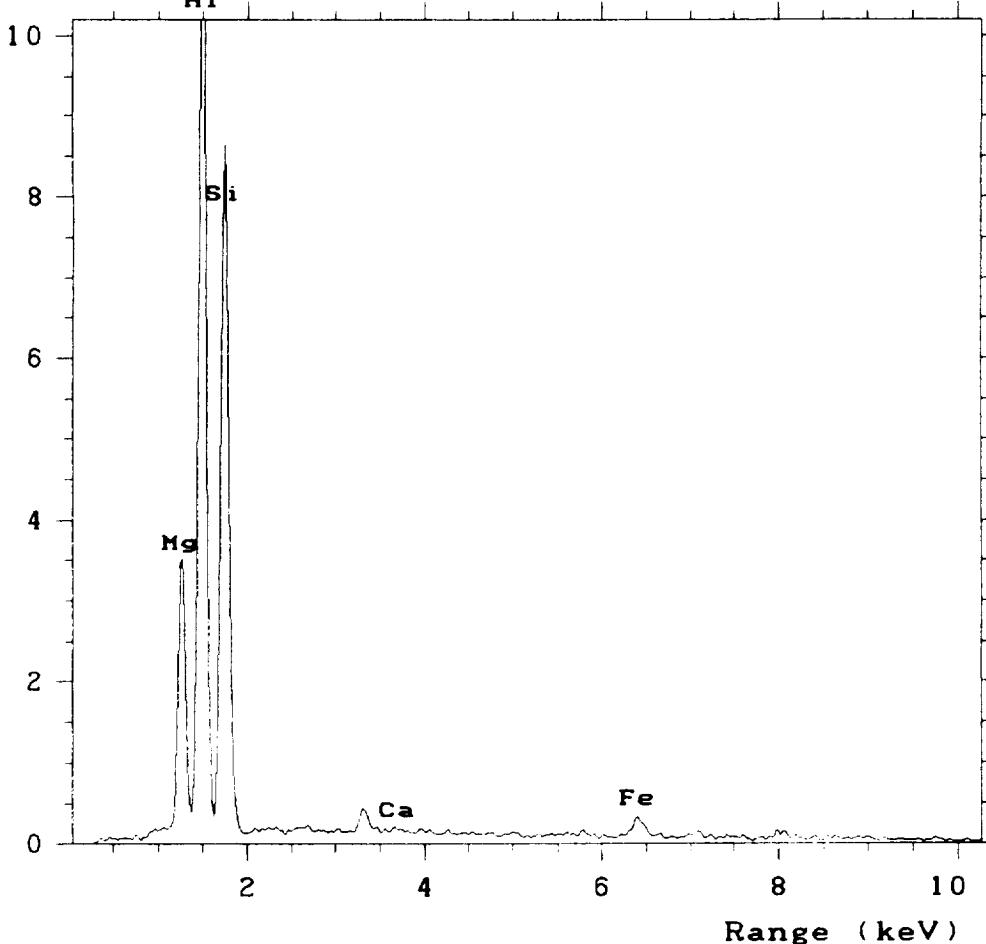
B07-C08

006

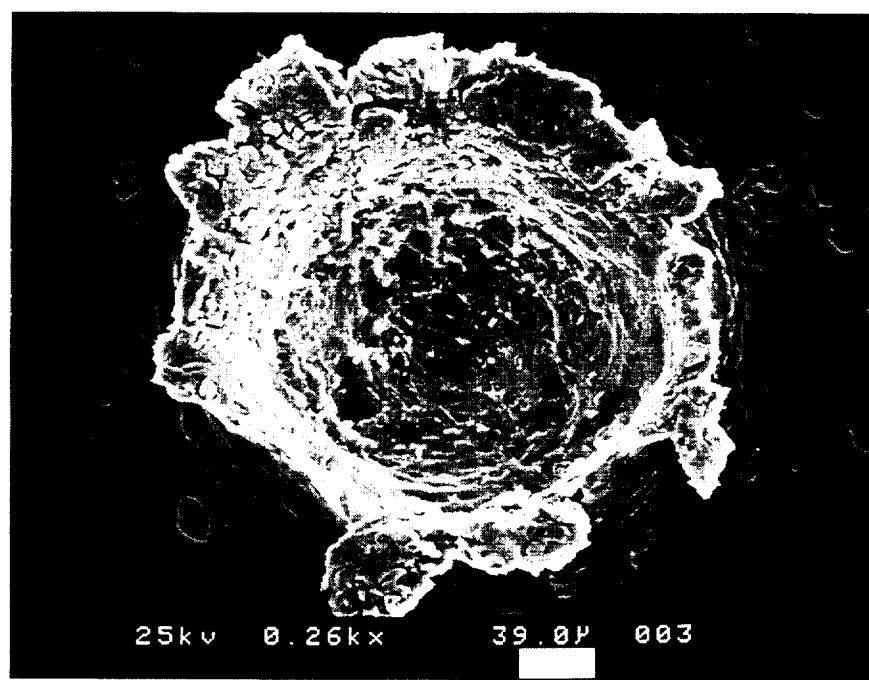
A-90

Counts ($\times 10^2$)

Al



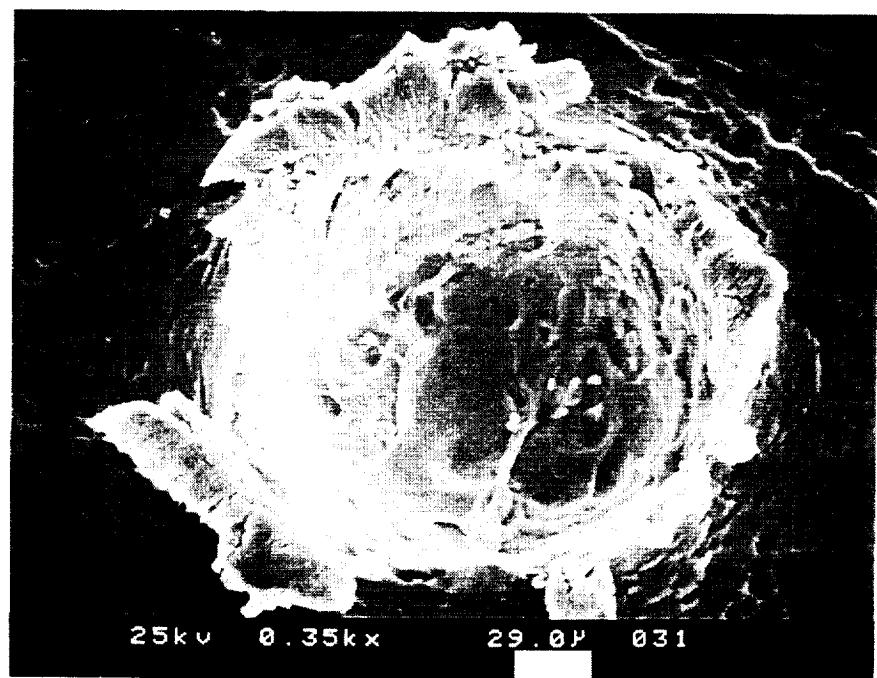
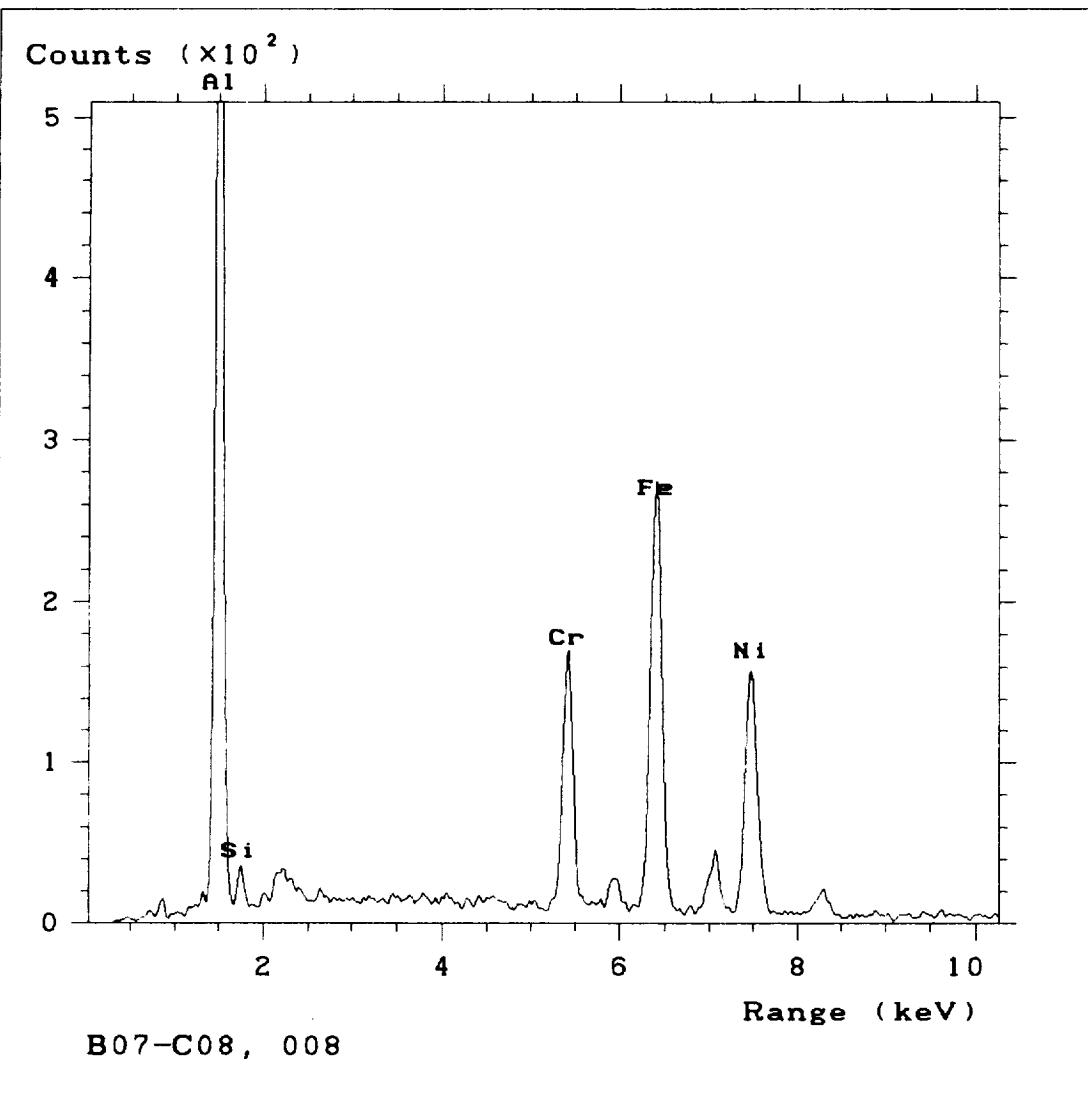
B07-C08, 007



B07-C08

C07

mm



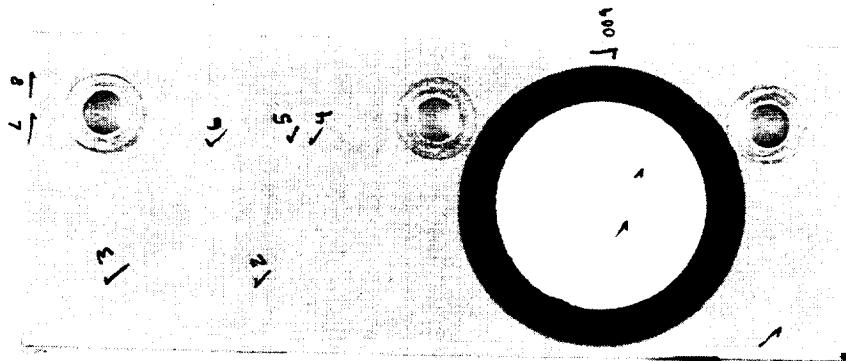
B07-608

198

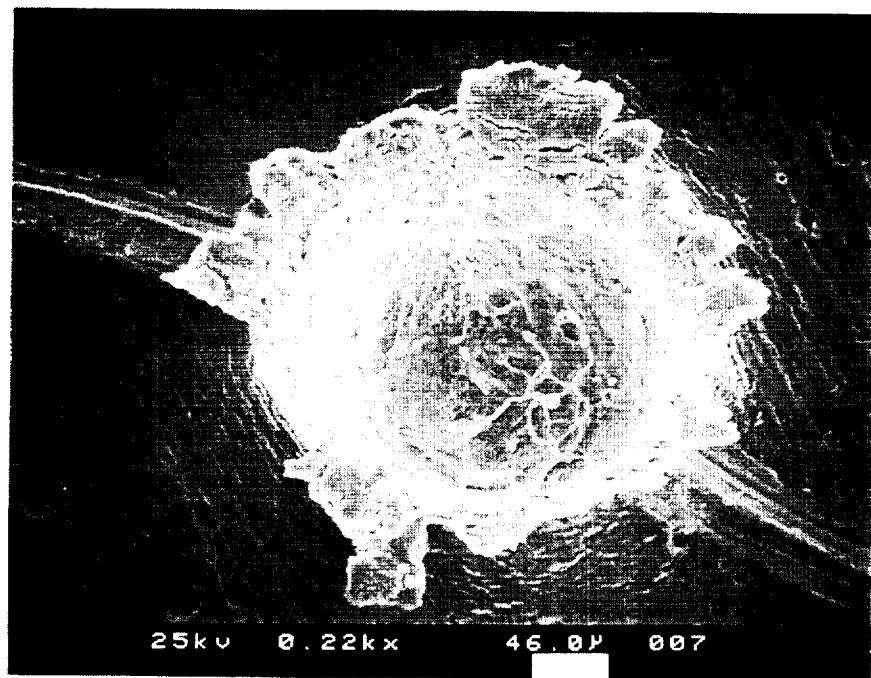
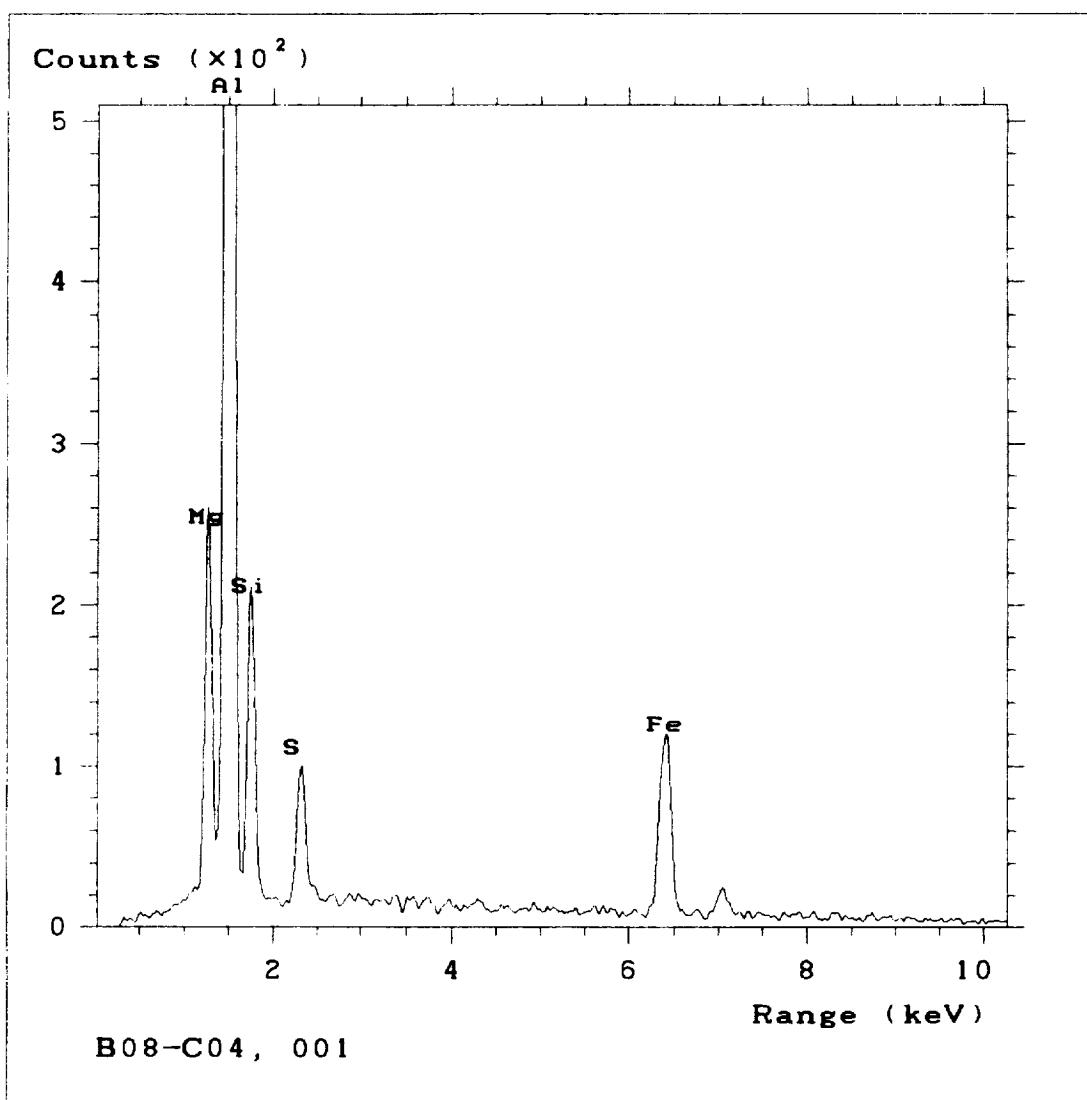
A-92

55

CLAMP NO.	IMPACT NO.	XCoor (mm)	YCoor (mm)	DIAMETER (μm)	COMMENTS (origin)
B08-C04	001	5	10	300	MICROMETEORITIC
	002	8	90	30	UNKNOWN
	003	8	115	50	MICROMETEORITIC
	004	31	84	50	UNKNOWN
	005	31	88	40	UNKNOWN
	006	31	100	240	UNKNOWN
	007	36	128	230	UNKNOWN
	008	43	129	40	MICROMETEORITIC
	009	48	39	50	MICROMETEORITIC



B08-C04



B08-C04

~01

mm

A-94

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

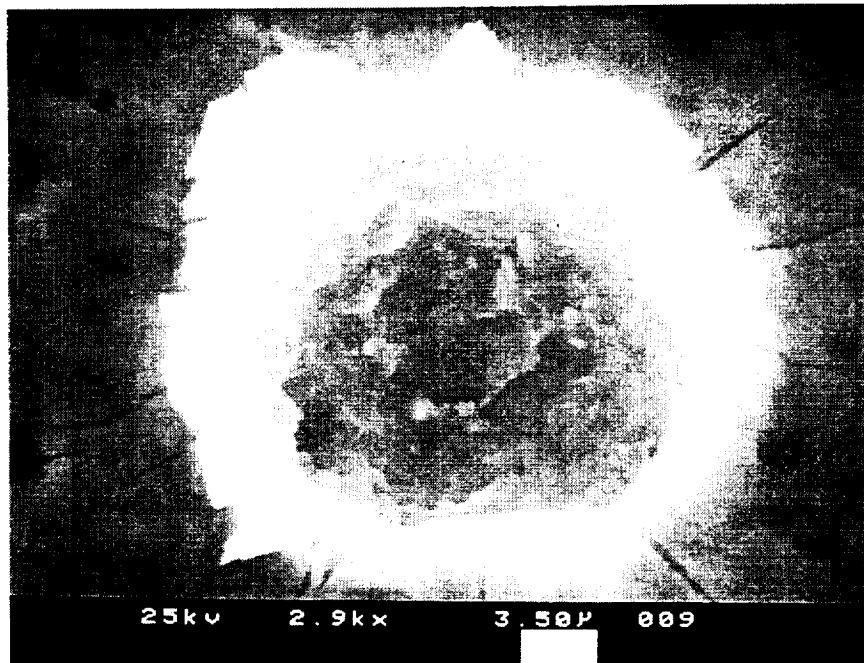
6

8

10

Range (keV)

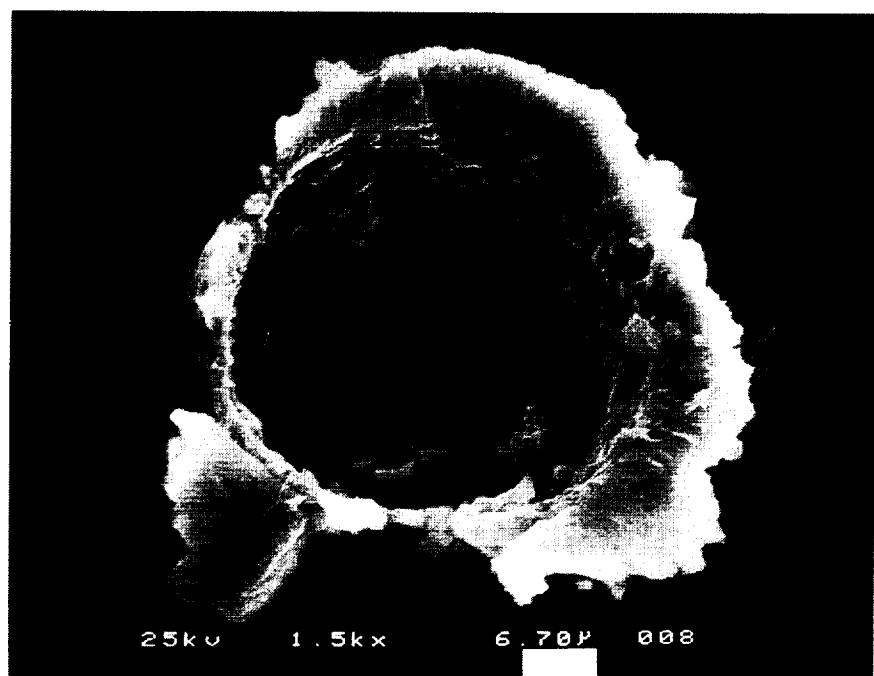
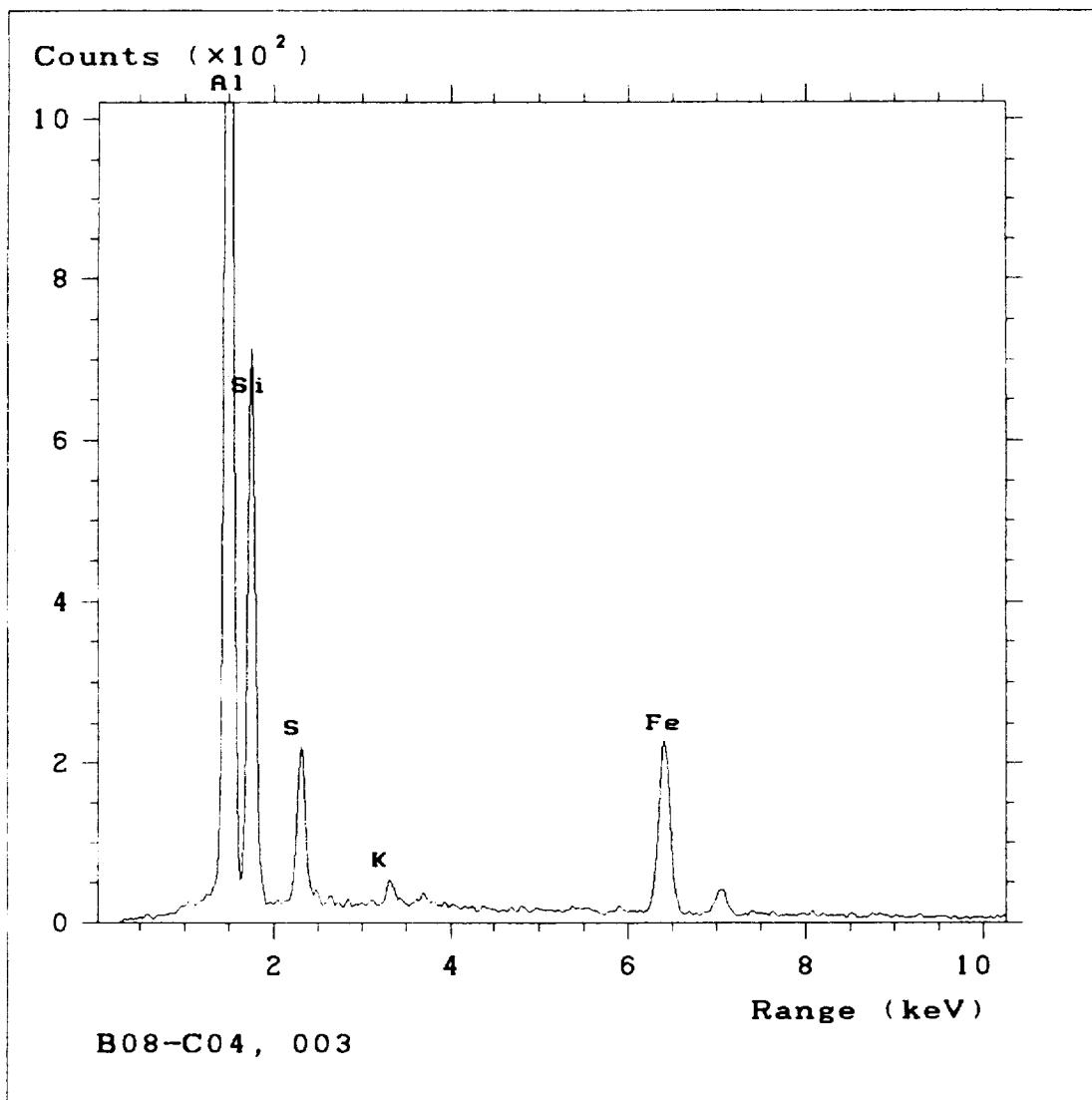
B08-C04, 002



B08-C04

002

A-95



B08-C04

003

mm

A-96

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

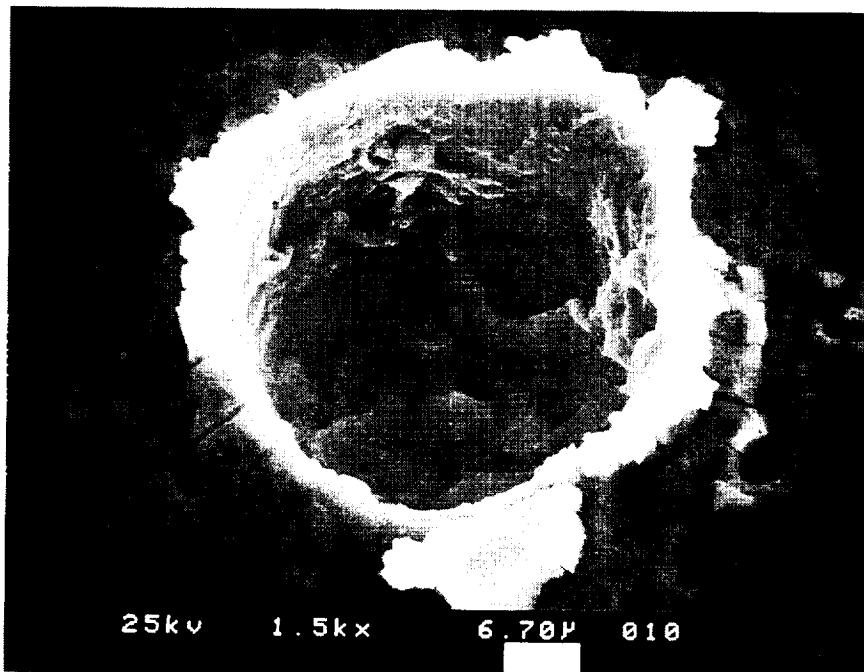
6

8

10

Range (keV)

B08-C04, 004



B08-C04

C04

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

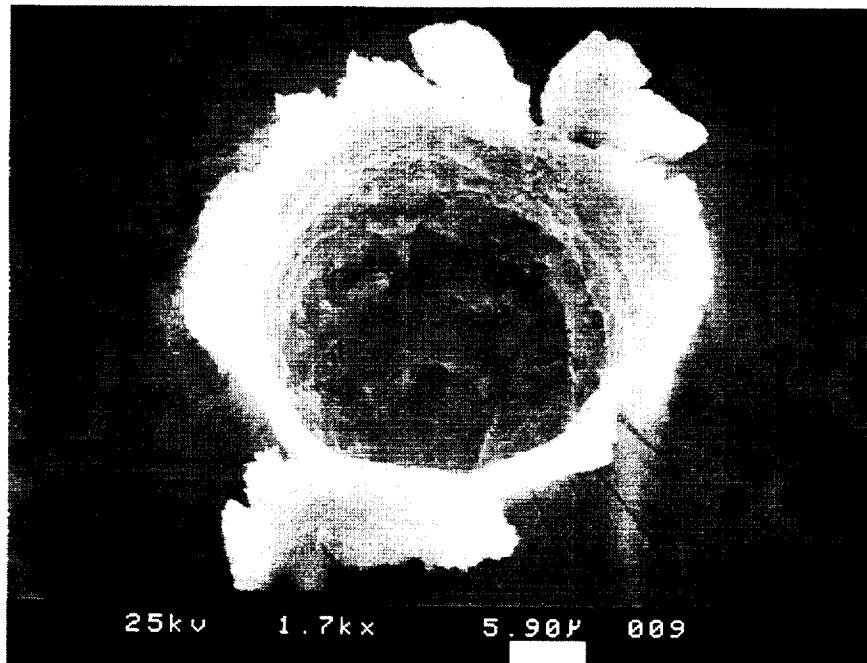
6

8

10

Range (keV)

B08-C04, 005



B08-C04

005

A-98

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

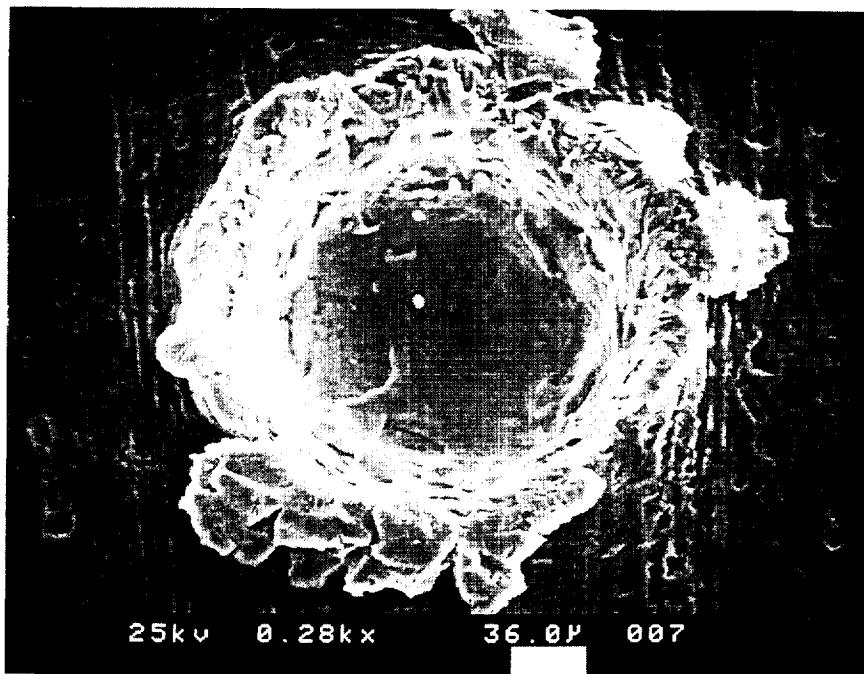
6

8

10

Range (keV)

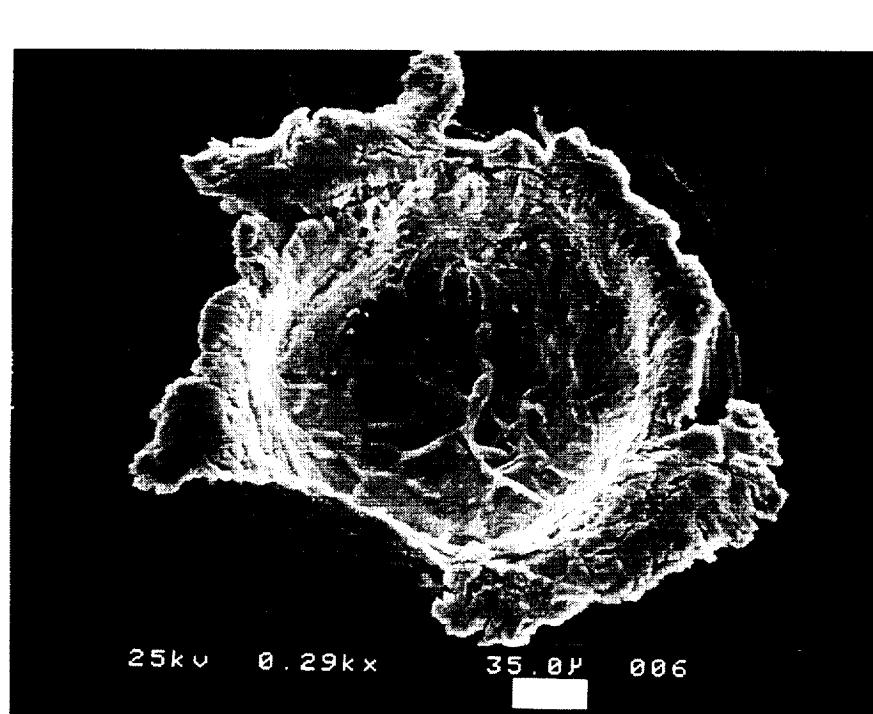
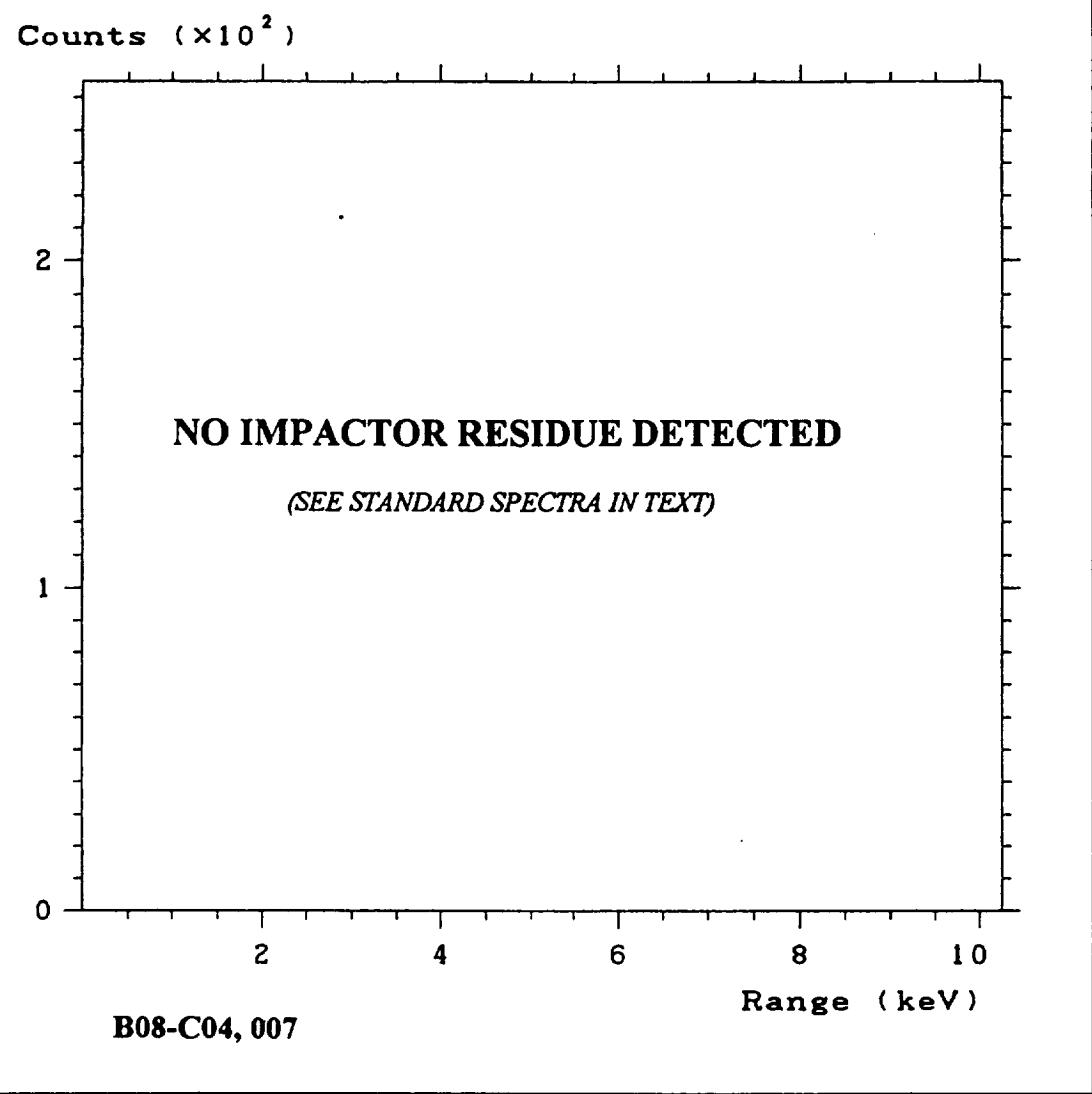
B08-C04, 006



B08 - C04

006

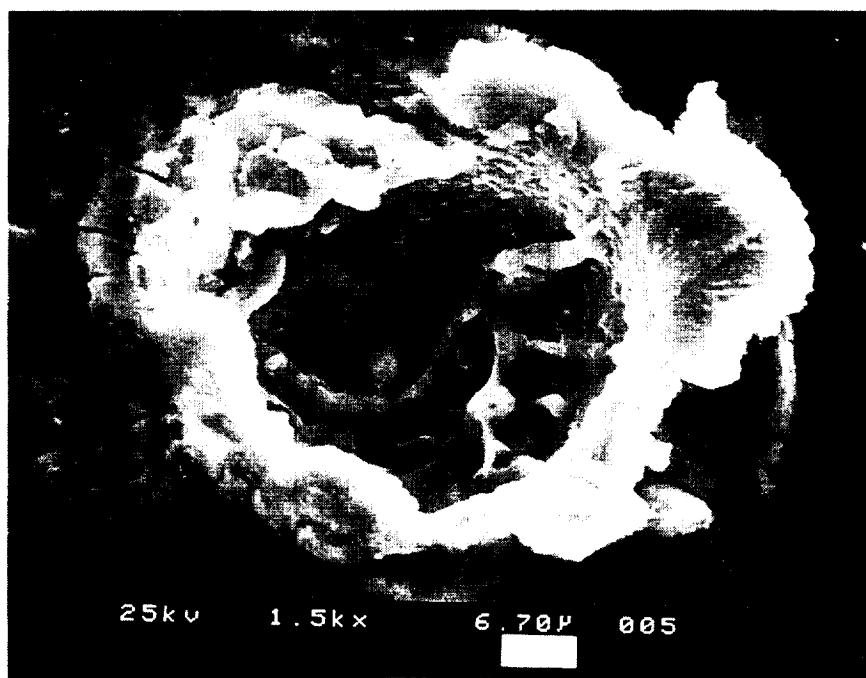
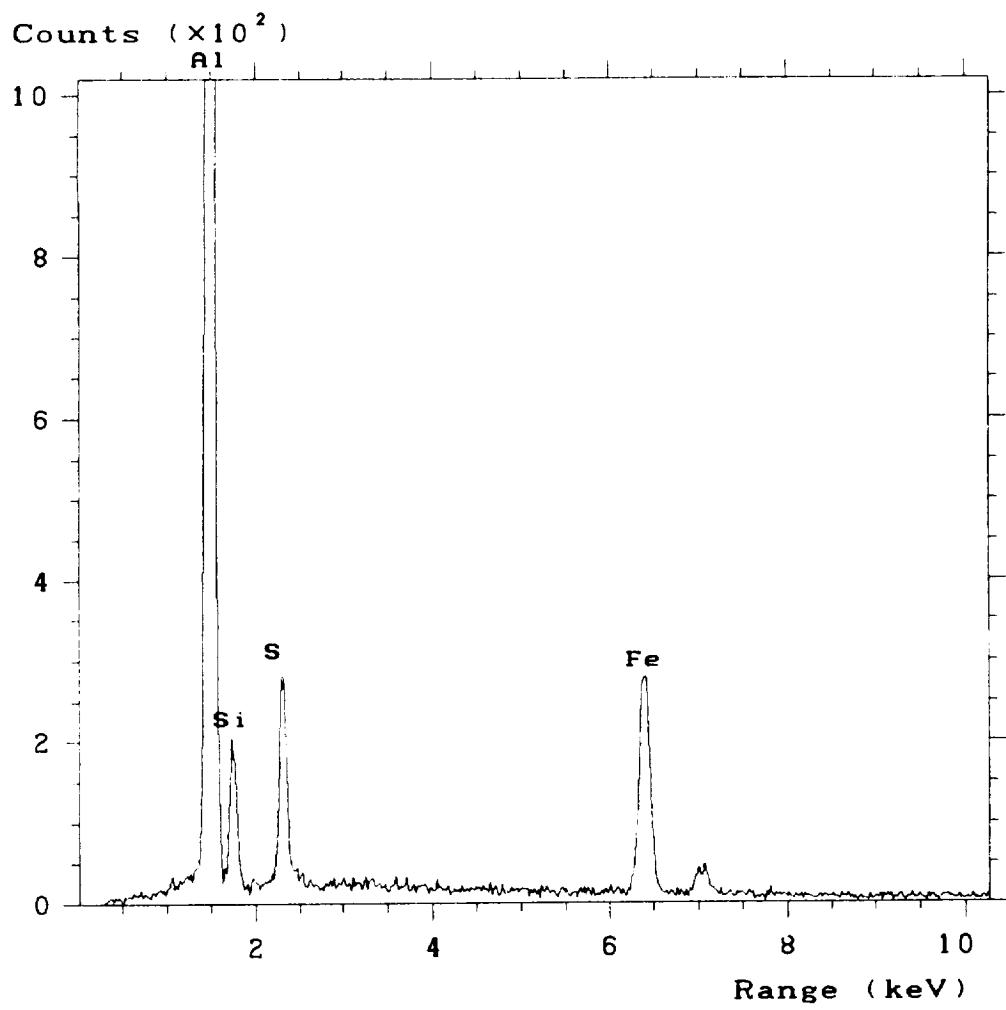
A-99



B08-C04

007

A-100

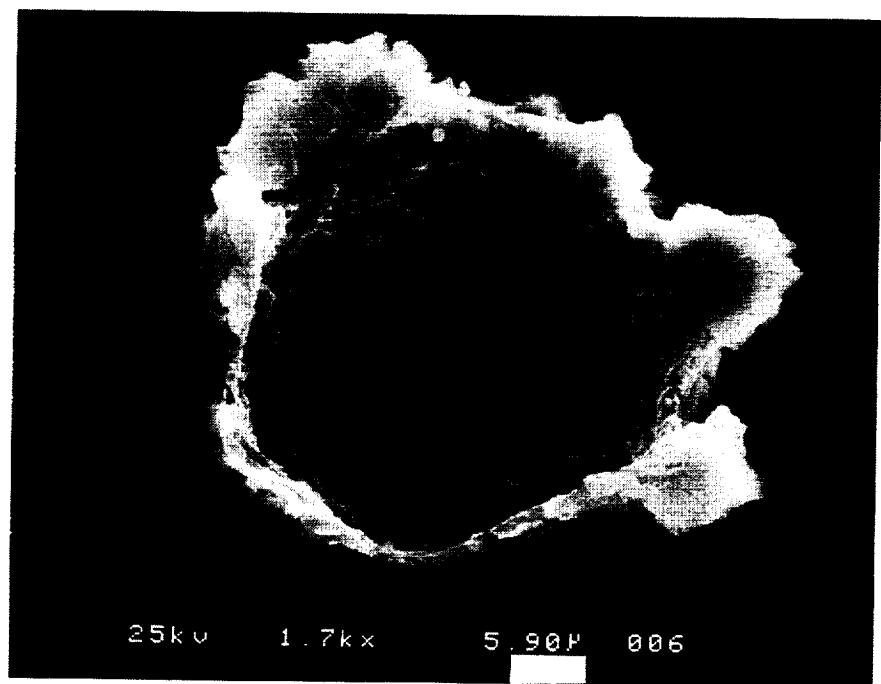
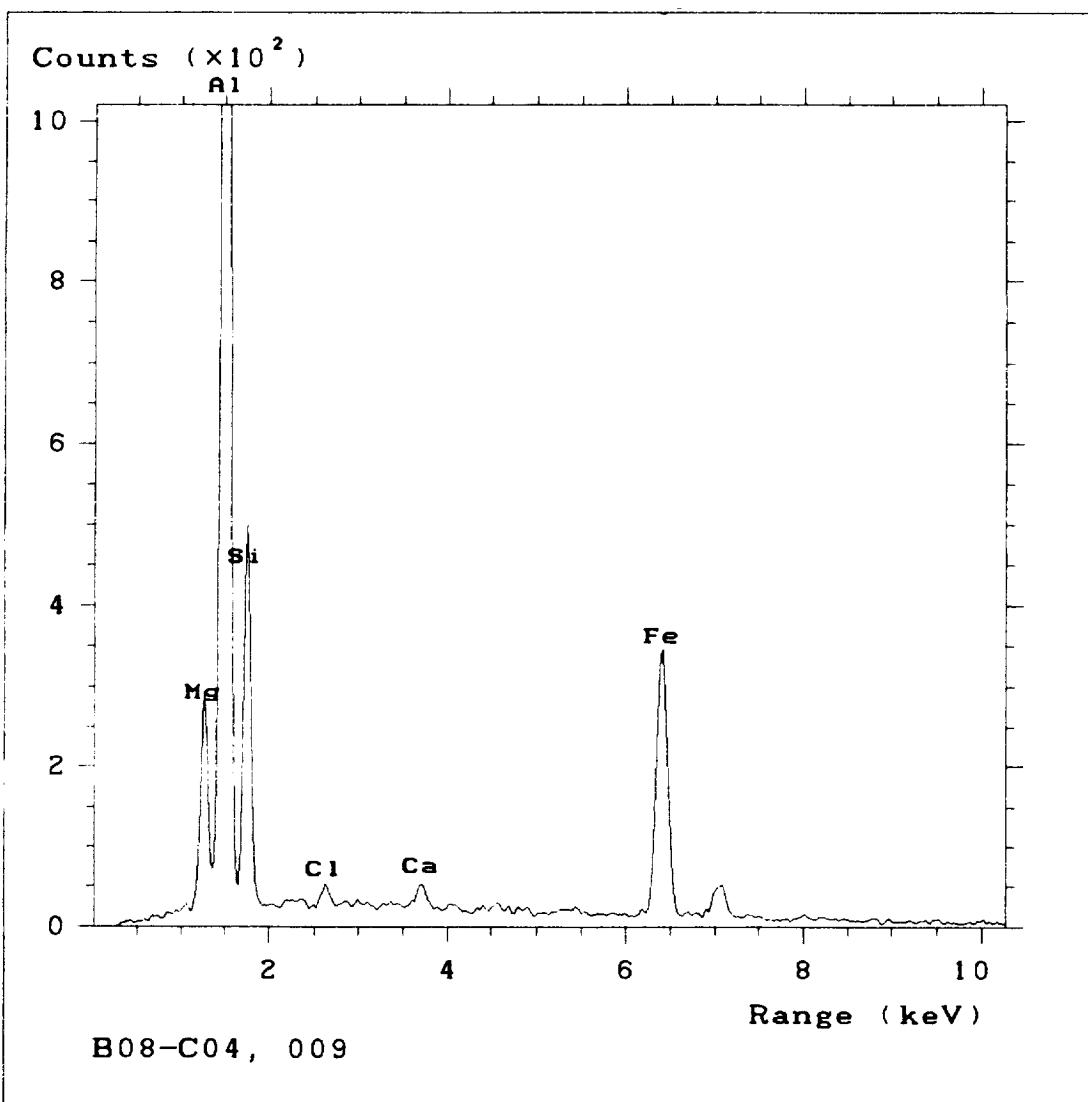


B08-C04

008

mm

A-101



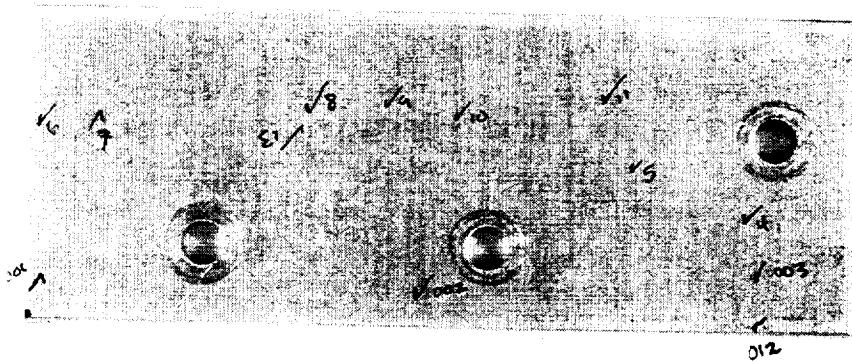
B08-C04

009

mm

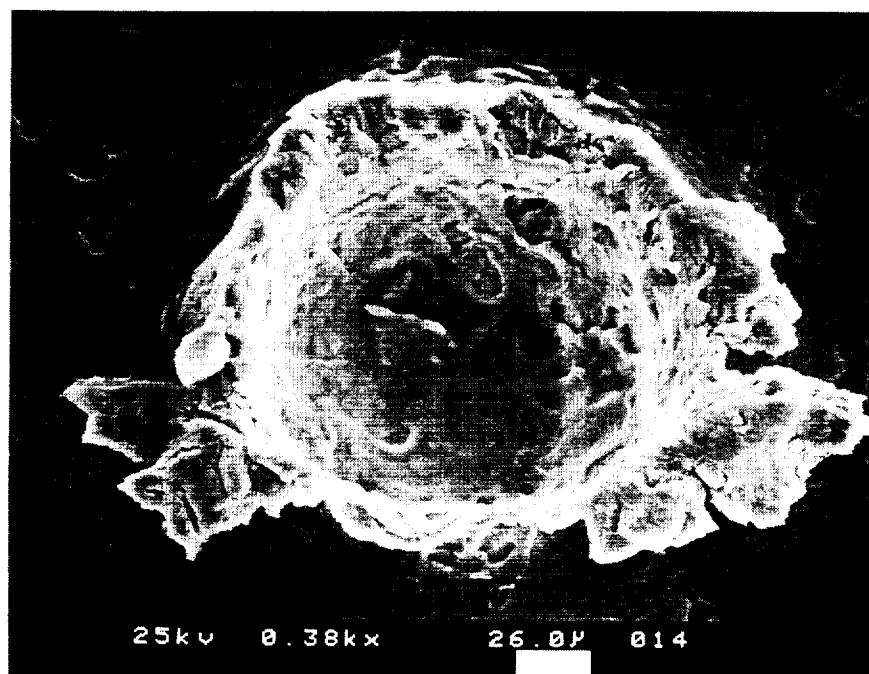
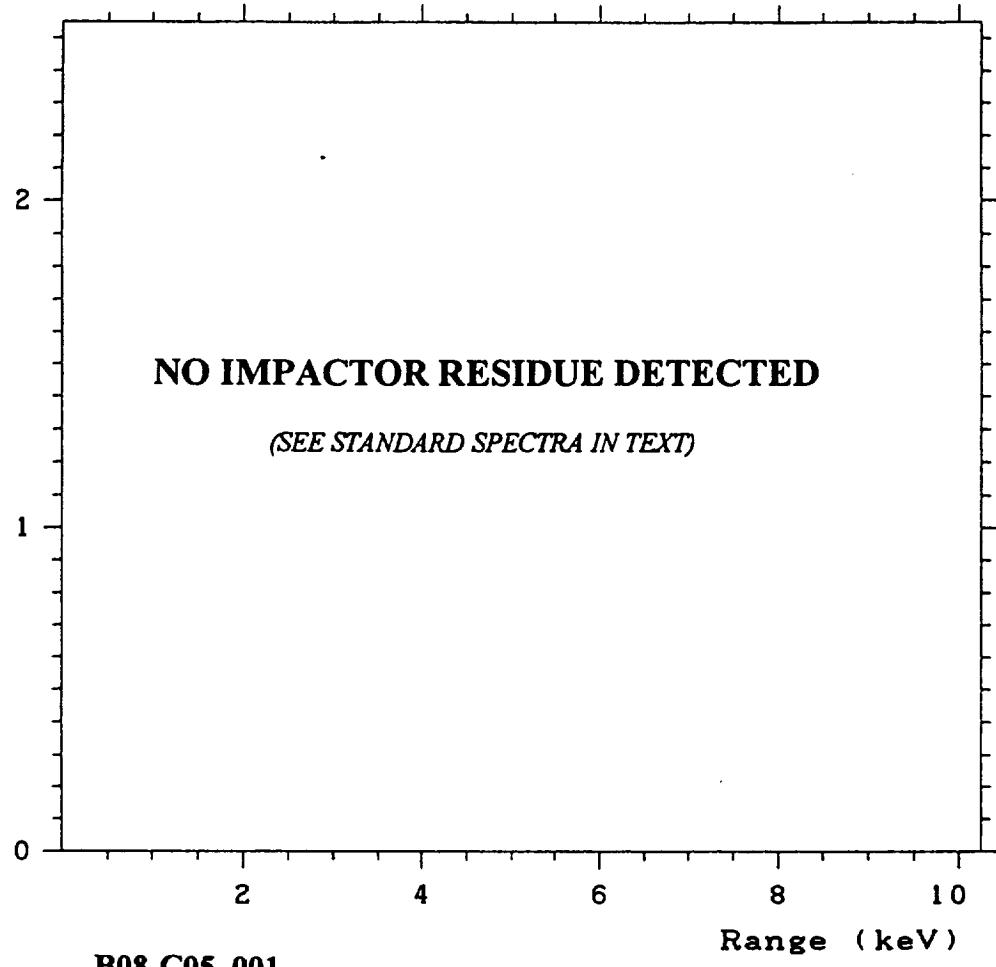
A-102

CLAMP NO.	IMPACT NO.	XCoor (mm)	YCoor (mm)	DIAMETER (μm)	COMMENTS (origin)
B08-C05	001	2	6	200	UNKNOWN
	002	60	2	380	UNKNOWN
	003	112	6	140	UNKNOWN
	004	109	15	50	MICROMETEORITIC
	005	93	22	170	UNKNOWN
	006	1	27	70	STAINLESS STEEL
	007	14	30	90	UNKNOWN
	008	47	29	200	UNKNOWN
	009	58	30	110	MICROMETEORITIC
	010	70	29	90	PAINT
	011	93	31	260	MICROMETEORITIC
	012	112	0	420	UNKNOWN
	013	46	30	90	UNKNOWN



Bob - C05

Counts ($\times 10^2$)

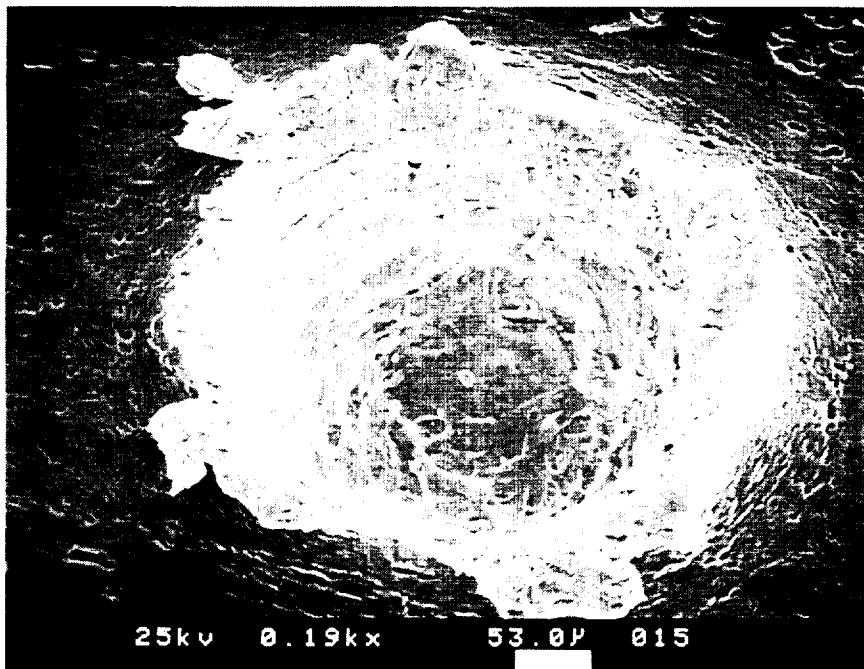
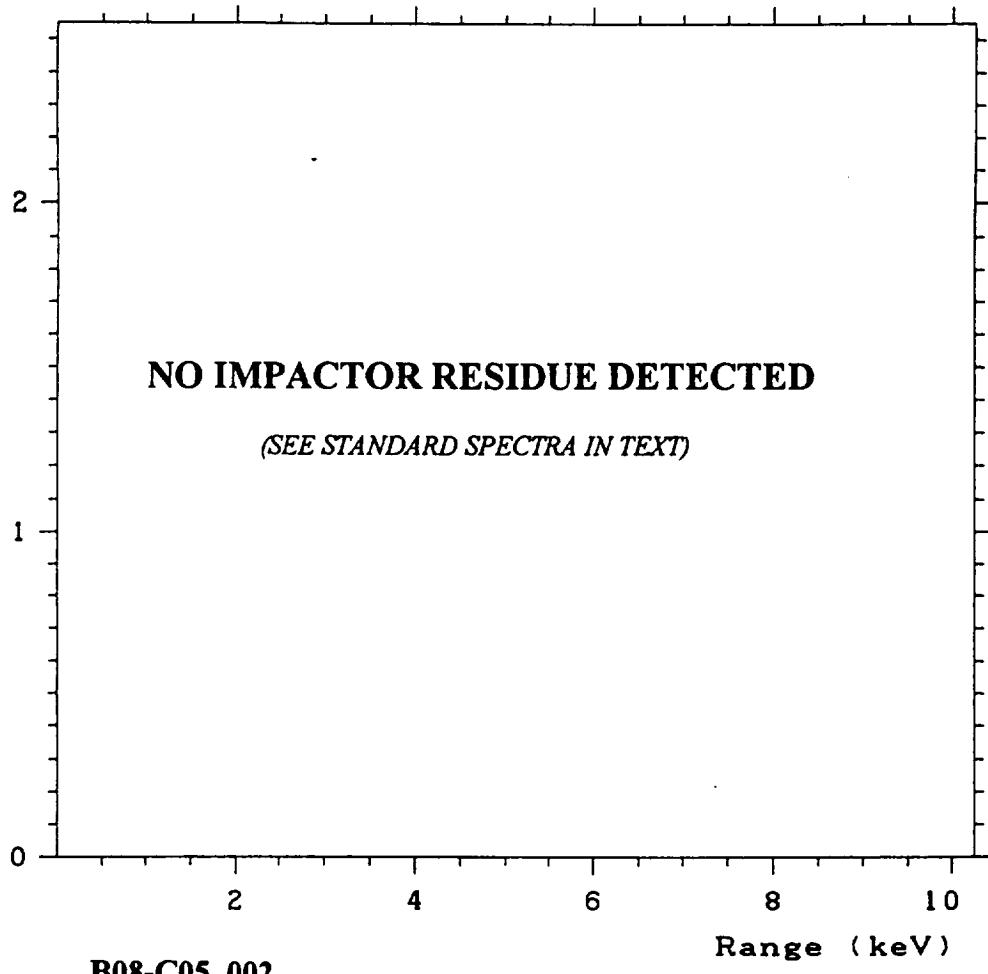


B08-C05

001

A-104

Counts ($\times 10^2$)



B08-C05

002

A-105

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

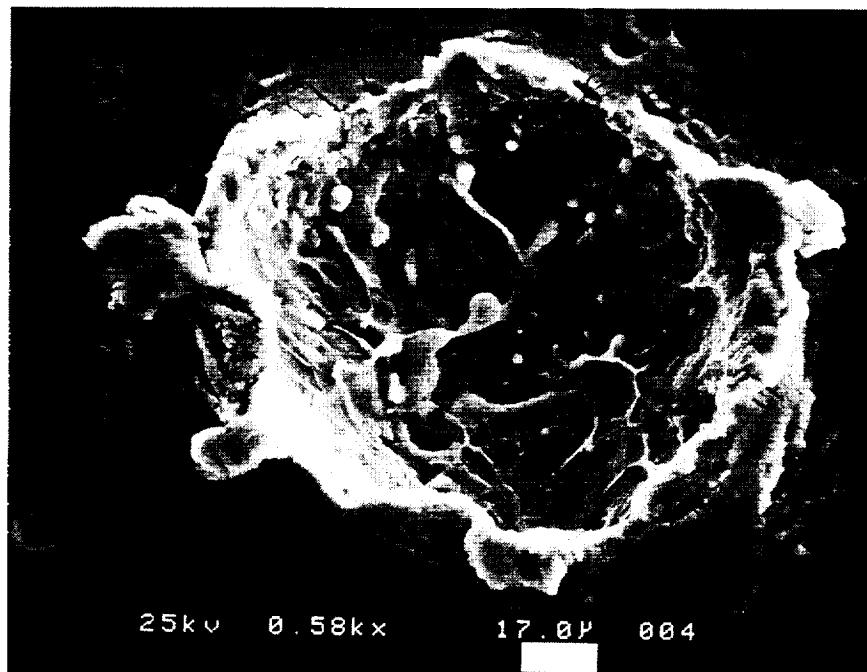
6

8

10

Range (keV)

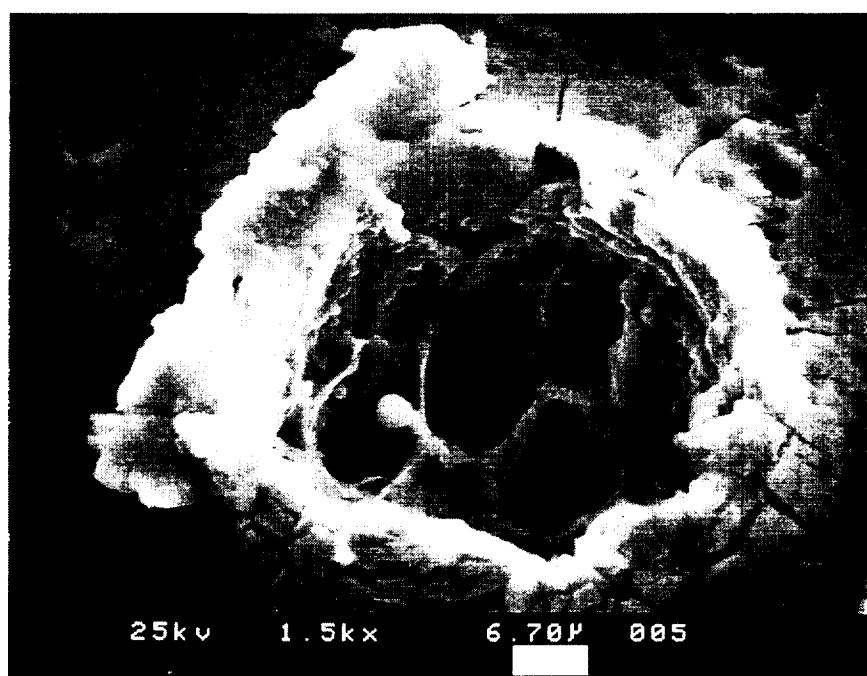
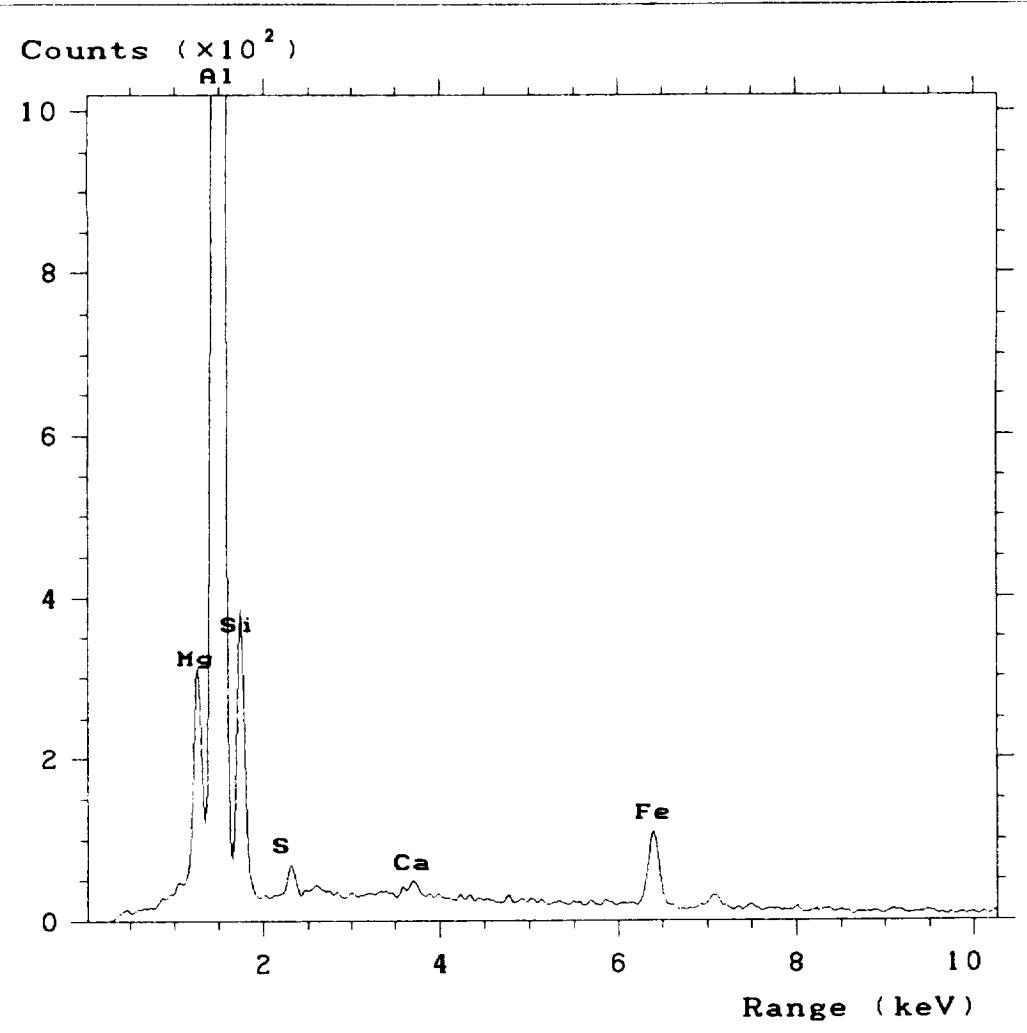
B08-C05, 003



B08-C05

003

A-106



B08-C05

004

mm

A-107

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

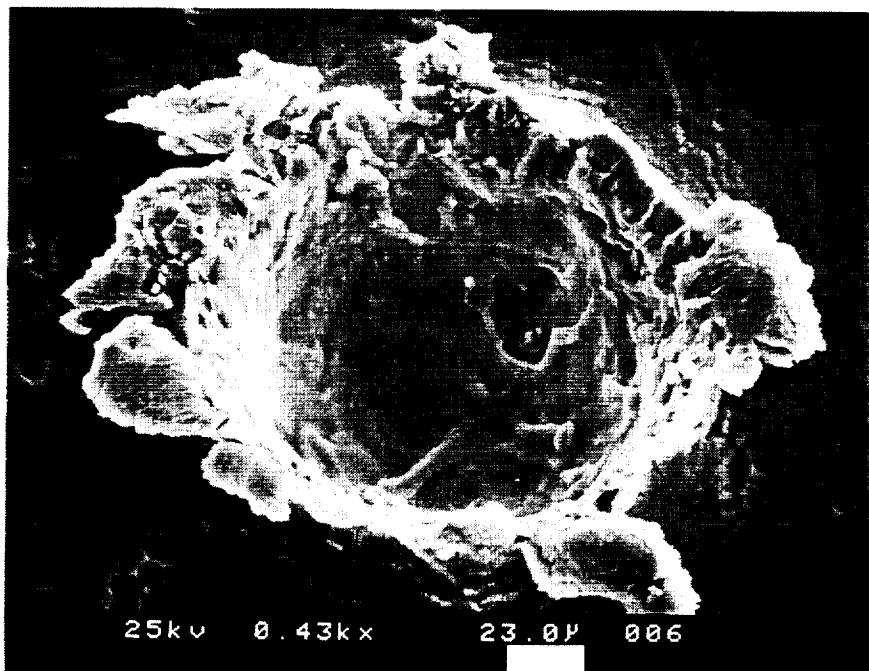
6

8

10

Range (keV)

B08-C05, 005



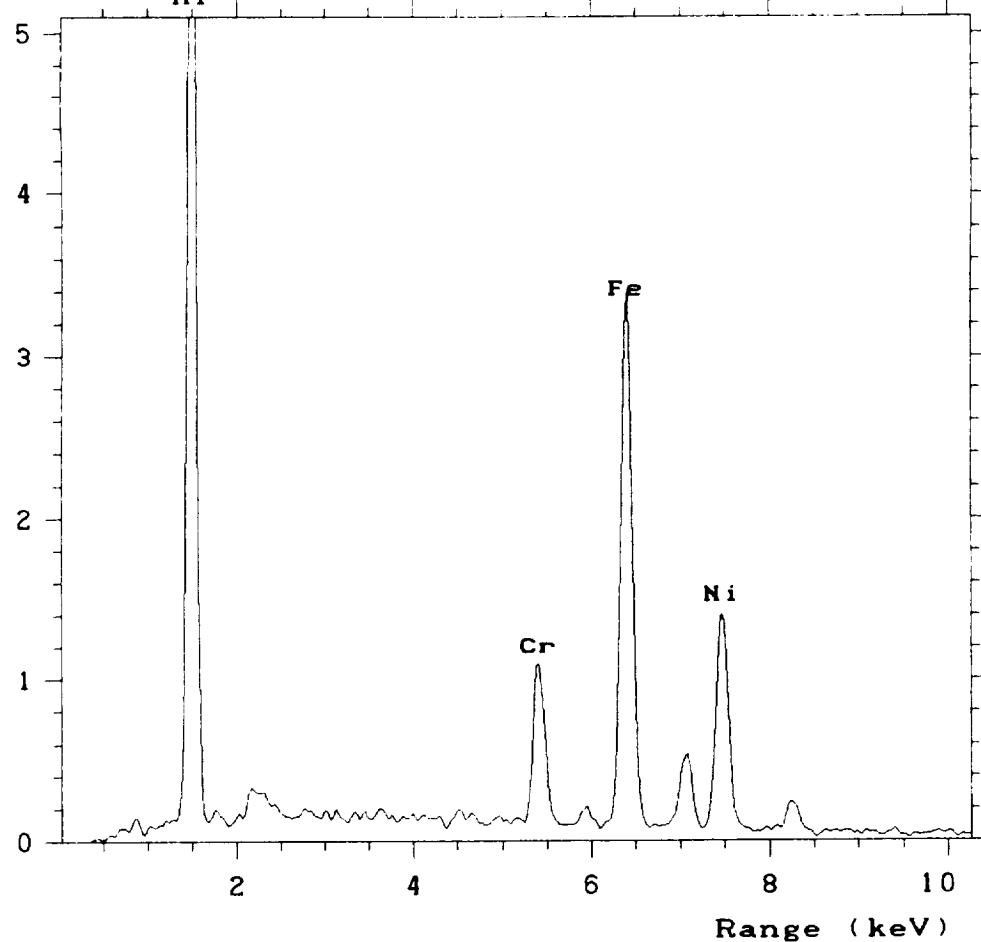
B08-C05

23.0 μ

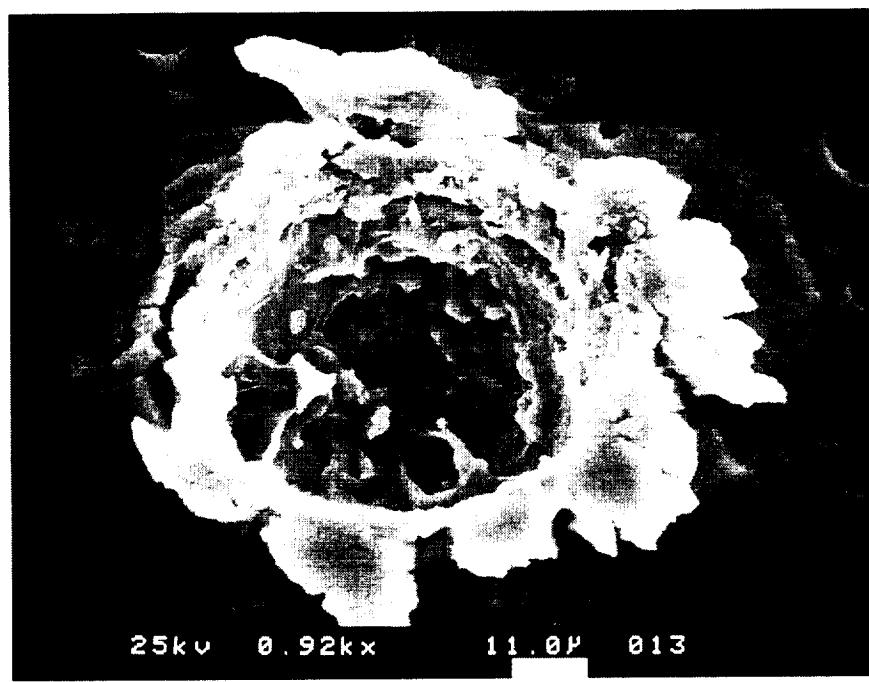
A-108

Counts ($\times 10^2$)

A1



B08-C05, 006



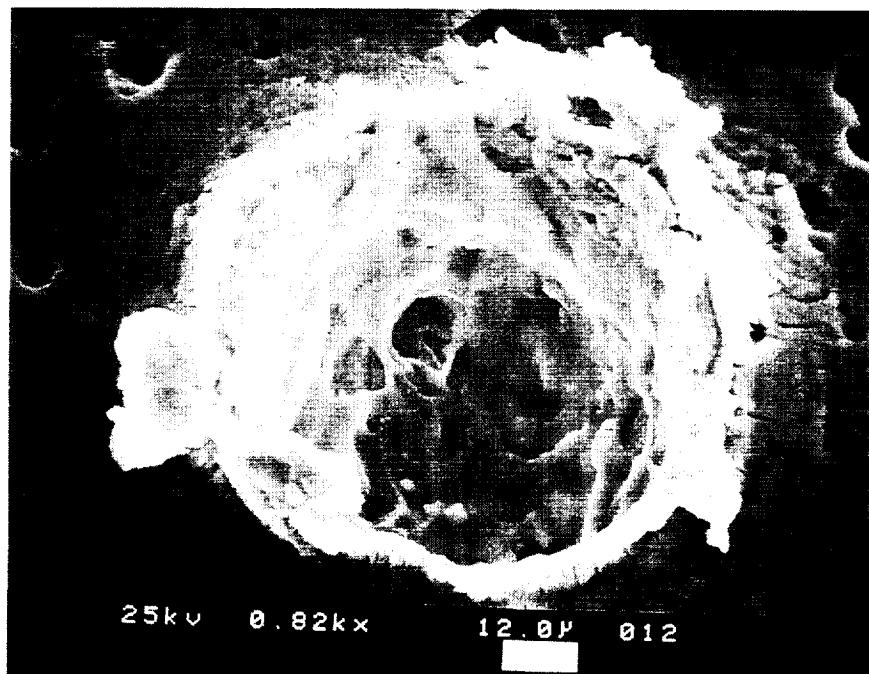
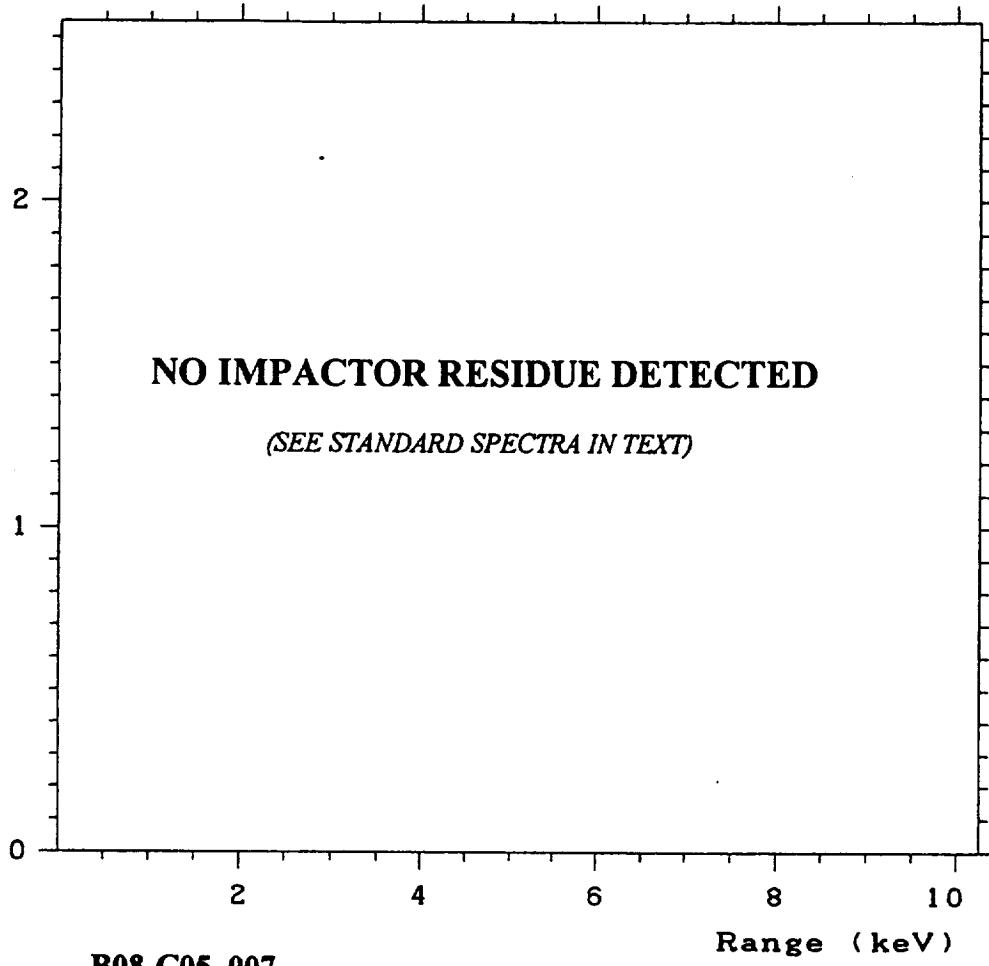
B08-C05

006

55

A-109

Counts ($\times 10^2$)



B08-C05

007

A-110

Counts ($\times 10^2$)

2

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

1

0

2

4

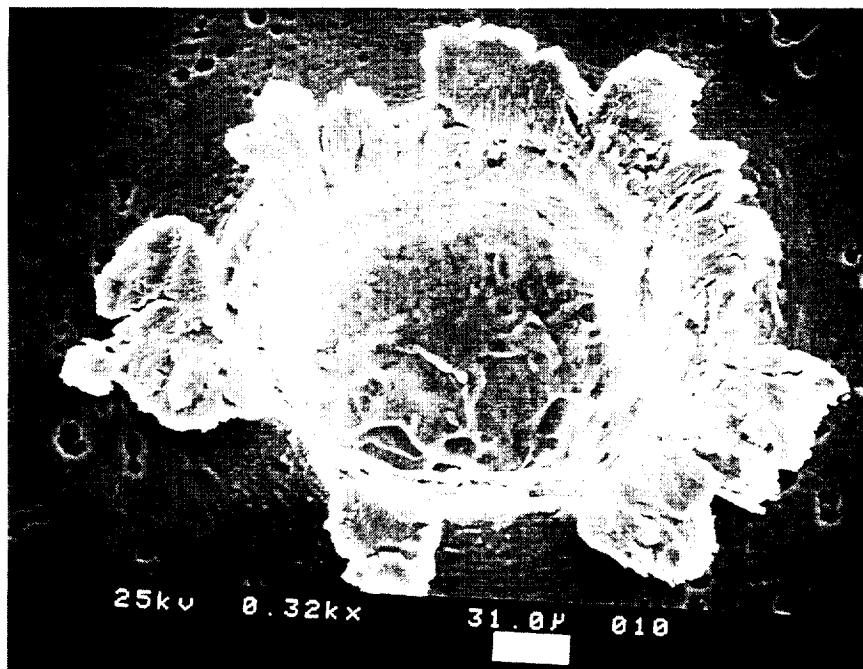
6

8

10

Range (keV)

B08-C05, 008



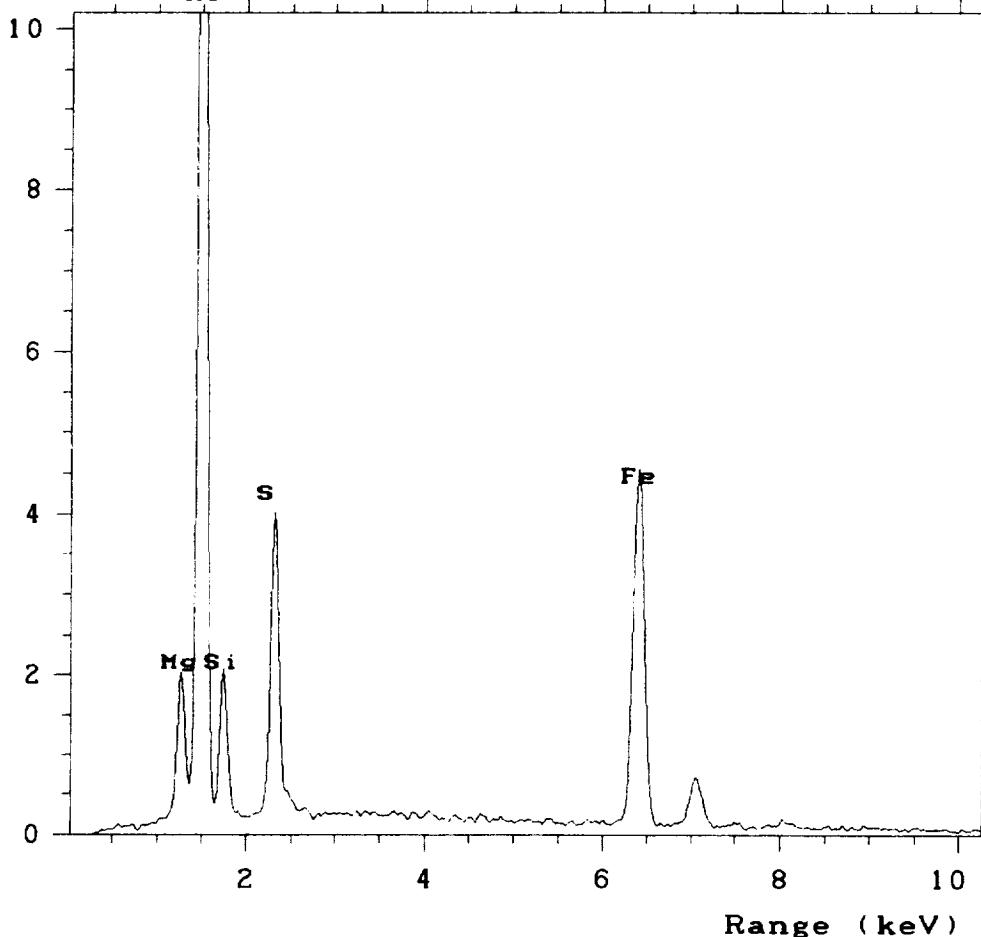
B08 - C05

^08

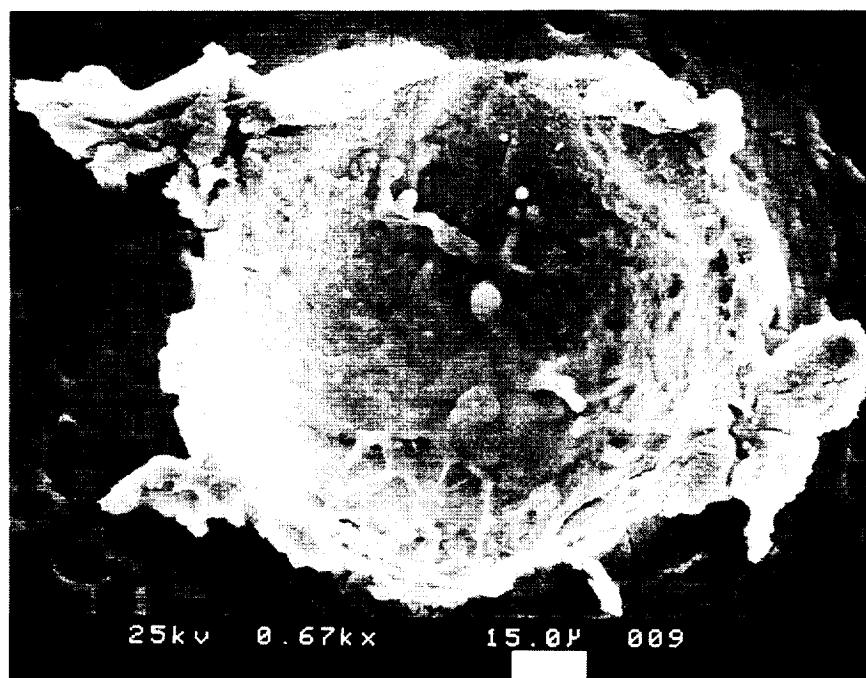
A-111

Counts ($\times 10^2$)

A1



B08-C05, 009



B08-C05

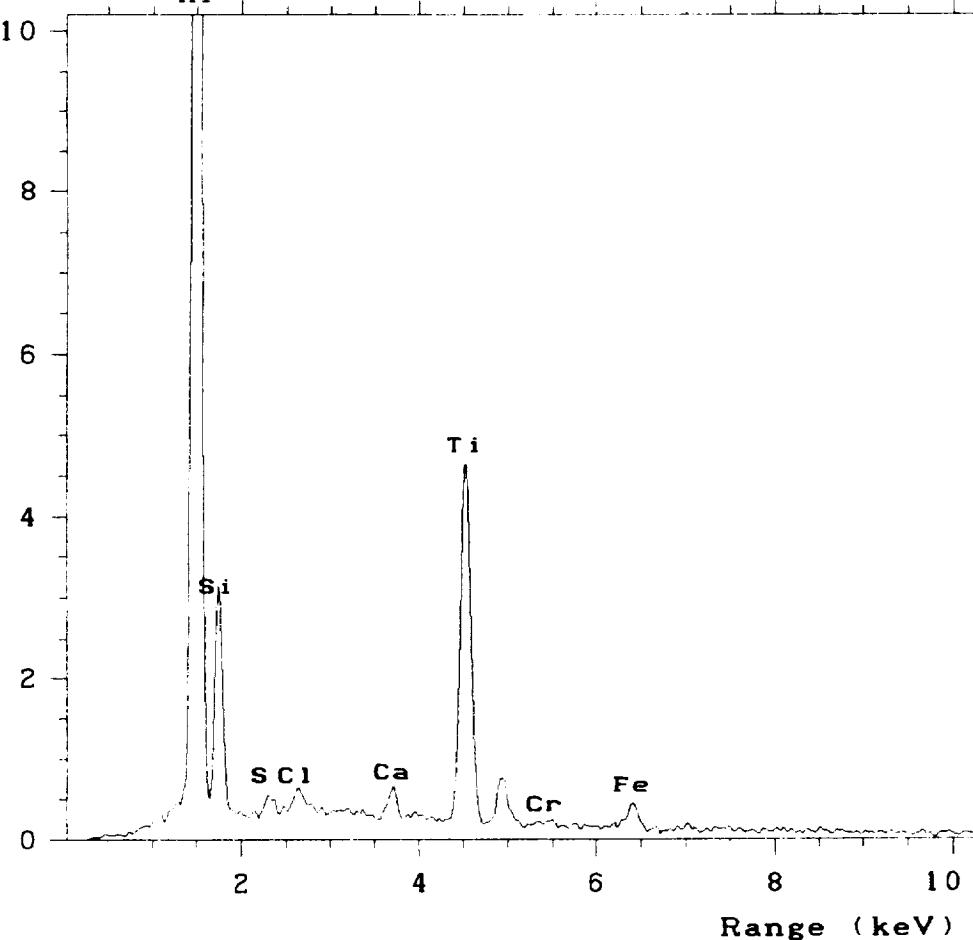
009

nm

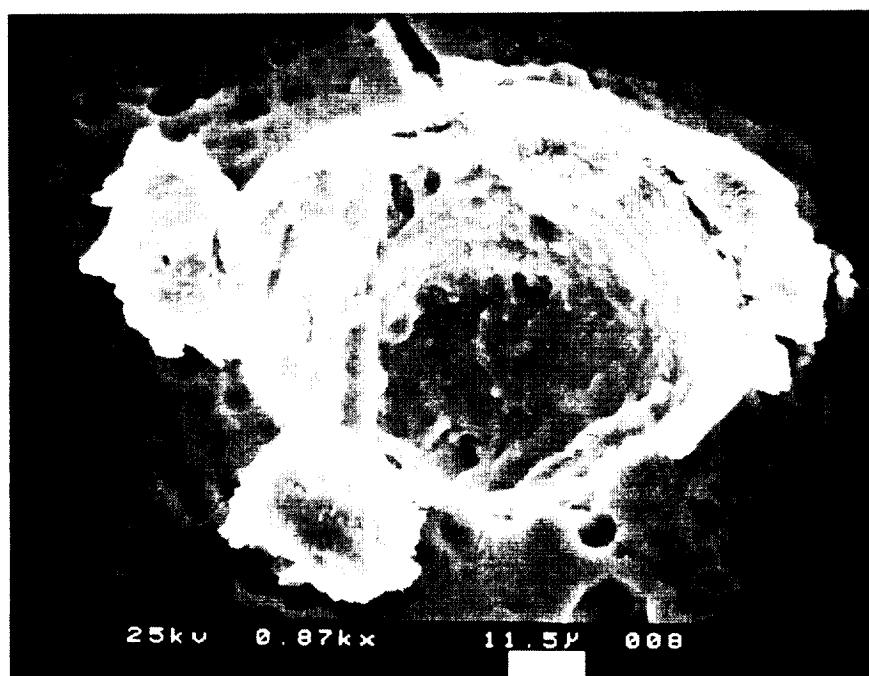
A-112

Counts ($\times 10^2$)

A1



B08-C05, 010

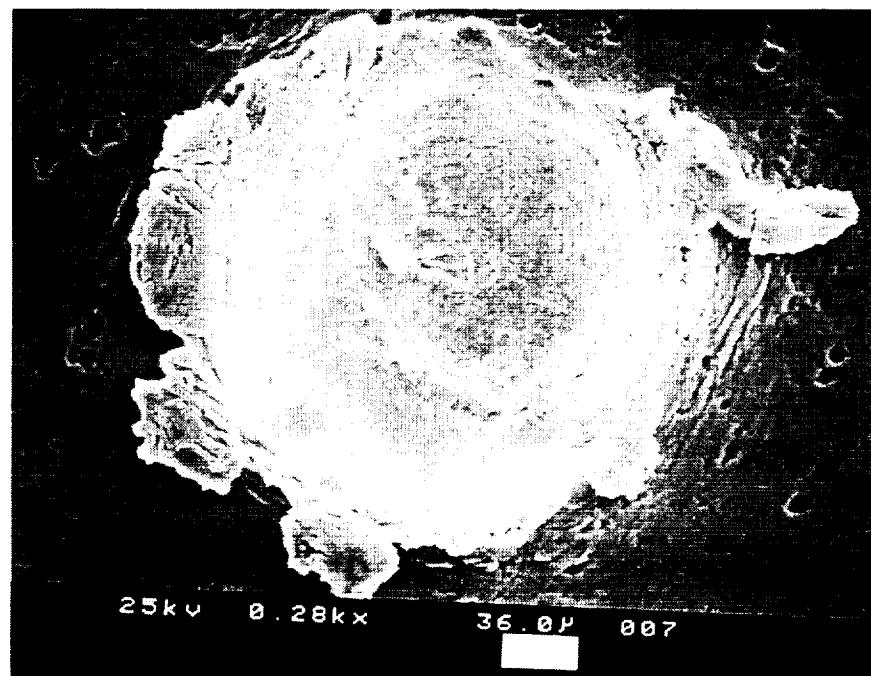
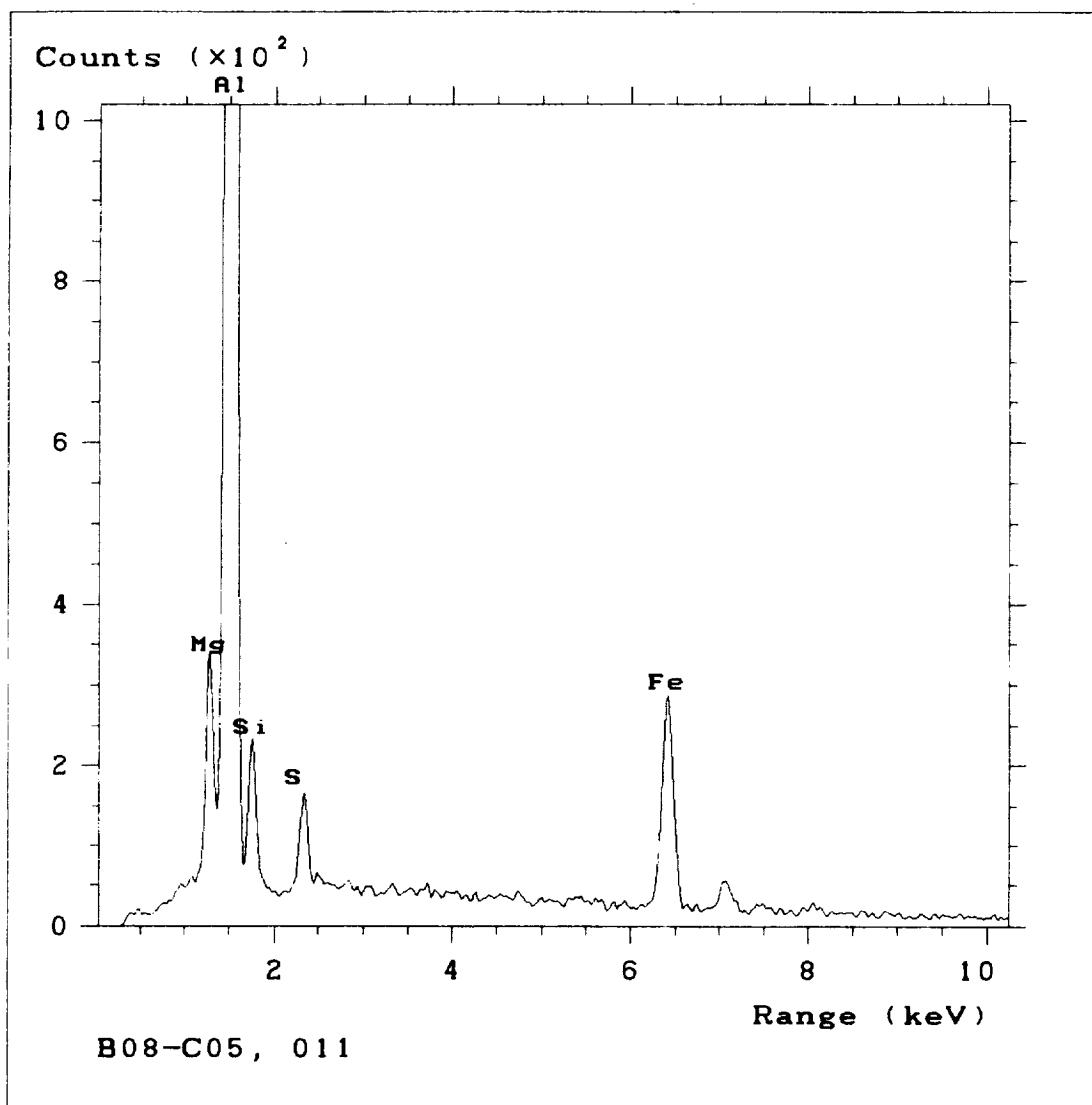


B08-C05

010

point

A-113



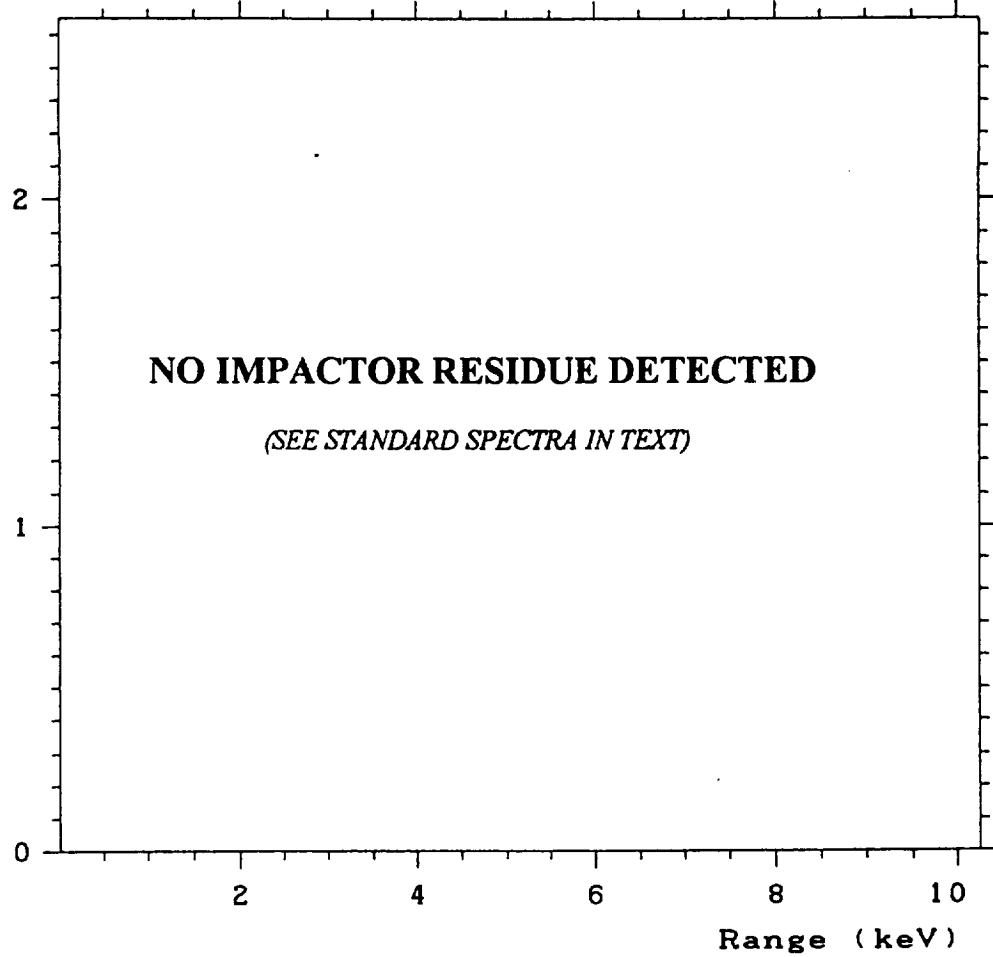
B08-C05

011

MM

A-114

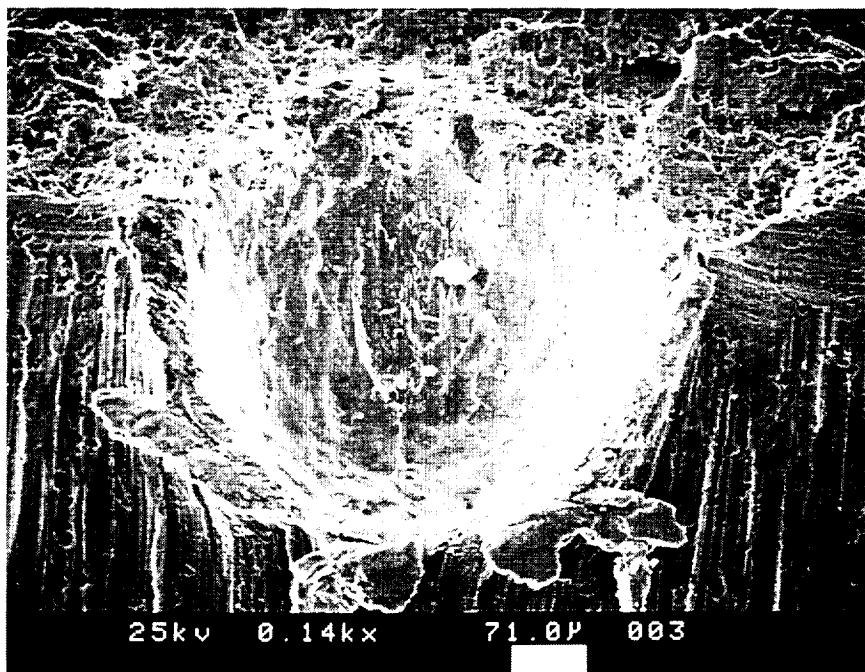
Counts ($\times 10^2$)



NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

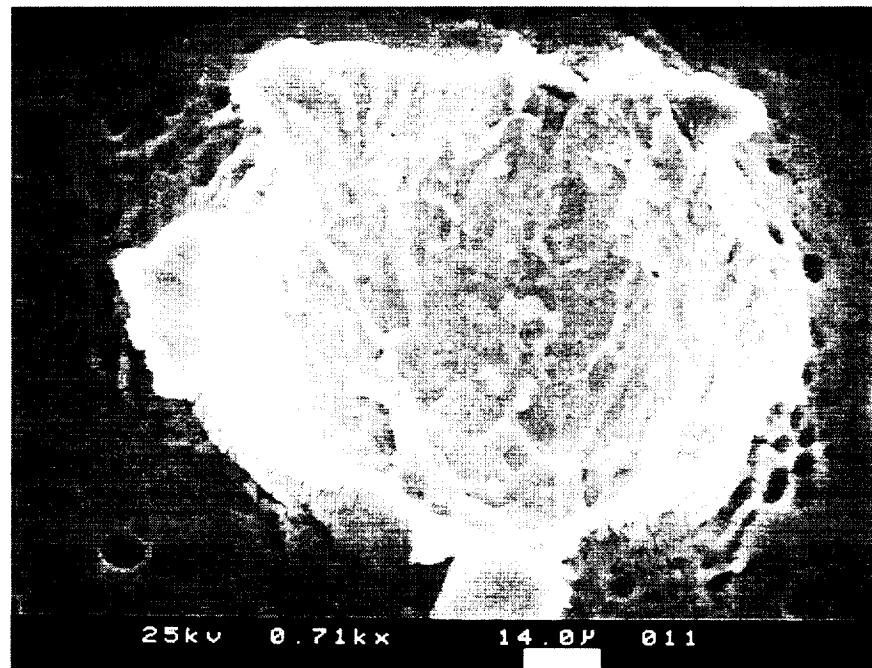
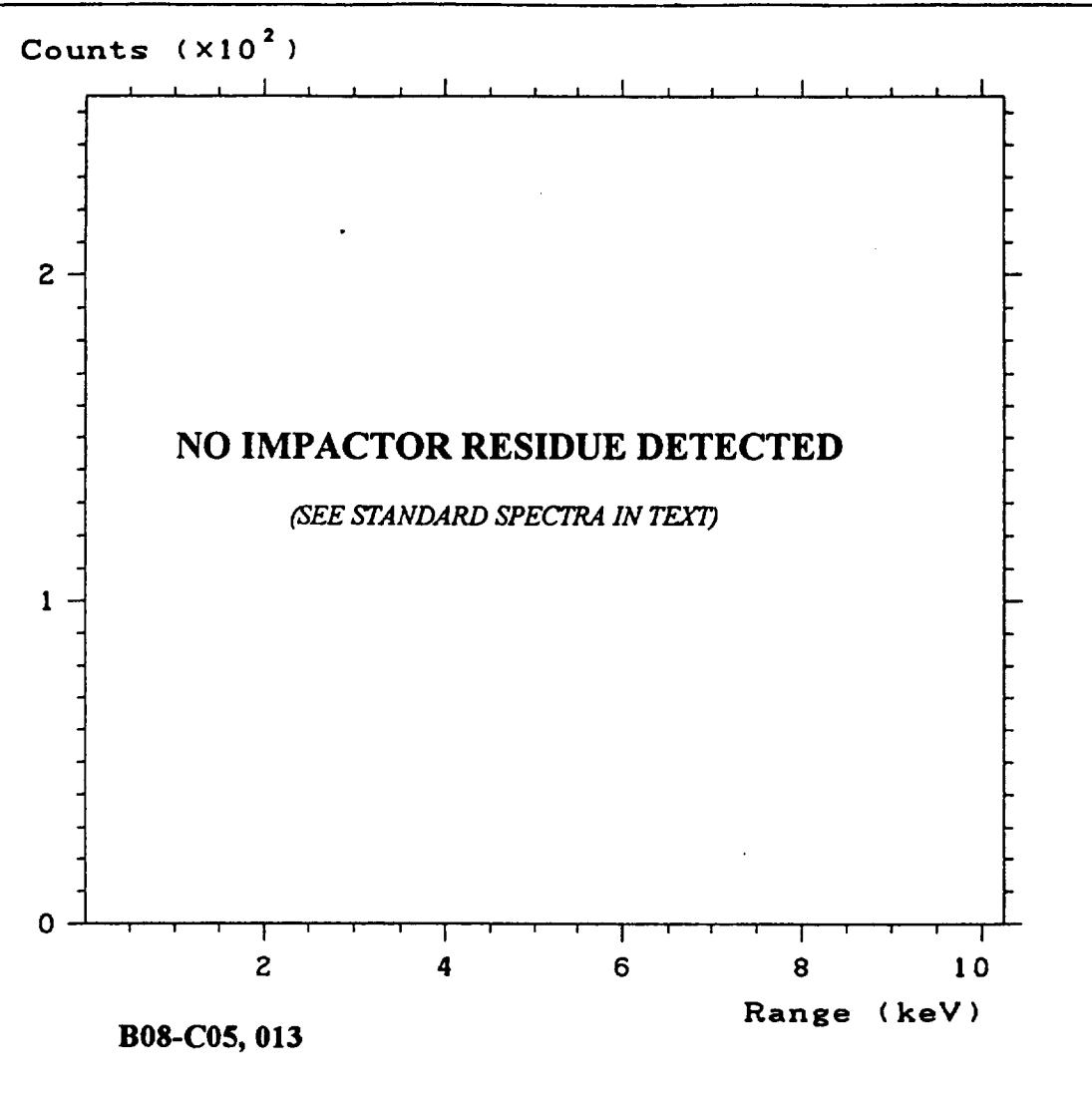
B08-C05, 012



B08-c05

012

A-115

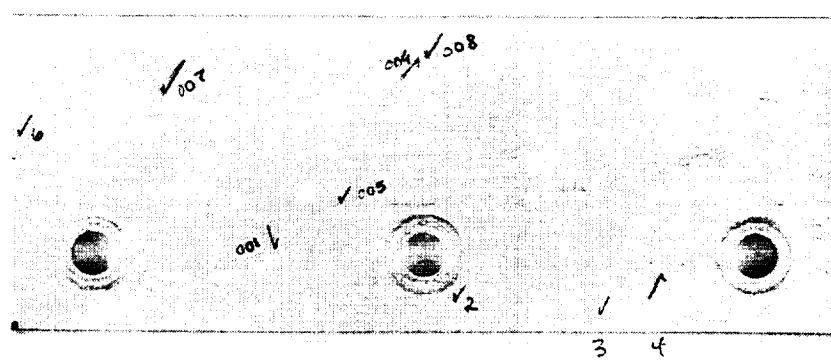


B08-C05

013

A-116

<u>CLAMP NO.</u>	<u>IMPACT NO.</u>	<u>XCoor (mm)</u>	<u>YCoor (mm)</u>	<u>DIAMETER (μm)</u>	<u>COMMENTS (origin)</u>
B08-C06	001	40	12	600	UNKNOWN
	002	67	4	70	PAINT
	003	89	2	100	UNKNOWN
	004	99	9	460	UNKNOWN
	005	50	18	140	MICROMETEORITIC
	006	2	28	130	UNKNOWN
	007	24	34	130	MICROMETEORITIC
	008	64	40	200	MICROMETEORITIC
	009	63	39	40	UNKNOWN



B08 - C06

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

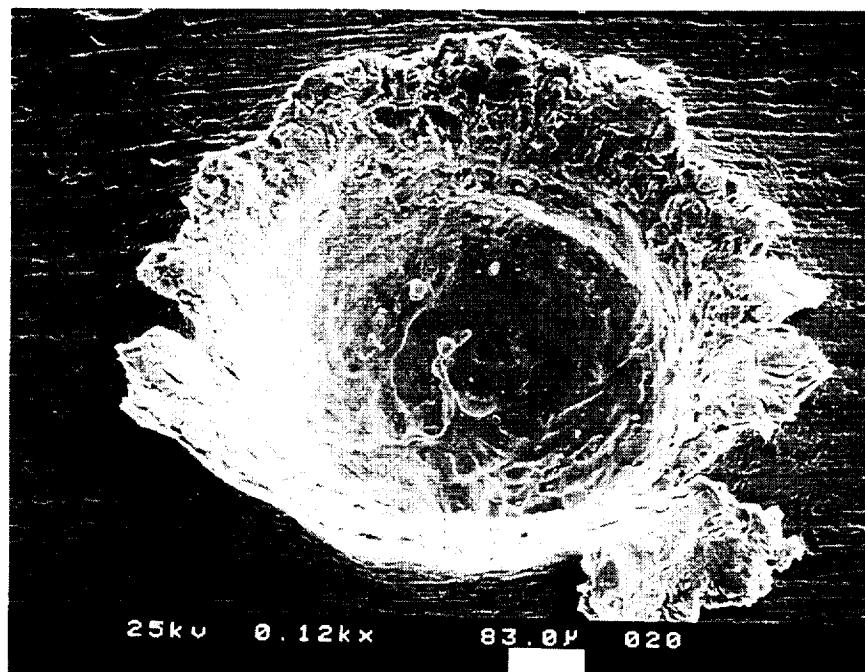
6

8

10

Range (keV)

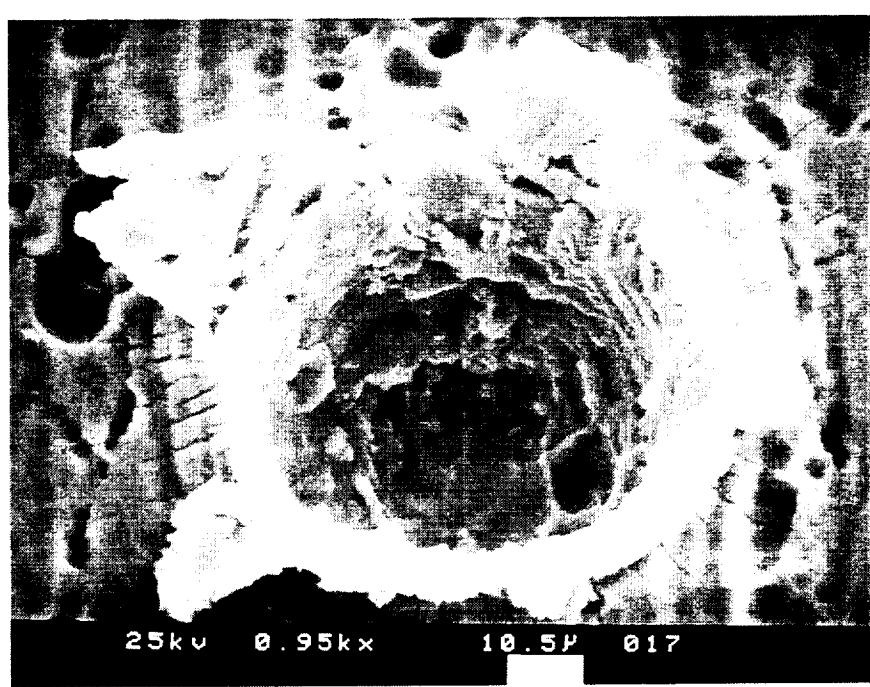
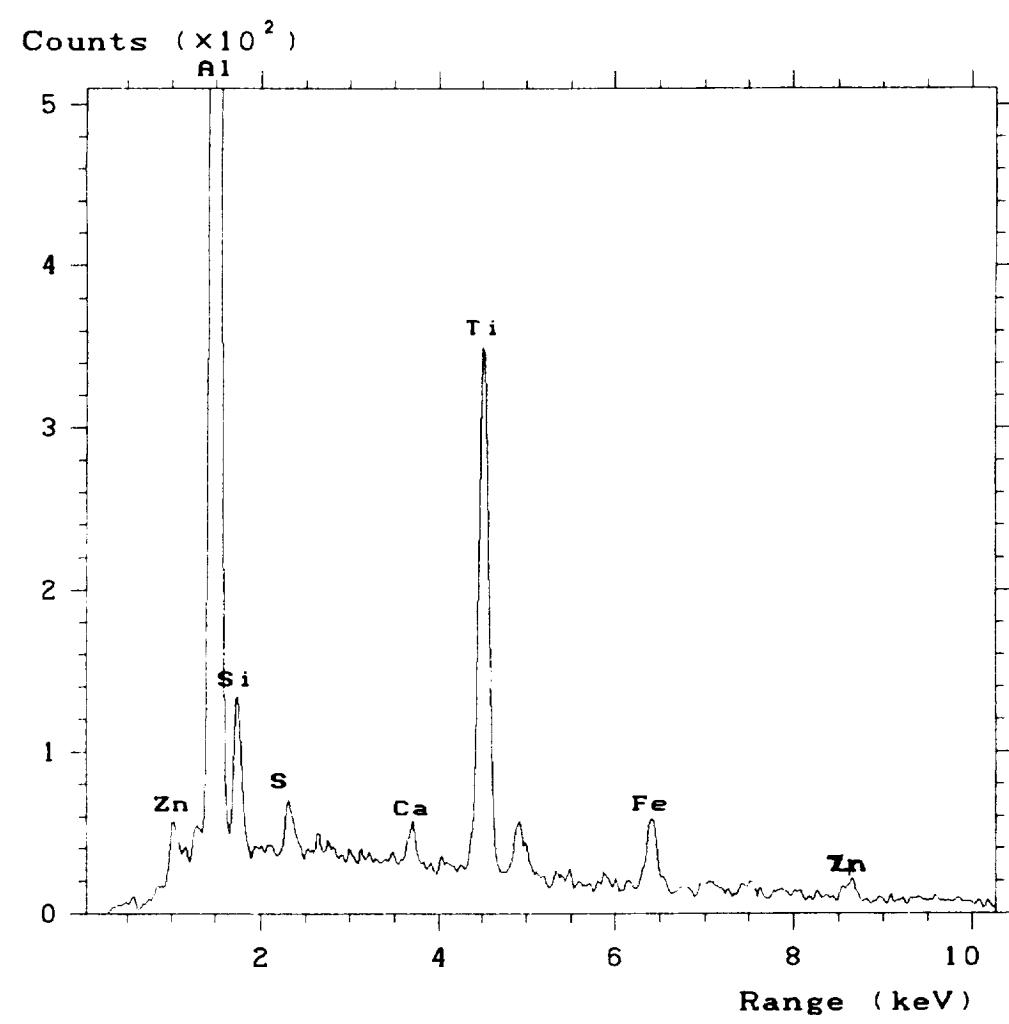
B08-C06, 001



B08-C06

001

A-118



B08-C06

002

PART

A-119

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

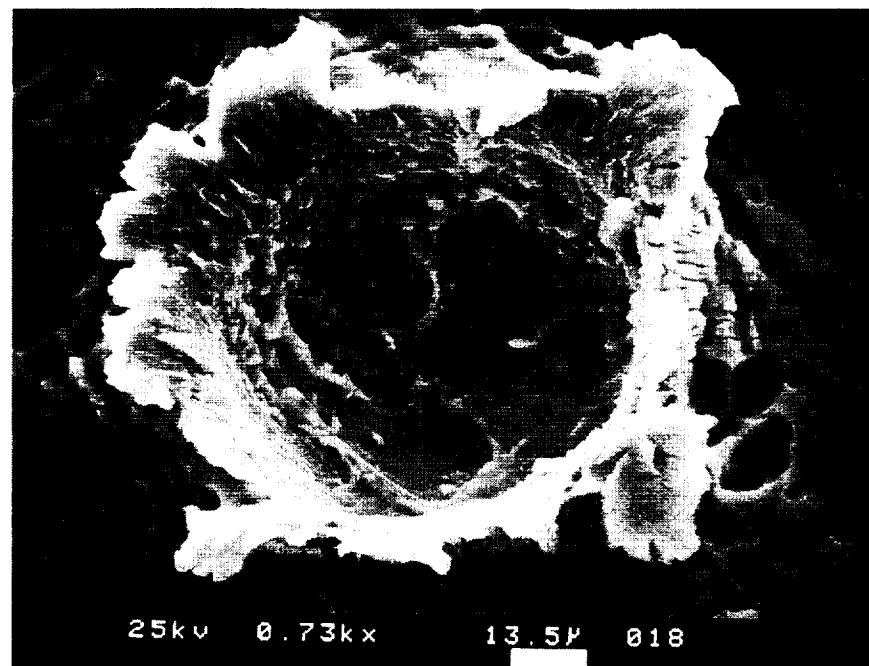
6

8

10

Range (keV)

B08-C06, 003



B08-C06

003

A-120

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

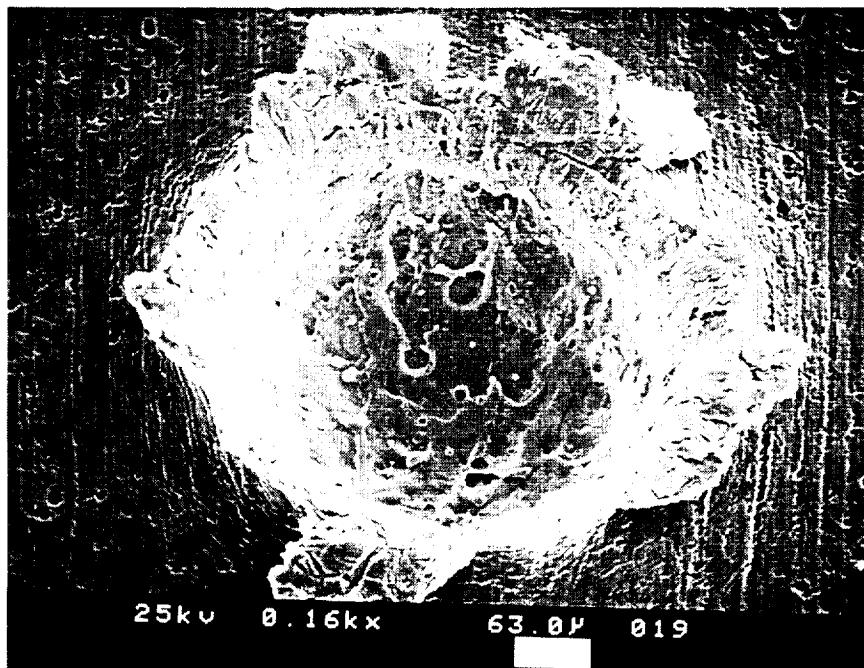
6

8

10

Range (keV)

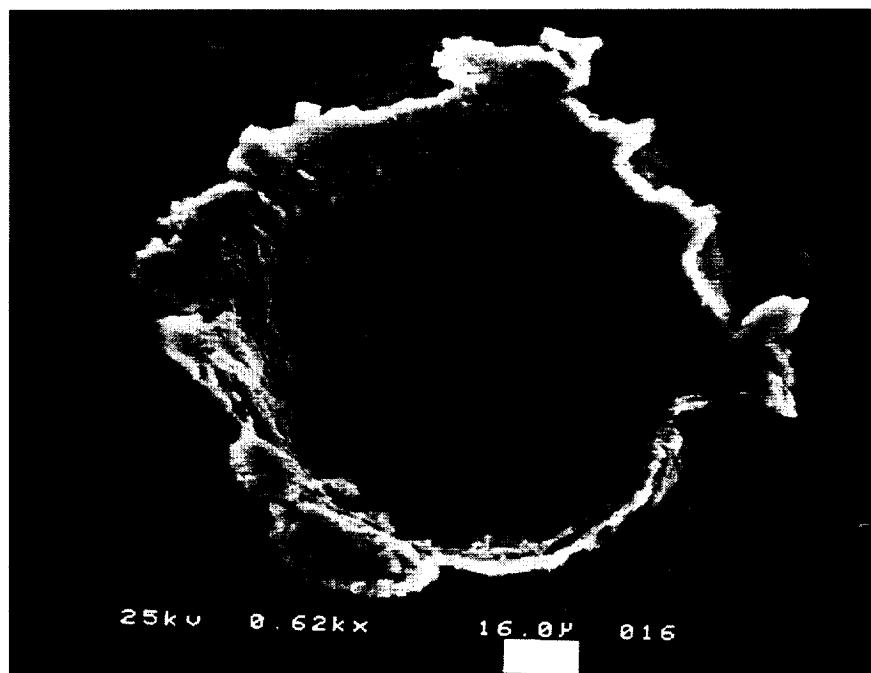
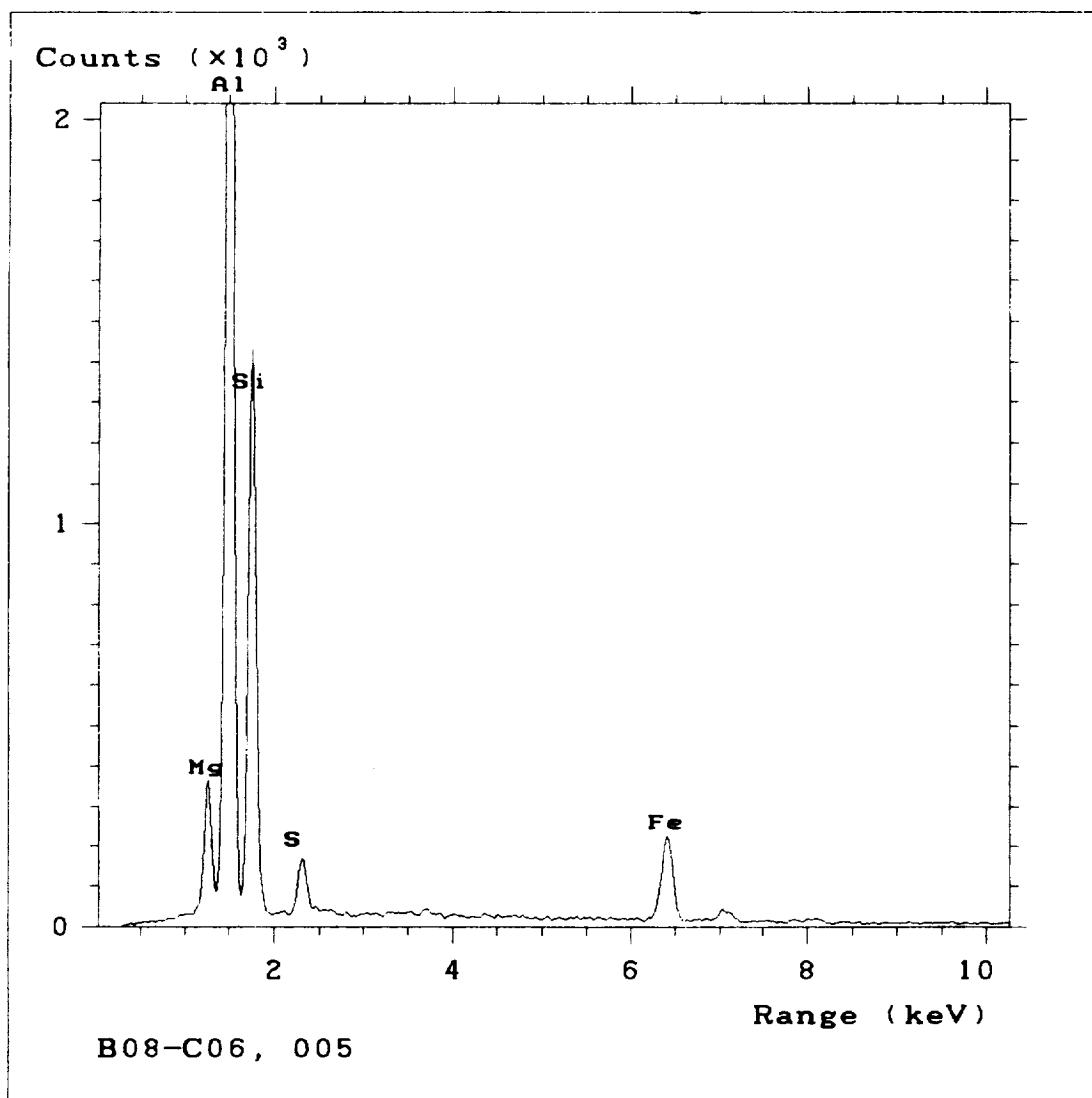
B08-C06, 004



B08-C06

04

A-121

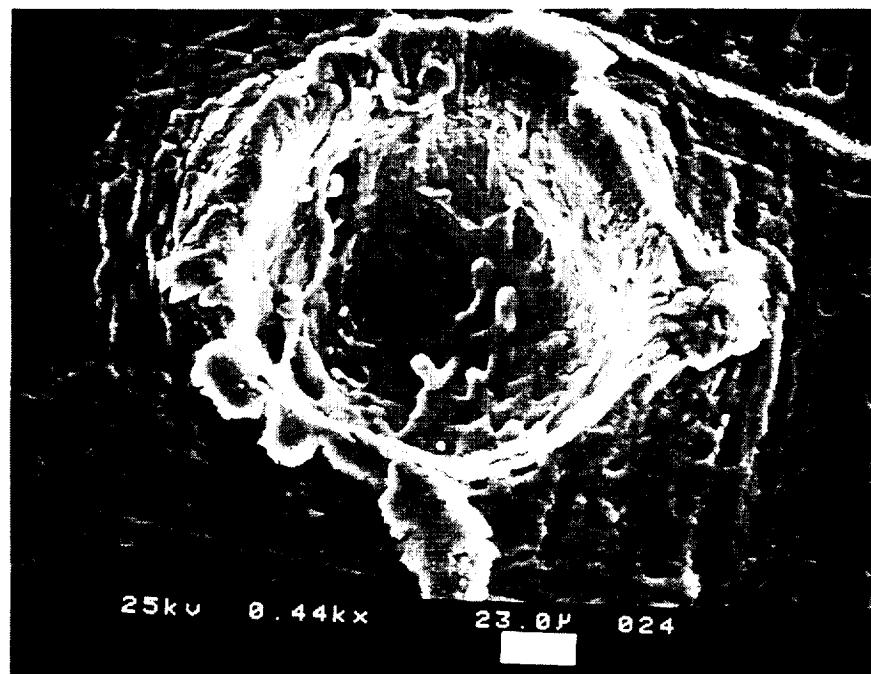
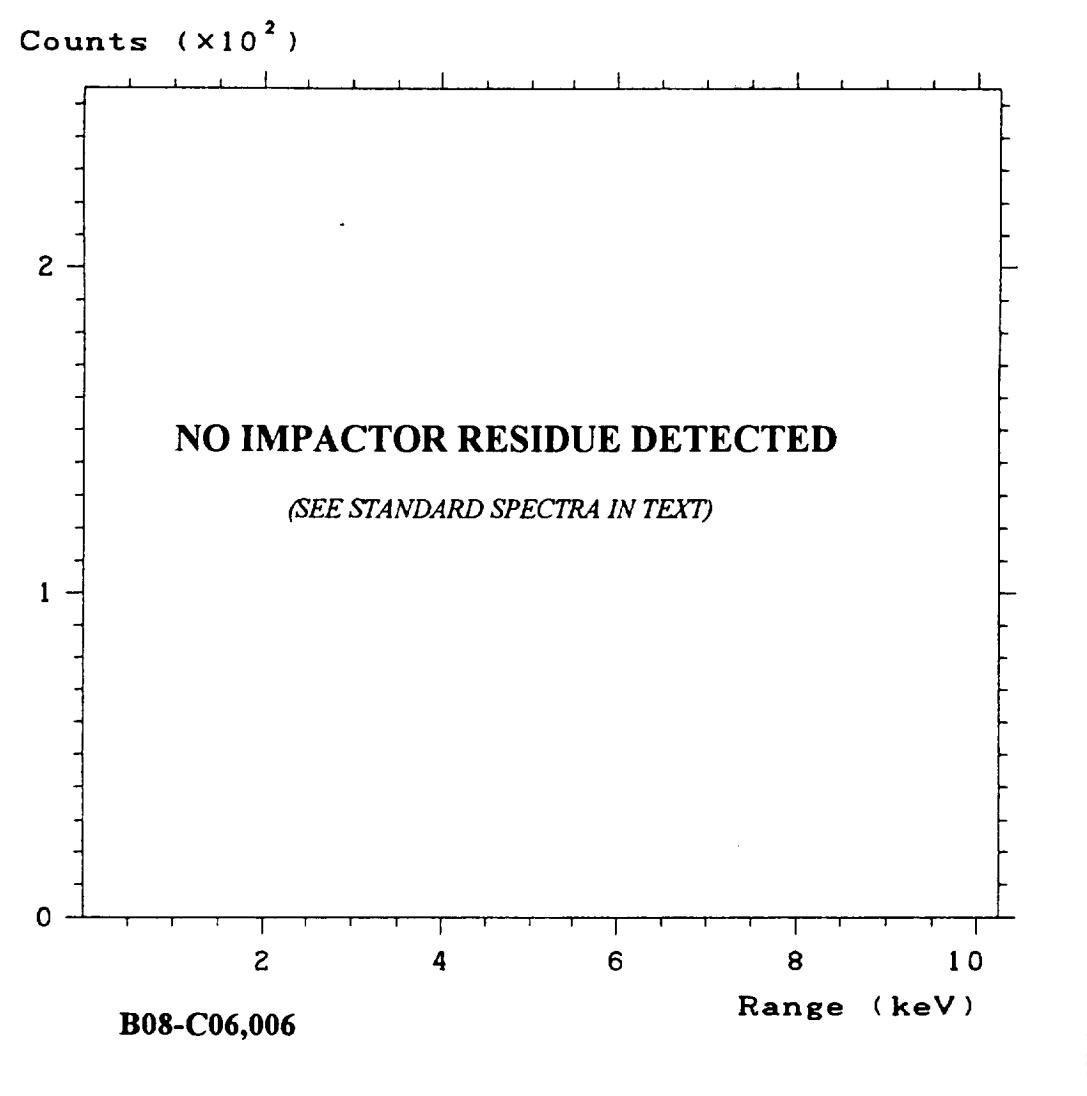


B08-C06

005

Fe, Mg, Si

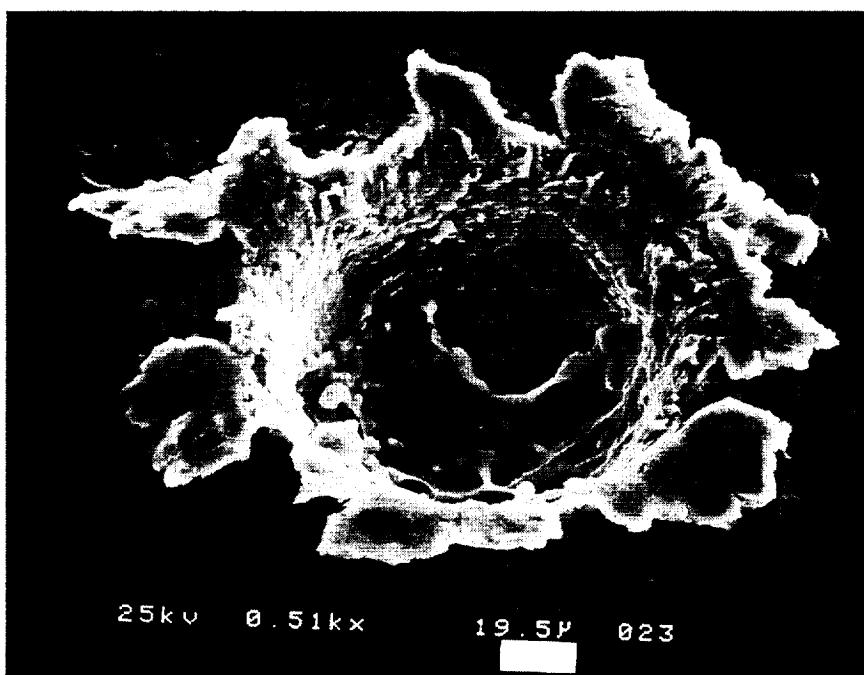
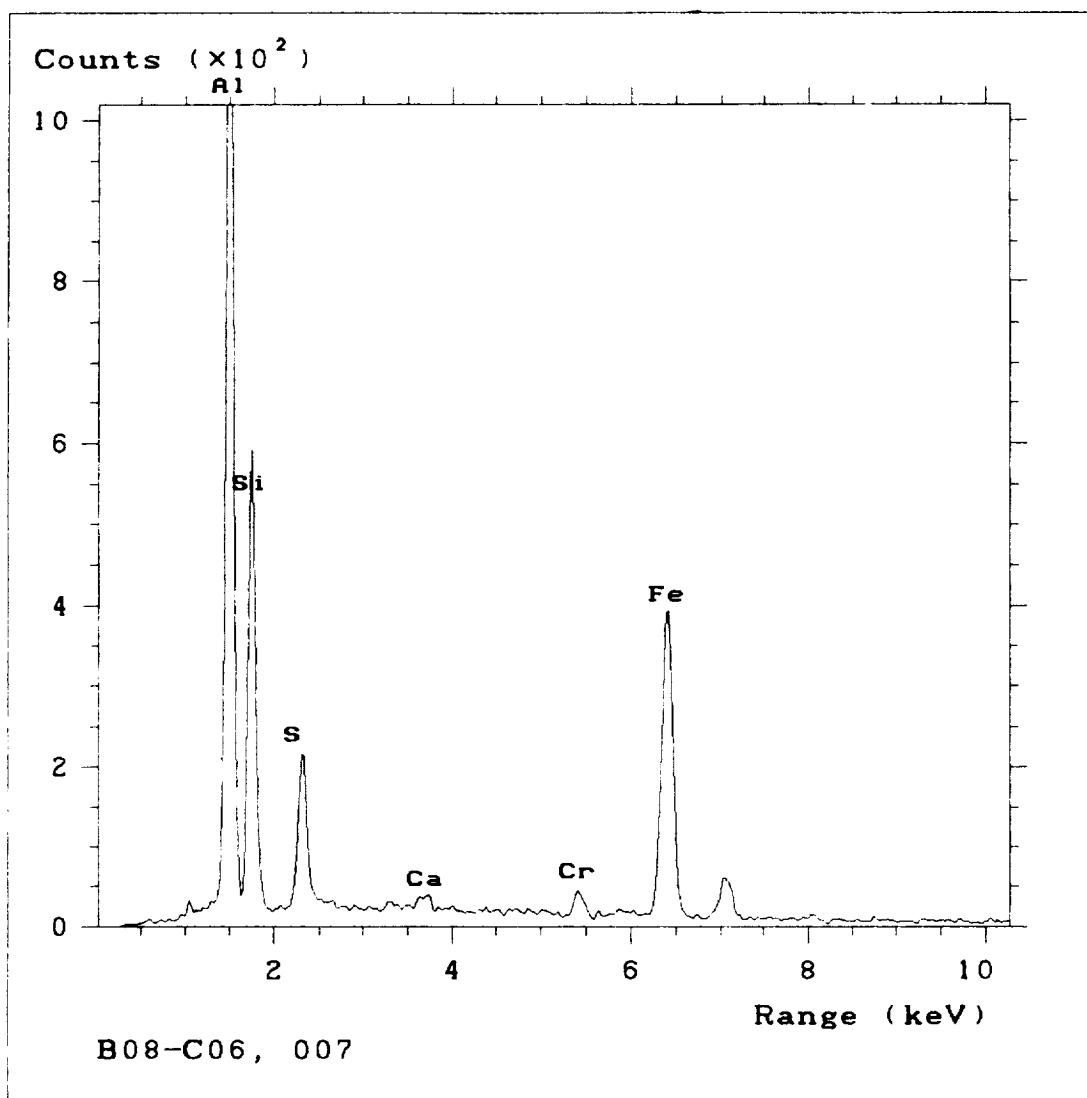
A-122



B08-C06

006

A-123

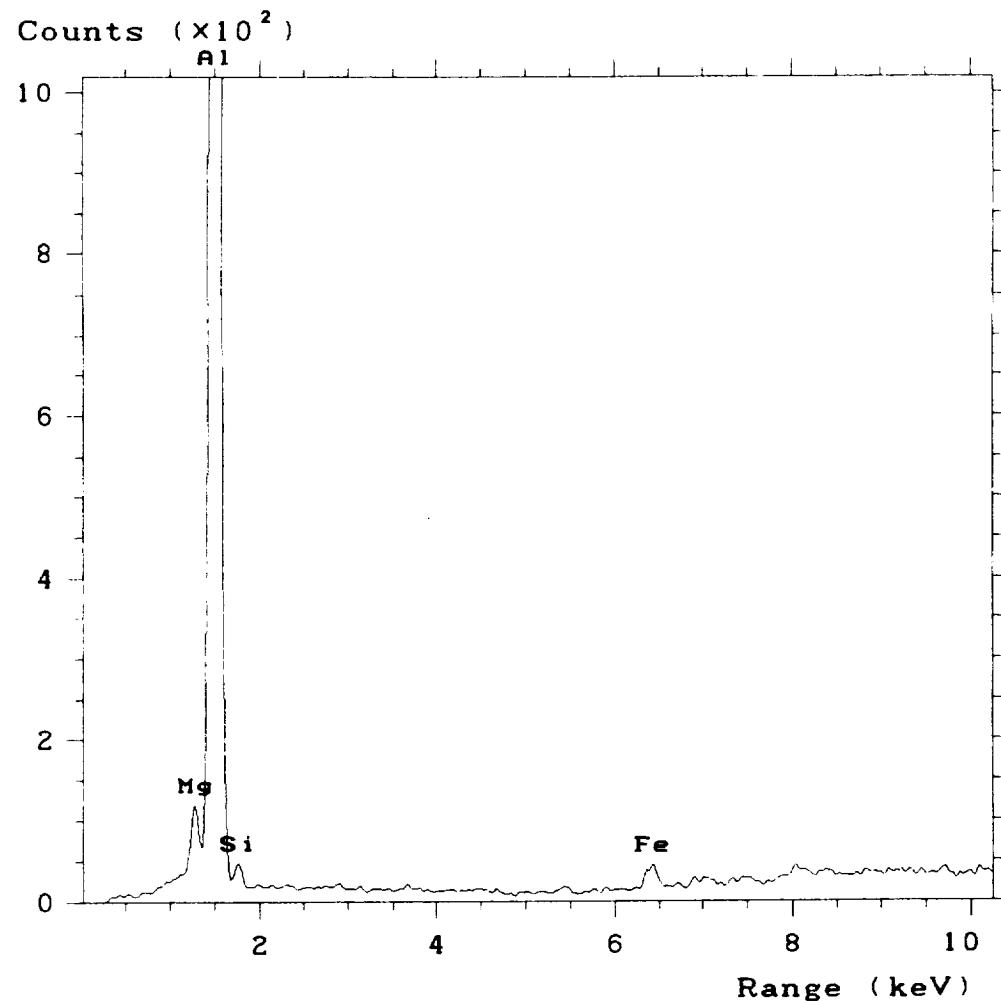


B08-C06

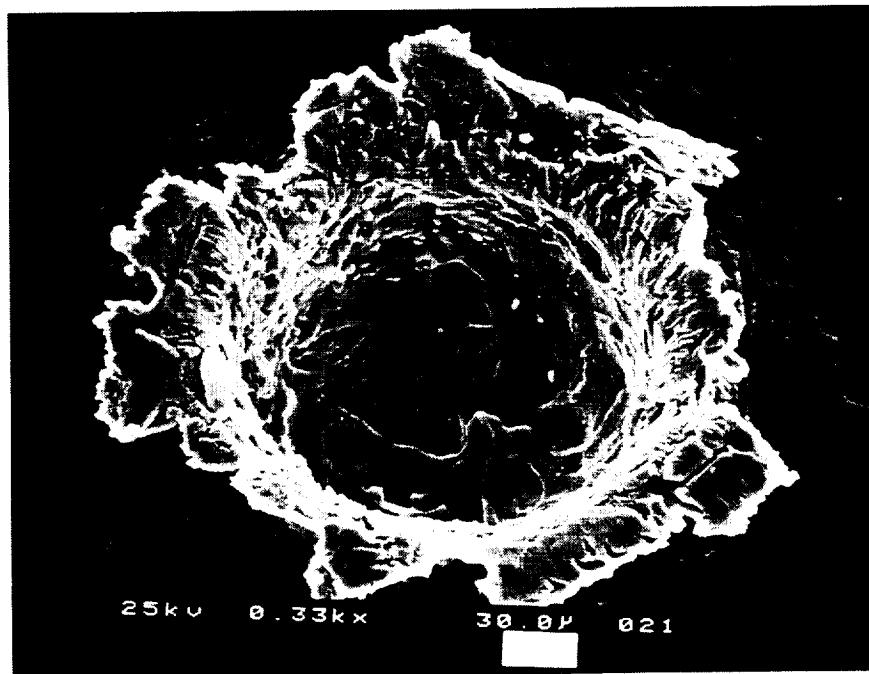
007

mm

A-124



B08-C06, 008



B08-C06

008

A-125

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

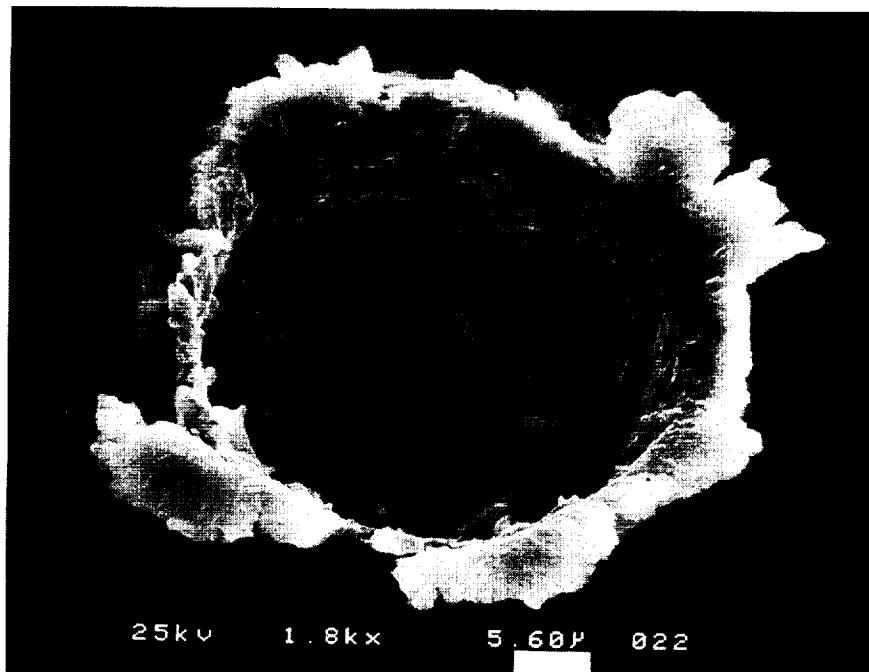
6

8

10

Range (keV)

B08-C06, 009



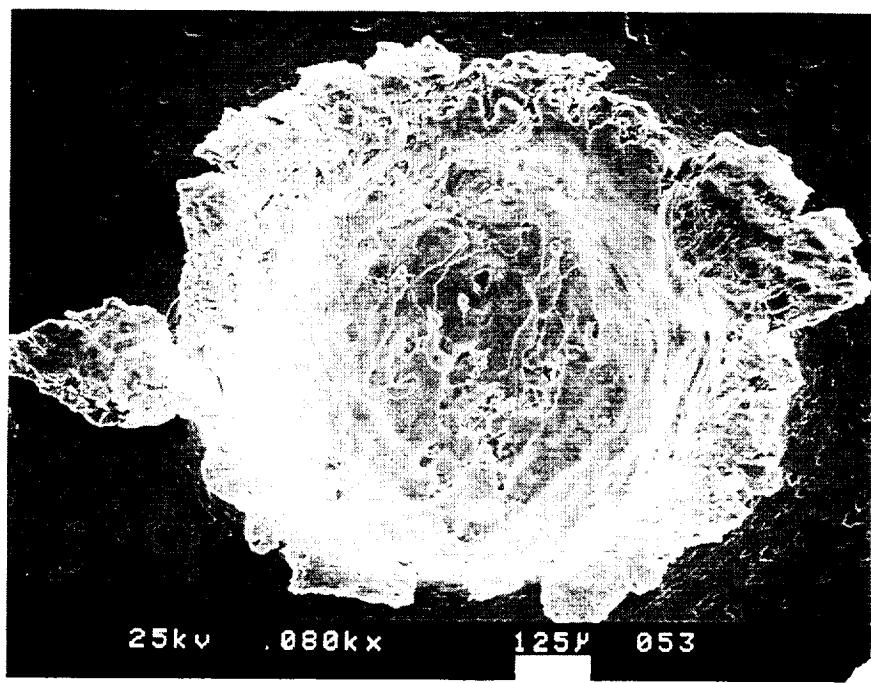
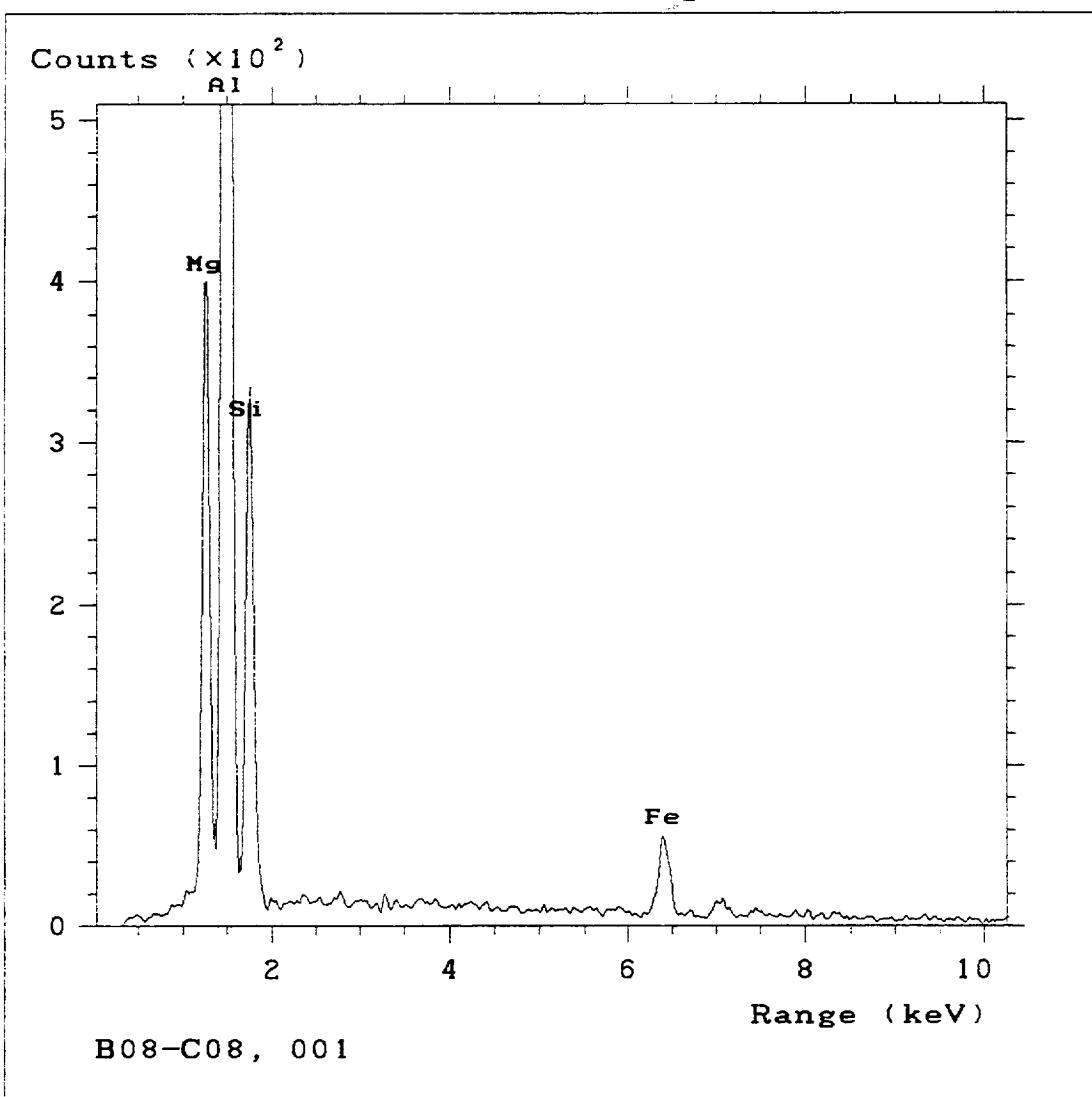
B08-C06

009

A-126

CLAMP NO.	IMPACT NO.	XCoor (mm)	YCoor (mm)	DIAMETER (μm)	COMMENTS (origin)
B08-C08	001	2	73	840	MICROMETEORITIC
	002	31	55	600	MICROMETEORITIC
	003	5	96	60	UNKNOWN
	004	4	125	280	MICROMETEORITIC
	005	19	94	120	UNKNOWN
	006	20	94	40	PAINT
	007	25	77	80	UNKNOWN
	008	22	47	70	UNKNOWN
	009	30	34	110	PAINT
	010	33	38	50	UNKNOWN
	011	31	72	60	MICROMETEORITIC
	012	36	78	250	UNKNOWN
	013	38	129	130	MICROMETEORITIC
	014	43	83	40	STAINLESS STEEL

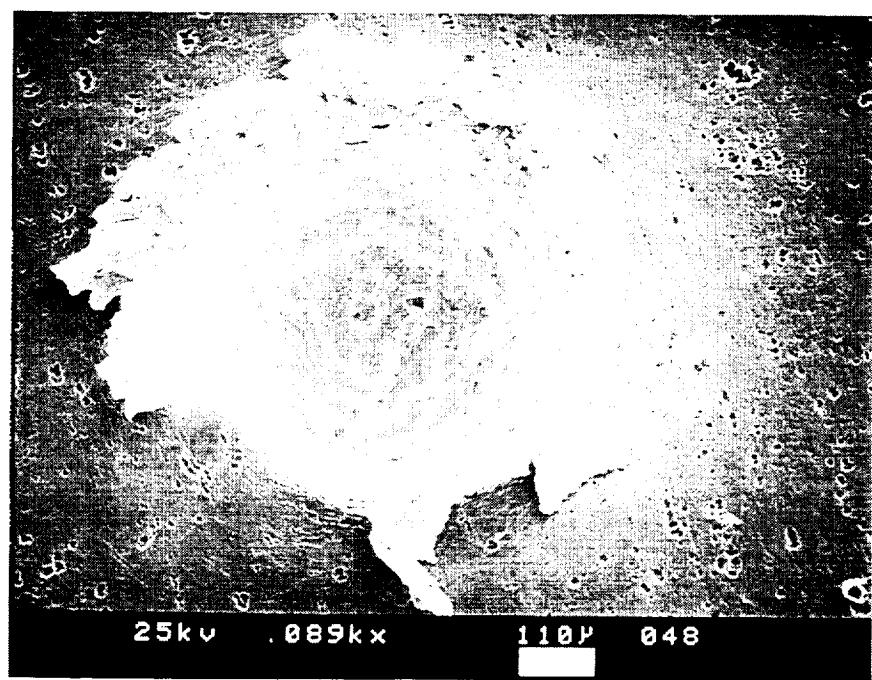
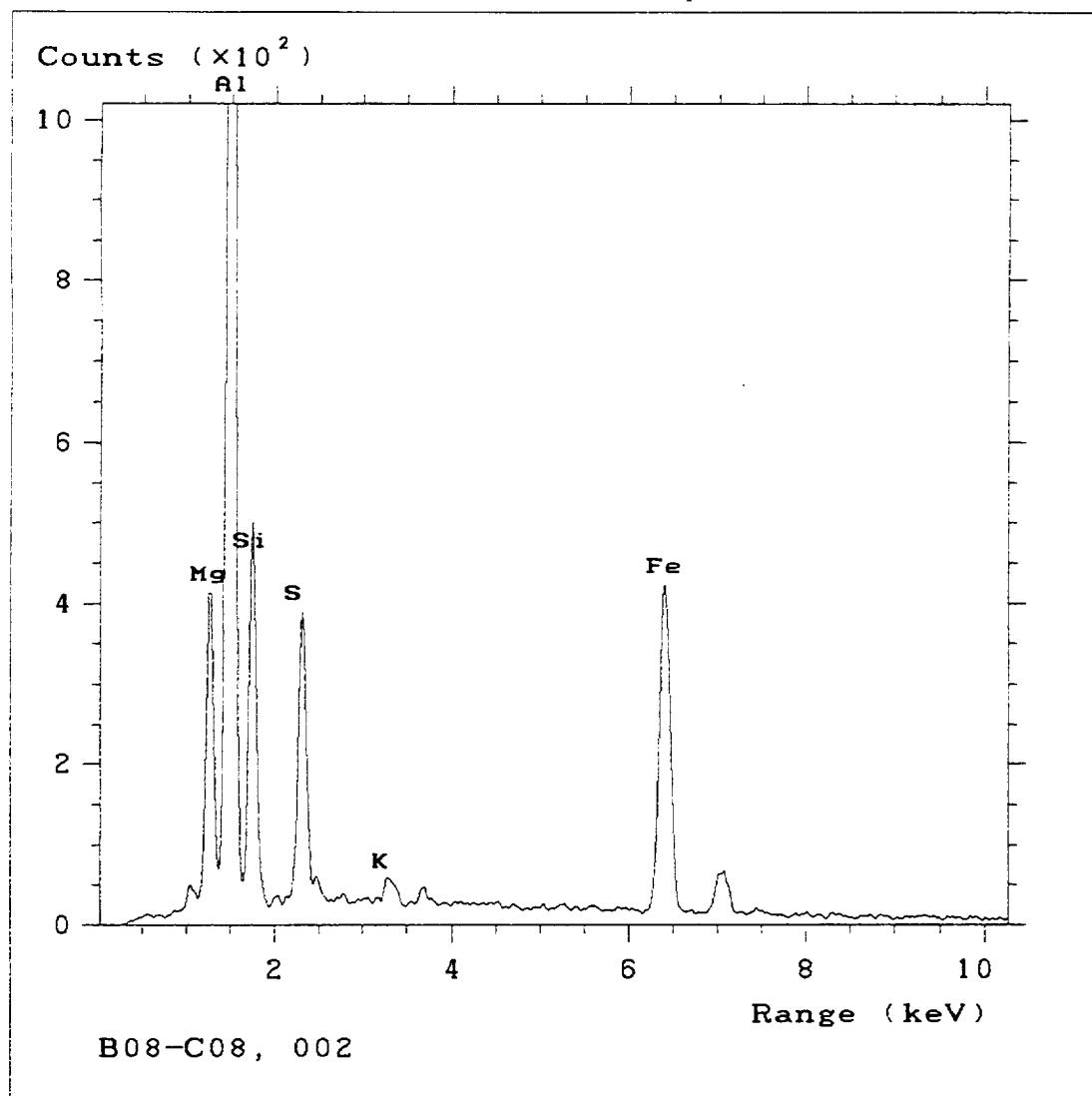
Bob - 108



B08-C08 001

MM

A-128



B08-C08 002 mm
A-129

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

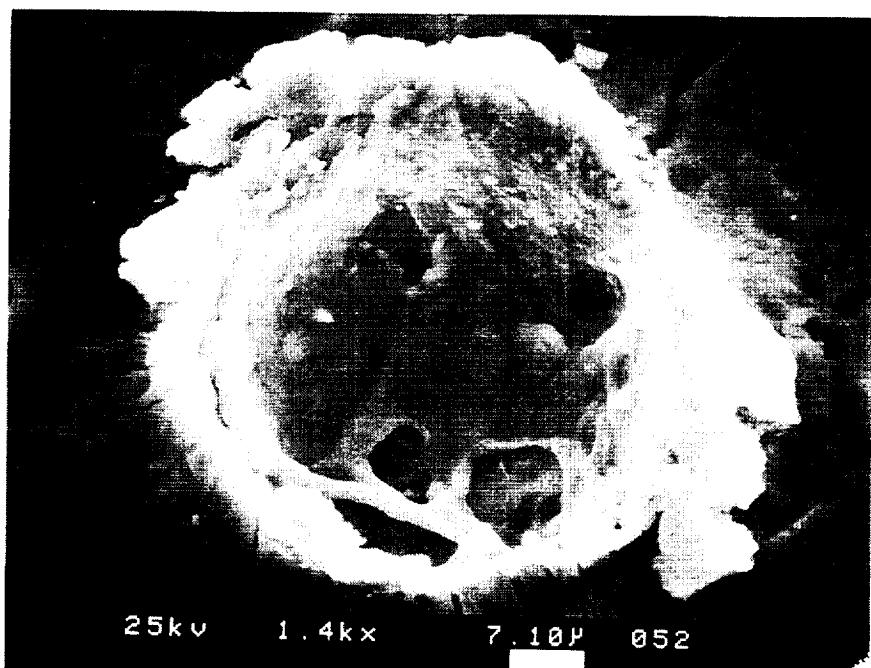
6

8

10

Range (keV)

B08-C08, 003

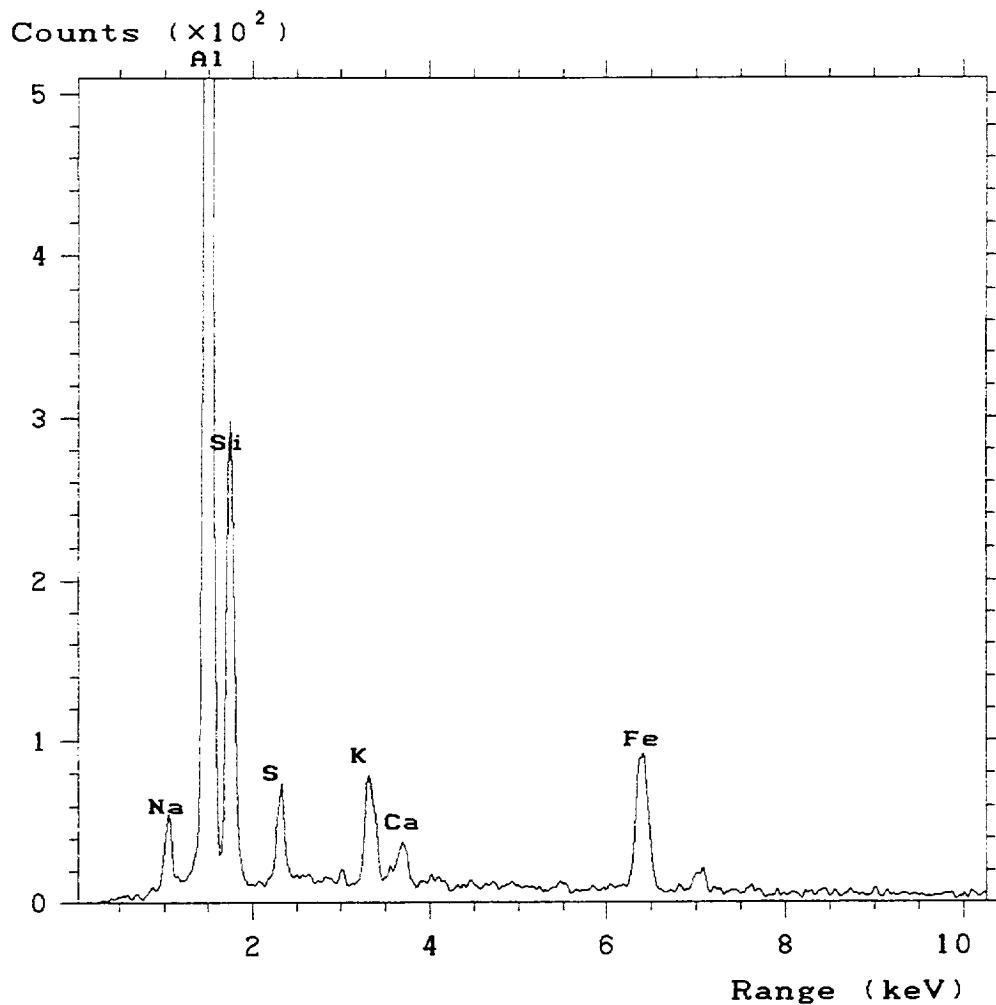


25kV 1.4k \times 7.10 μ 052

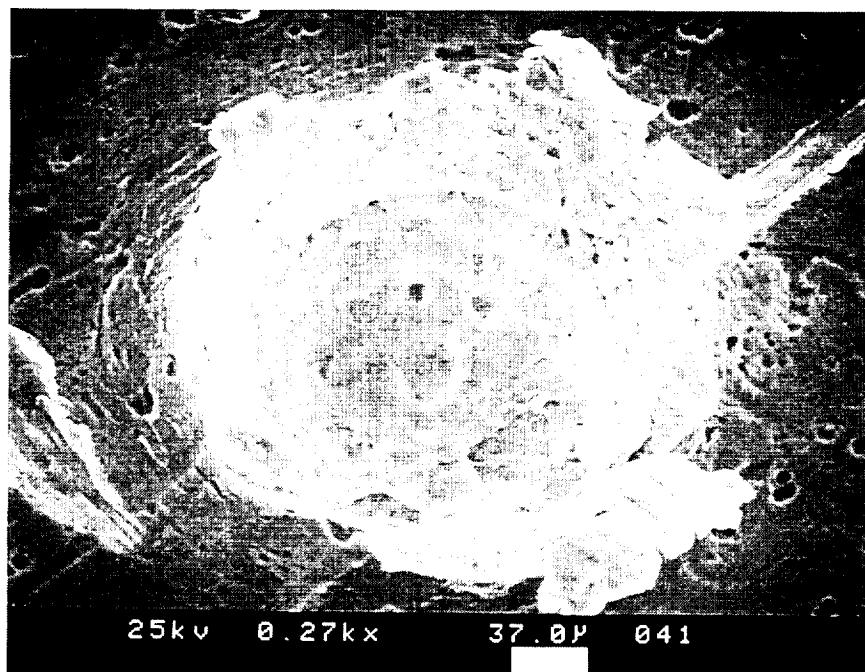
B08-C08

003

A-130



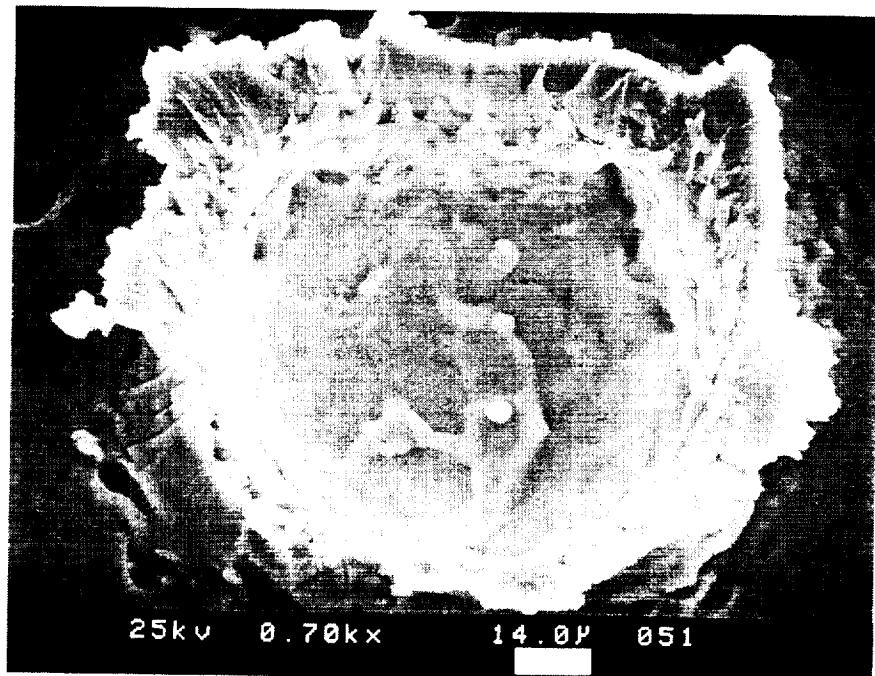
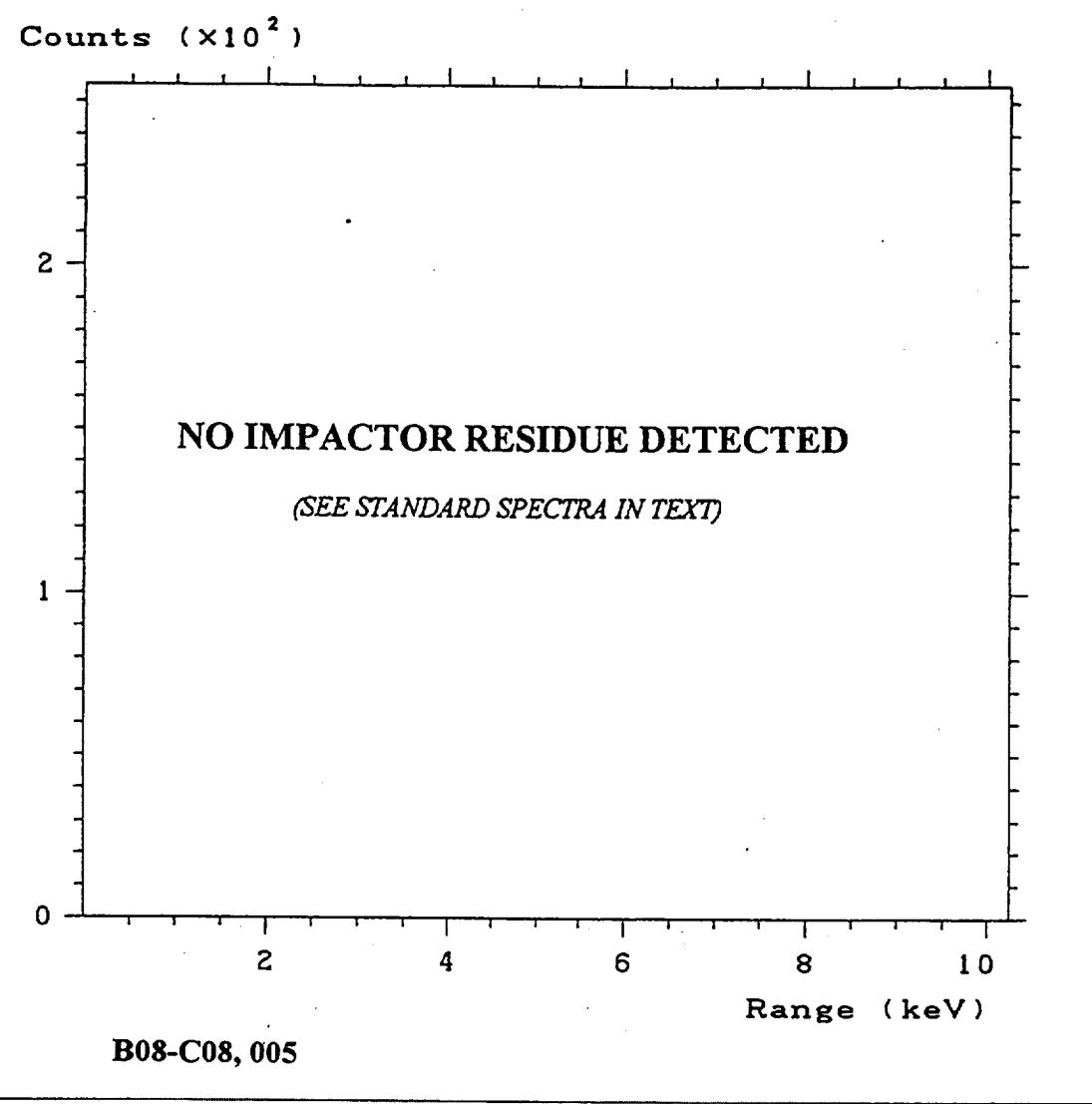
B08-C08, 004



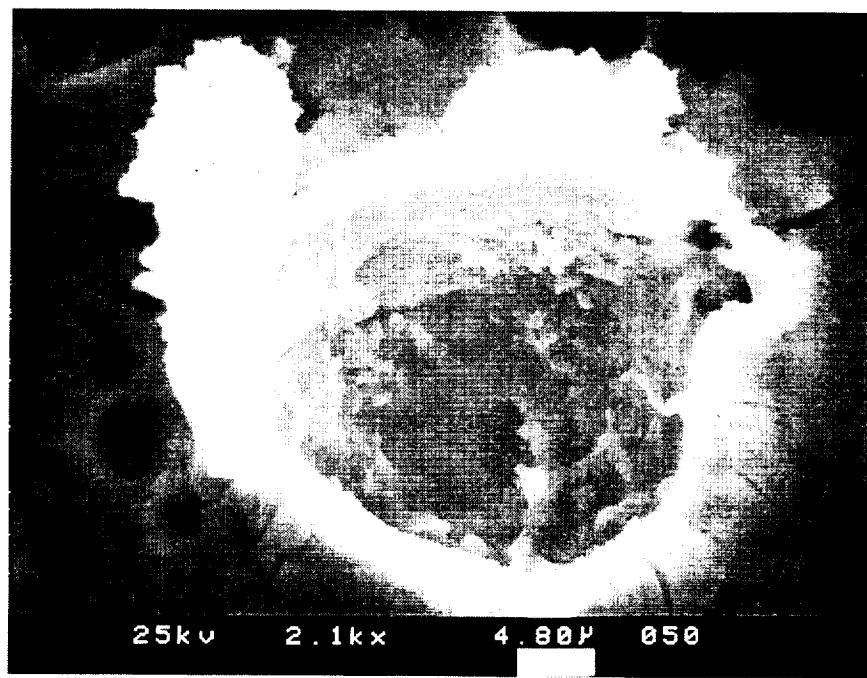
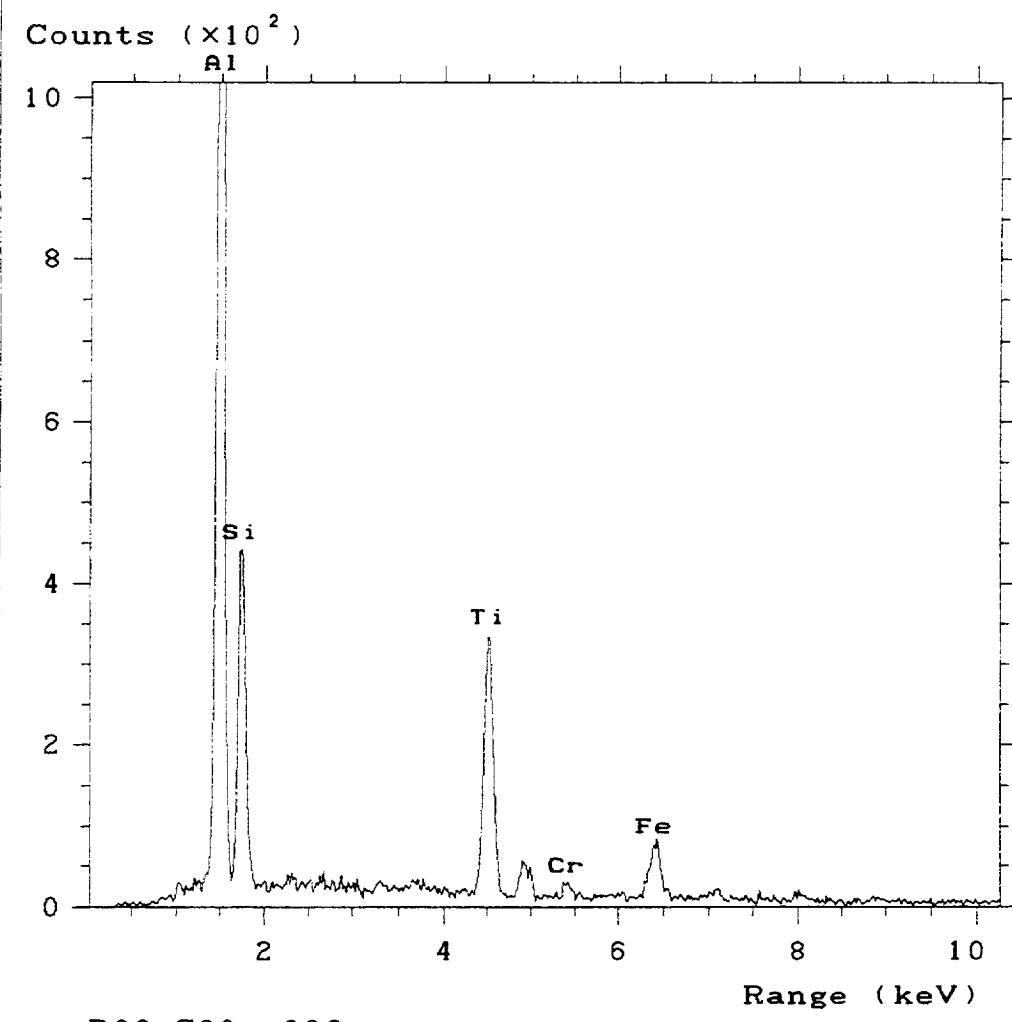
B08 C08 004

mm

A-131



B08-C08 005



B08-C08

006

PAINT

A-133

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

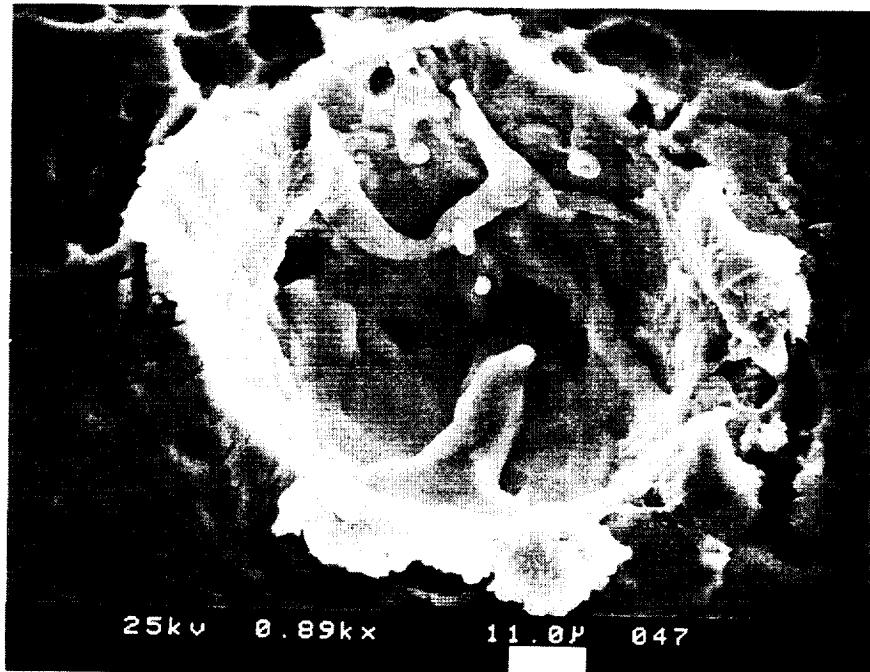
6

8

10

Range (keV)

B08-C08, 007



B08-C08

007

A-134

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

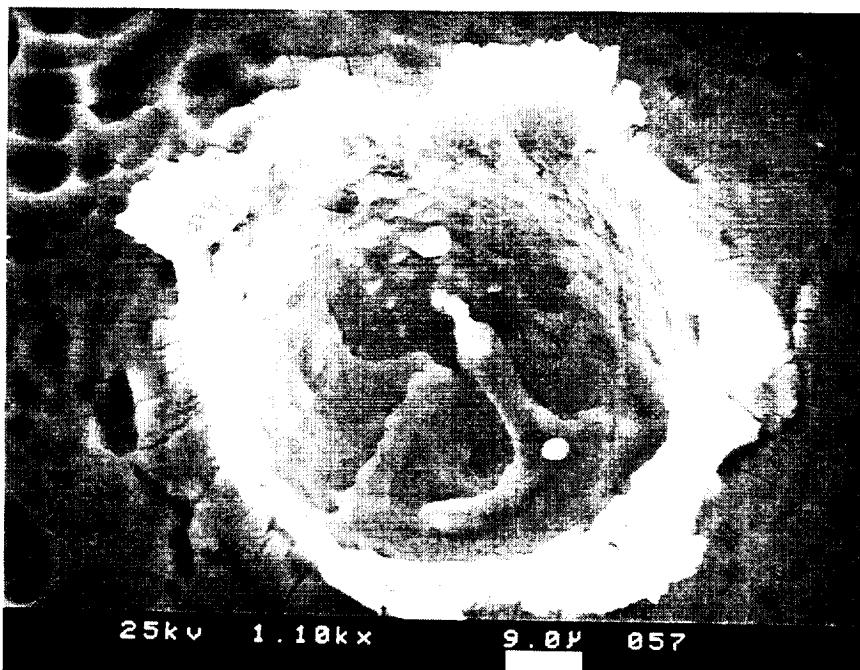
6

8

10

Range (keV)

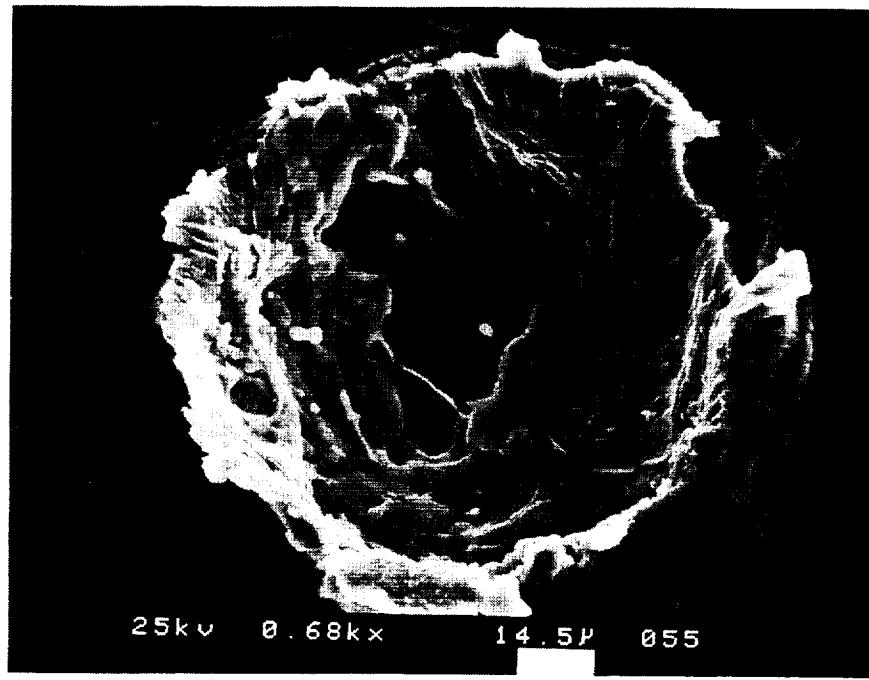
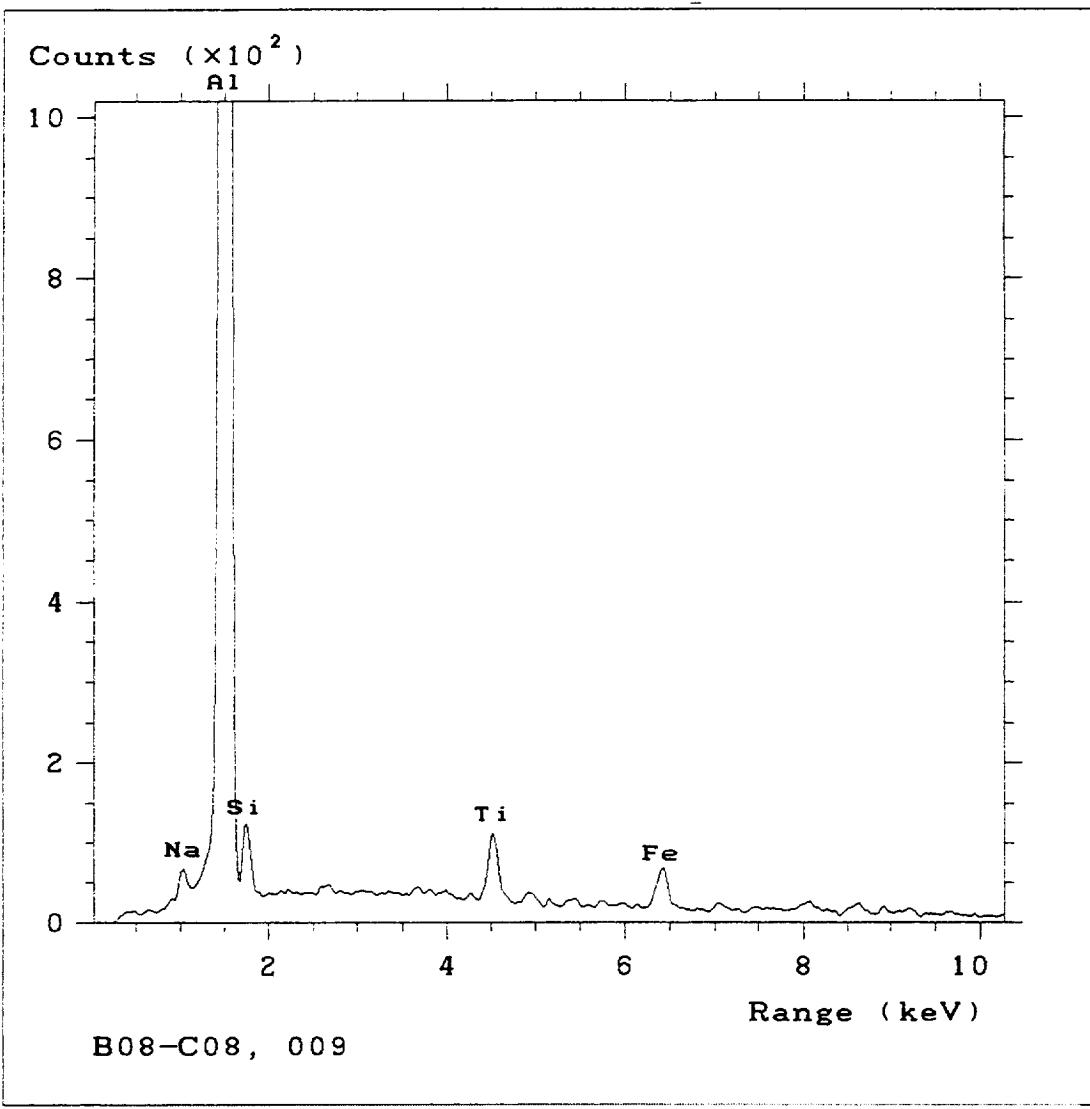
B08-C08, 008



B08-C08

008

A-135



B08-C08

009

PINT

A-136

Counts ($\times 10^2$)

2

1

0

2

4

6

8

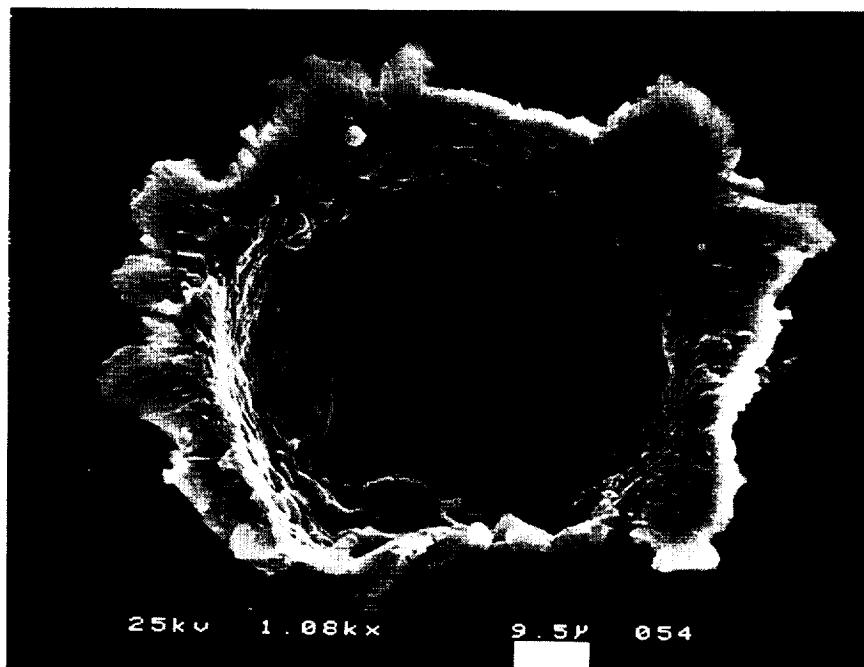
10

Range (keV)

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

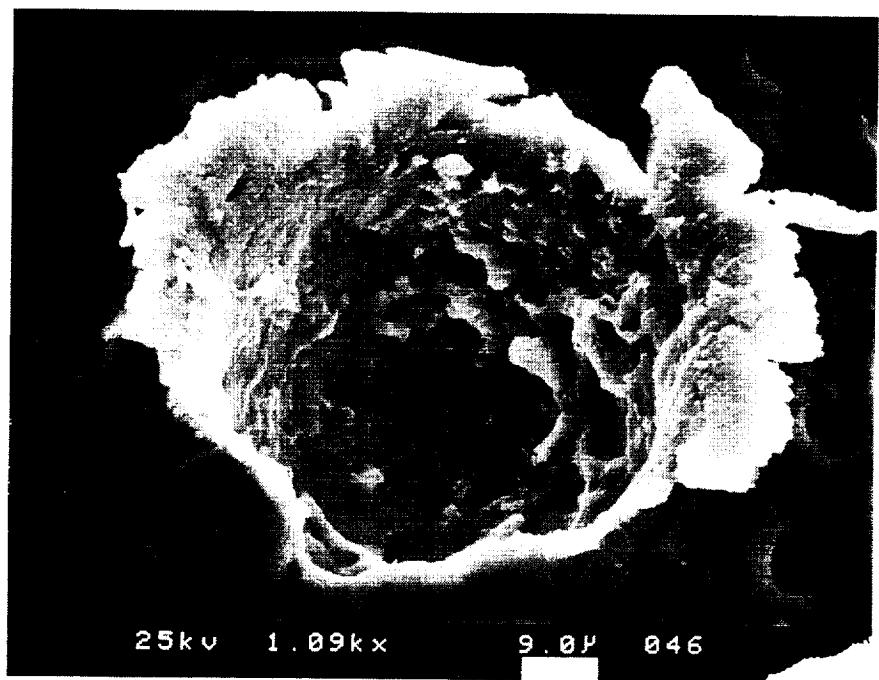
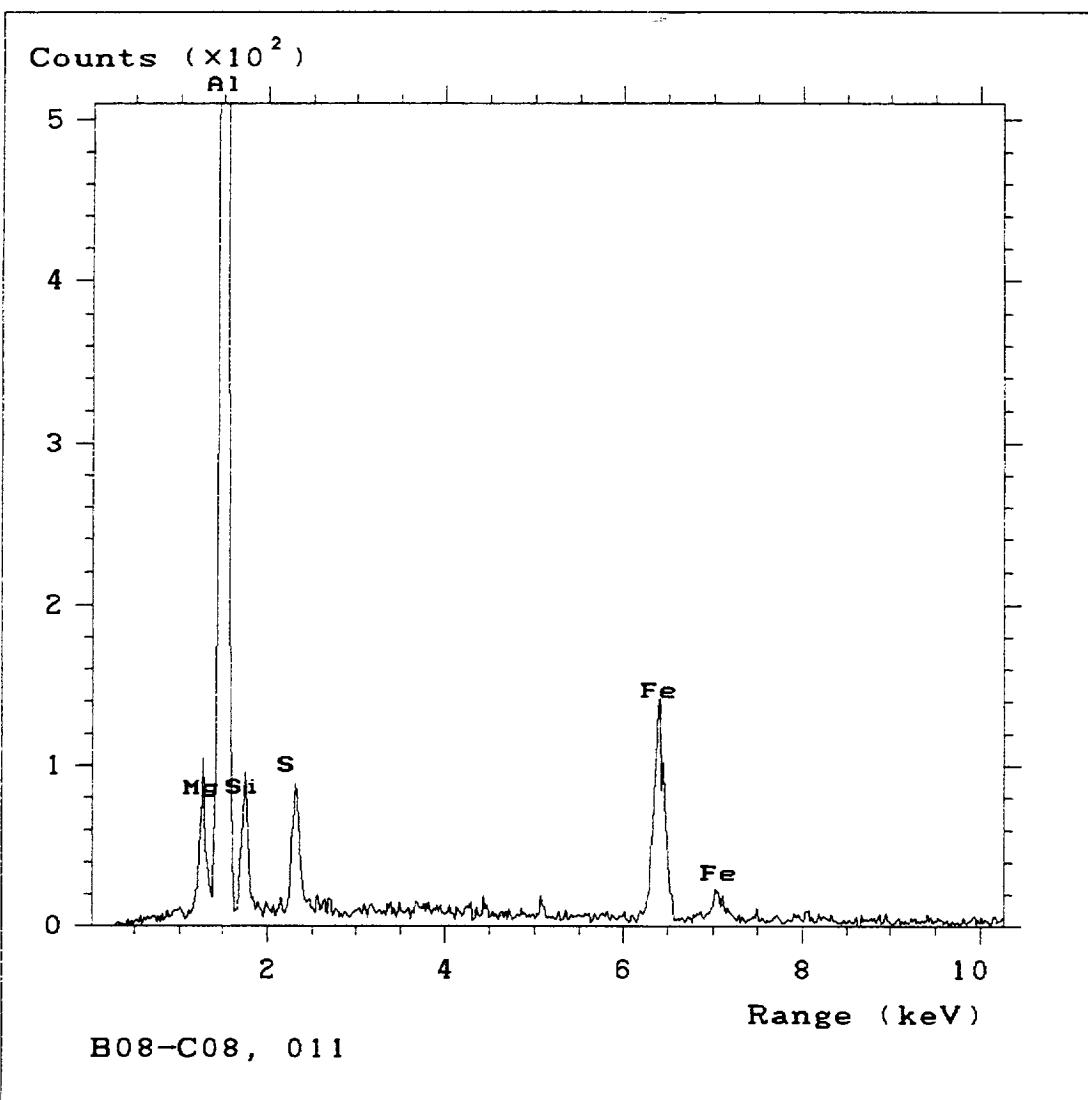
B08-C08, 010



B08-C08

010

A-137



B08-C08

011

MW

A-138

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

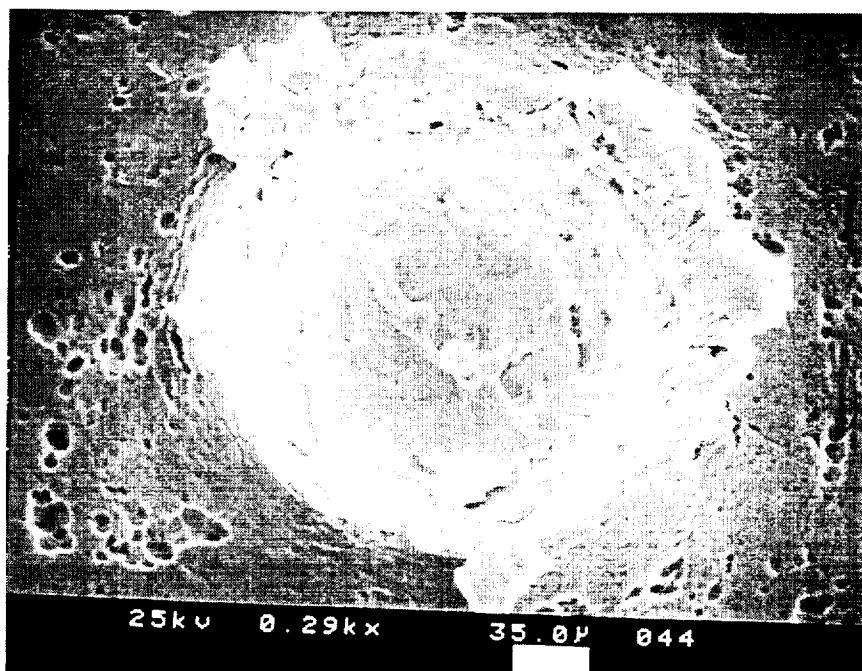
6

8

10

Range (keV)

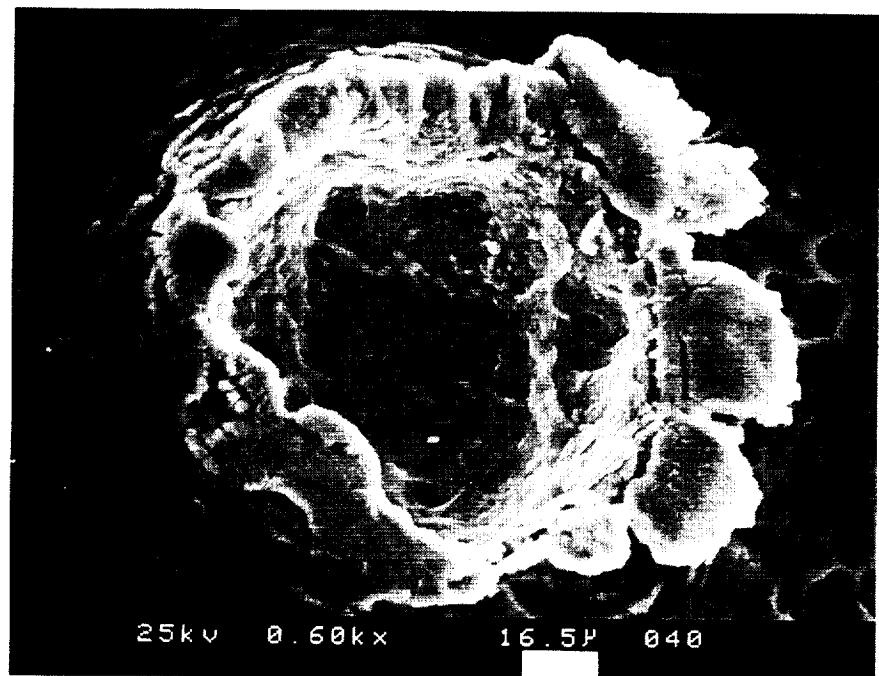
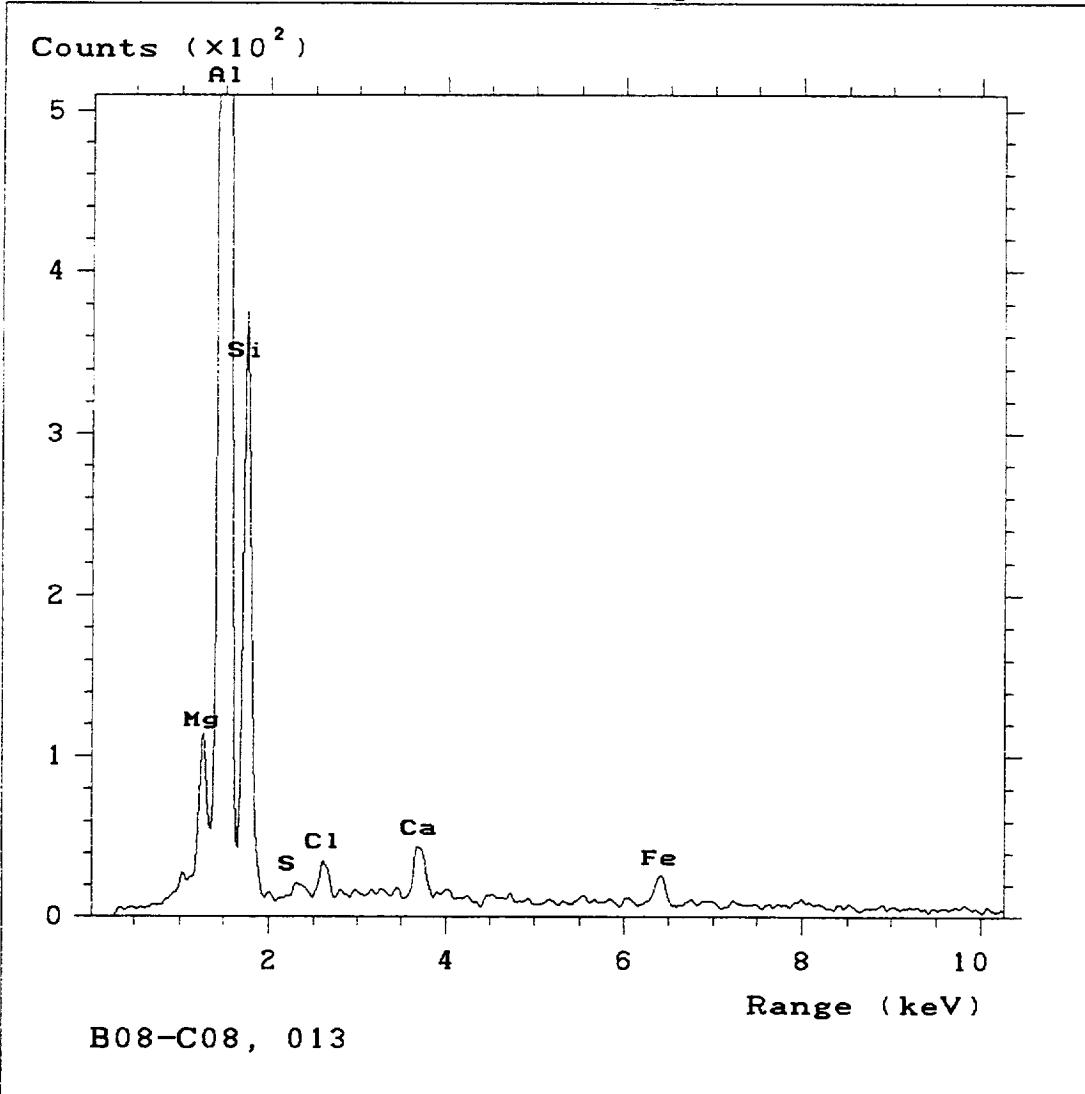
B08-CO8, 012



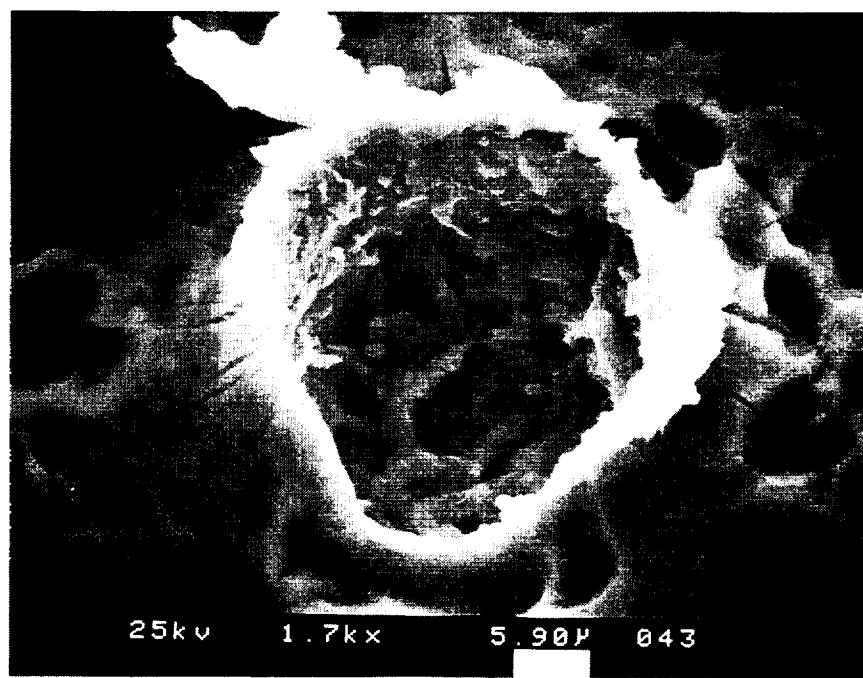
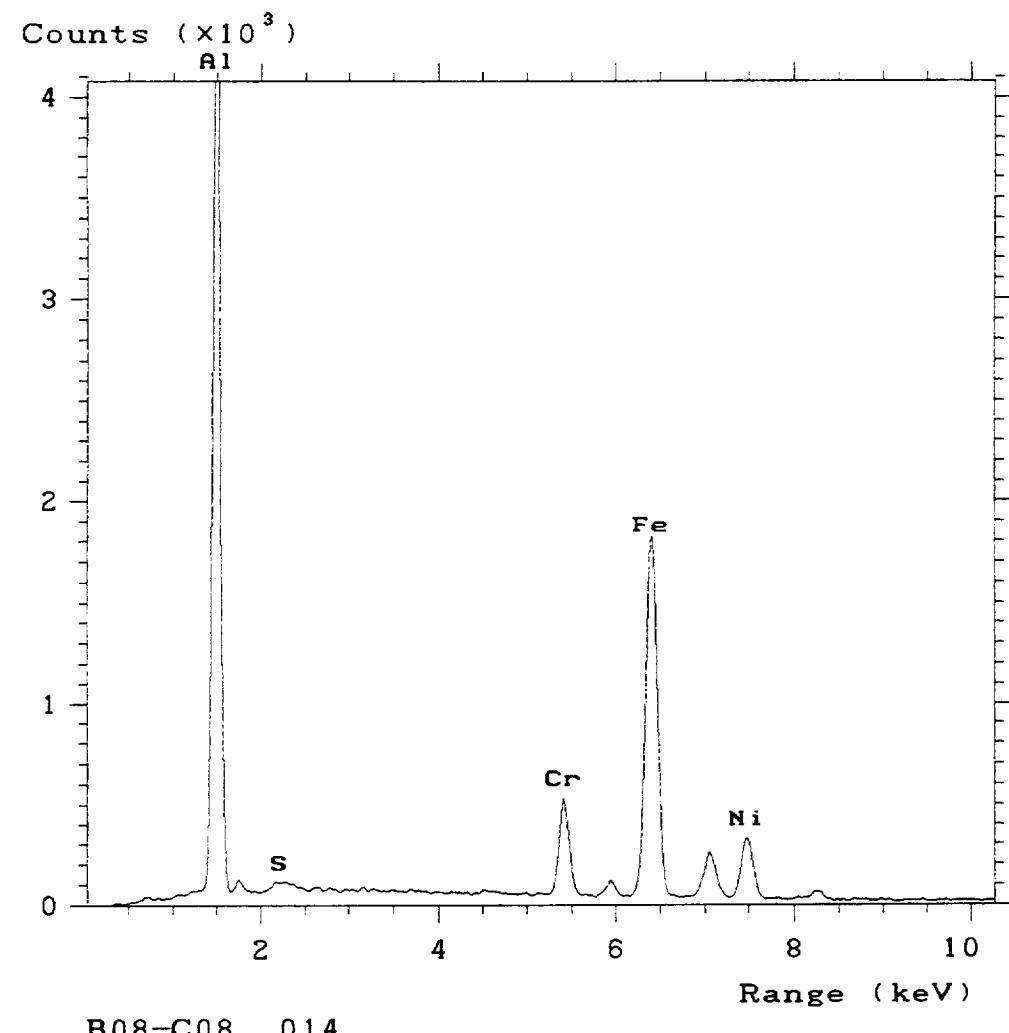
B08-CO8

012

A-139



B08-C08 C#3 mm



B08-C08

014

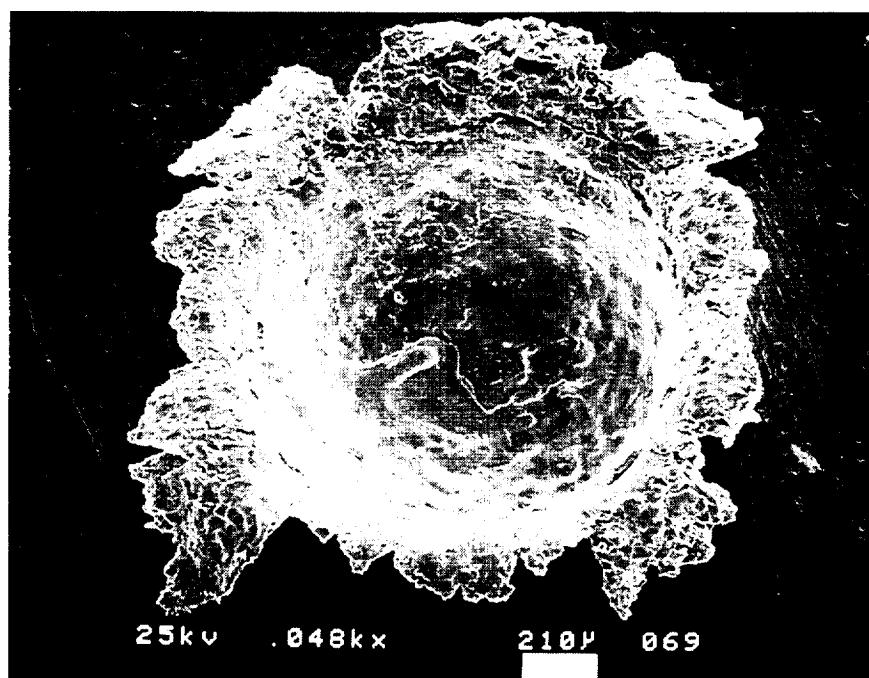
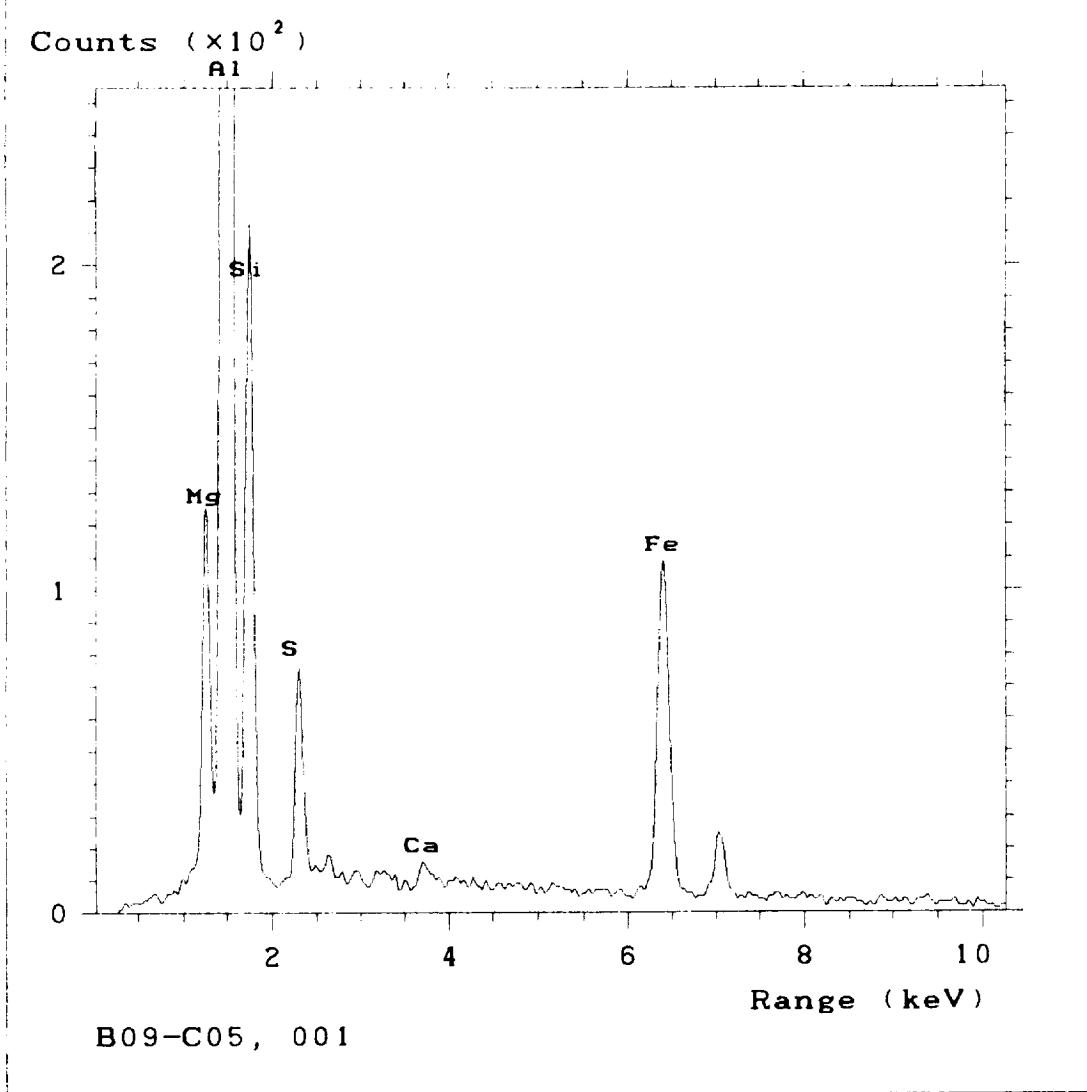
SS

A-141

<u>CLAMP NO.</u>	<u>IMPACT NO.</u>	XCoor (mm)	YCoor (mm)	DIAMETER (μ m)	COMMENTS (origin)
B09-C05	001	59	29	1000	MICROMETEORITIC
	002	10	2	50	PAINT
	003	9	1	60	PAINT
	004	16	3	8	NOT AN IMPACT
	005	55	1	100	ORGANIC
	006	86	5	200	UNKNOWN
	007	93	7	260	MICROMETEORITIC
	008	122	7	50	???
	009	58	12	80	MICROMETEORITIC
	010	56	11	150	MICROMETEORITIC
	011	42	11	130	MICROMETEORITIC
	012	50	19	40	MICROMETEORITIC
	013	57	20	80	UNKNOWN
	014	105	22	110	UNKNOWN
	015	118	22	50	STAINLESS STEEL
	016	102	25	40	UNKNOWN
	017	80	29	60	MICROMETEORITIC
	018	78	33	50	STAINLESS STEEL
	019	44	29	70	UNKNOWN
	020	37	26	80	PAINT
	021	28	29	140	MICROMETEORITIC
	022	9	36	110	MICROMETEORITIC
	023	11	38	40	UNKNOWN
	024	36	40	50	PAINT
	025	111	41	350	UNKNOWN
	026	33	44	40	UNKNOWN
	027	123	7	35	PAINT
	028	123	6	30	UNKNOWN



B09-C05



B09-C05

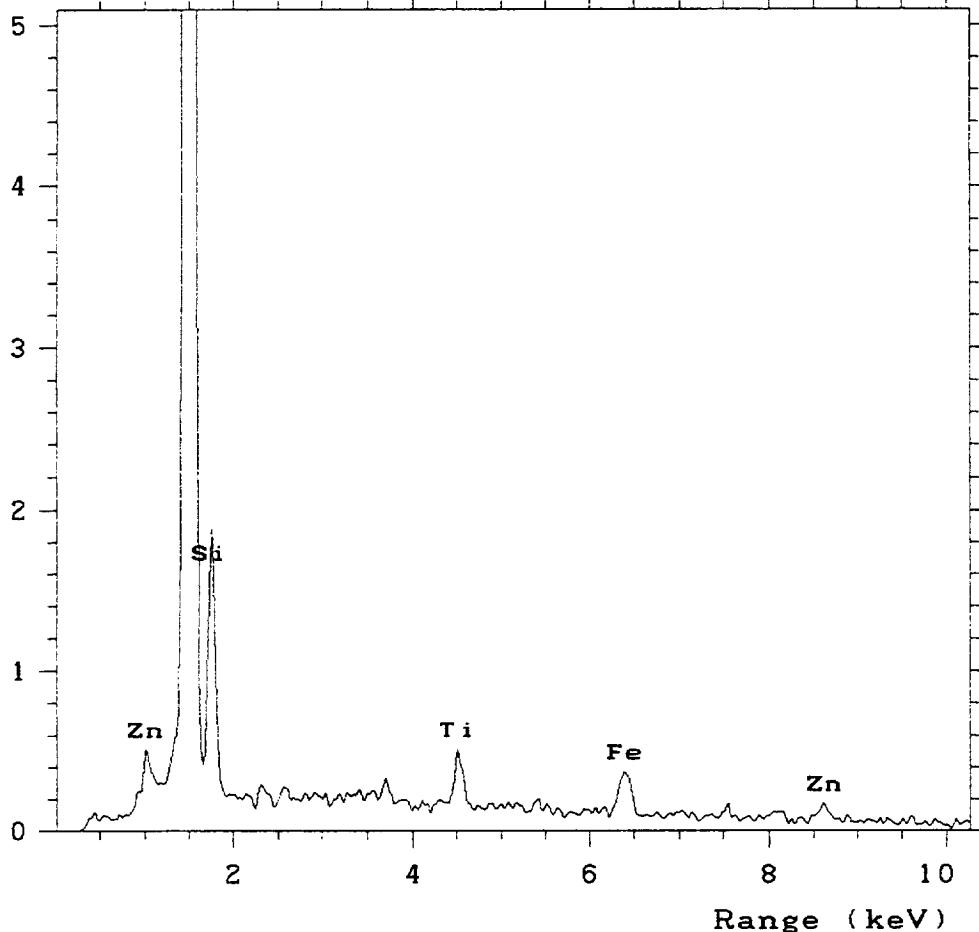
.001

mm

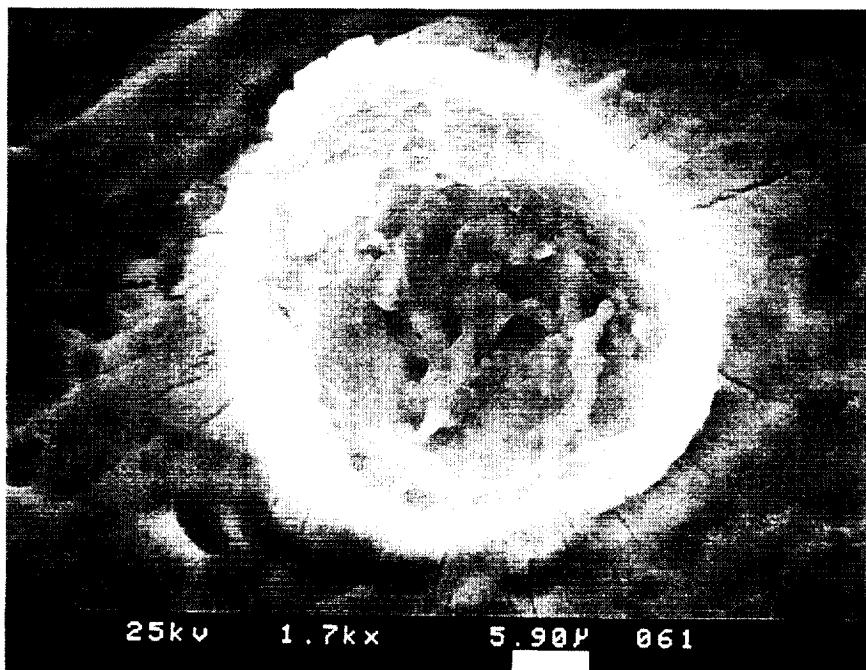
A-143

Counts ($\times 10^2$)

A1



B09-C05, 002

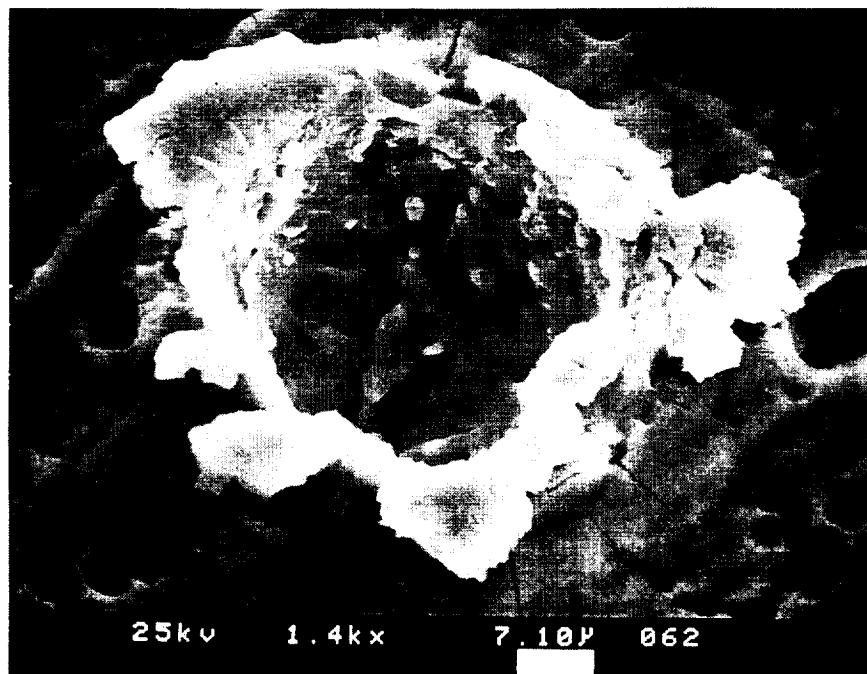
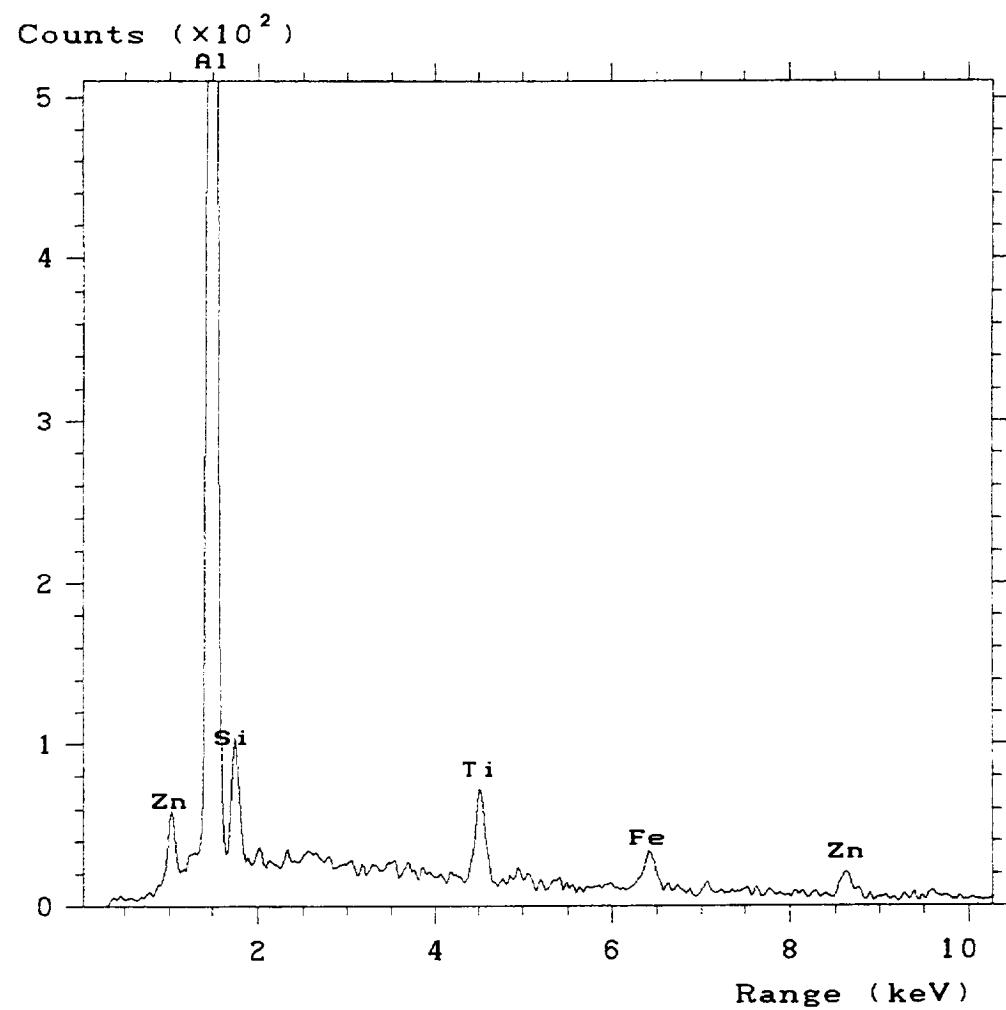


B09-C05

002

P4401

A-144

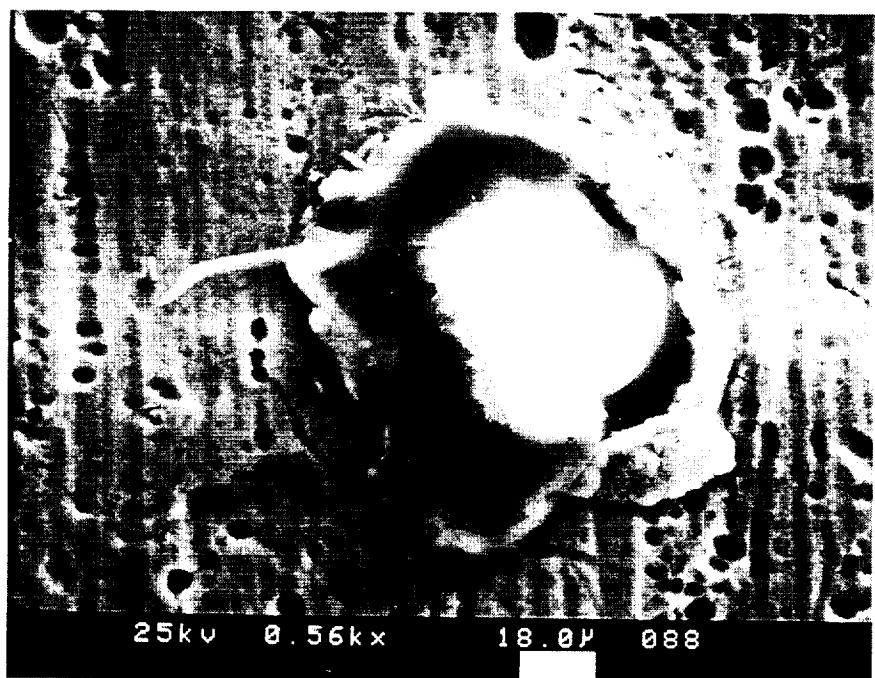
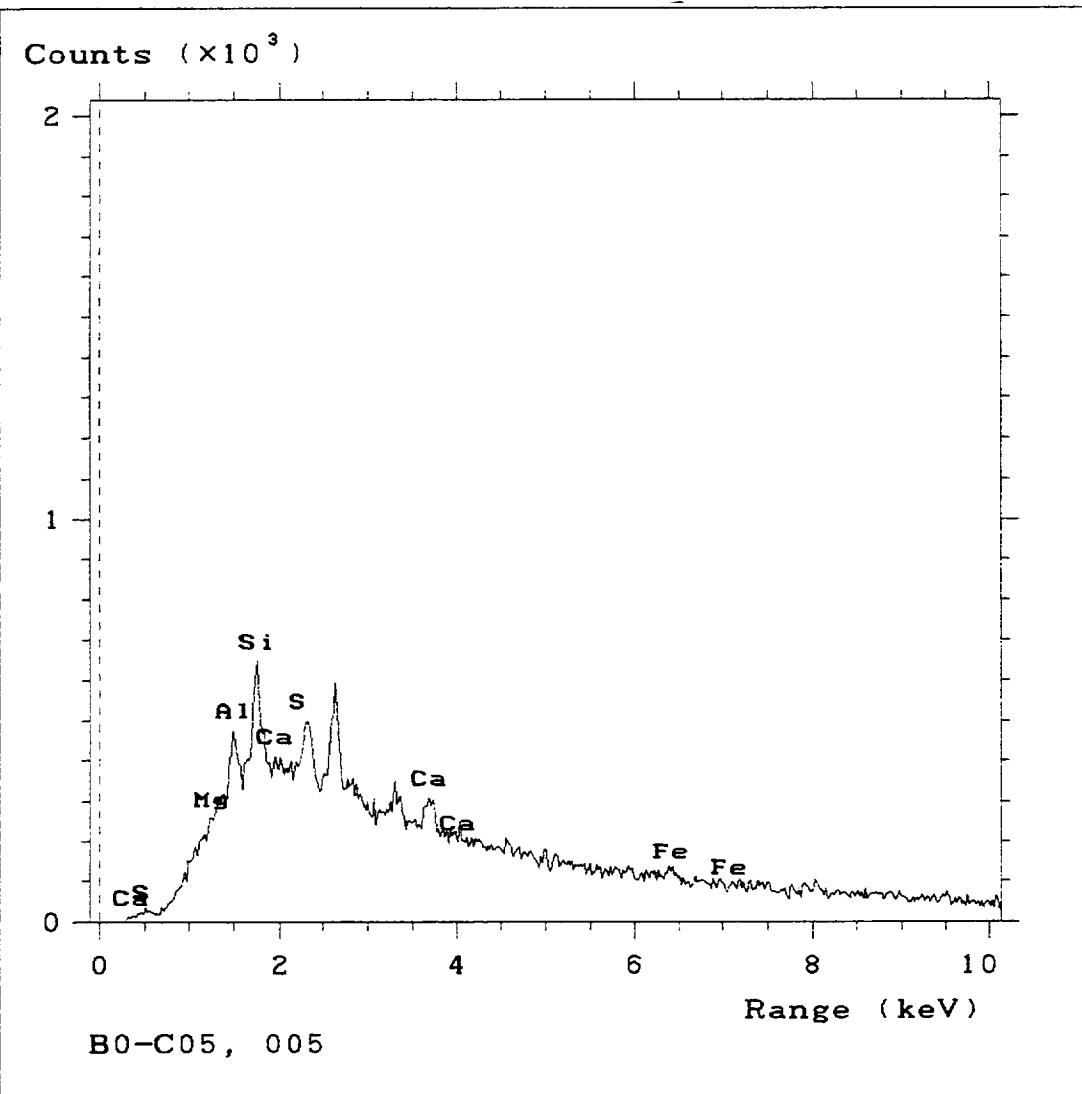


B09-C05

003

D41NT

A-145



B09-C05

005

ORGANIC

A-146

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

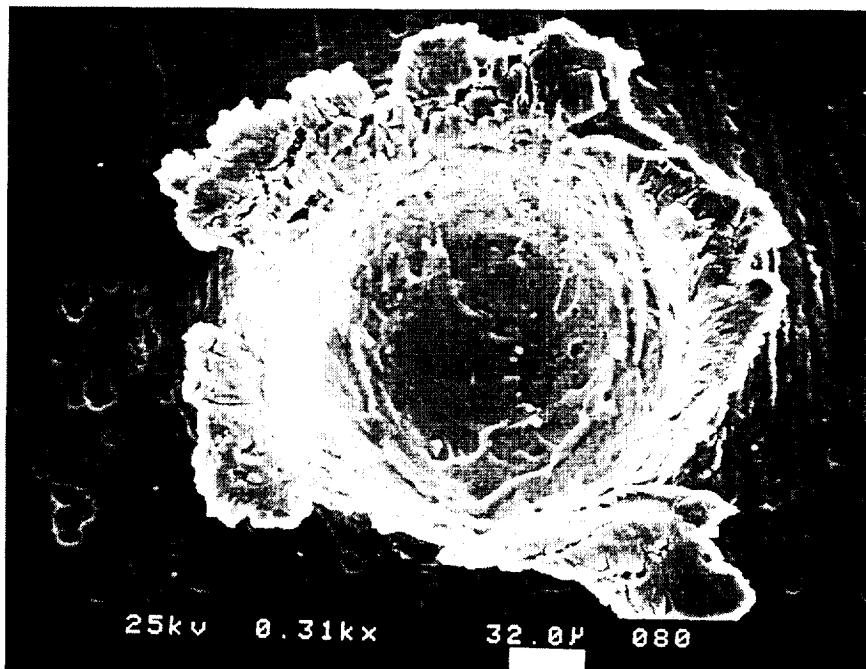
6

8

10

Range (keV)

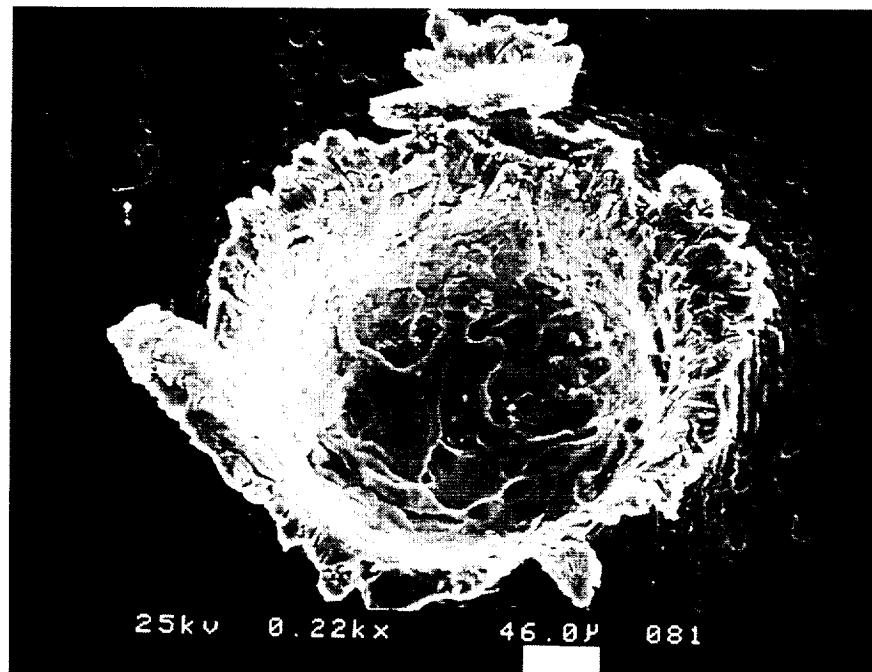
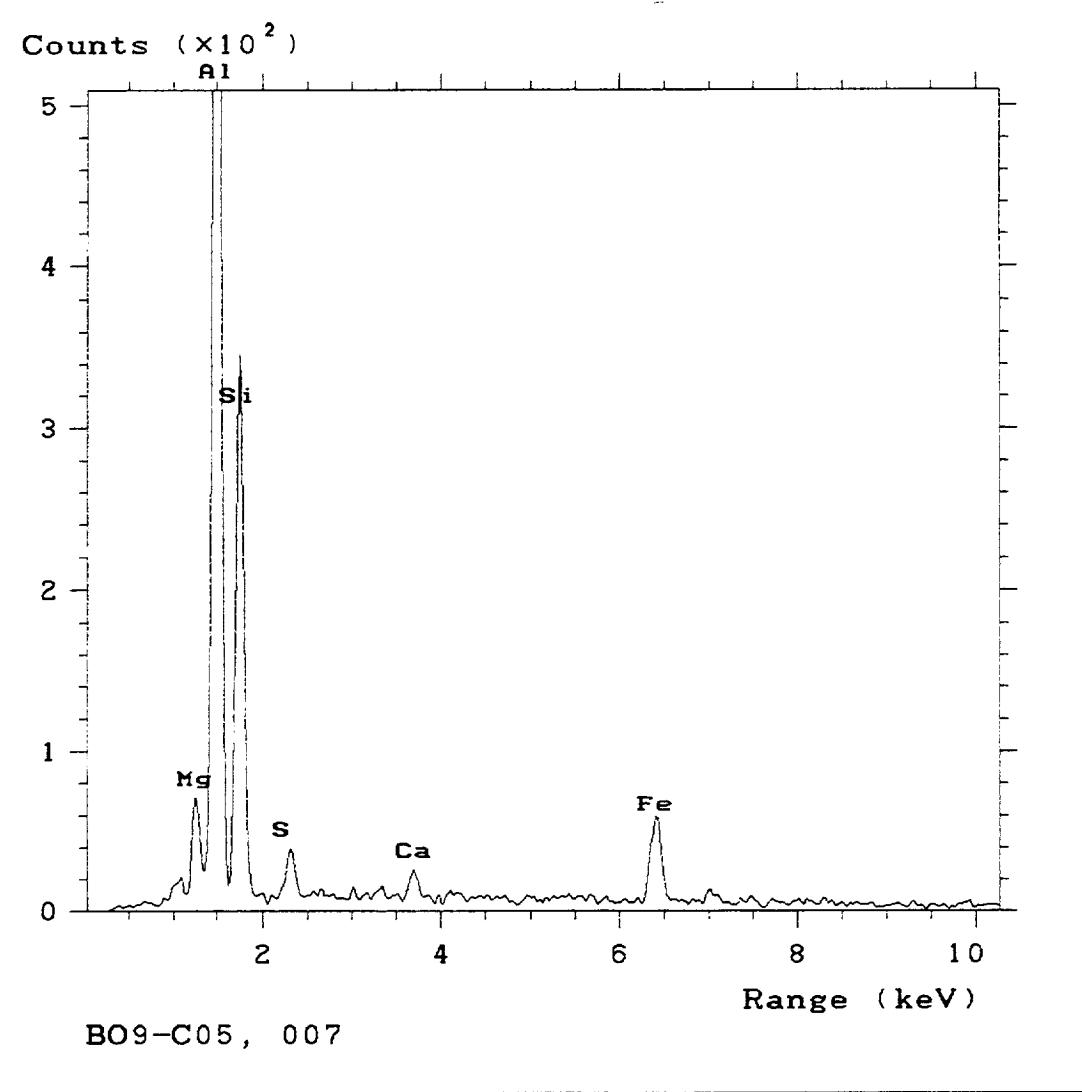
B09-C05, 006



B09 - C05

006

A-147



BO9 - C05

007

mn

A-148

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

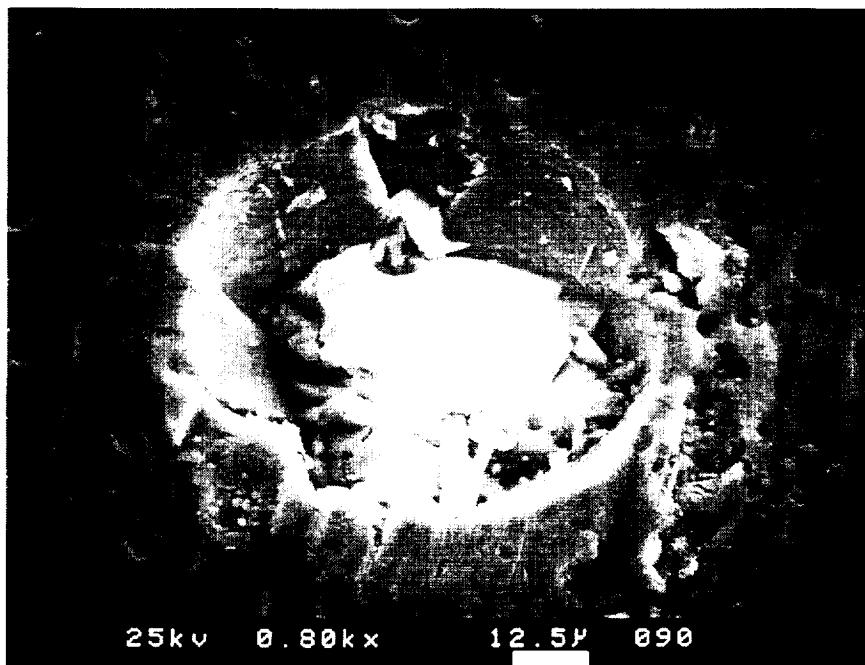
6

8

10

Range (keV)

B09-C05, 008



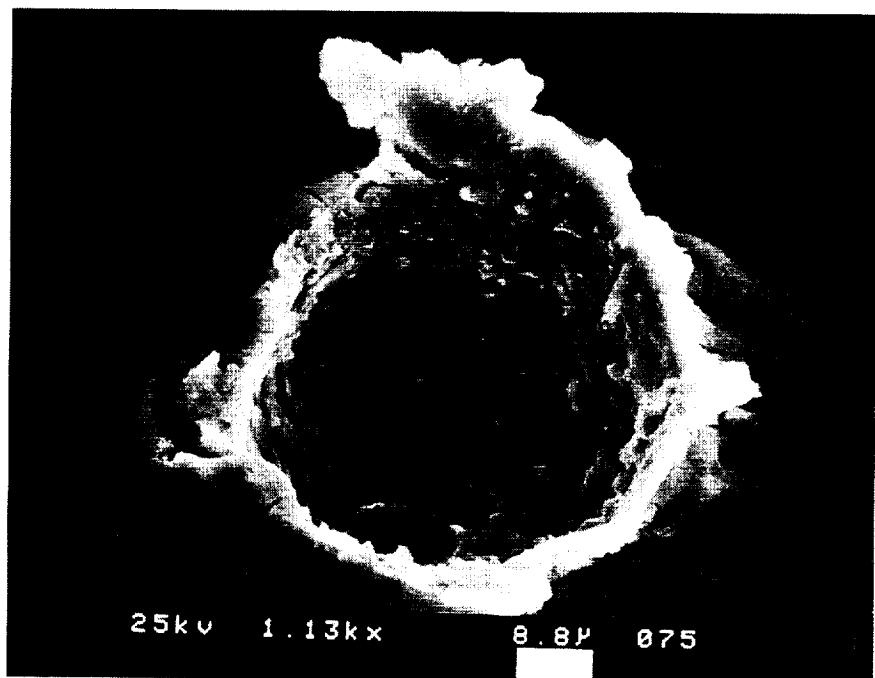
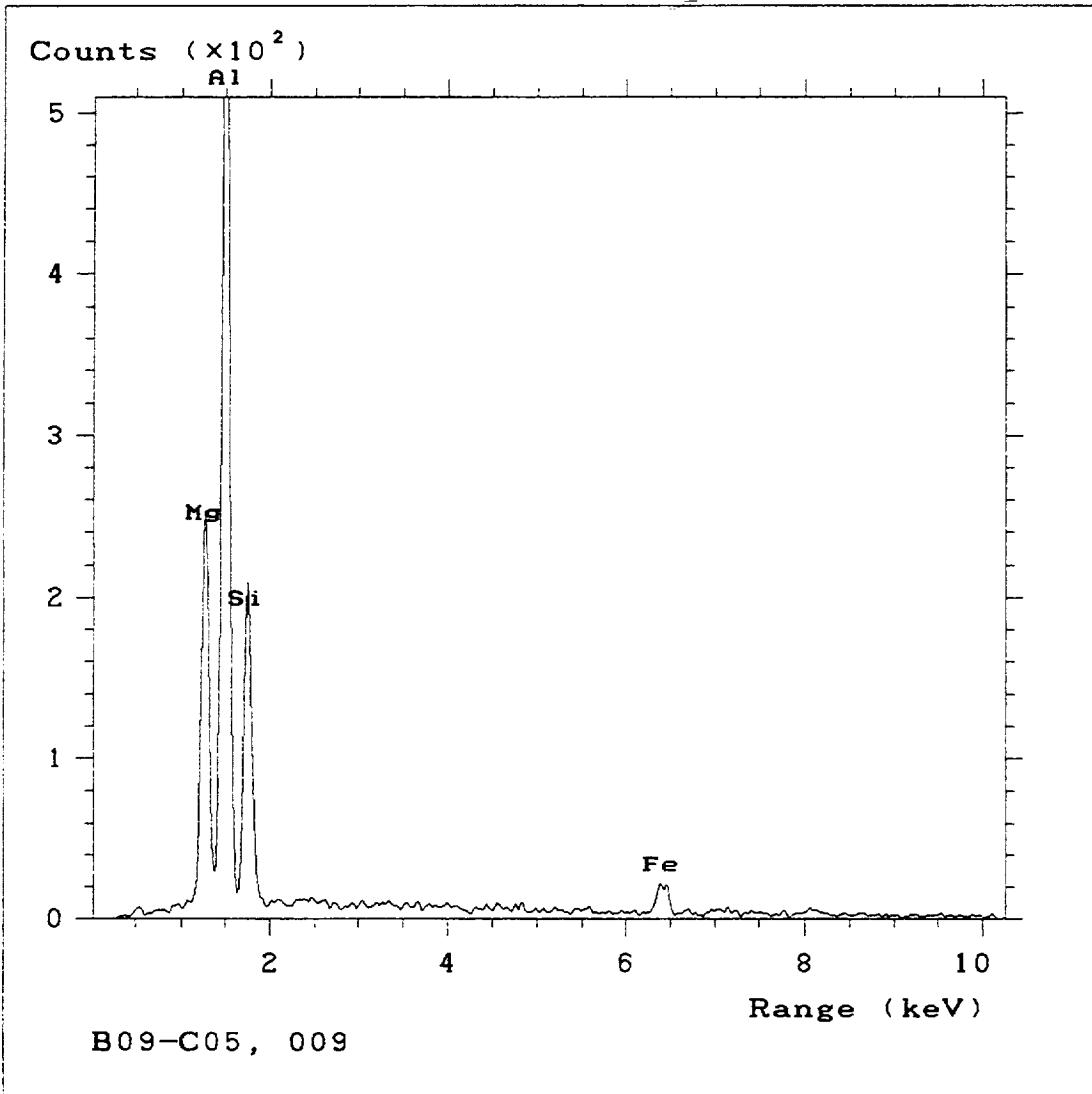
25kv 0.80k \times 12.5 μ 090

B09-C05

008

?

A-149

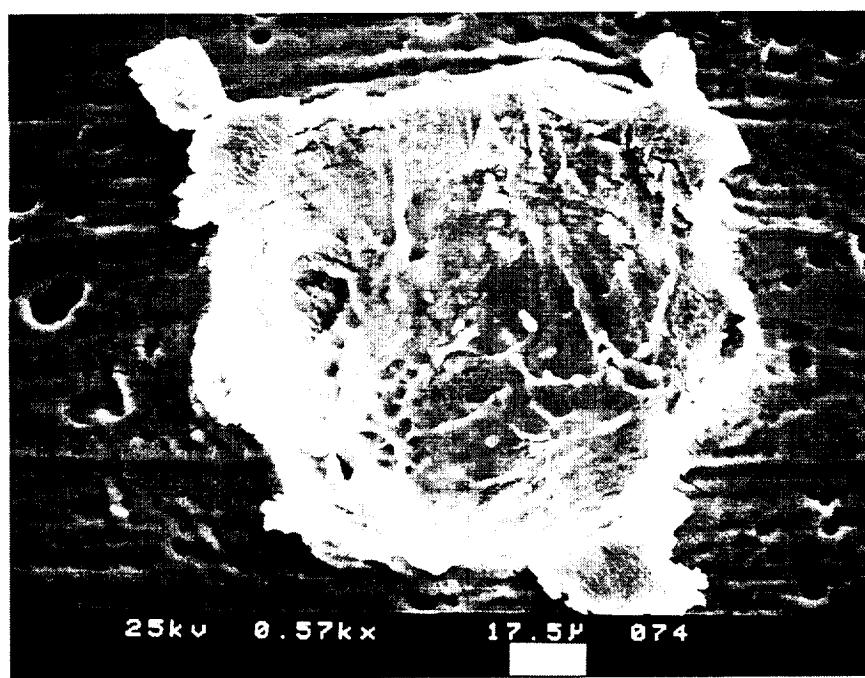
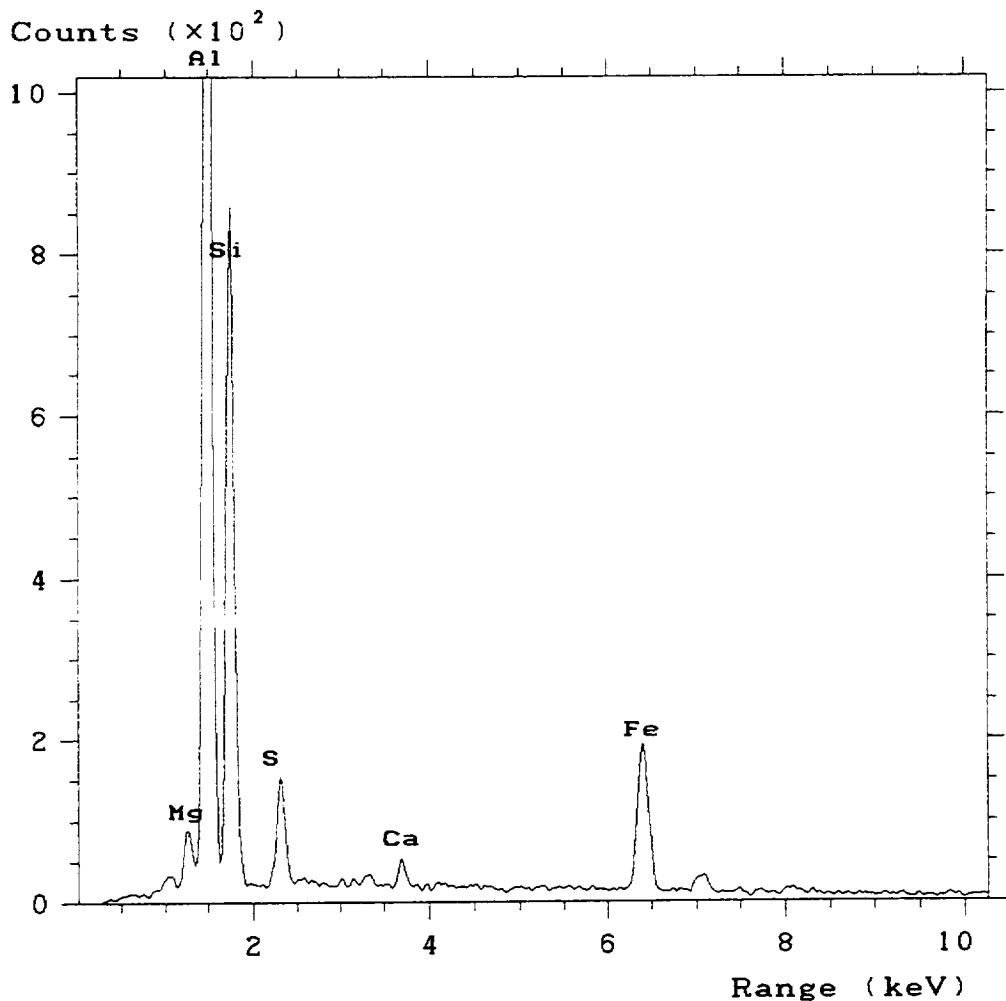


B09-C05

009

mm

A-150

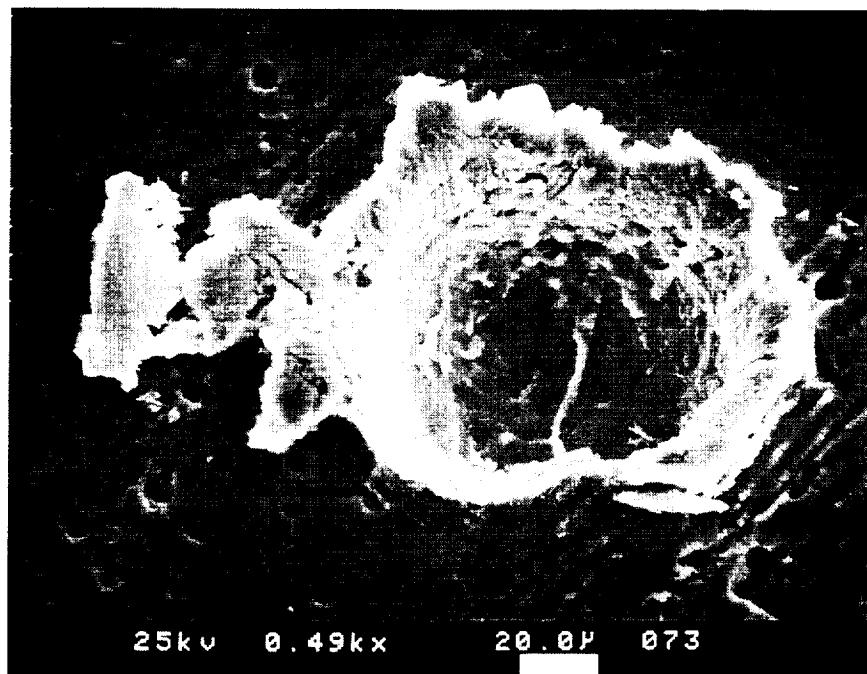
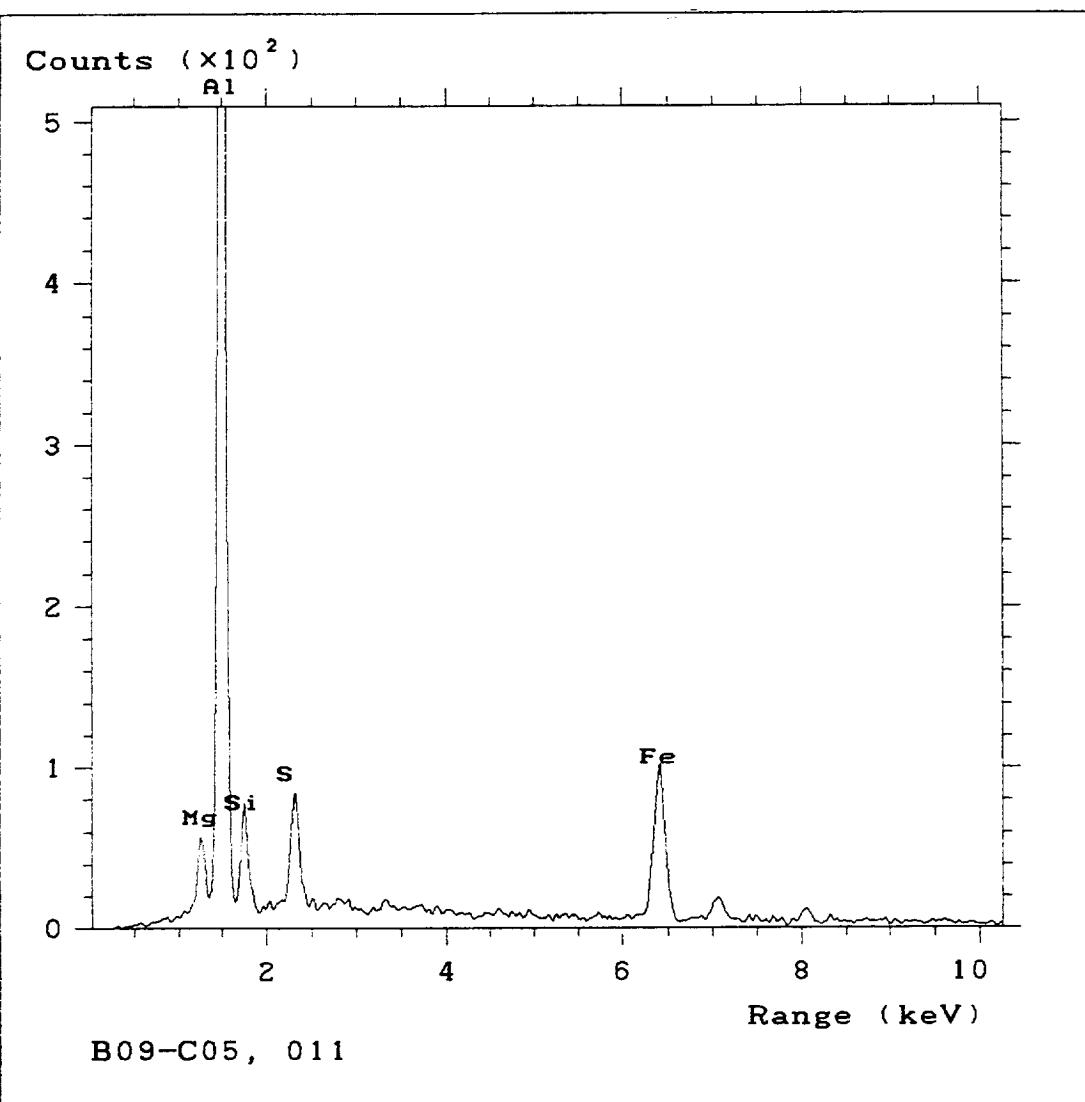


B09 - C05

016

WCV

A-151

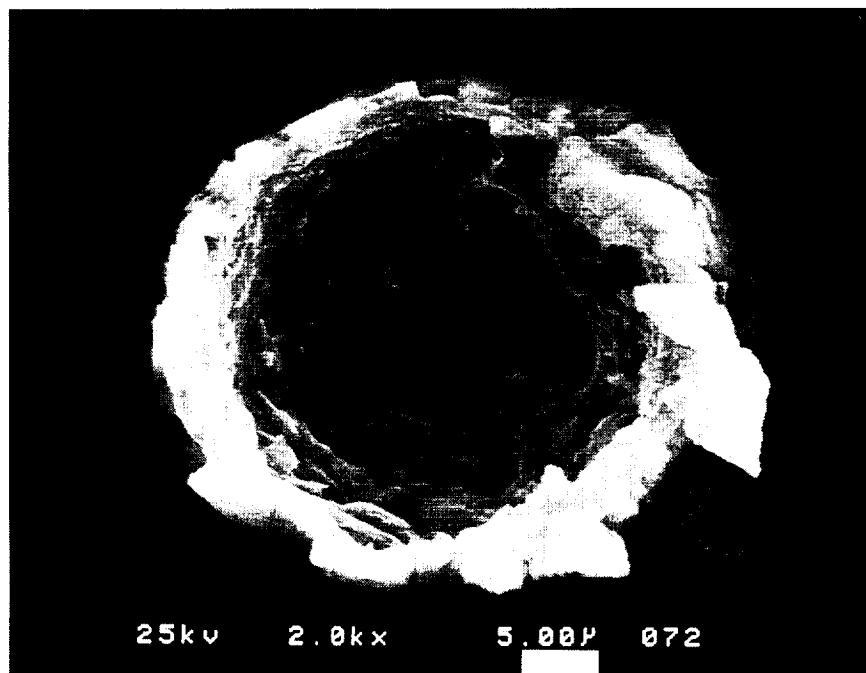
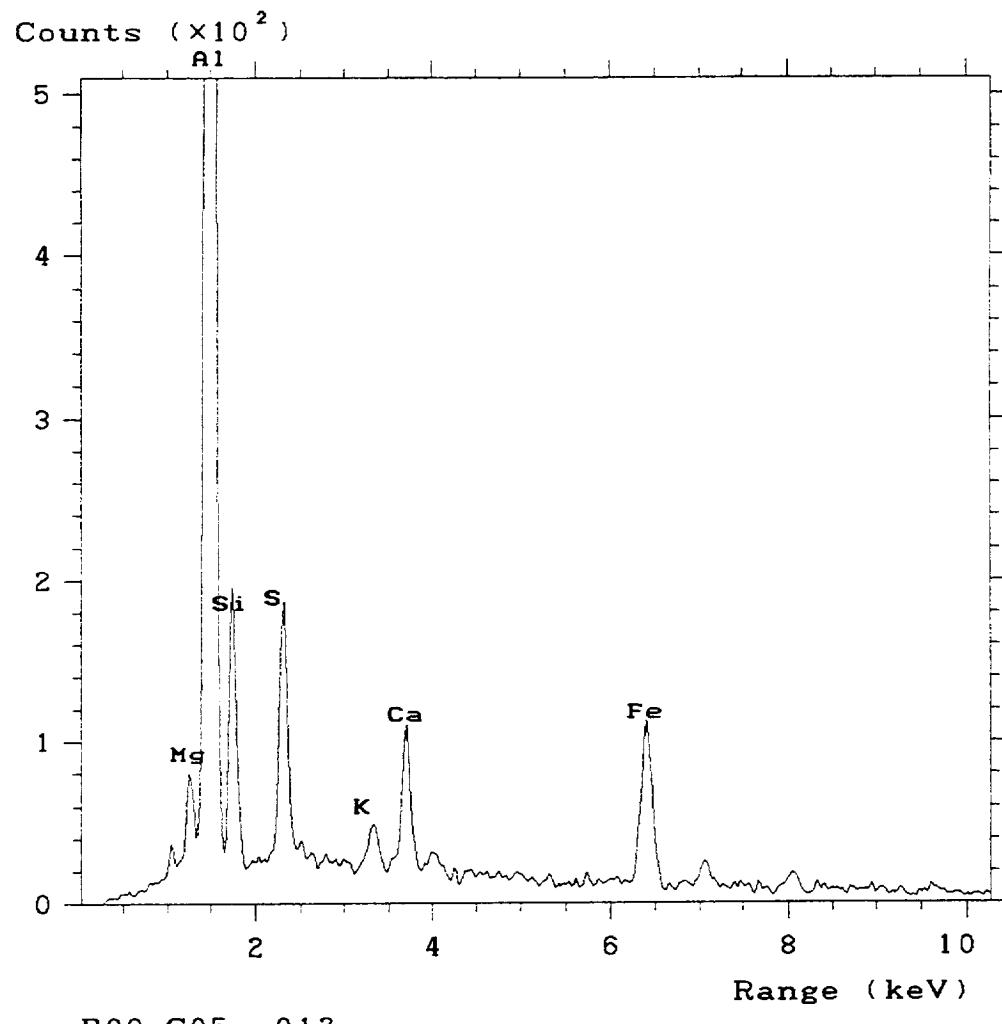


B09-C05

011

MM

A-152



B09-C05

012

0113

A-153

Counts ($\times 10^2$)

2

1

0

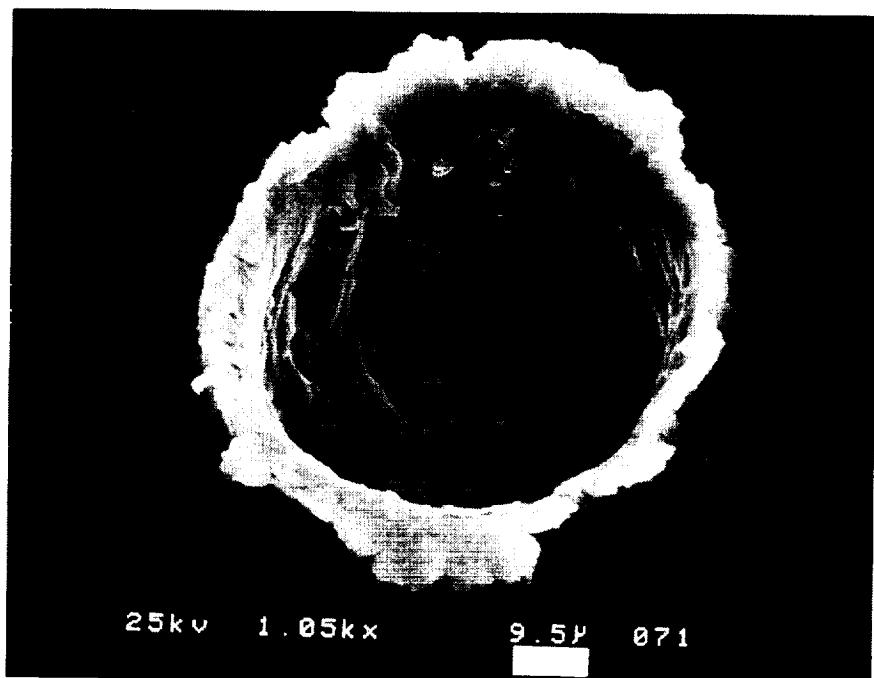
NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2 4 6 8 10

Range (keV)

B09-C05, 013



25kV 1.05k \times 9.5 μ 071

B09-C05

013

A-154

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

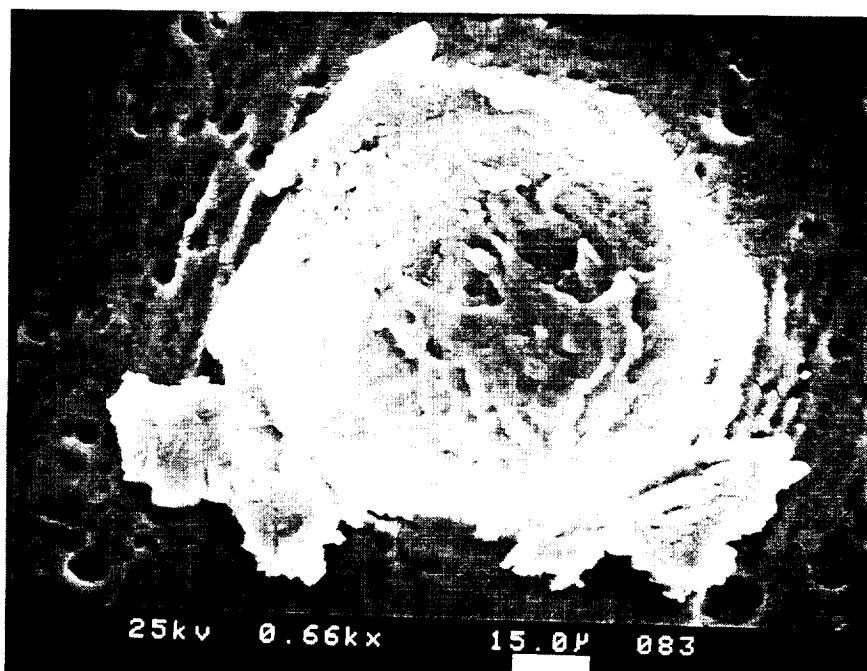
6

8

10

Range (keV)

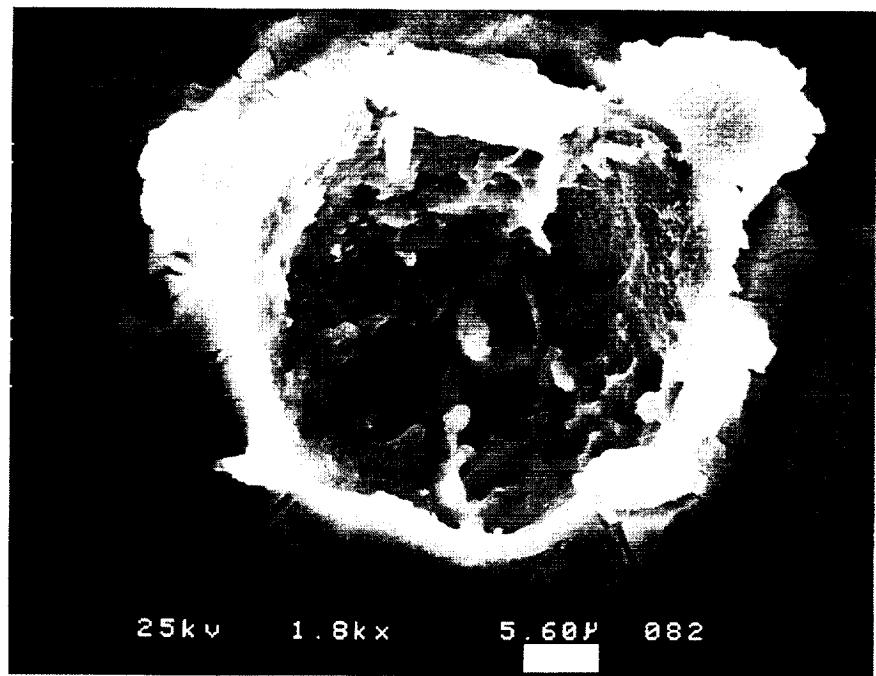
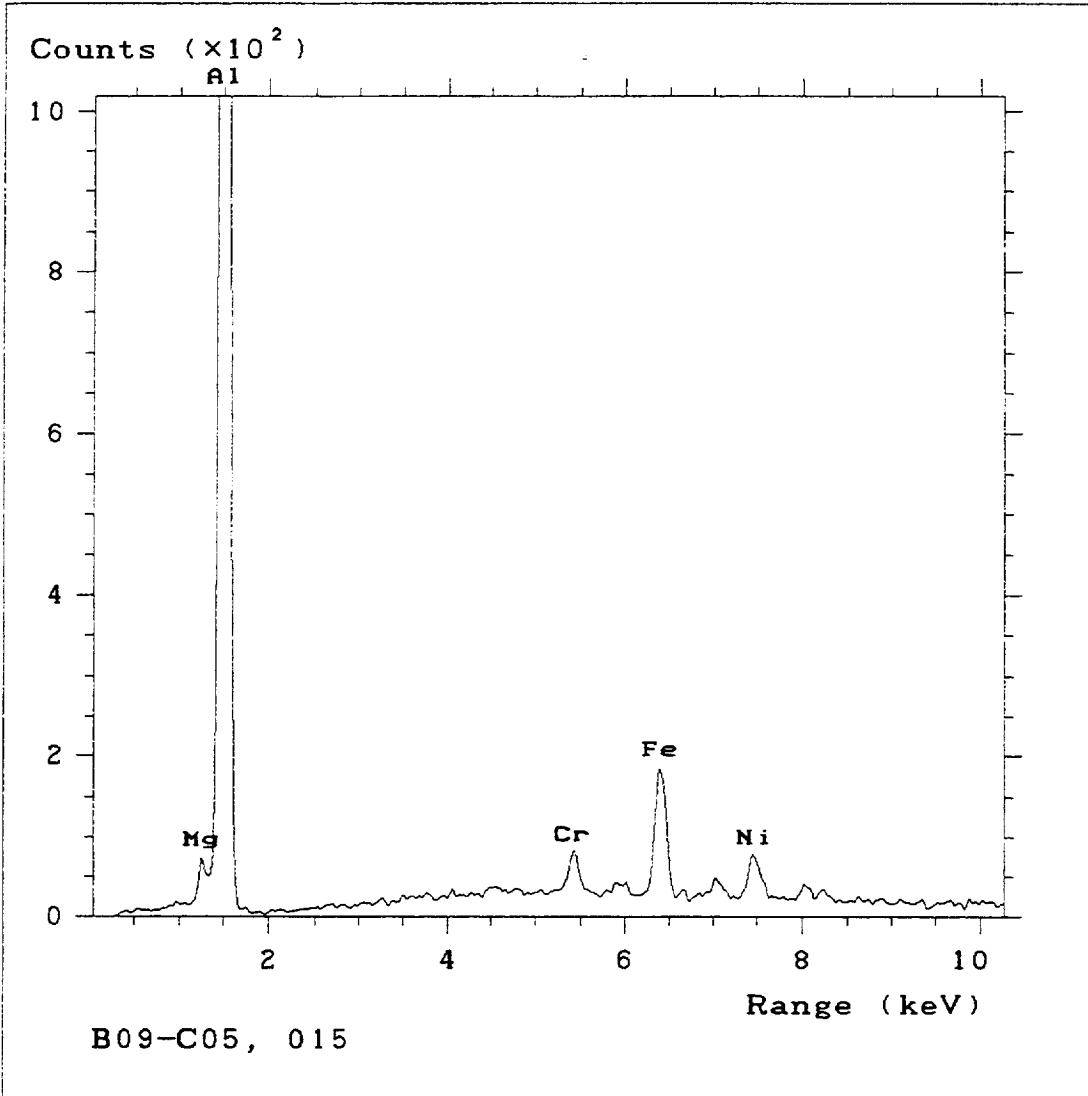
B09-C05, 014



B09-C05

014

A-155



B09 - C05

015

ss

A-156

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

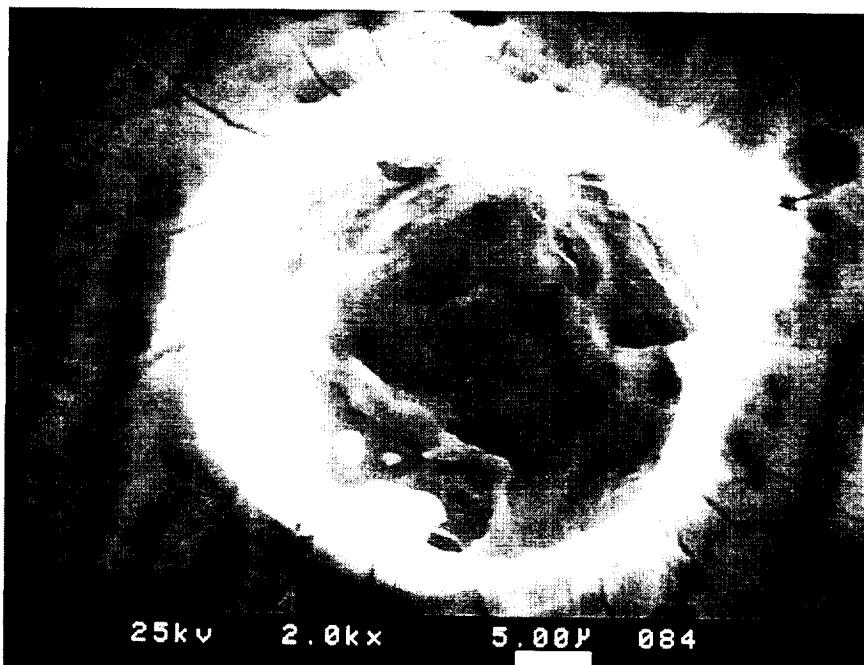
6

8

10

Range (keV)

B09-C05, 016

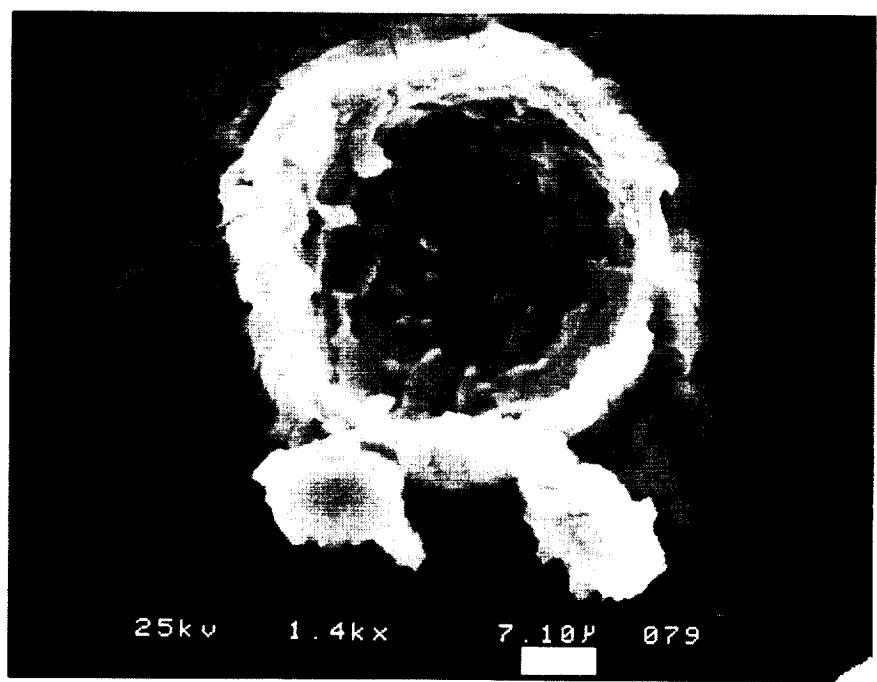
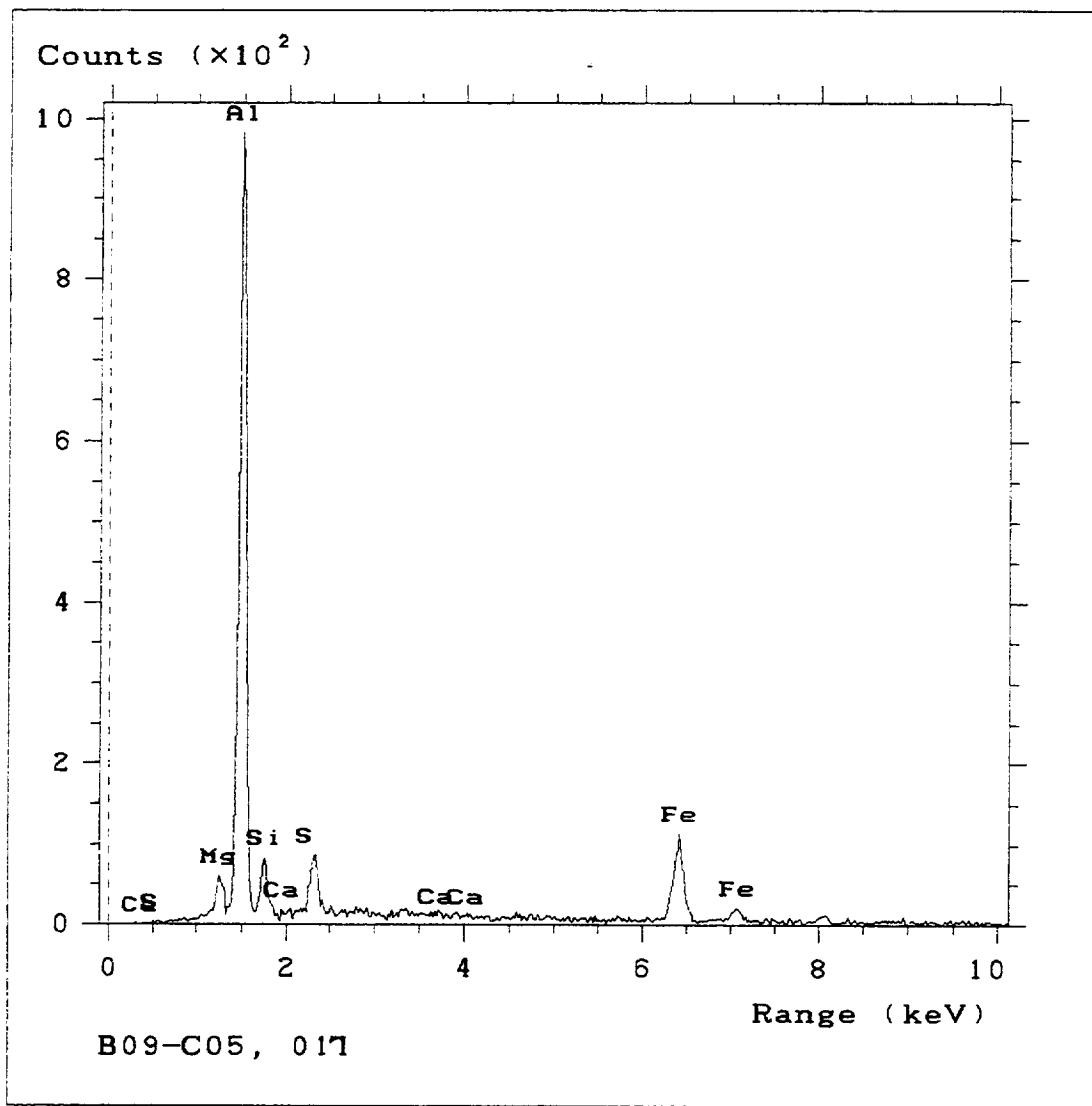


25kv 2.0kx 5.00y 084

B09-C05

016

A-157

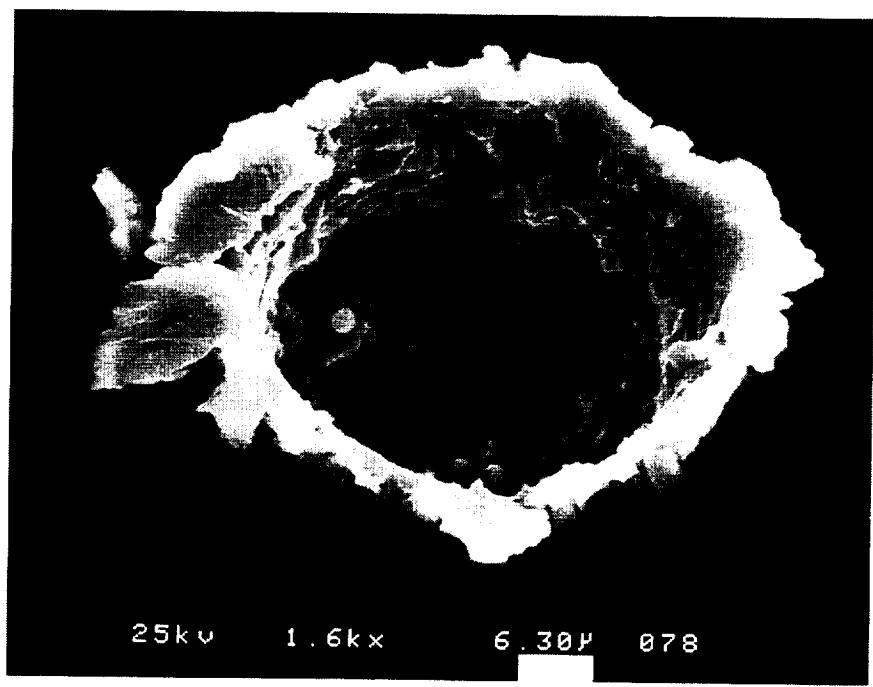
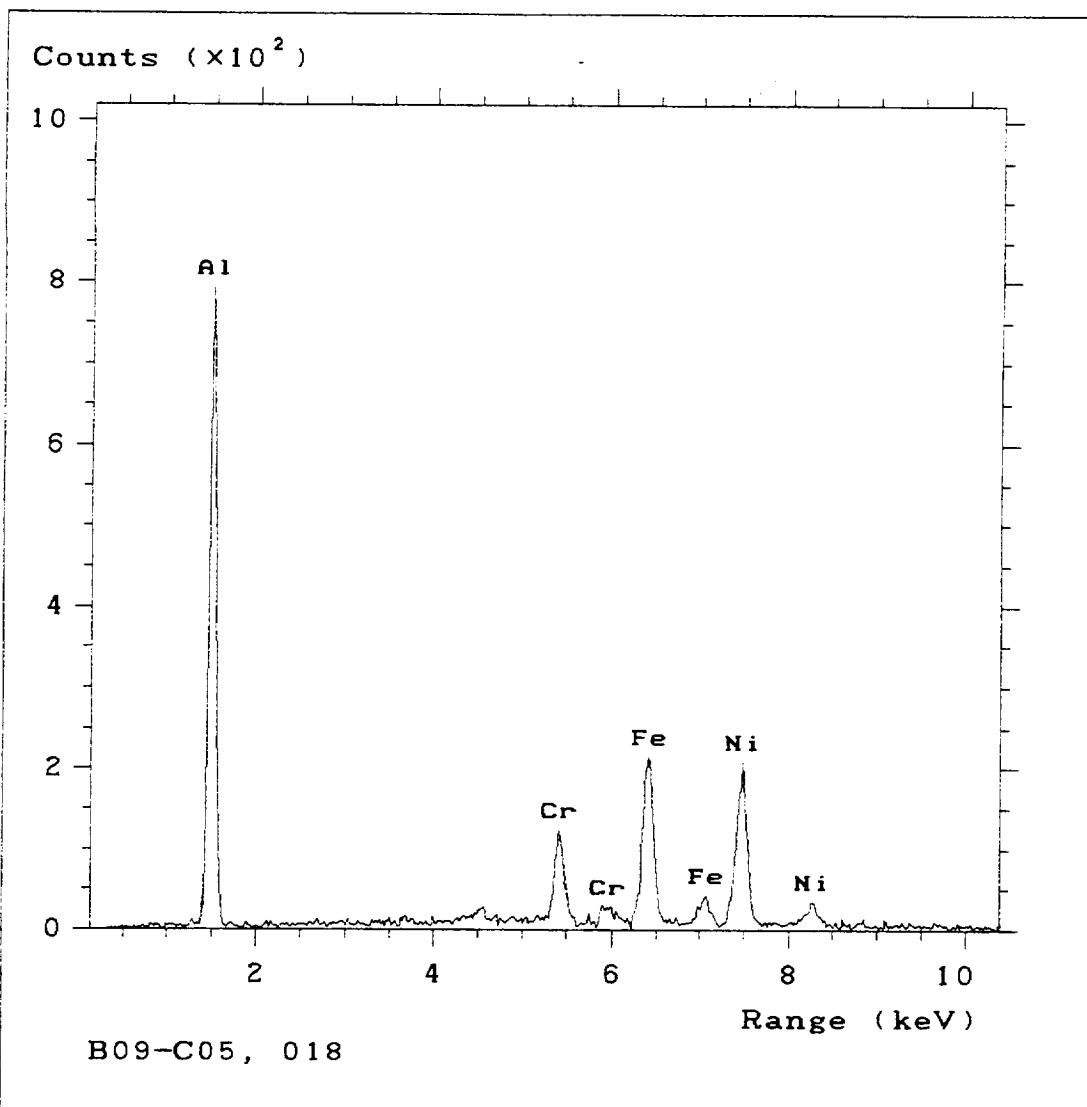


B09 - C05

017

mm

A-158



B09-C05

018

ss

Counts ($\times 10^2$)

2

1

0

2

4

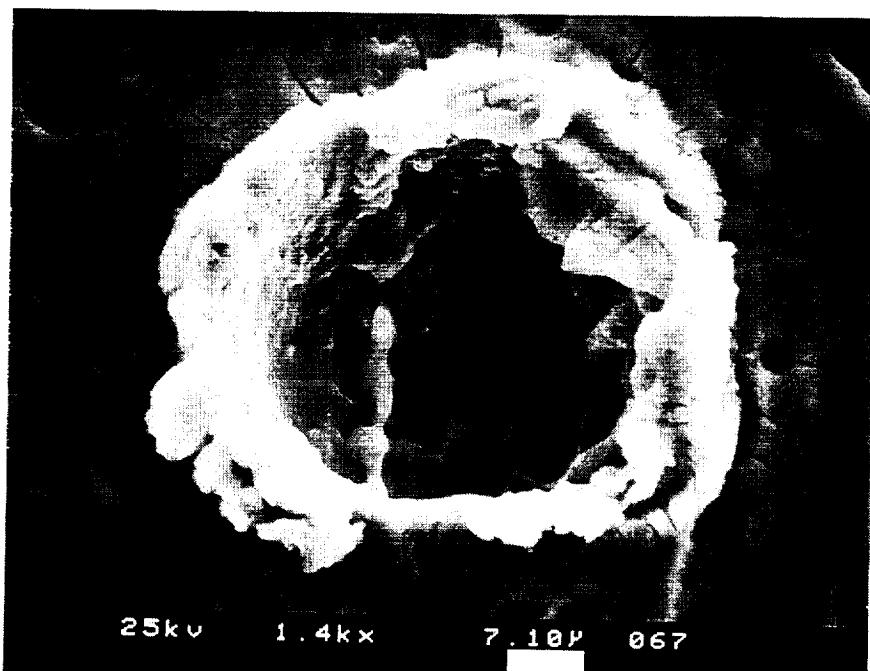
6

8

10

Range (keV)

B09-C05, 019



25kv

1.4k \times

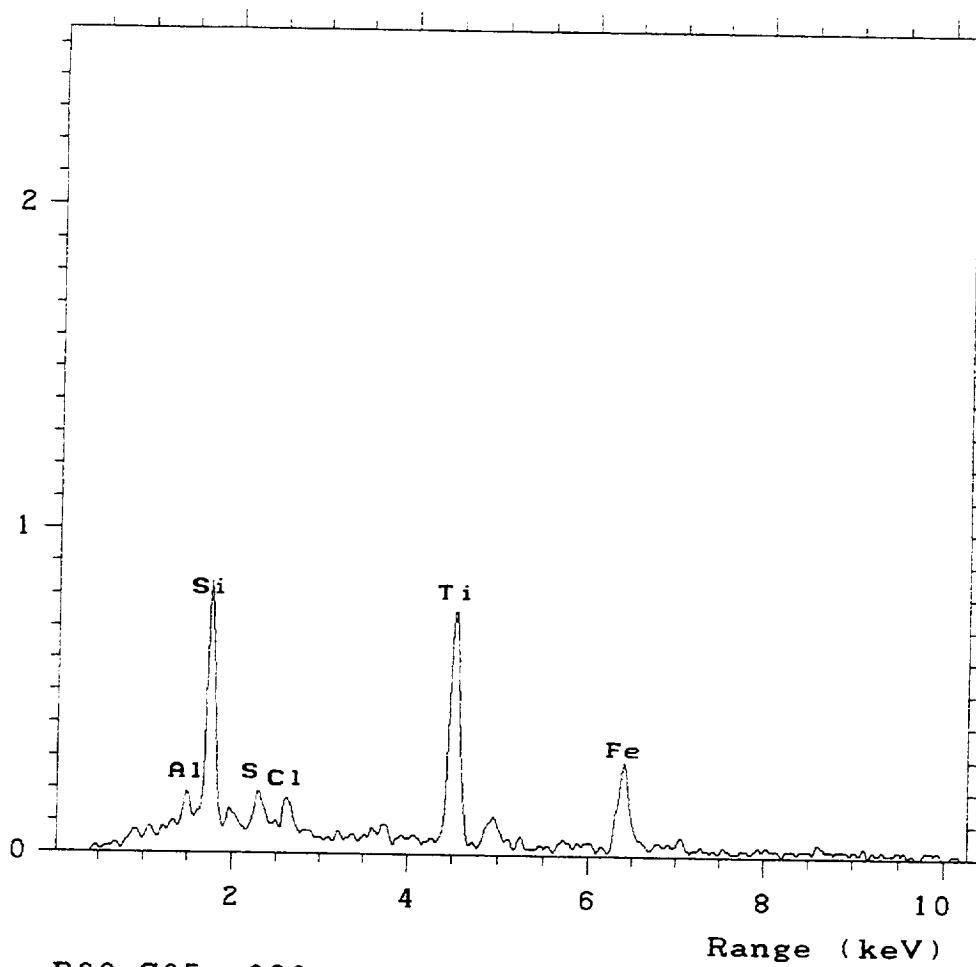
7.10 μ 067

B09 - C05

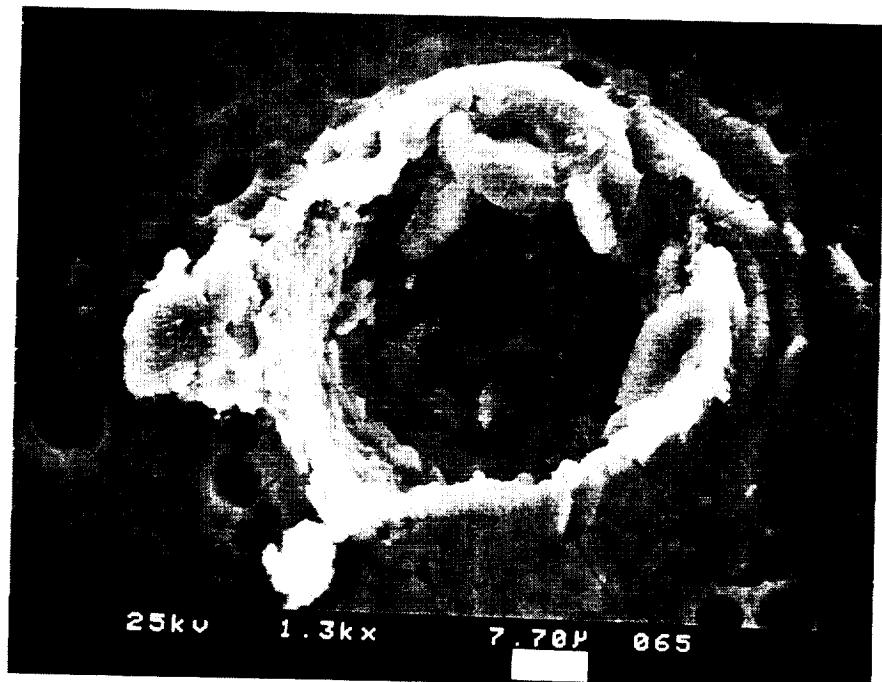
019

A-160

Counts ($\times 10^2$)



B09-C05, 020



B09-C05

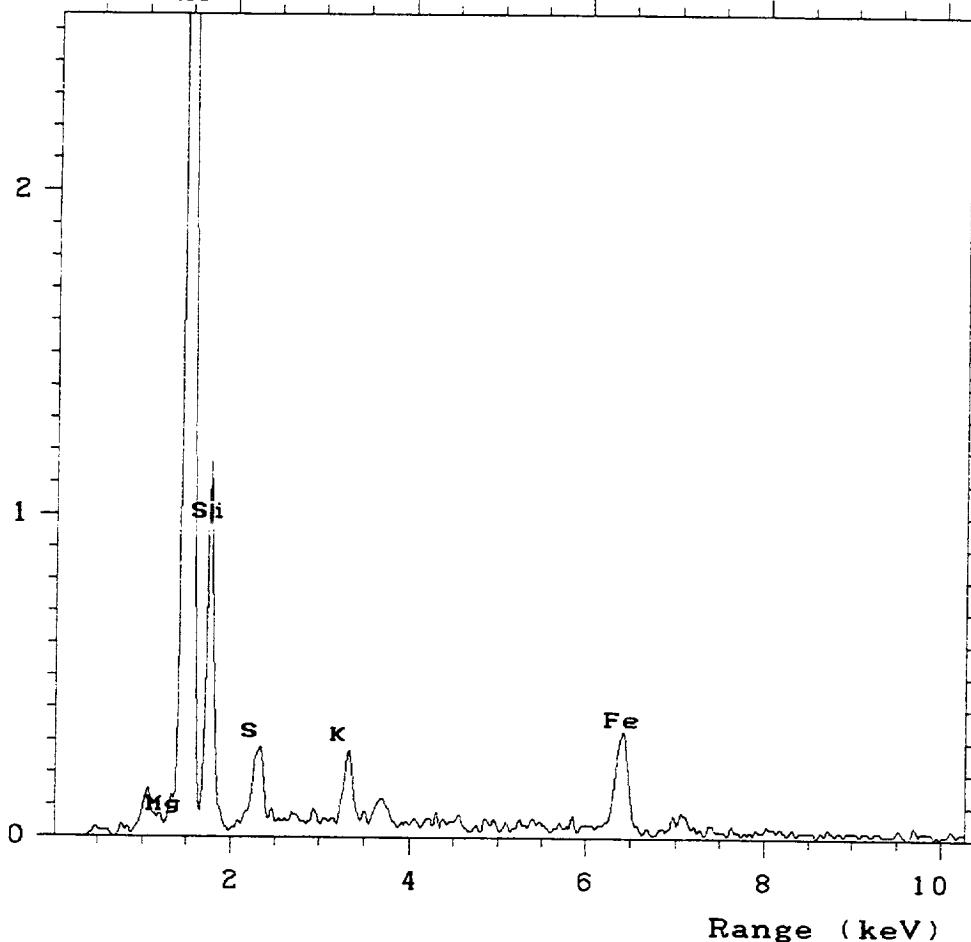
020

PAINT

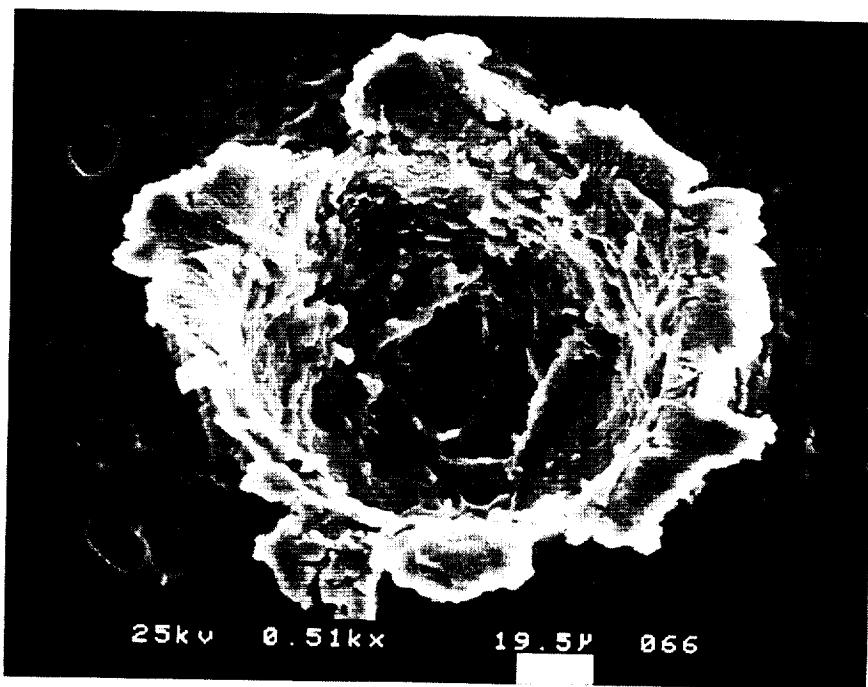
A-161

Counts ($\times 10^2$)

A1



B09-C05, 021

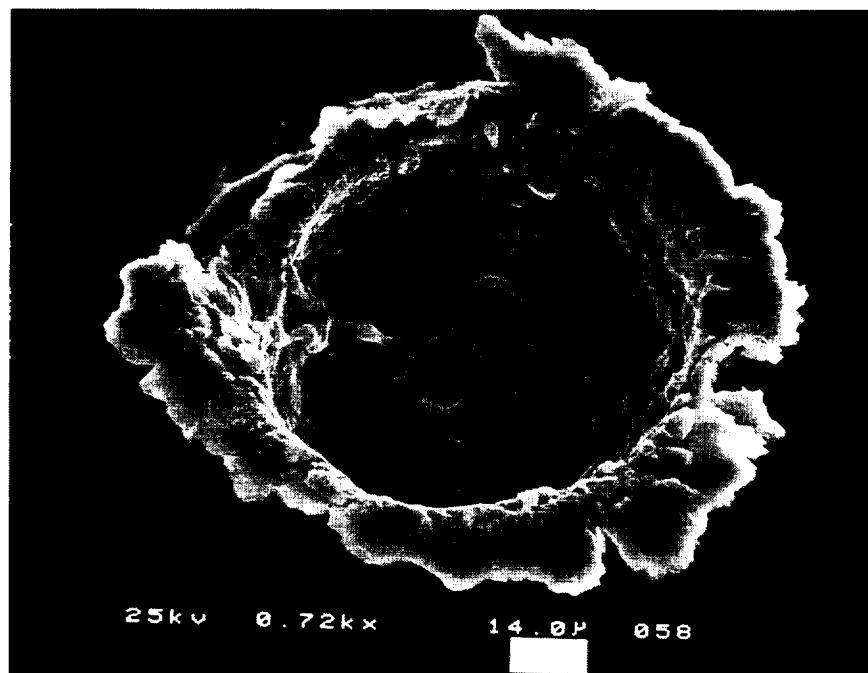
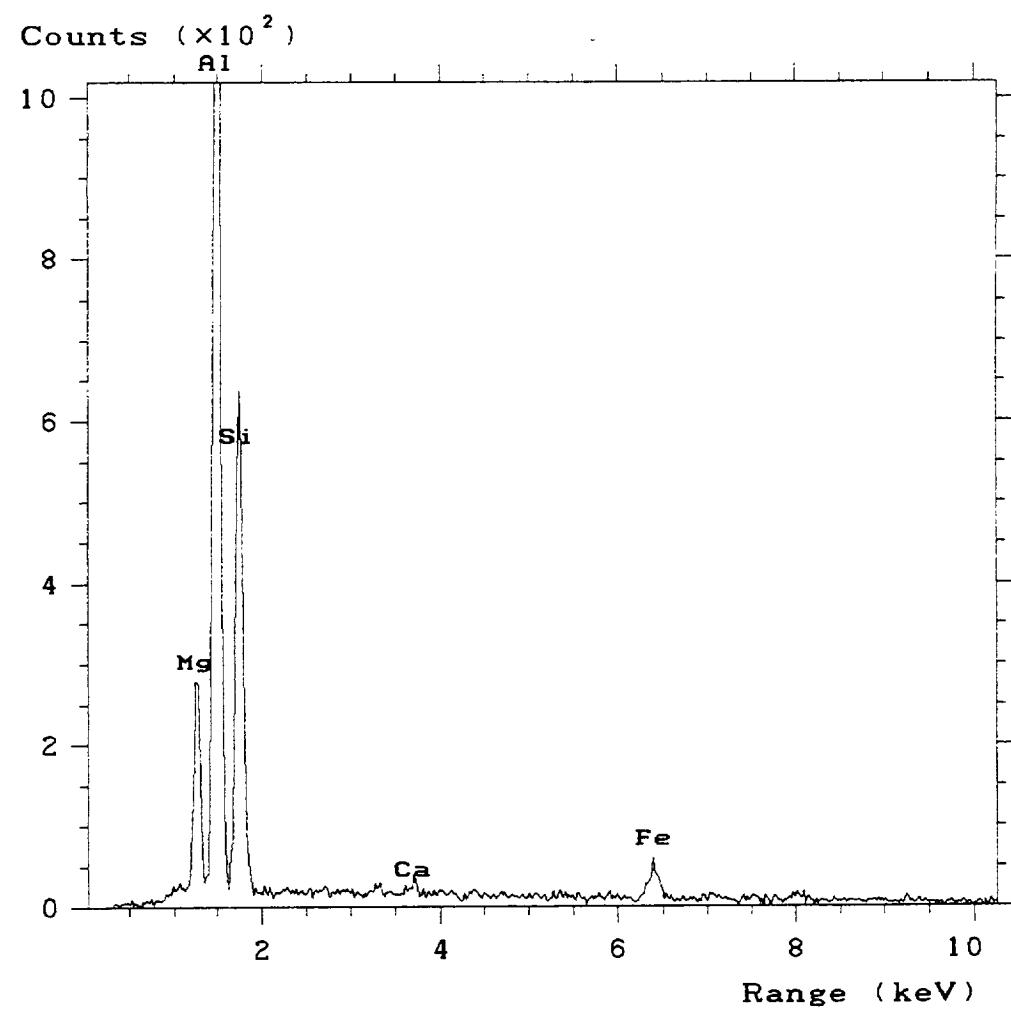


B09-C05

021

MM

A-162



B09-C05

022

mm

A-163

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

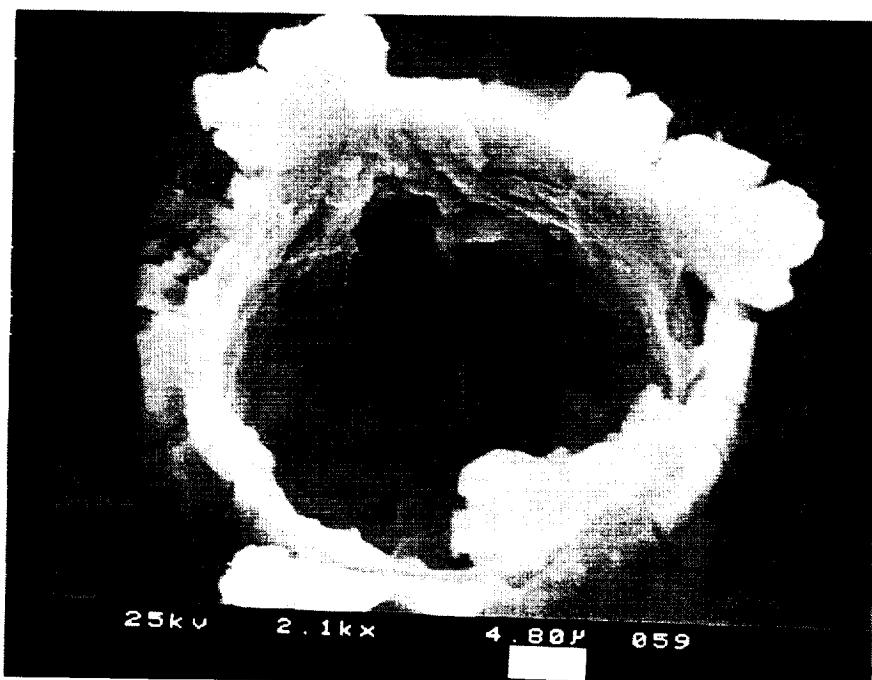
6

8

10

Range (keV)

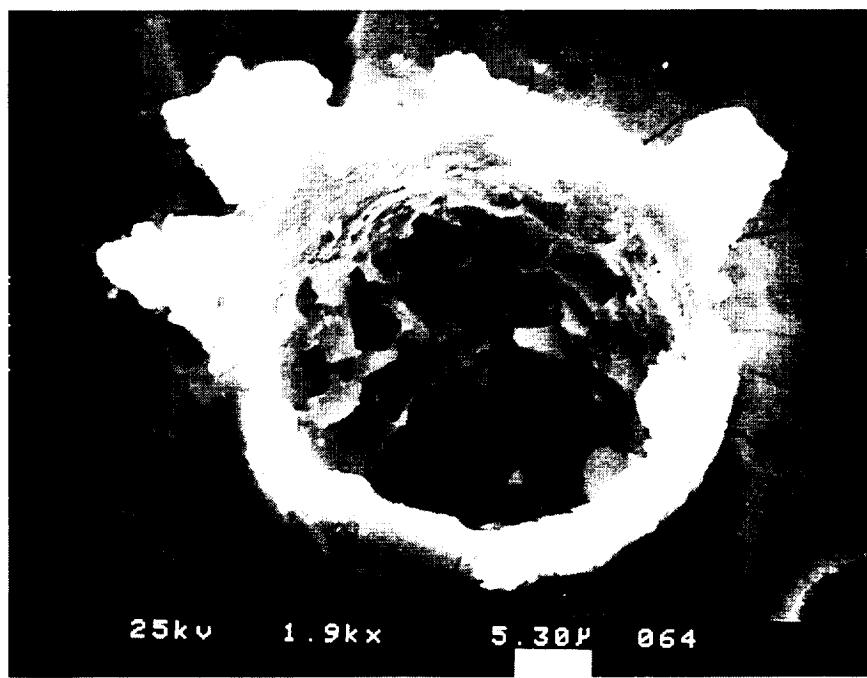
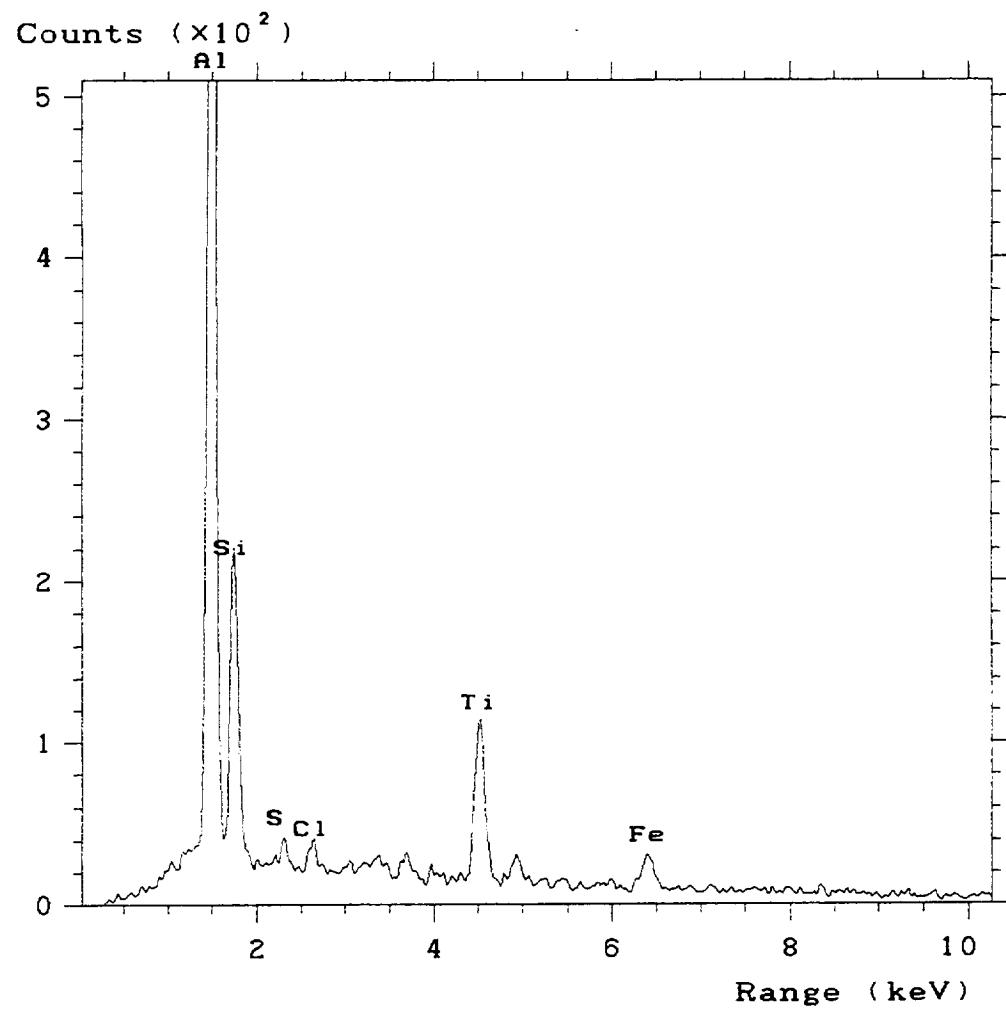
B09-C05, 023



B09-C05

023

A-164



25kv 1.9k \times 5.30 μ 064

B09 C05

024

PAINT

A-165

Counts ($\times 10^2$)

2

1

0

2

4

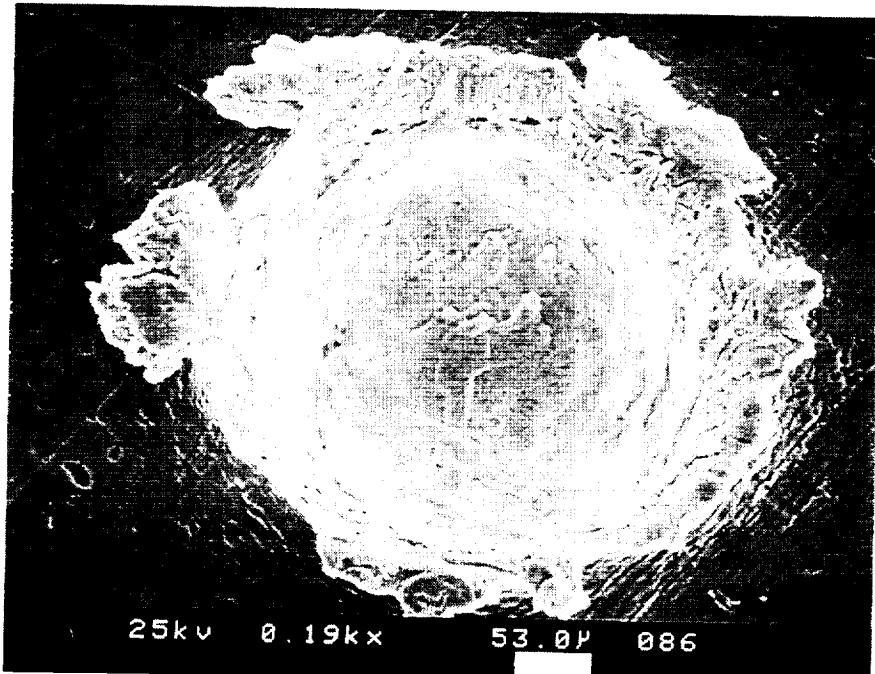
6

8

10

Range (keV)

B09-C05, 025



B09-C05

025

A-166

Counts ($\times 10^2$)

2

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

1

0

2

4

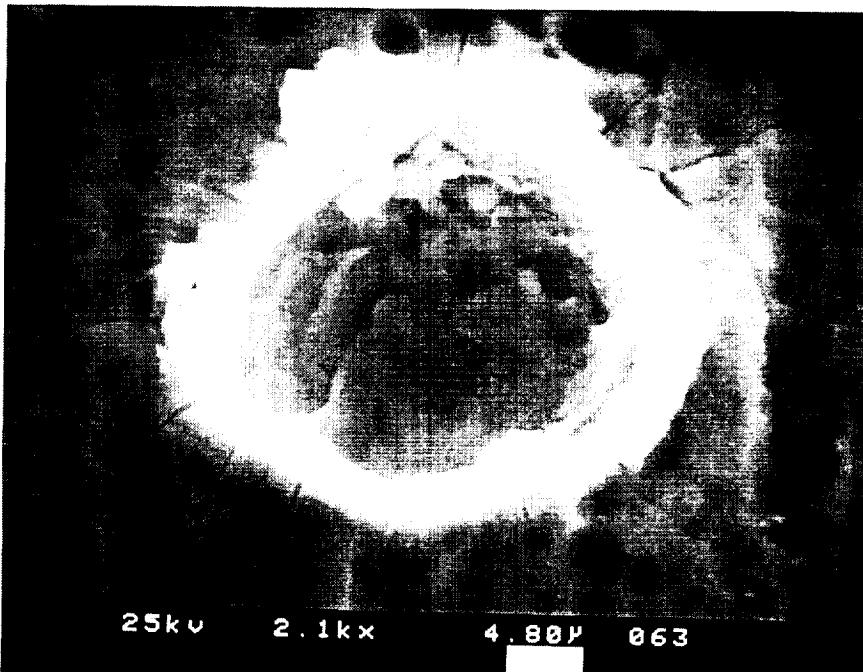
6

8

10

Range (keV)

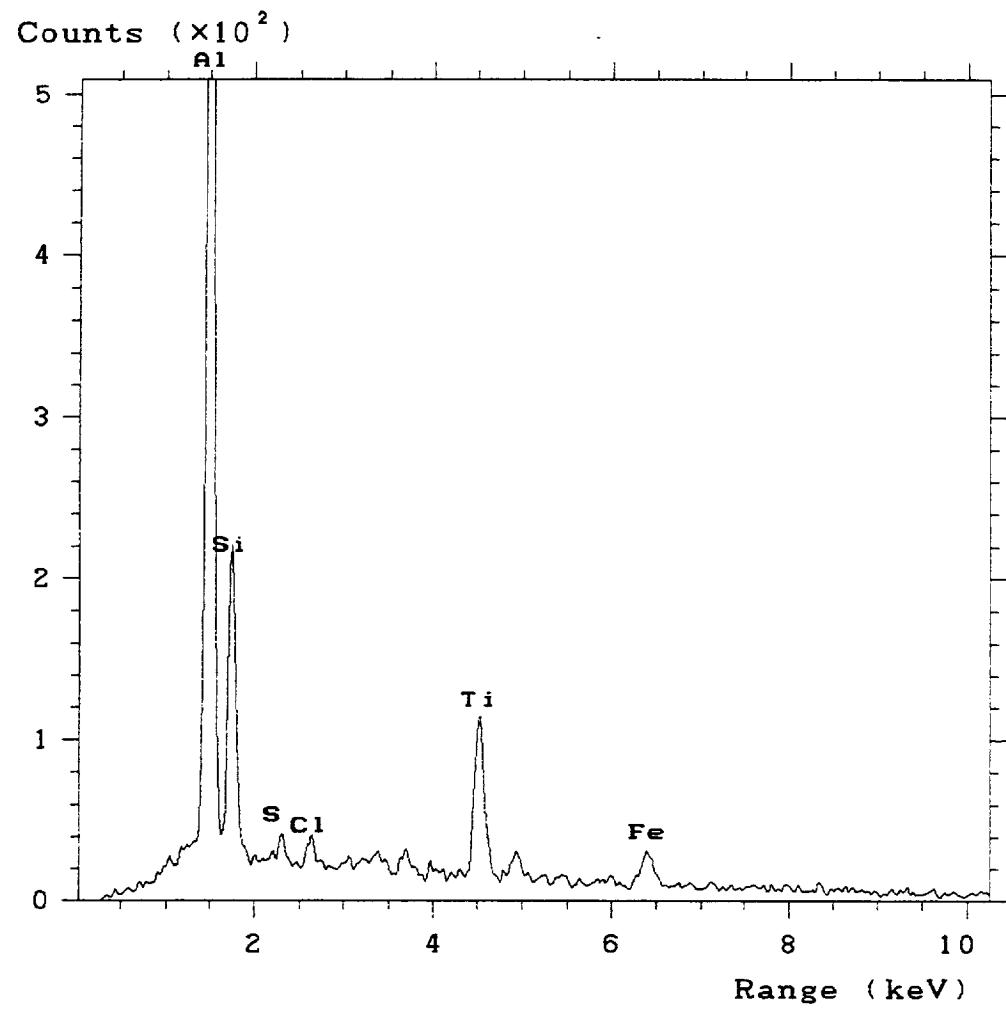
B09-C05, 026



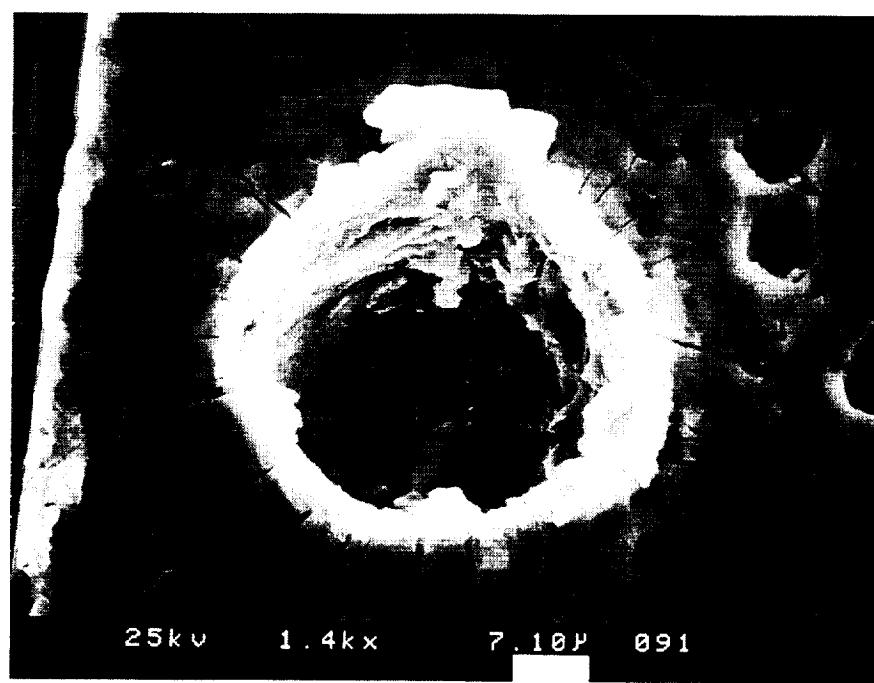
B09 - C05

026

A-167



B09-C05, 027



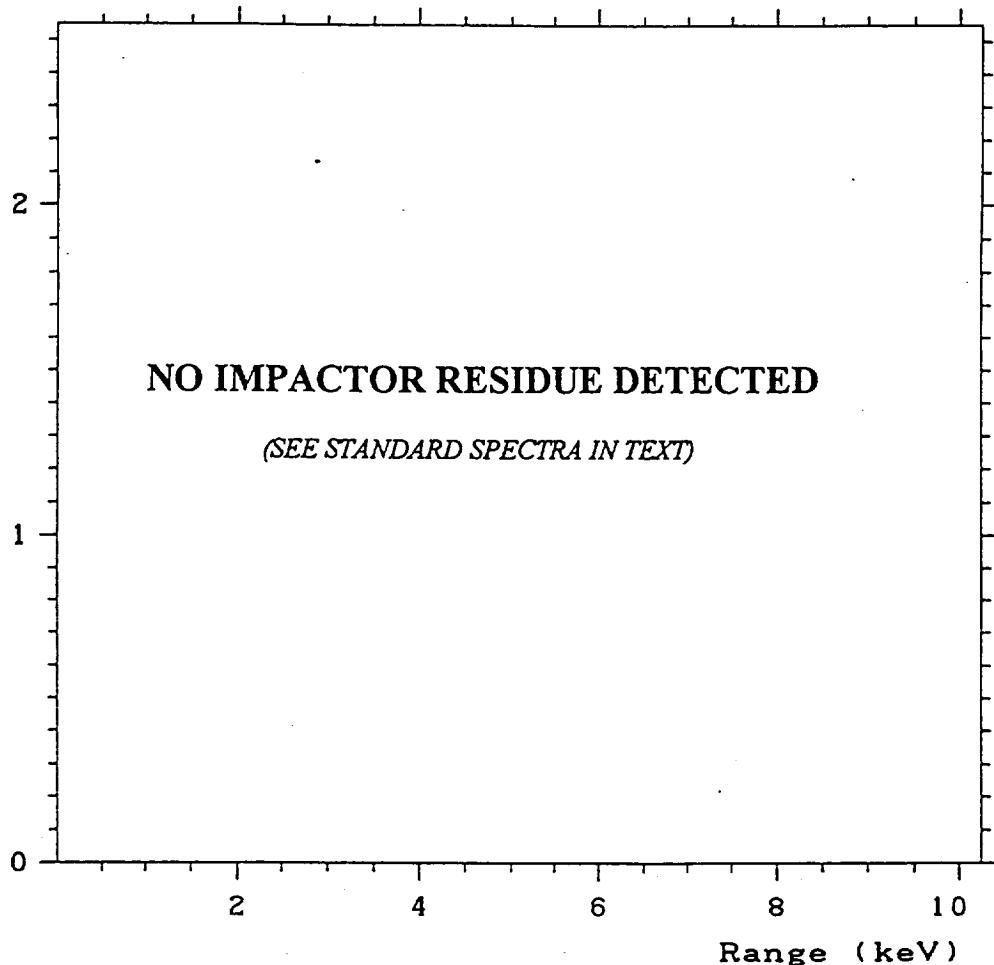
B09-C05

027

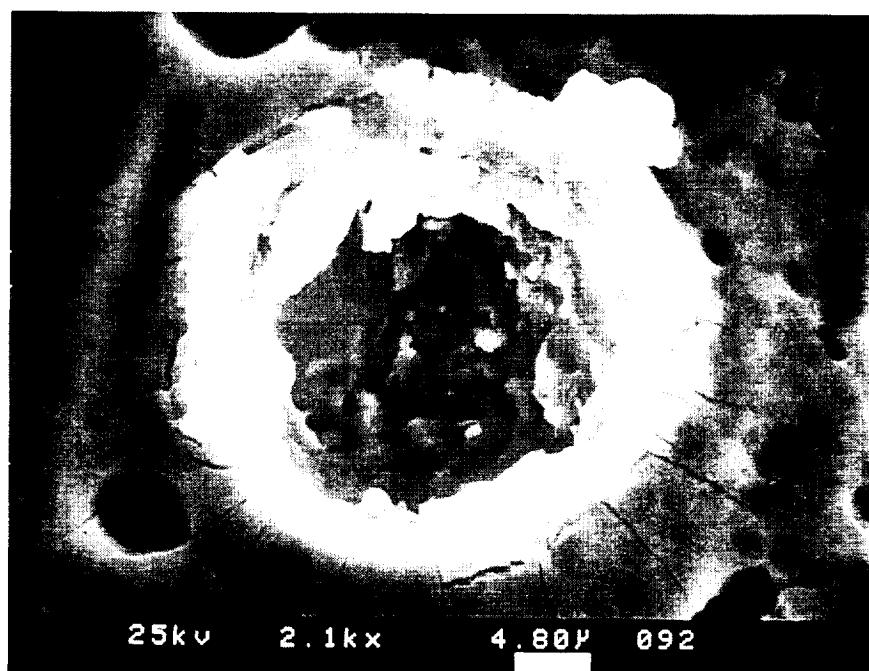
PAINT

A-168

Counts ($\times 10^2$)



B09-C05, 028



B09-C05

028

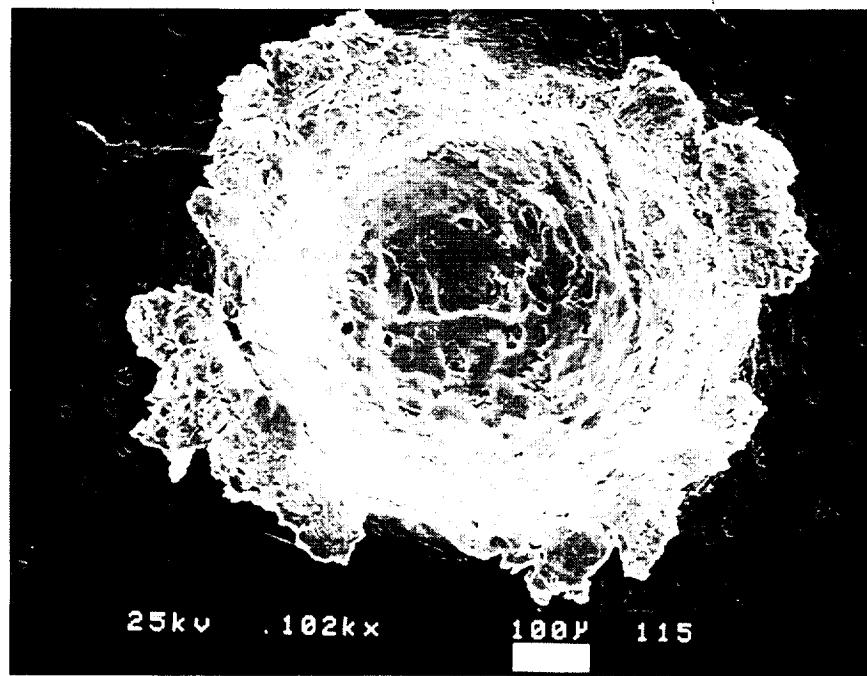
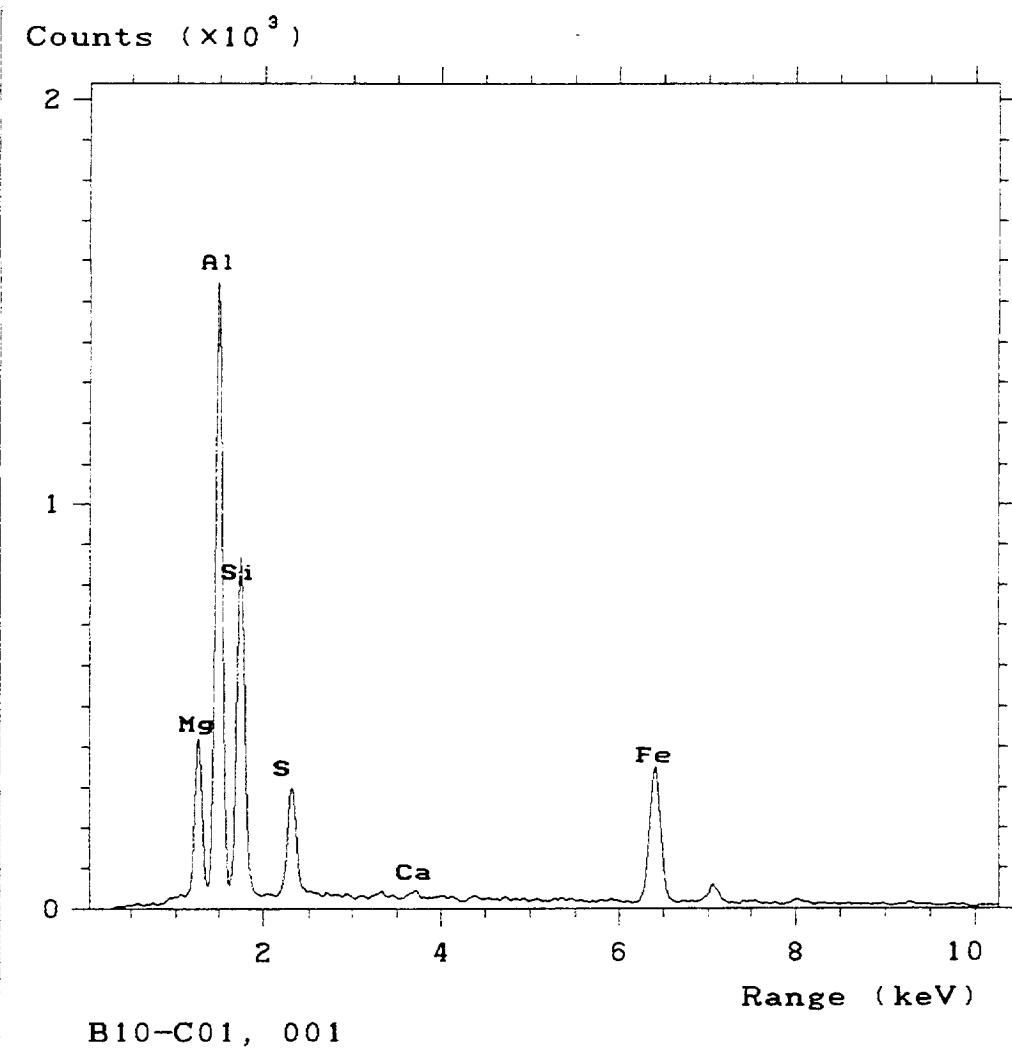
PRINT

A-169

CLAMP NO.	IMPACT NO.	XCoor (mm)	YCoor (mm)	DIAMETER (μm)	COMMENTS (origin)
B10-C01	001	4	46	700	MICROMETEORITIC
	002	4	2	10	PAINT
	003	77	1	130	UNKNOWN
	004	91	3	40	UNKNOWN
	005	70	10	50	UNKNOWN
	006	52	17	12	UNKNOWN
	007	86	12	80	UNKNOWN
	008	75	17	110	UNKNOWN
	009	39	20	200	MICROMETEORITIC
	010	39	19	30	MICROMETEORITIC
	011	112	23	30	NOT AN IMPACT
	012	123	25	60	MICROMETEORITIC
	013	119	32	50	UNKNOWN
	014	34	34	70	MICROMETEORITIC
	015	20	39	40	ELECTRICAL
	016	71	40	110	MICROMETEORITIC
	017	73	39	50	MICROMETEORITIC
	018	91	36	230	UNKNOWN
	019	123	36	150	UNKNOWN
	020	111	46	50	STAINLESS STEEL
	021	114	46	30	NOT AN IMPACT
	022	1	43	130	UNKNOWN

101 - 918





B10 - C01

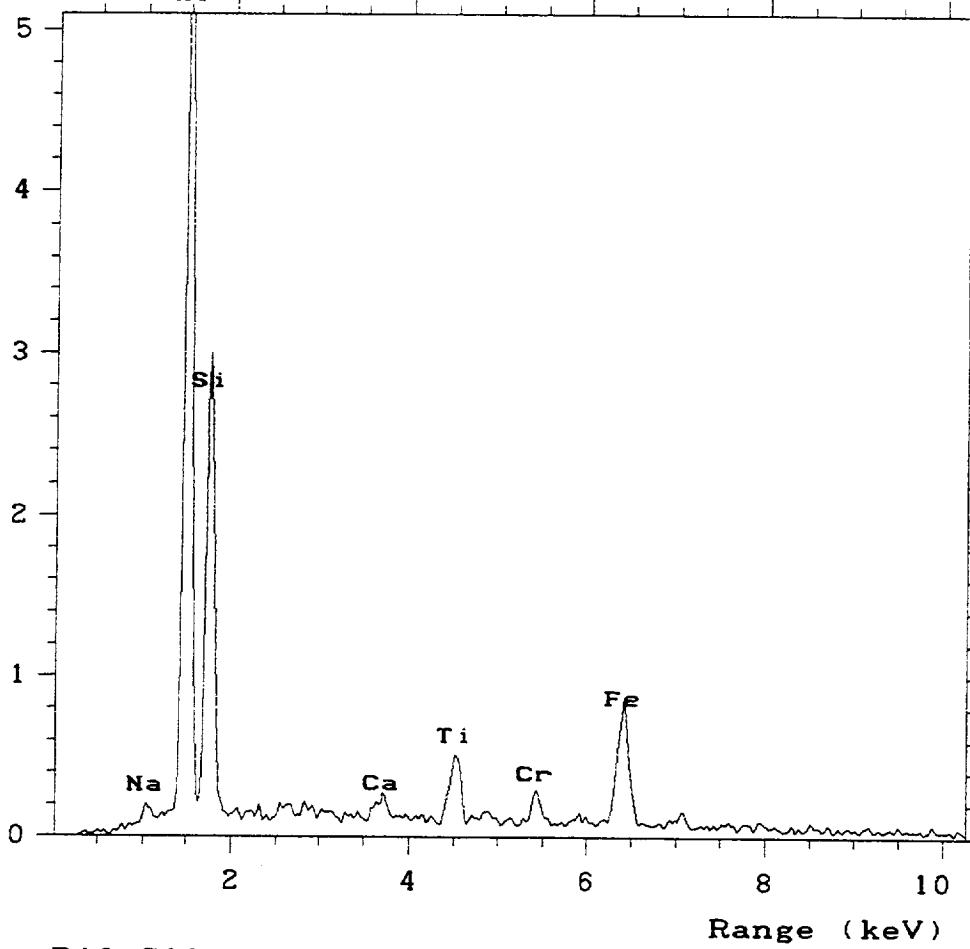
CGI

mm

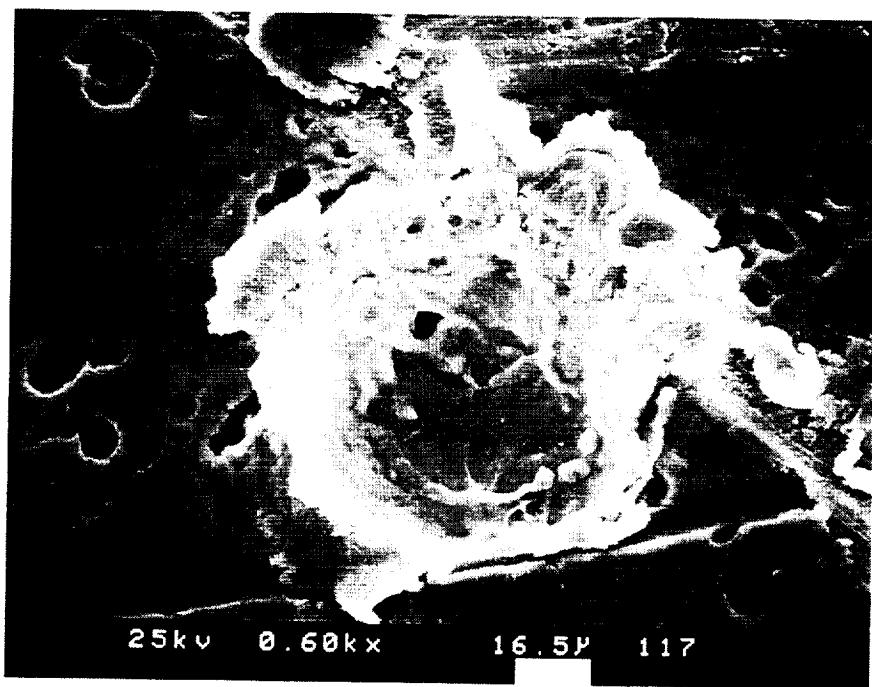
A-171

Counts ($\times 10^2$)

Al



B10-C01, 002



B10-C01

002

PAINT

A-172

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

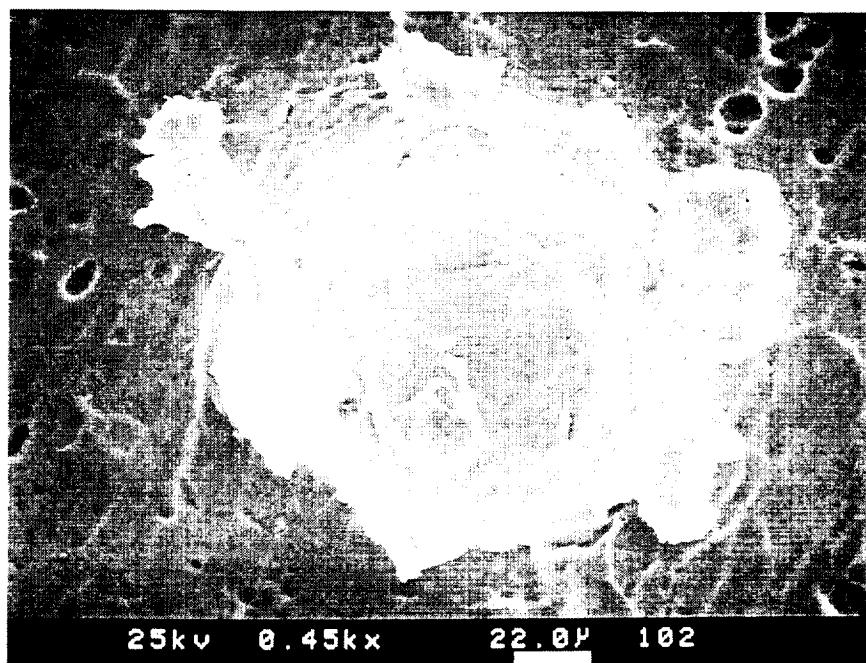
6

8

10

Range (keV)

B10-C01, 003



25kv 0.45k μ 22.0 μ 102

B10 - C01

CO3

A-173

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

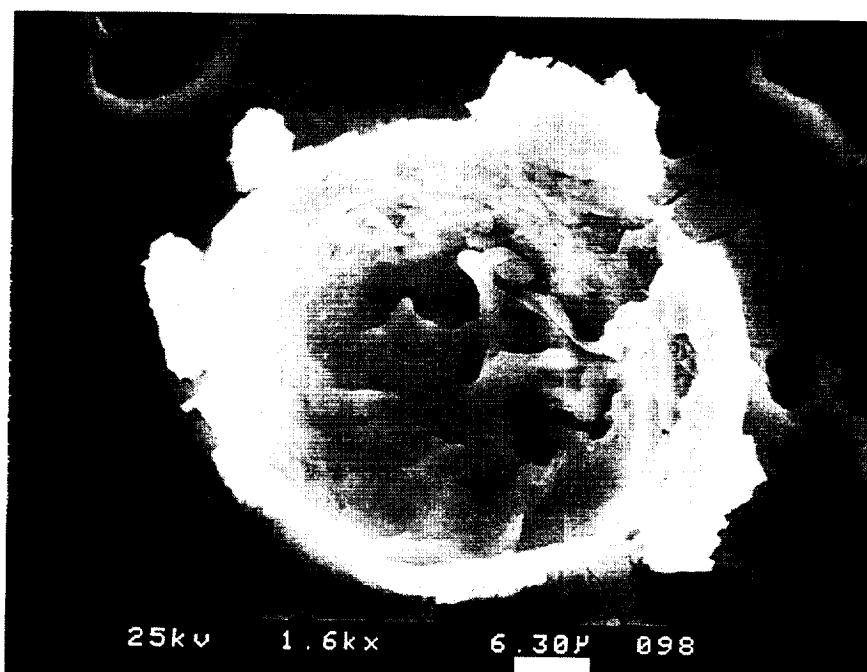
6

8

10

Range (keV)

B10-C01, 004



25kv

1.6kx

6.30μ 098

B10-C01

023 022 004

A-174

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

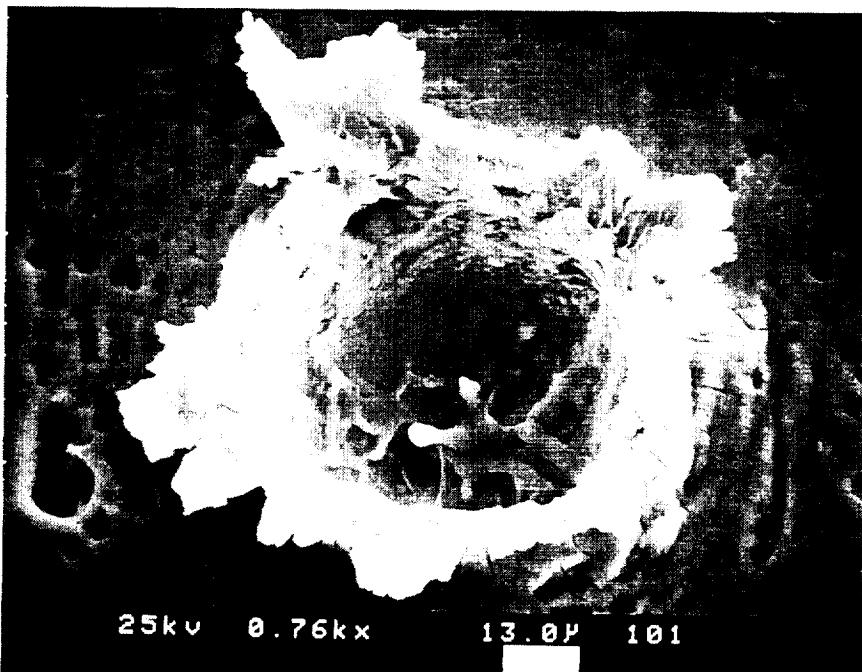
6

8

10

Range (keV)

B10-C01, 005

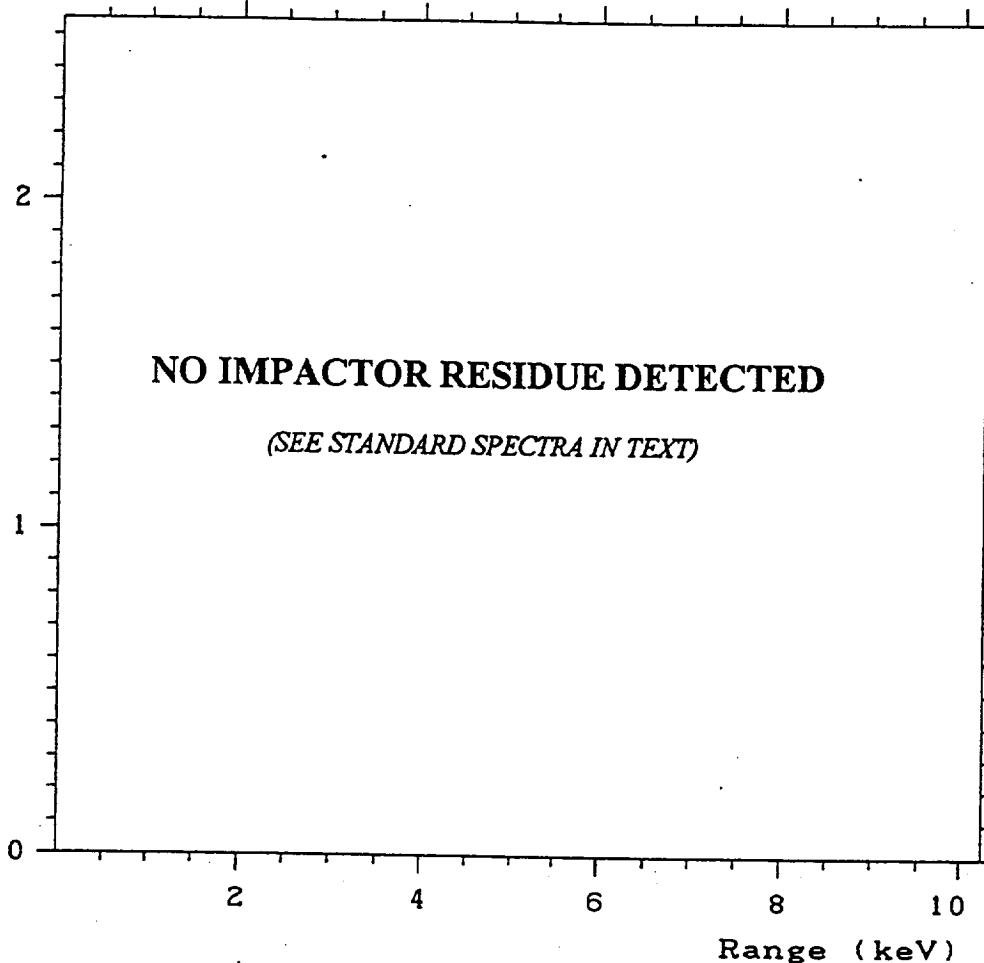


B10 - C01

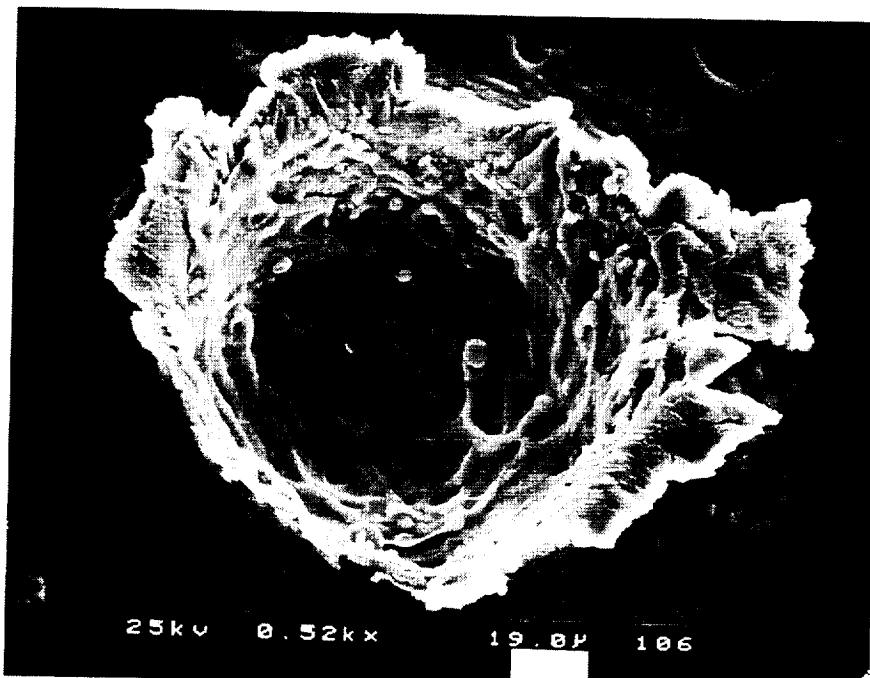
005

A-175

Counts ($\times 10^2$)



B10-C01, 006



B10 - C01

006
A-176

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

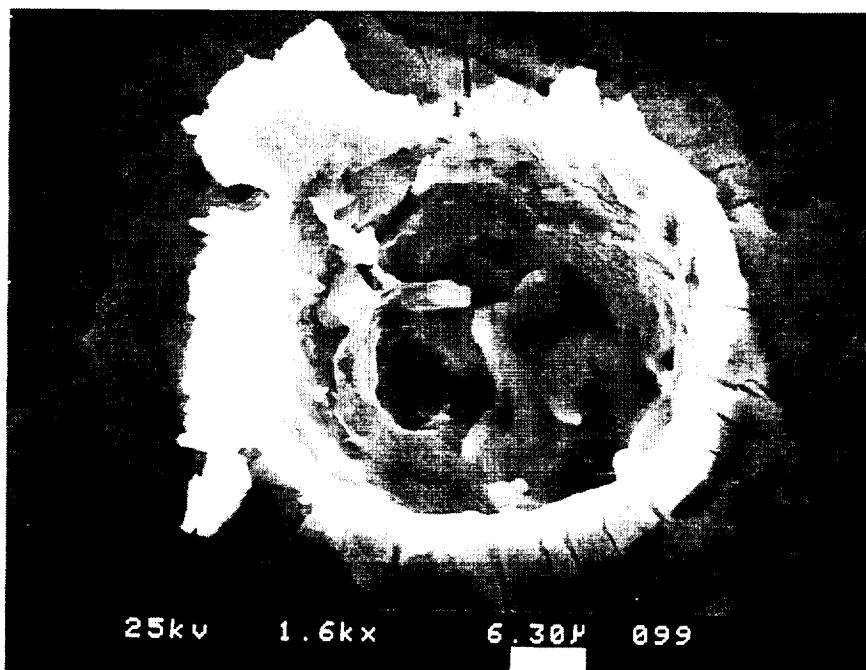
6

8

10

Range (keV)

B10-C01, 007



B10-C01

007

A-177

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

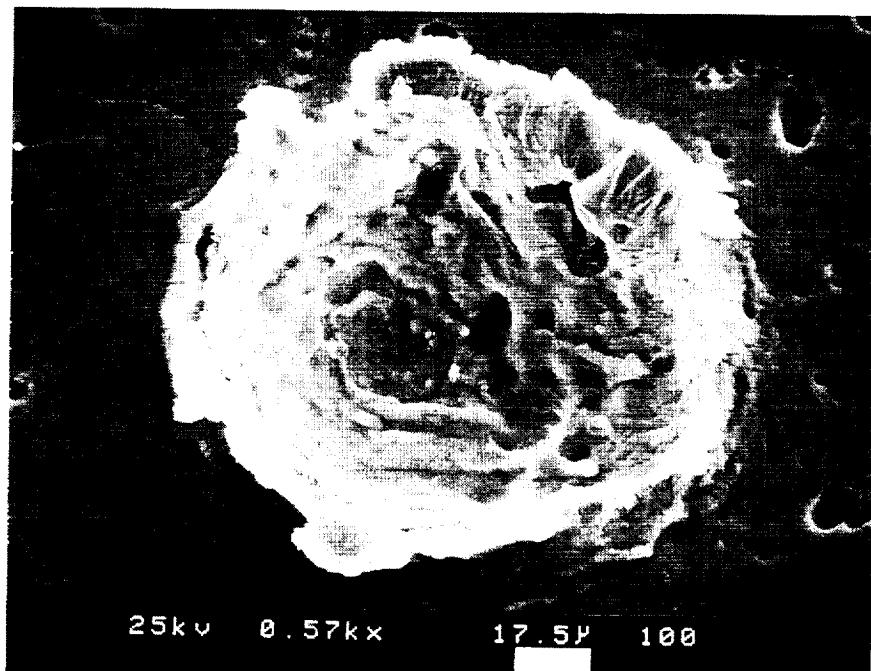
6

8

10

Range (keV)

B10-C01, 008

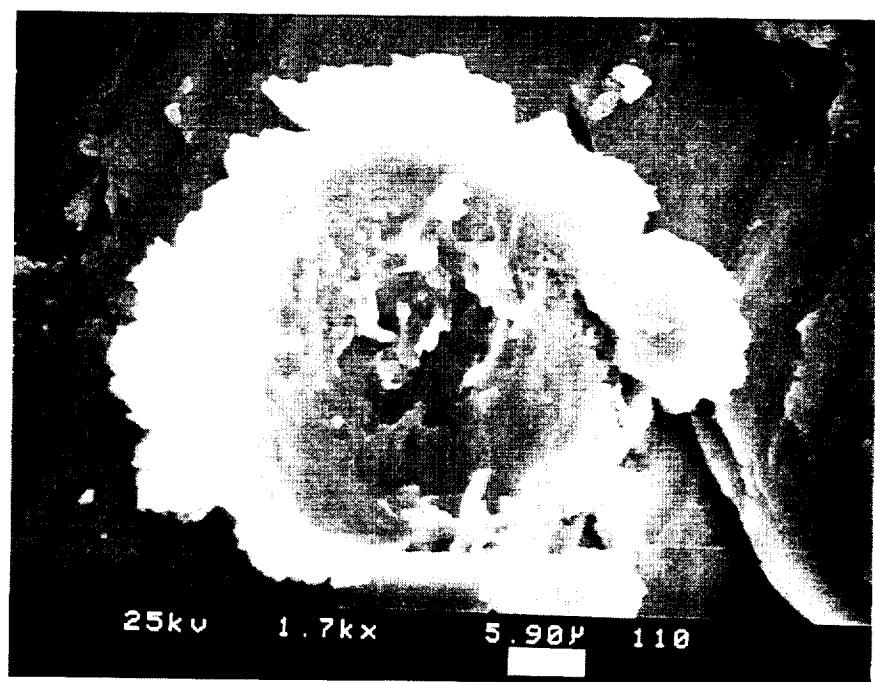
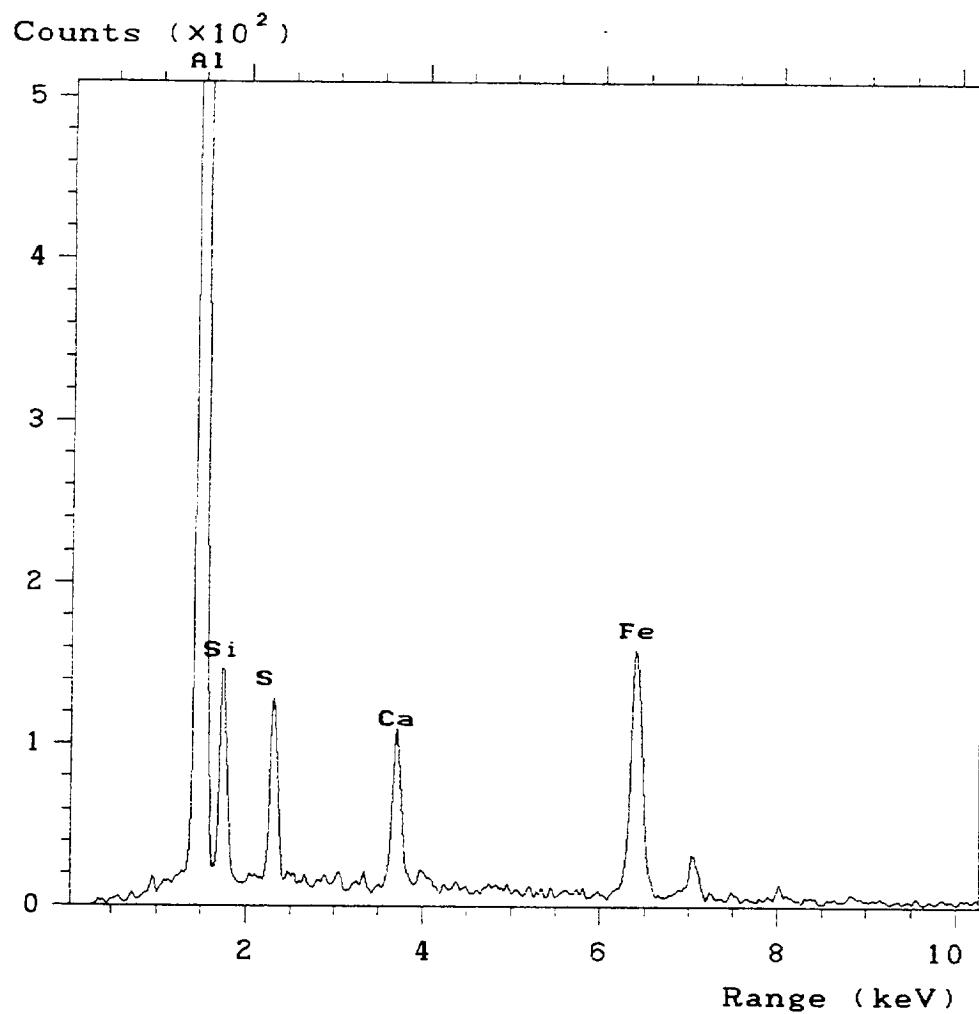


B10-C01

008

A-178

1-3

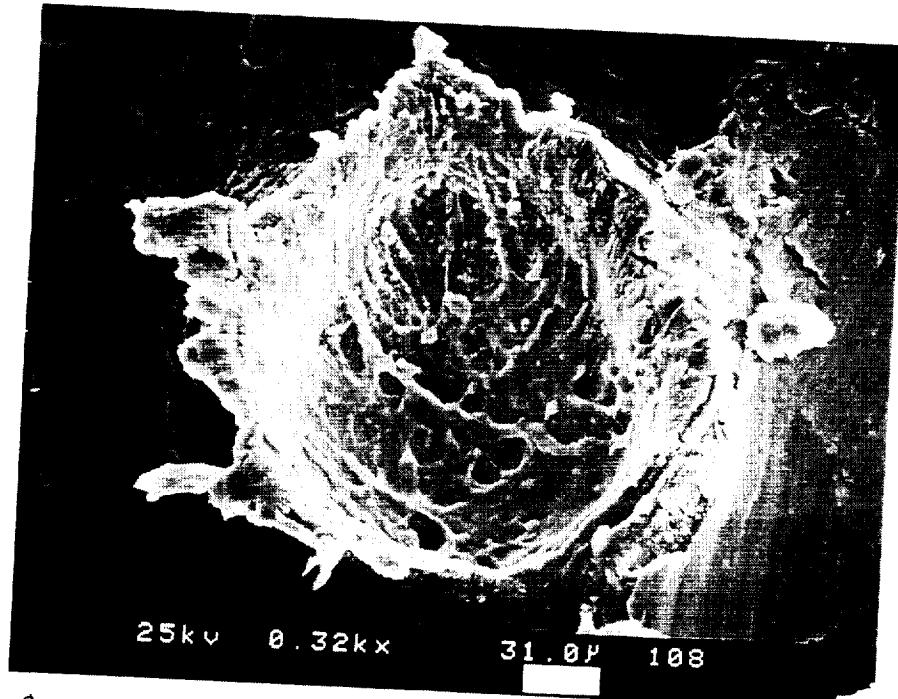
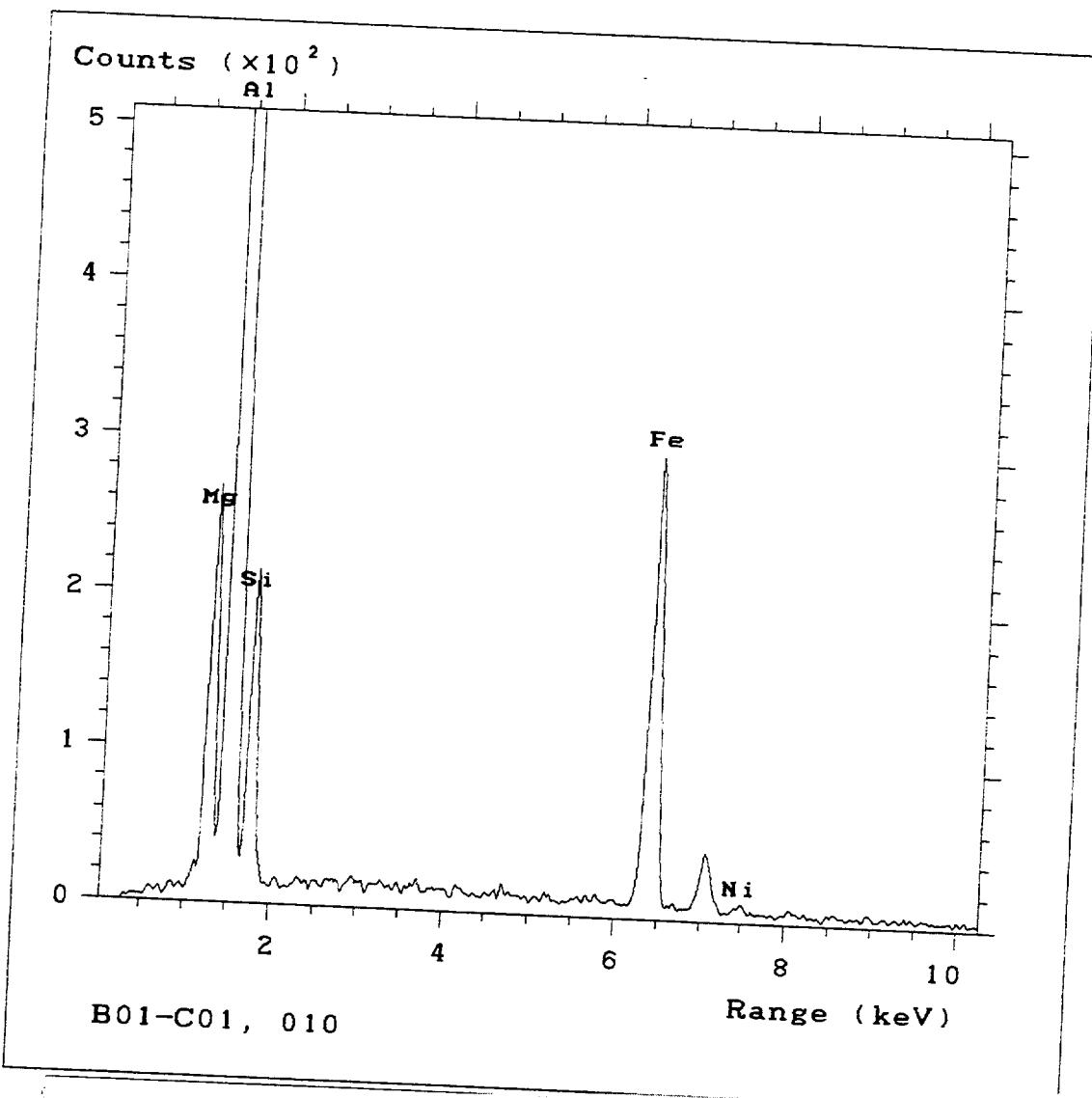


B10-C01

009

mm

A-179

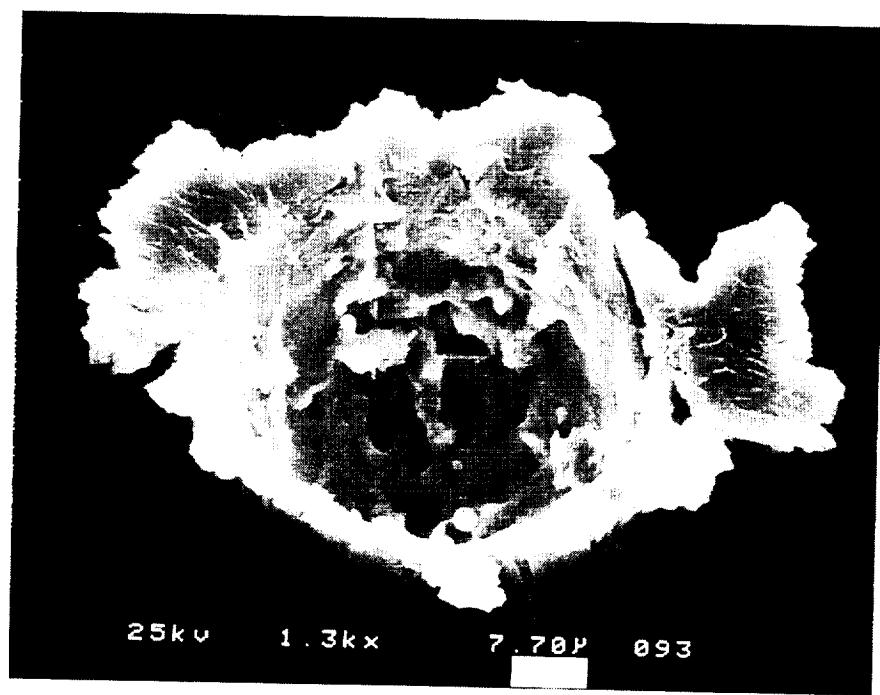
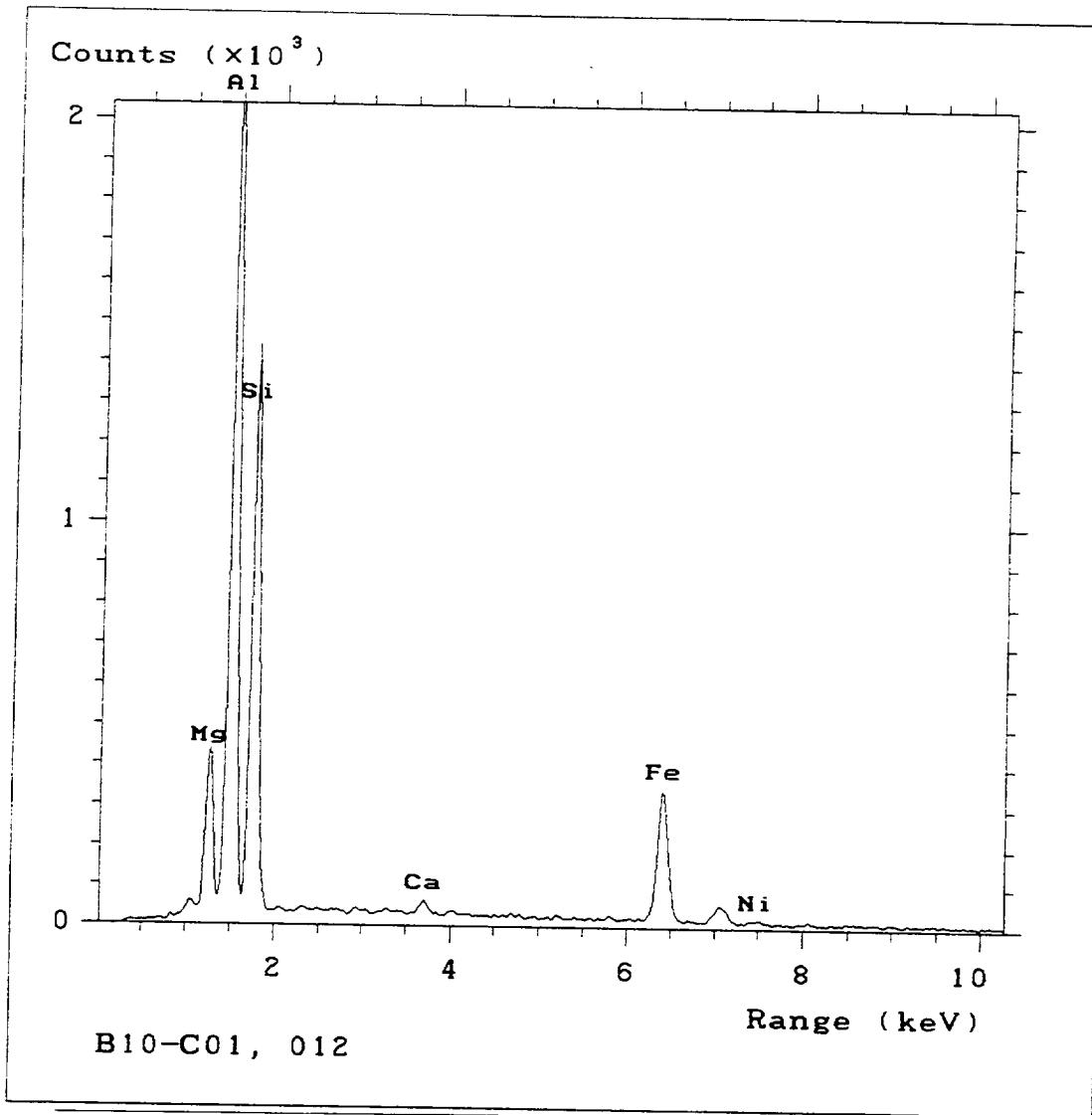


B01-C01-

010

mm

A-180



B10-C01

012

mm

A-181

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

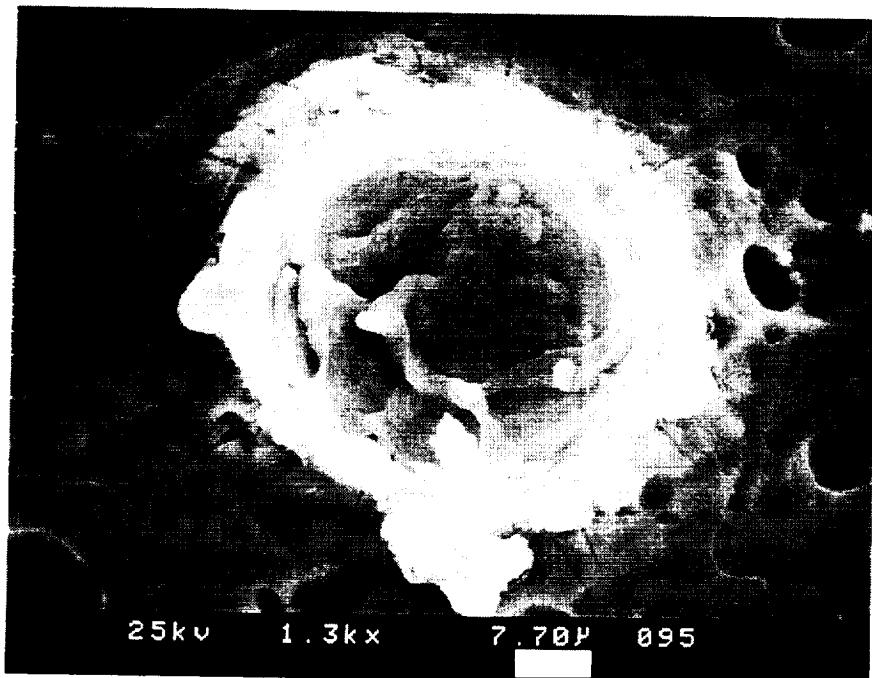
6

8

10

Range (keV)

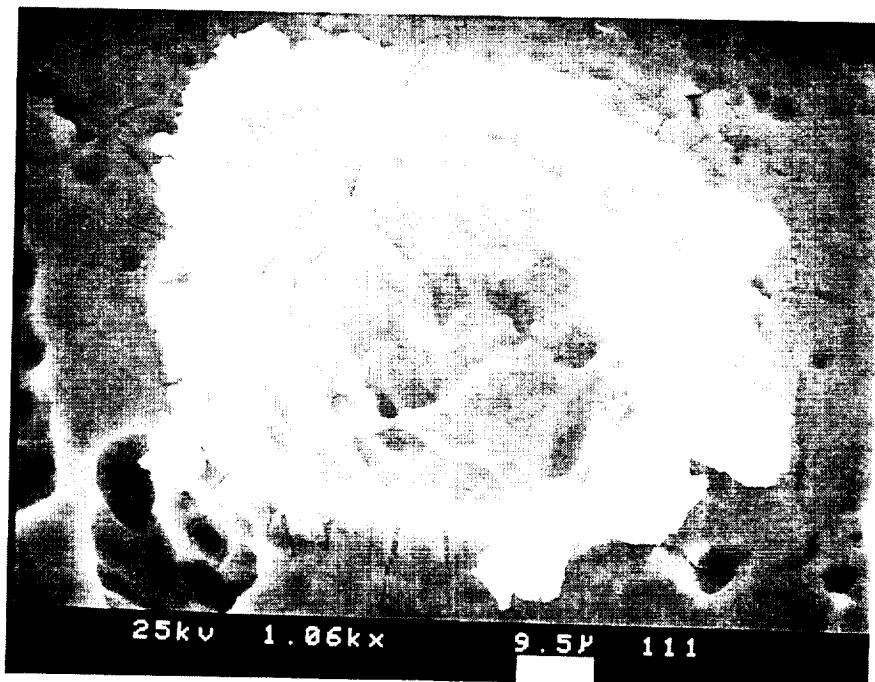
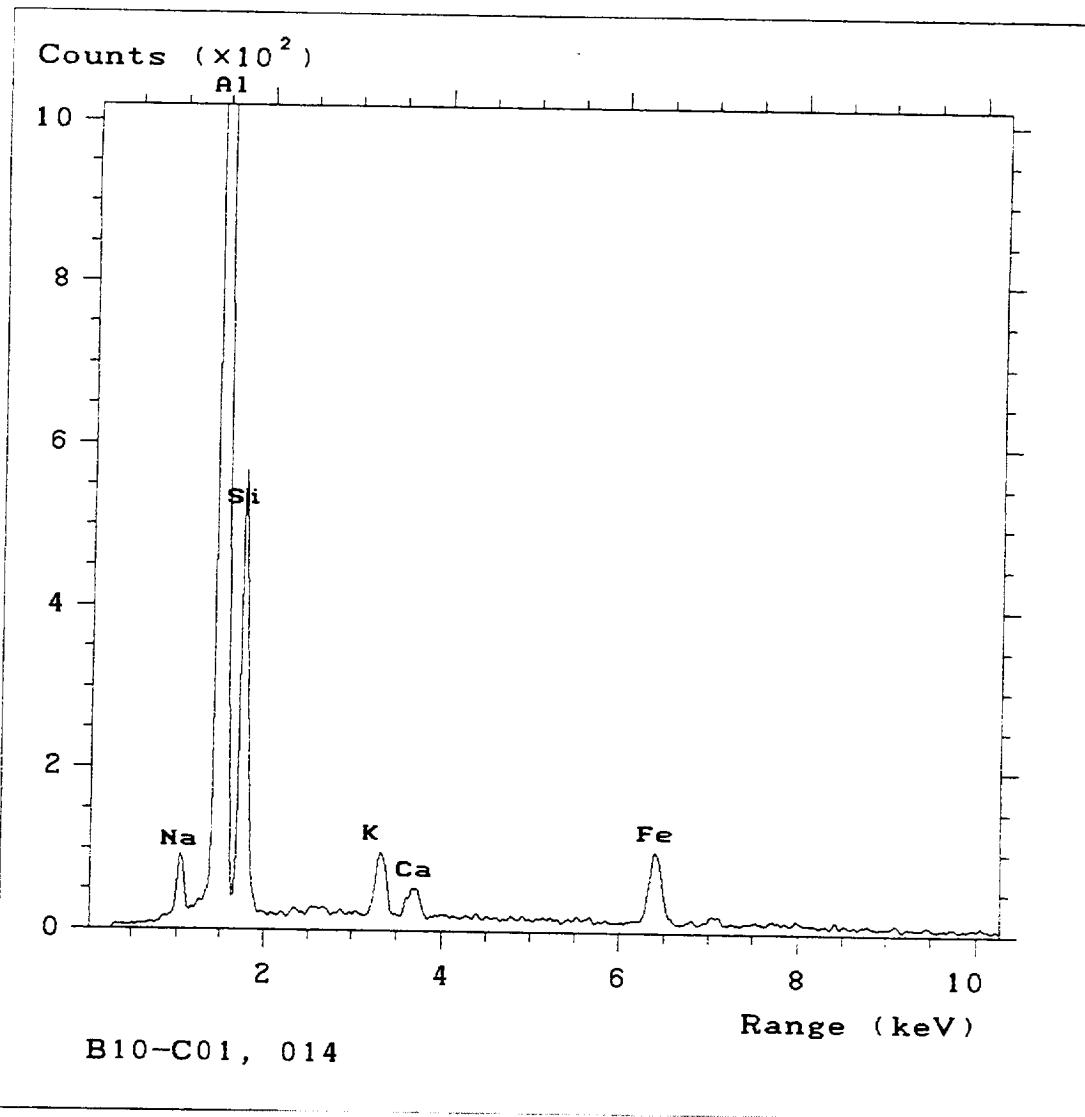
B10-C01, 013



B10-C01

013

A-182

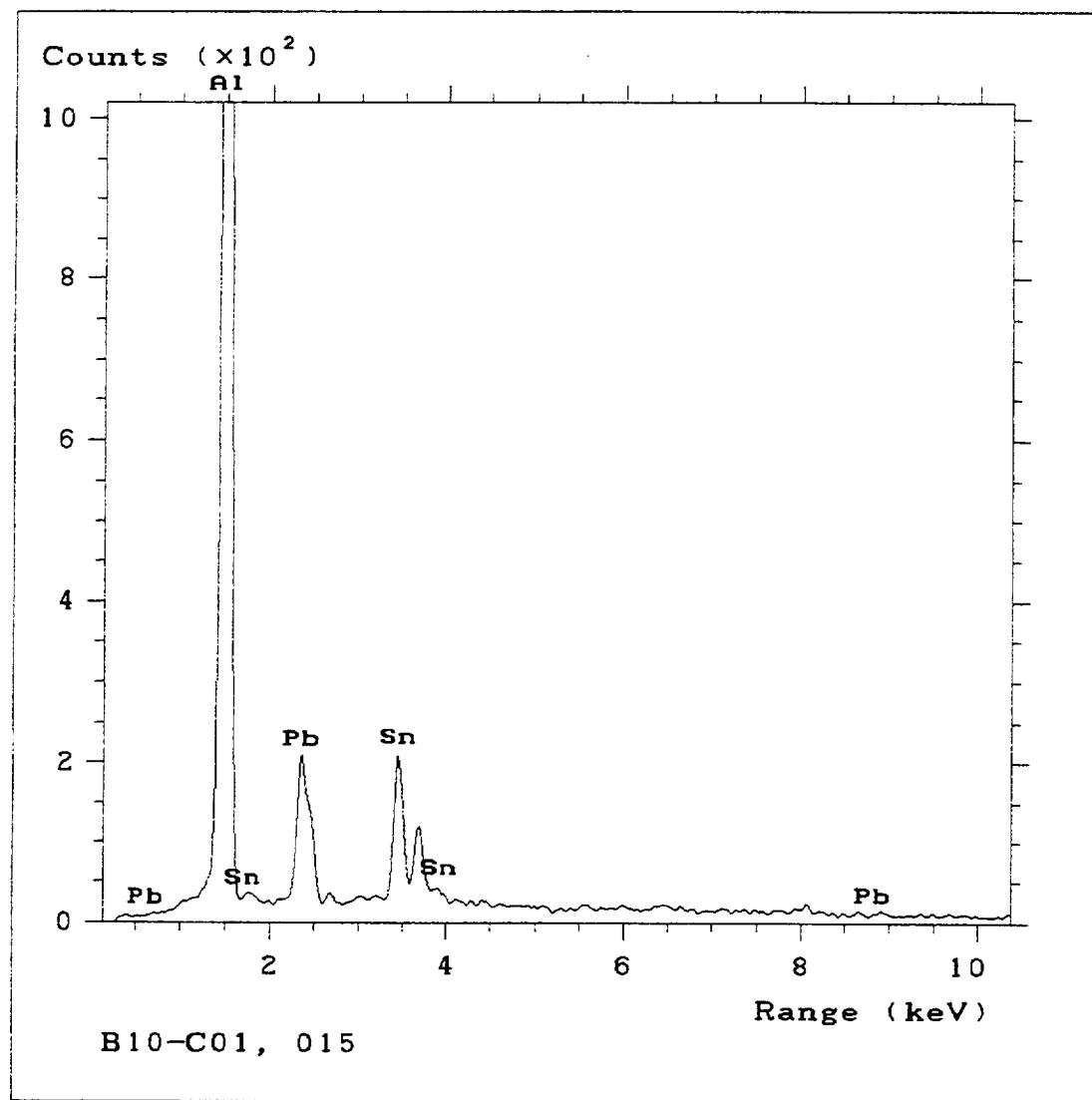


B10-C01

014

muk

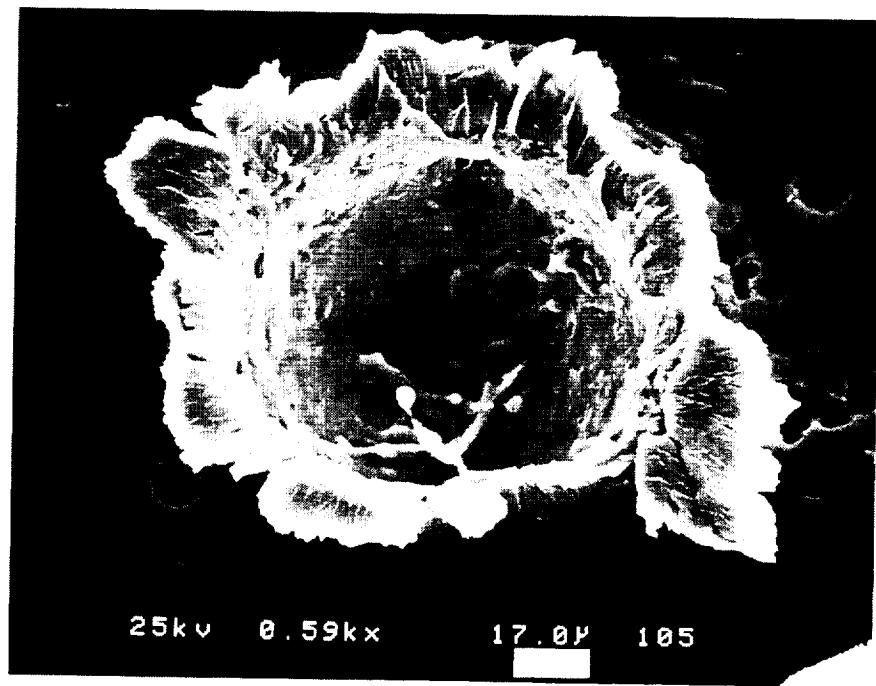
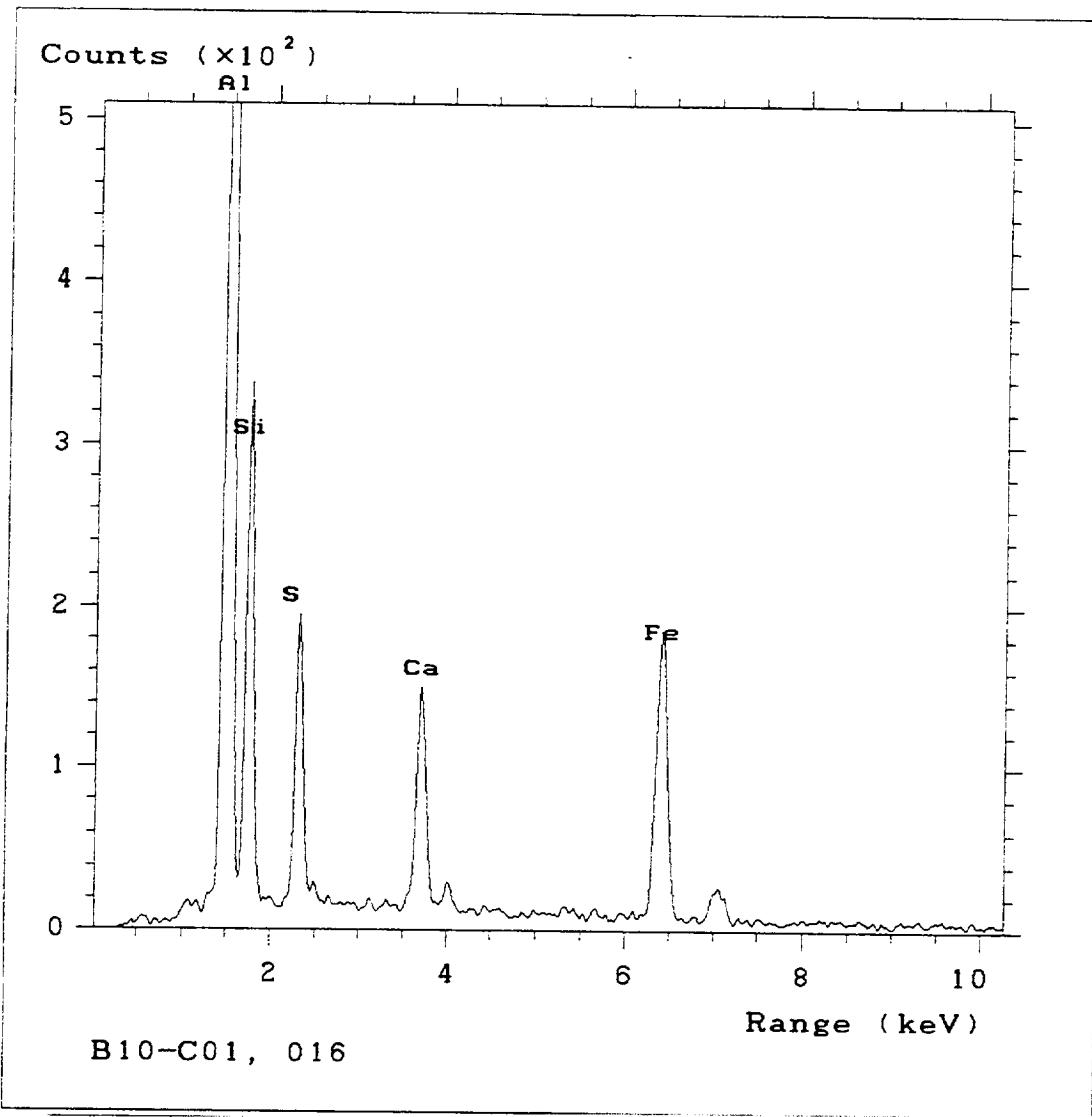
A-183



B10-C01

015

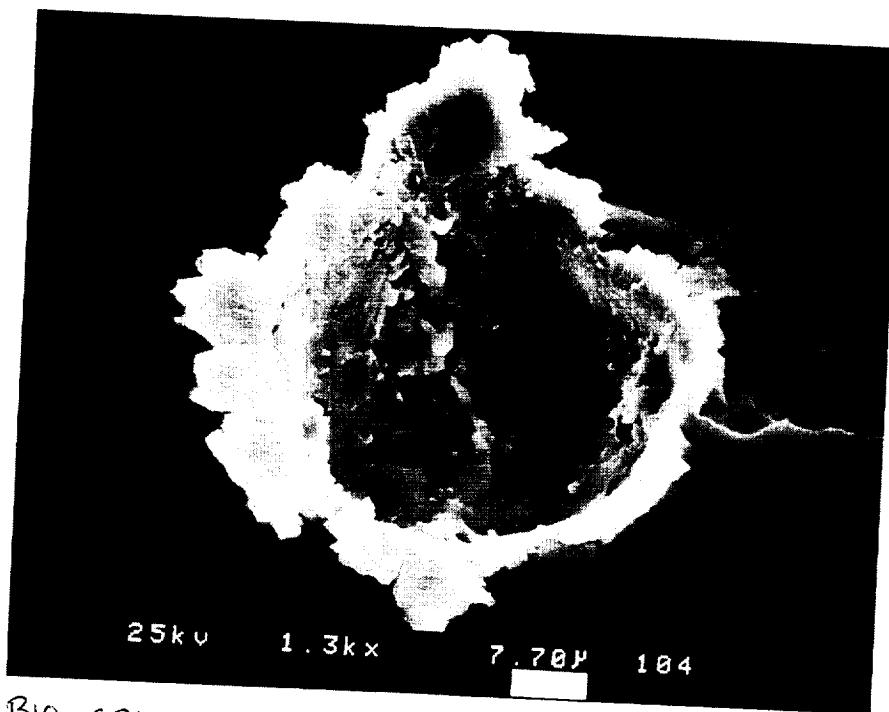
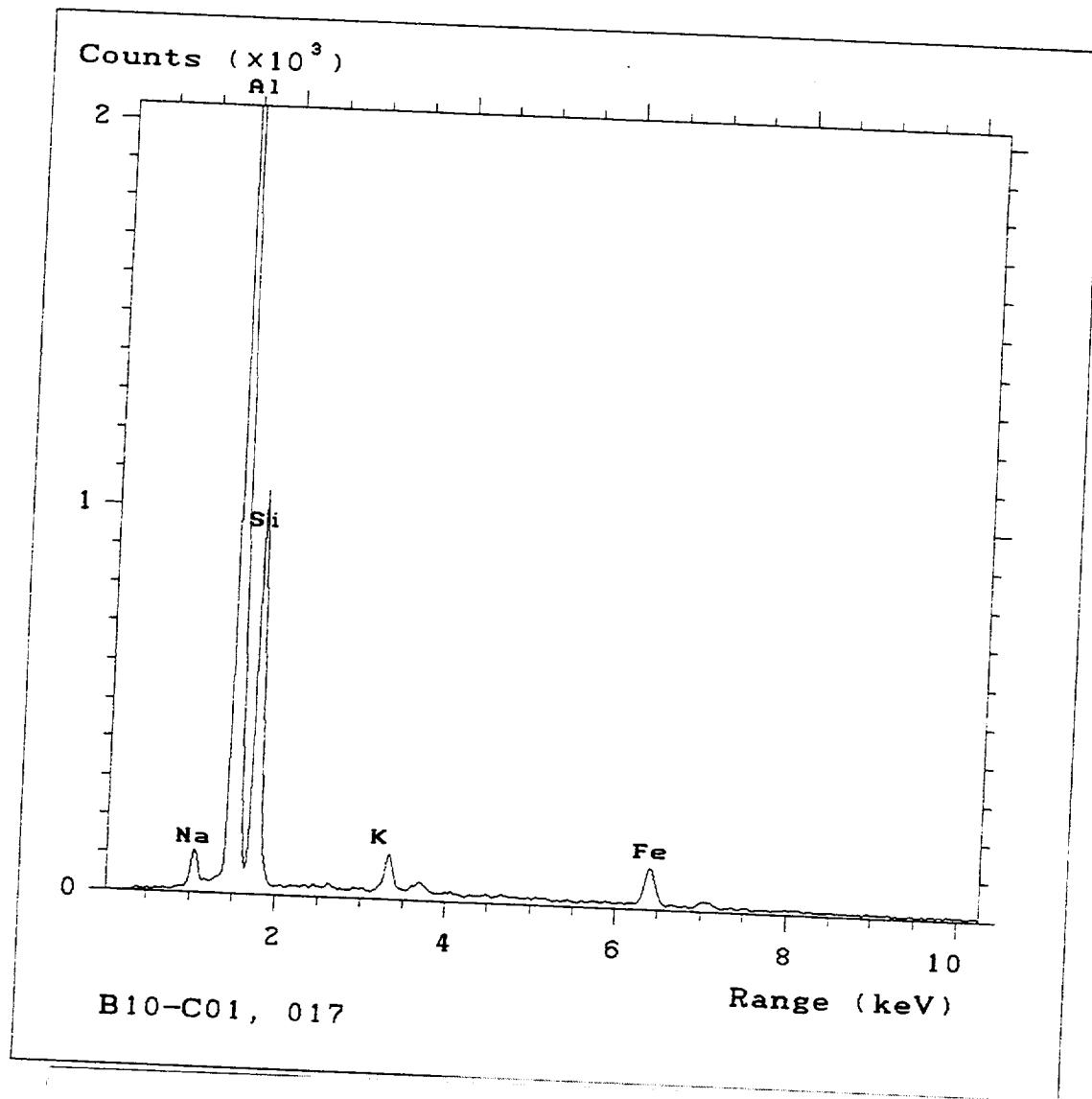
A-184



B10 - C01

016

mm



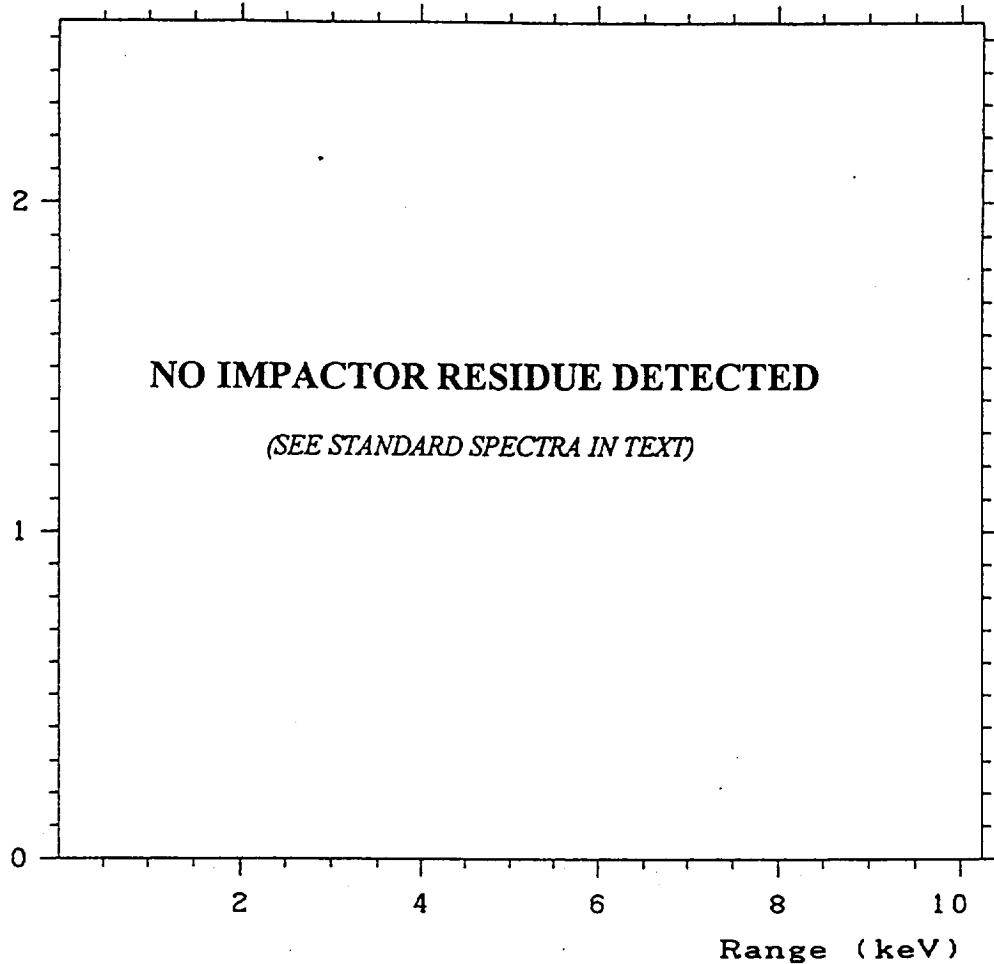
B10-C01

017

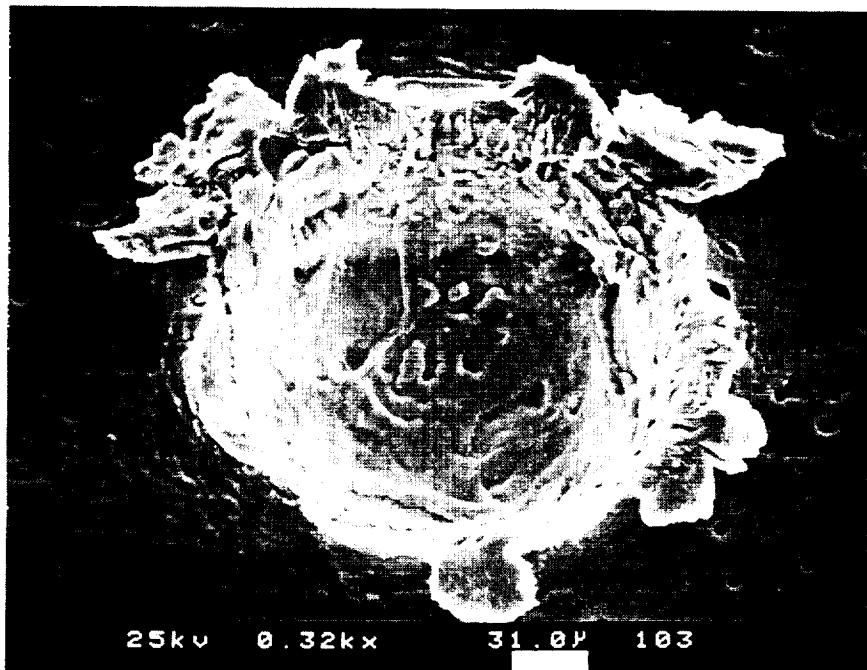
mm

A-186

Counts ($\times 10^2$)



B10-C01, 018



B10-C01

018

A-187

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

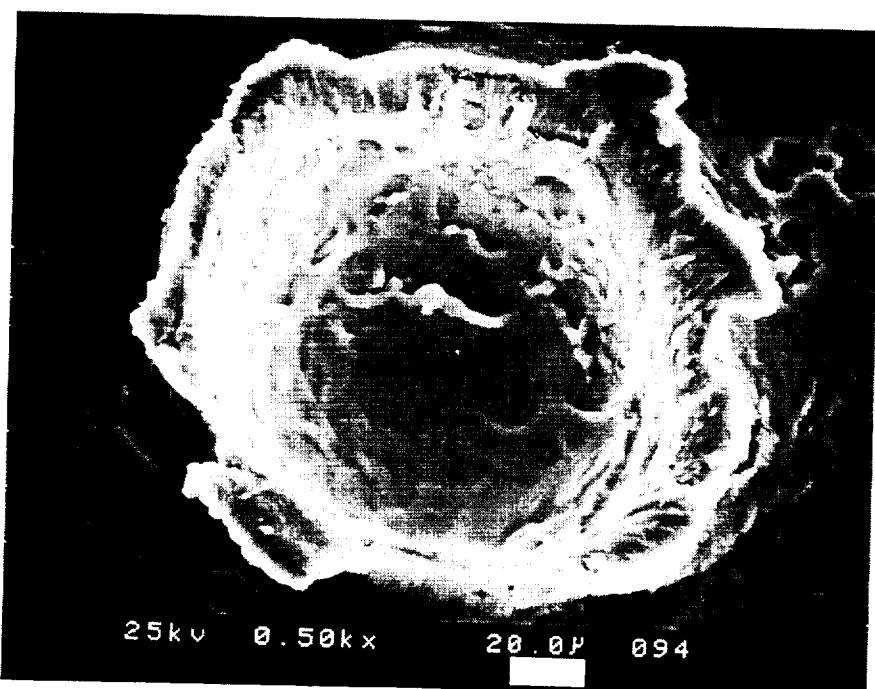
6

8

10

Range (keV)

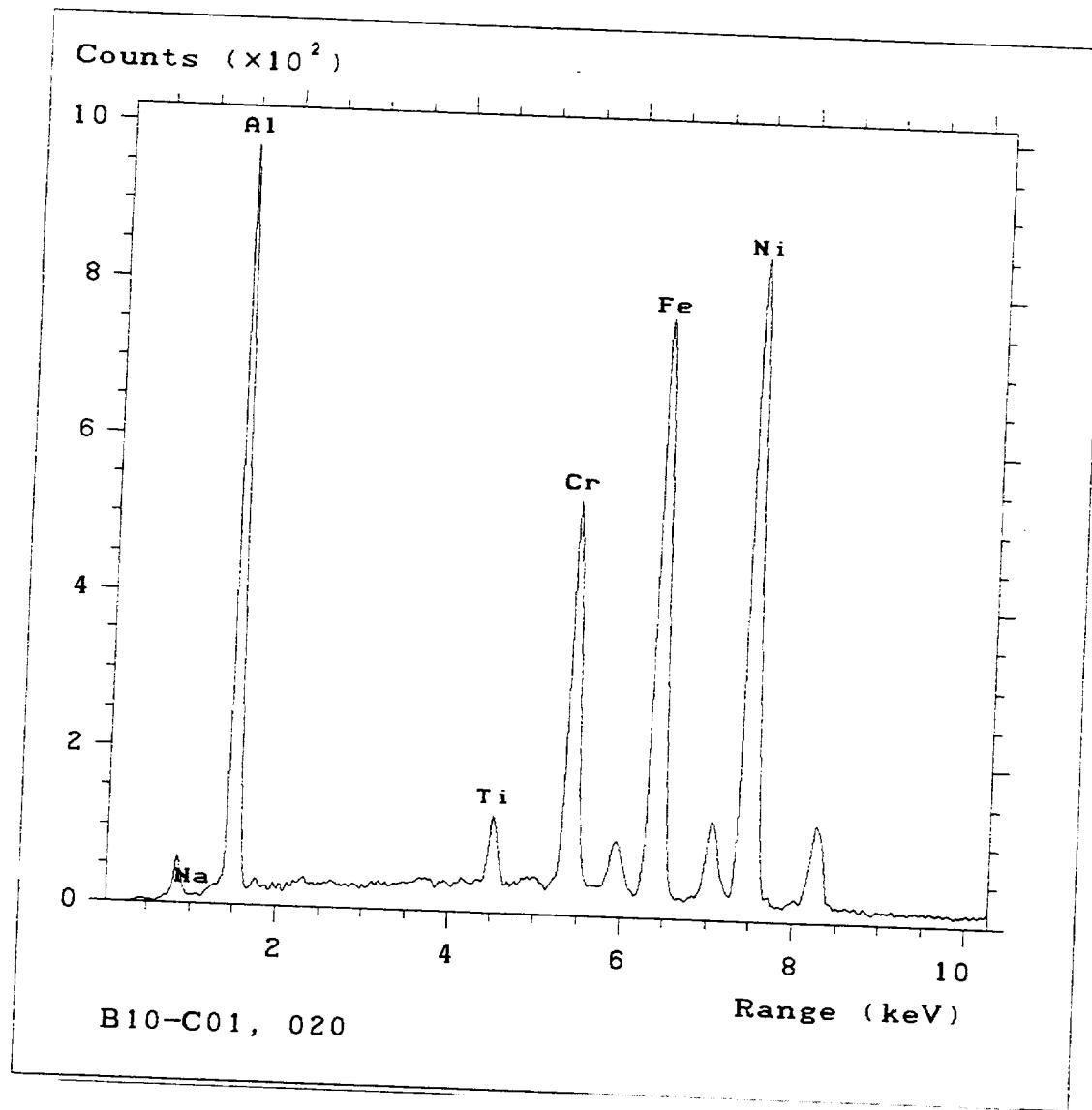
B10-C01, 019



B10 - C01

019

A-188



B10-C01

020

55

A-189

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

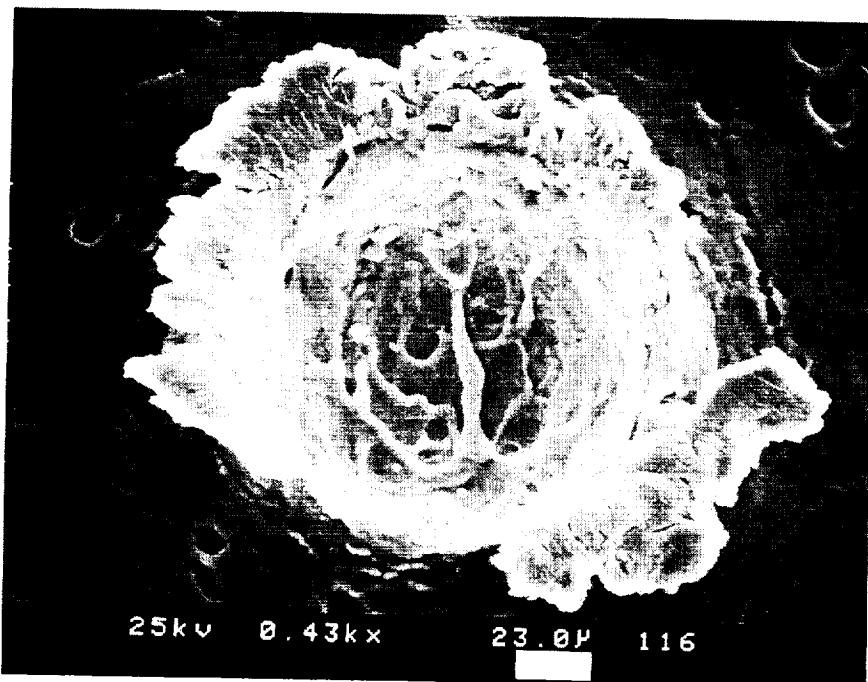
6

8

10

Range (keV)

B10-C01, 022



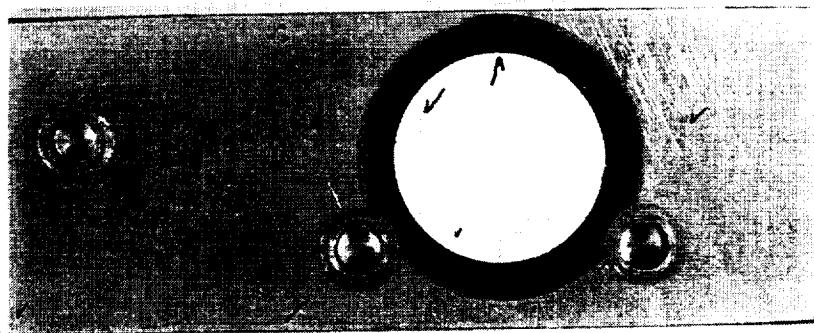
25kV 0.43kx 23.0 μ 116

B10-C01

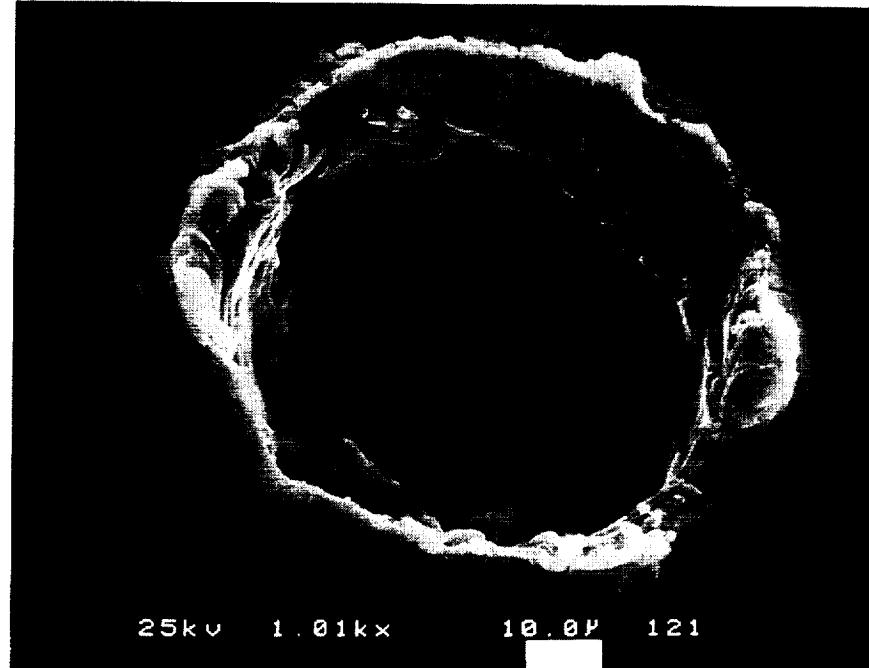
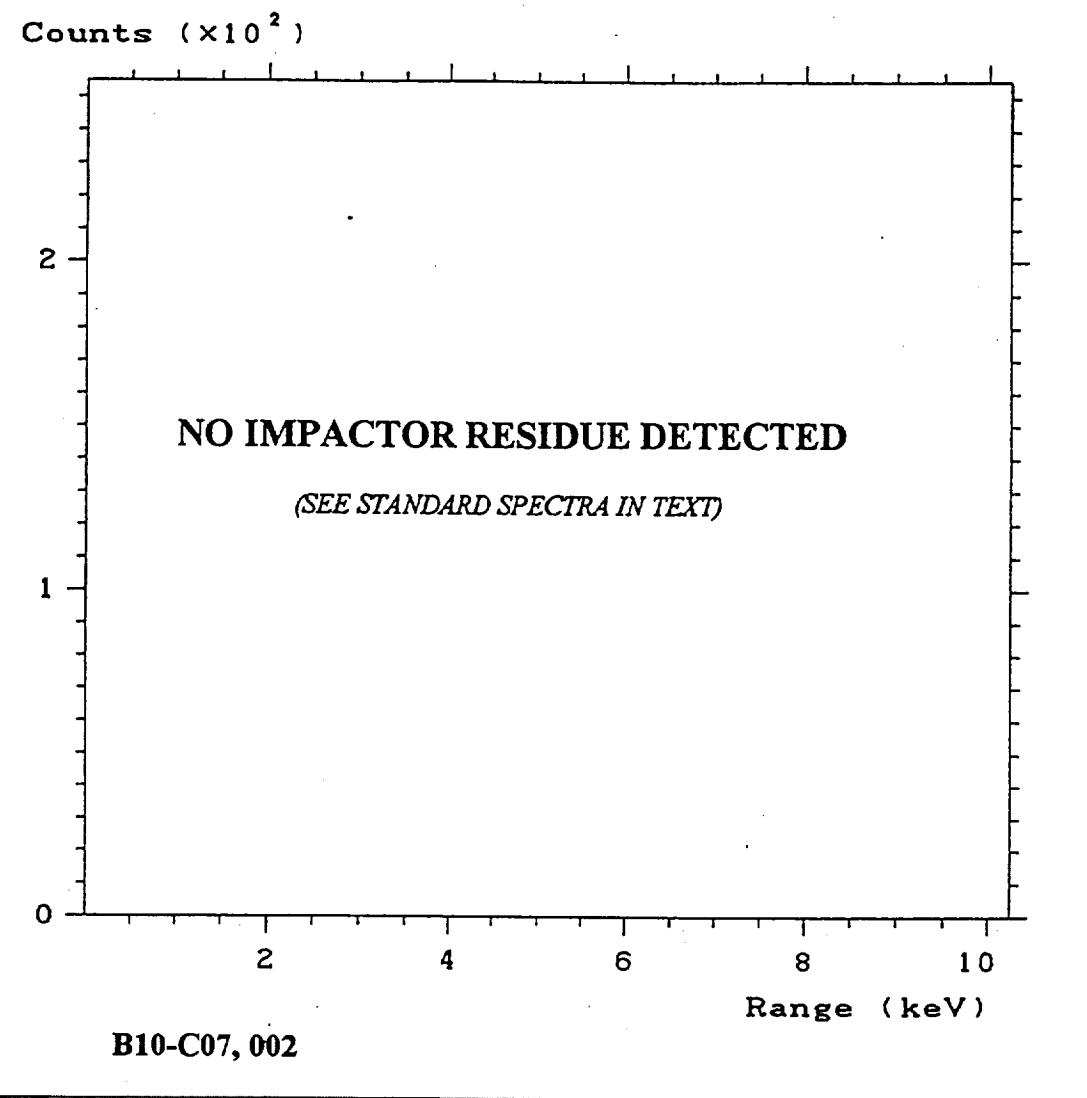
022

A-190

<u>CLAMP</u> <u>NO.</u>	<u>IMPACT</u> <u>NO.</u>	<u>XCoor</u> (mm)	<u>YCoor</u> (mm)	<u>DIAMETER</u> (μm)	<u>COMMENTS</u> (origin)
B10-C07	001	2	2	3	NOT AN IMPACT
	002	38	6	80	UNKNOWN
	003	43	1	140	PAINT
	004	31	22	150	MICROMETEORITIC
	005	106	30	160	UNKNOWN
	006	70	12	130	PAINT PATCH
	007	65	31	260	PAINT PATCH
	008	27	27	140	MICROMETEORITIC
	009	9	40	120	MICROMETEORITIC
	010	77	38	200	PAINT PATCH
	011	46	46	150	UNKNOWN



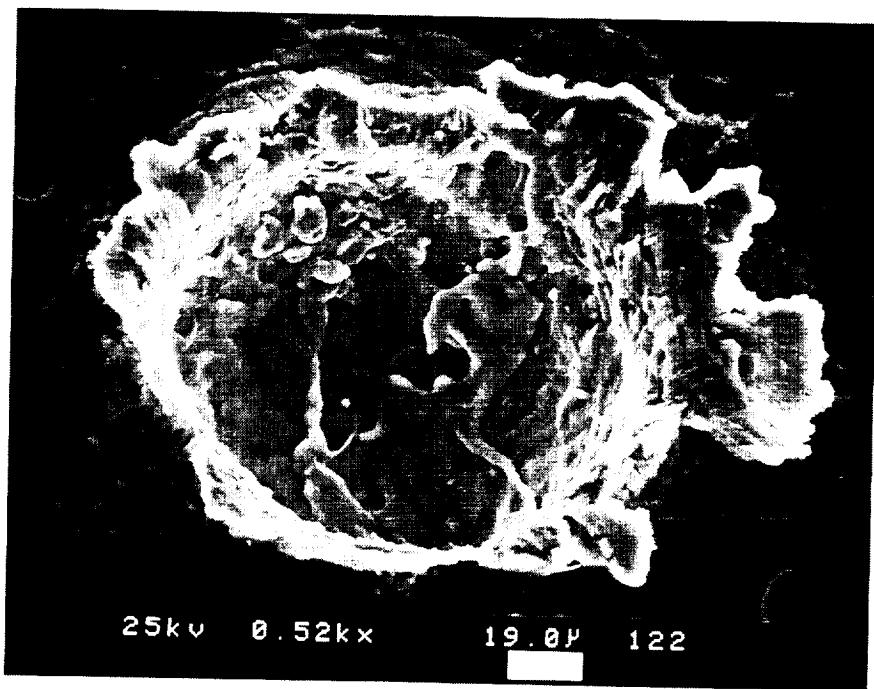
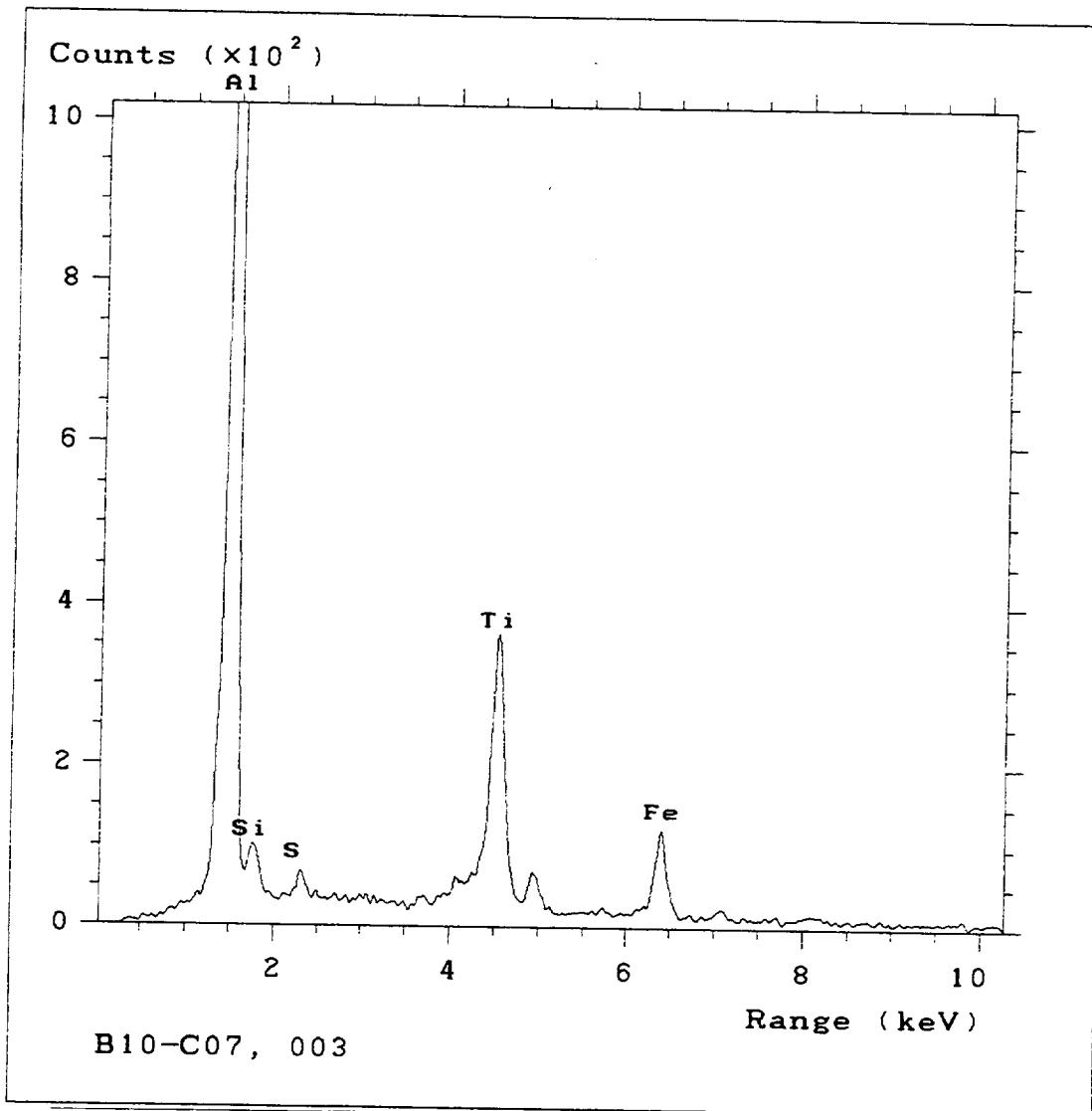
B10 - C07



B10-C07

002

A-192

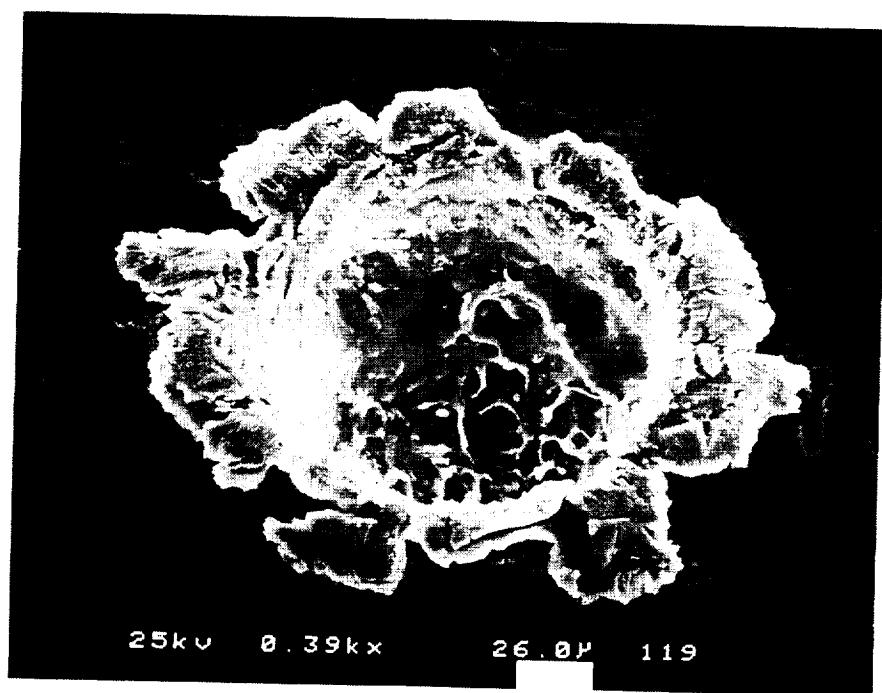
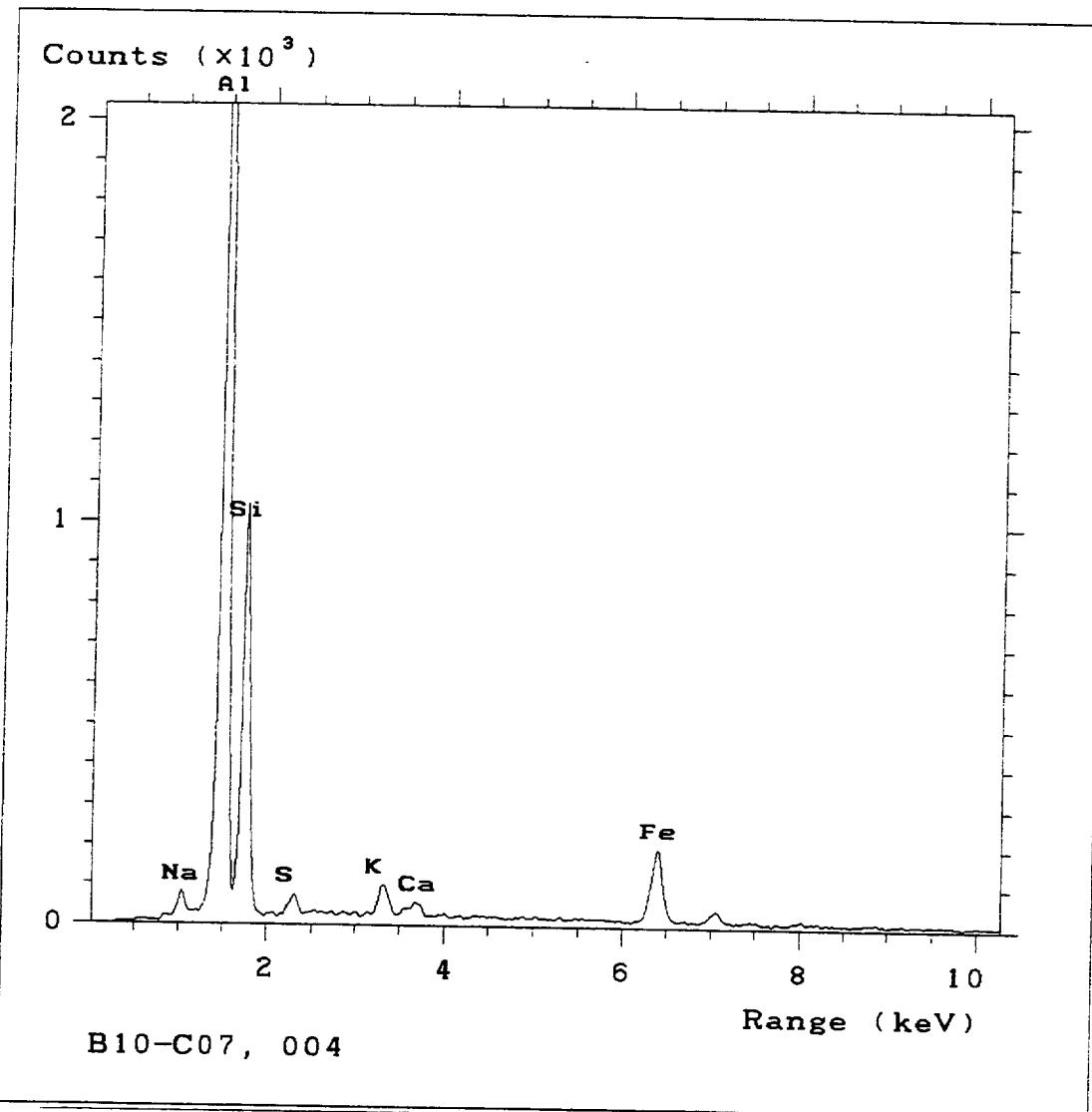


B10-C07

003

PnINT

A-193



B10 - C07

004

mm

A-194

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

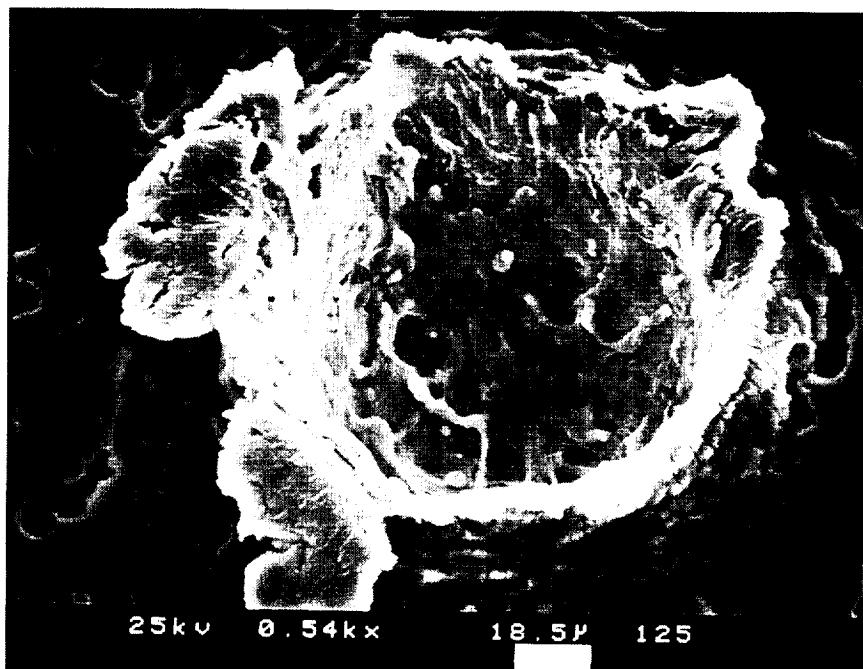
6

8

10

Range (keV)

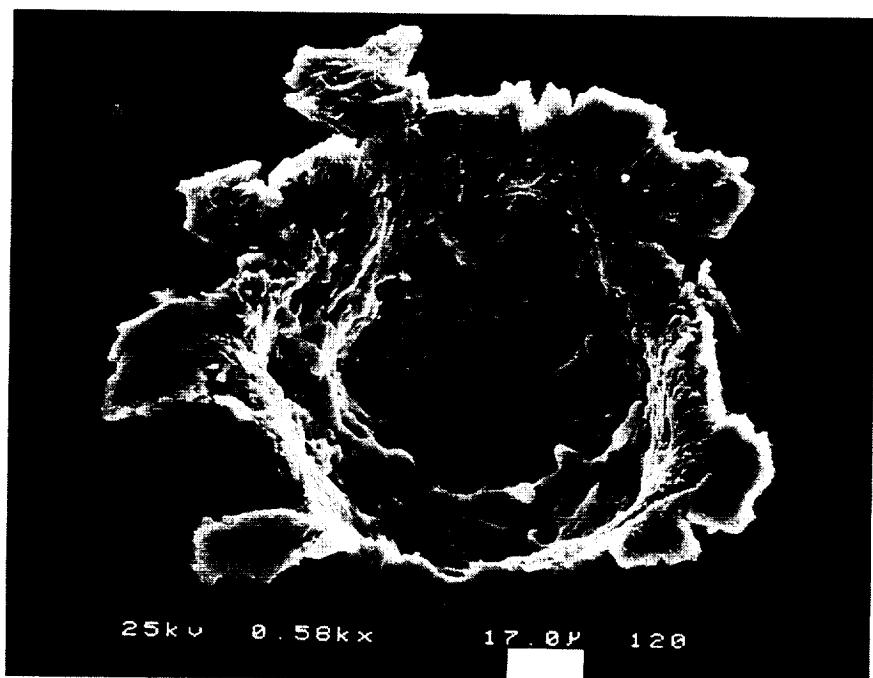
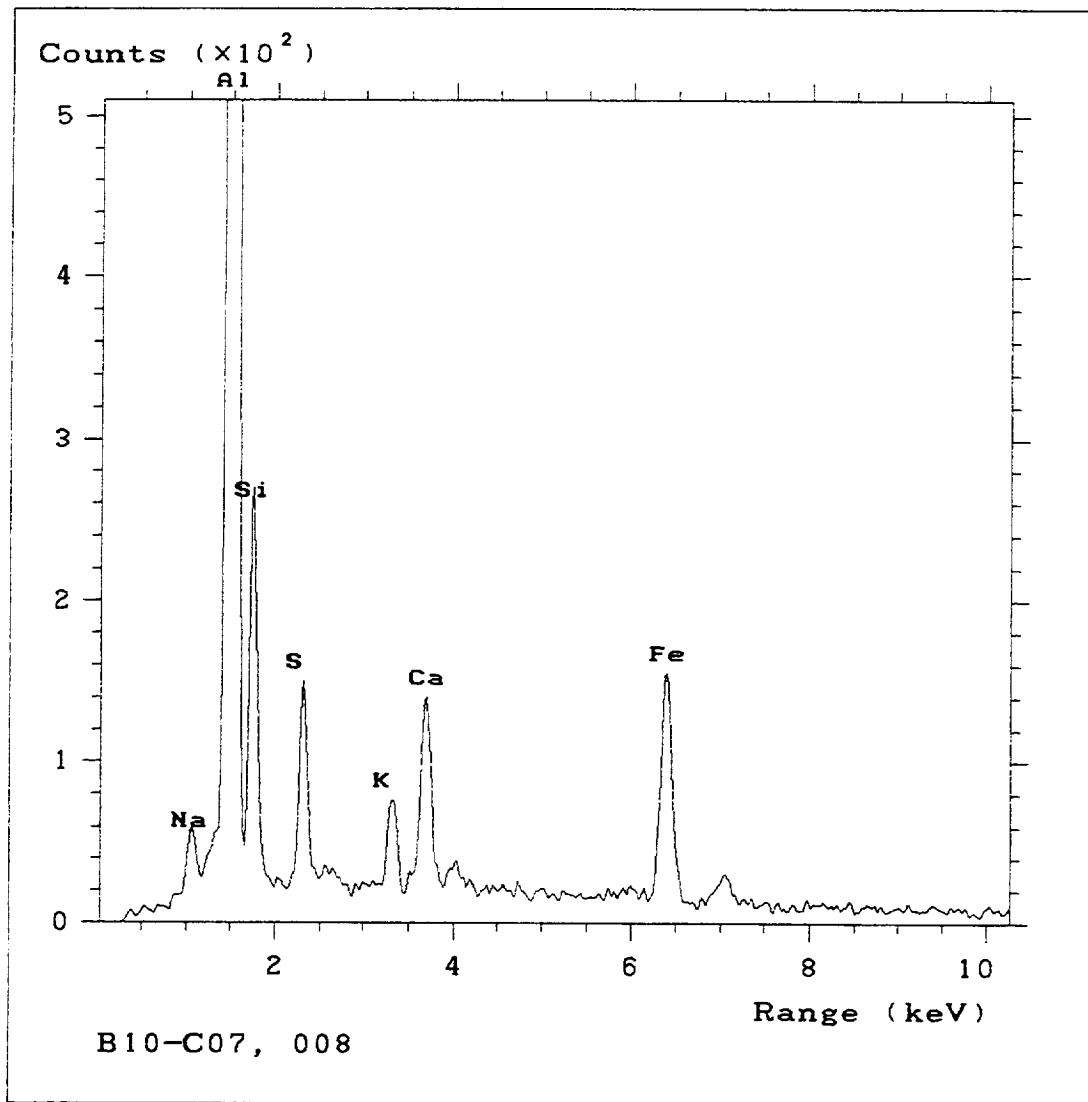
B10-C07, 005



B10-C07

005

A-195

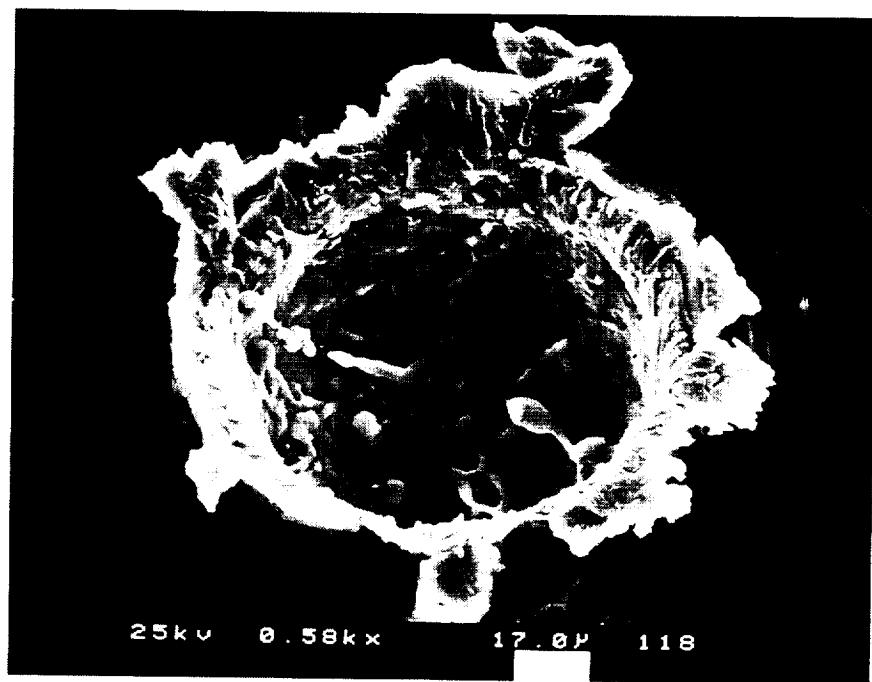
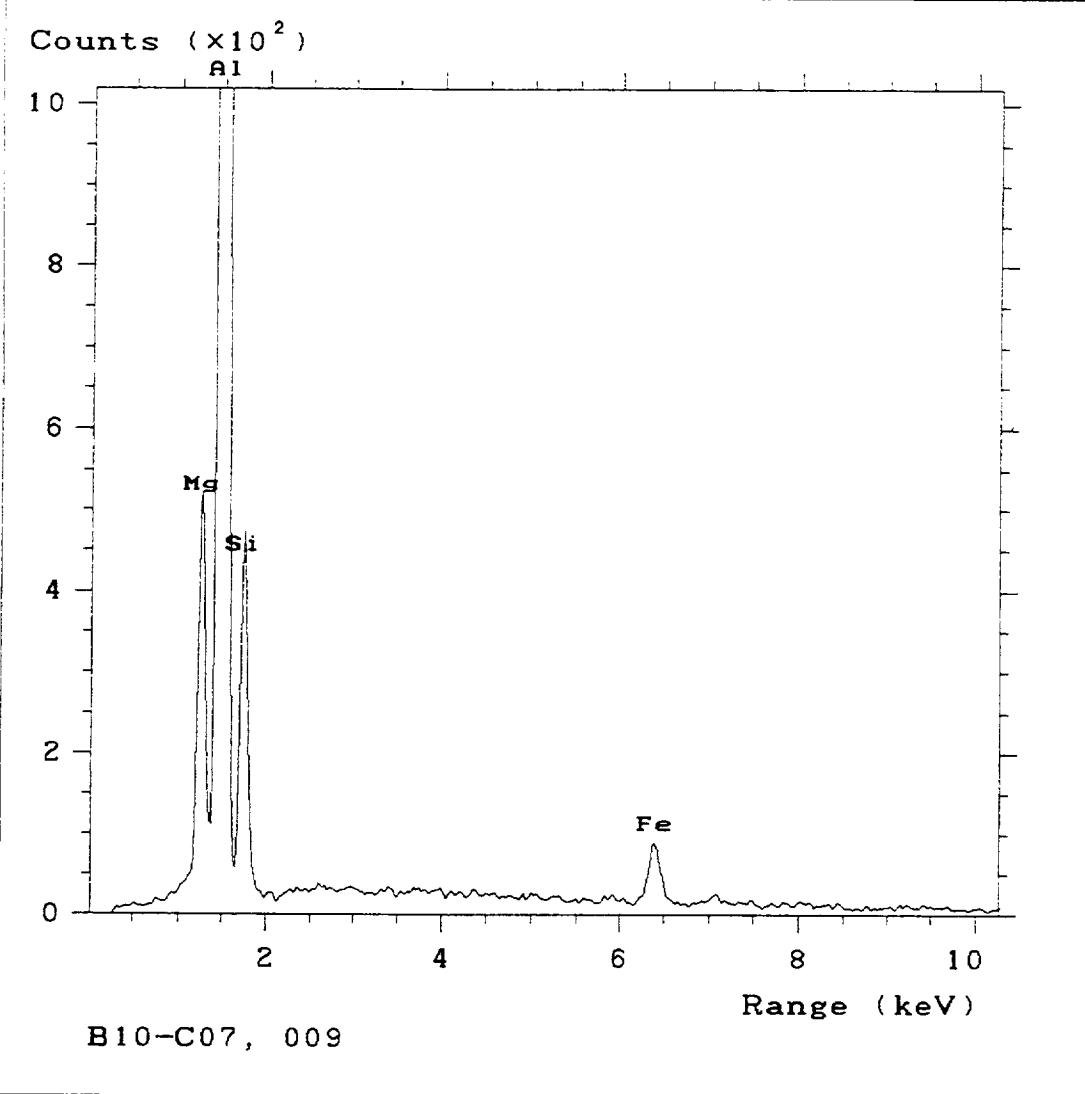


B10 - C07

008

mm

A-196



B10-C07

009

MON

A-197

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

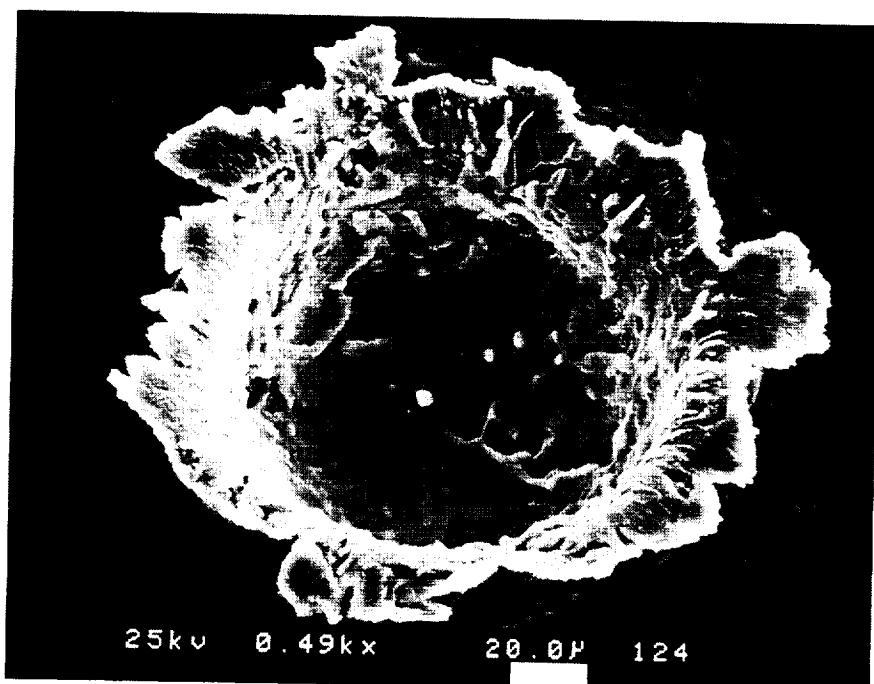
6

8

10

Range (keV)

B10-C07, 011

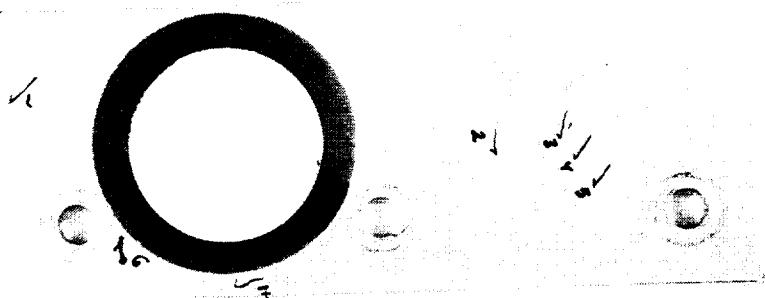


B10-C07

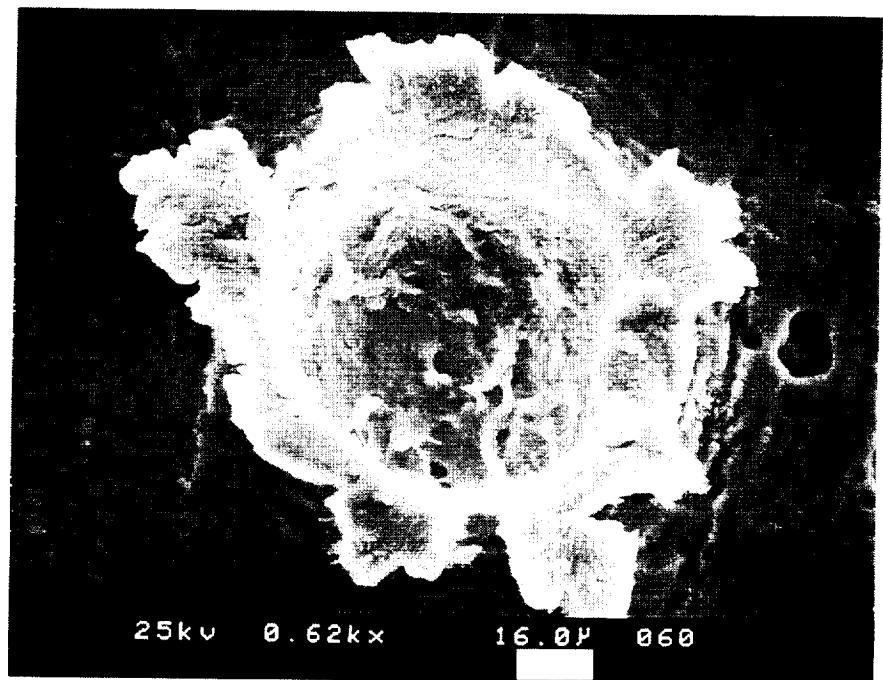
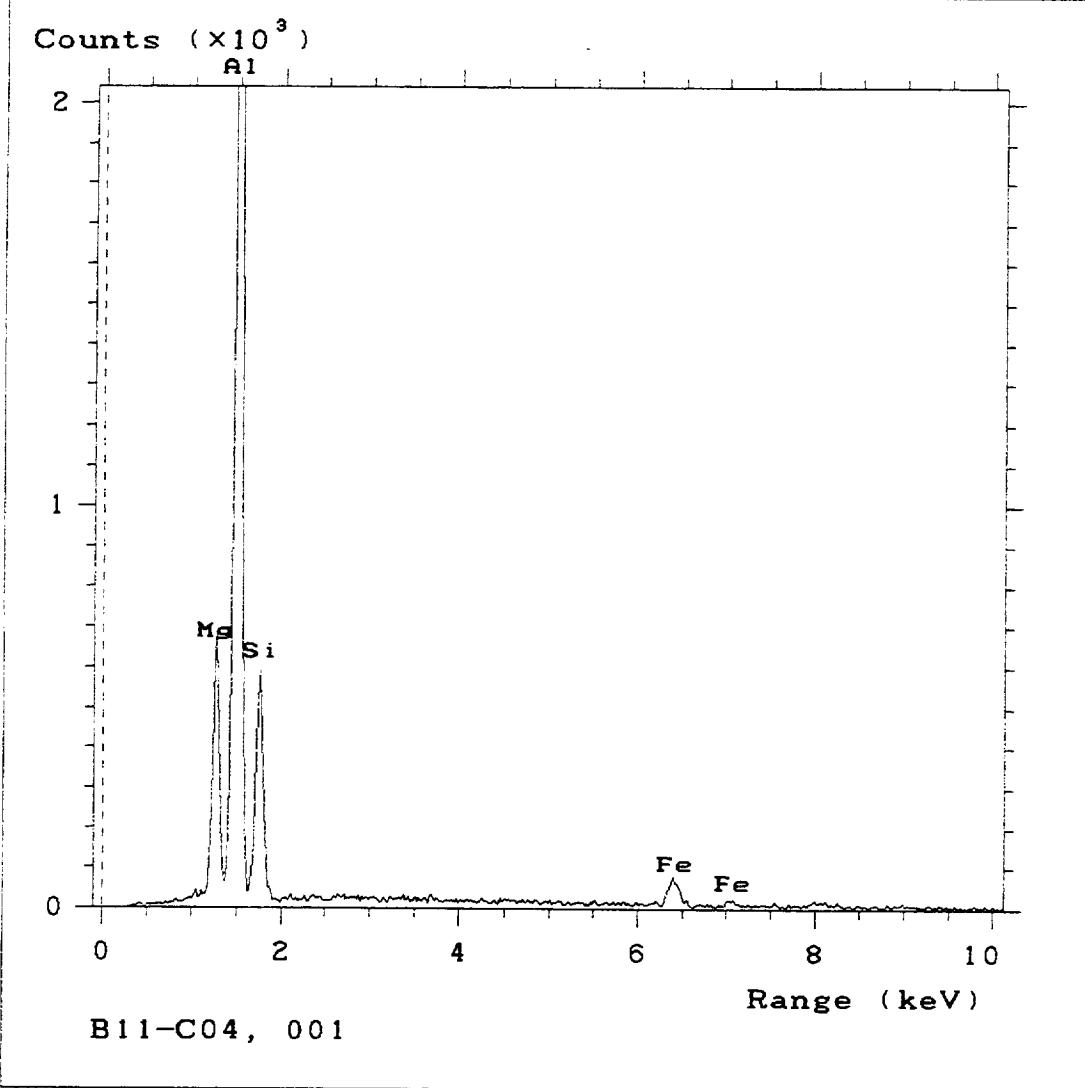
011

A-198

<u>CLAMP</u> <u>NO.</u>	<u>IMPACT</u> <u>NO.</u>	<u>XCoor</u> (mm)	<u>YCoor</u> (mm)	<u>DIAMETER</u> (μm)	<u>COMMENTS</u> (origin)
B11-C04	001	15	1	100	MICROMETEORITIC
	002	27	82	30	NOT AN IMPACT
	003	24	93	180	MICROMETEORITIC
	004	28	95	35	MICROMETEORITIC
	005	32	98	100	UNKNOWN
	006	38	20	90	UNKNOWN
	007	47	39	150	STAINLESS STEEL



B11-C04

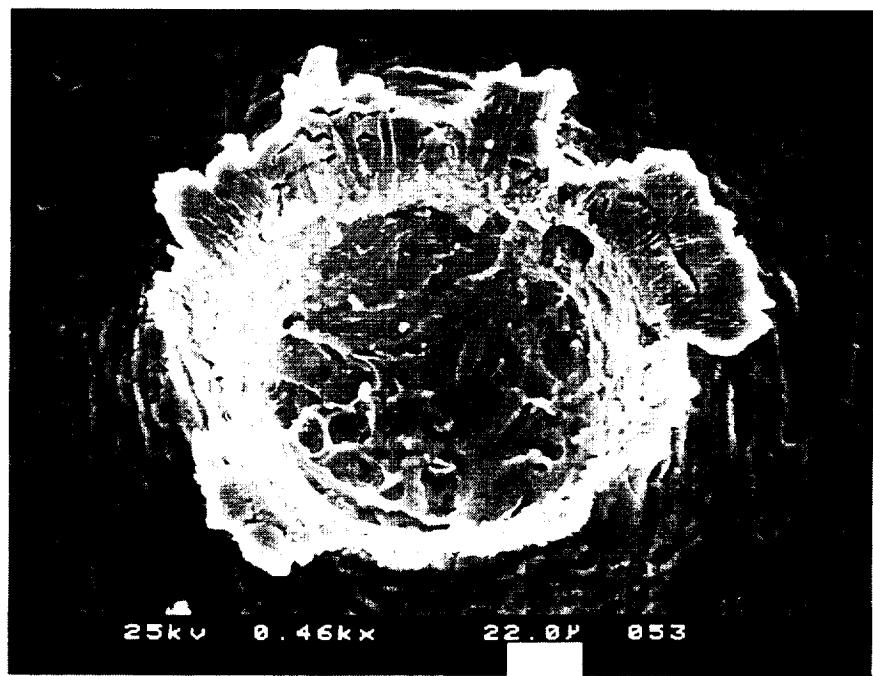
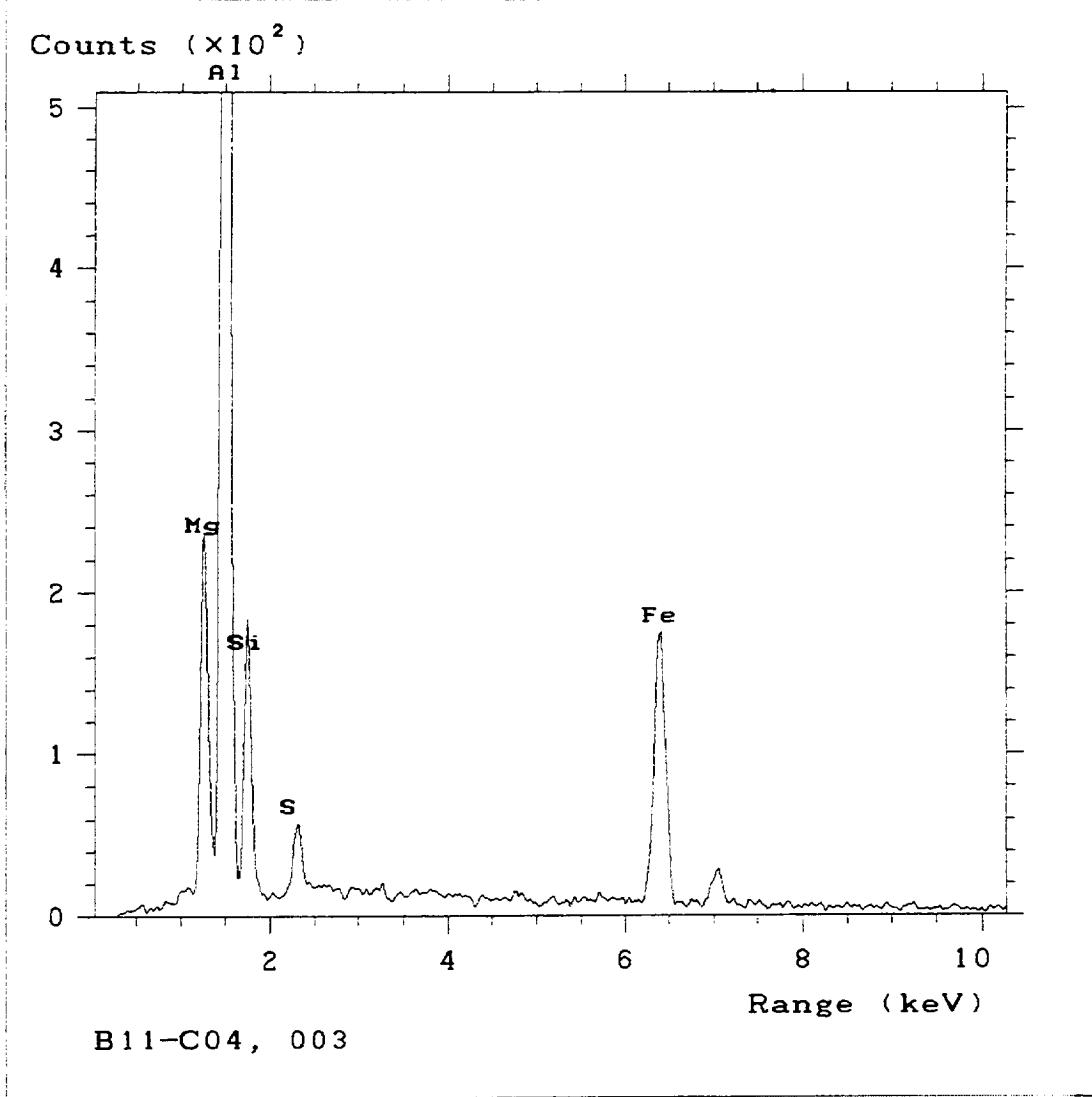


B11-C04

001

mm

A-200

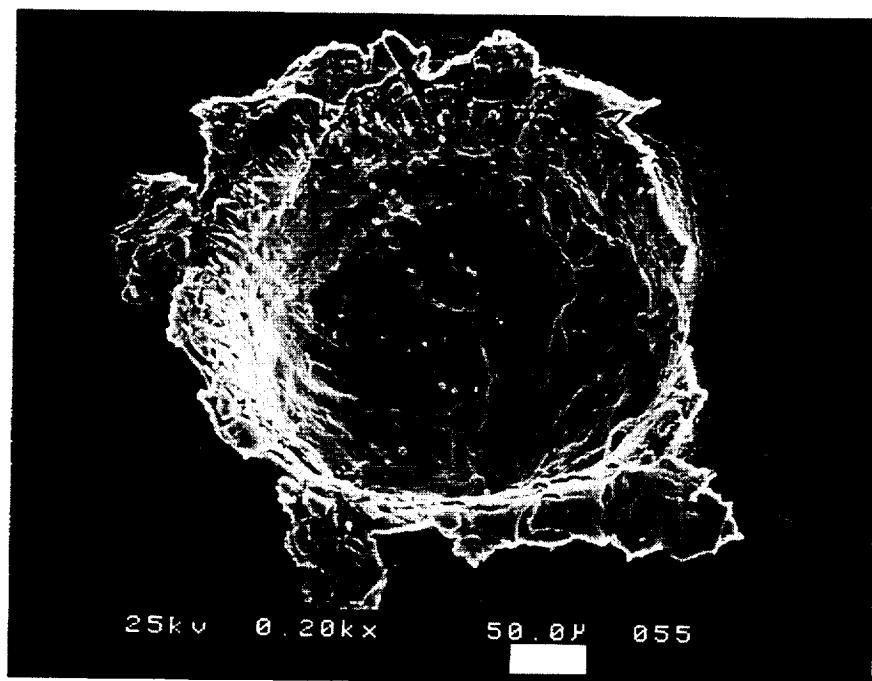
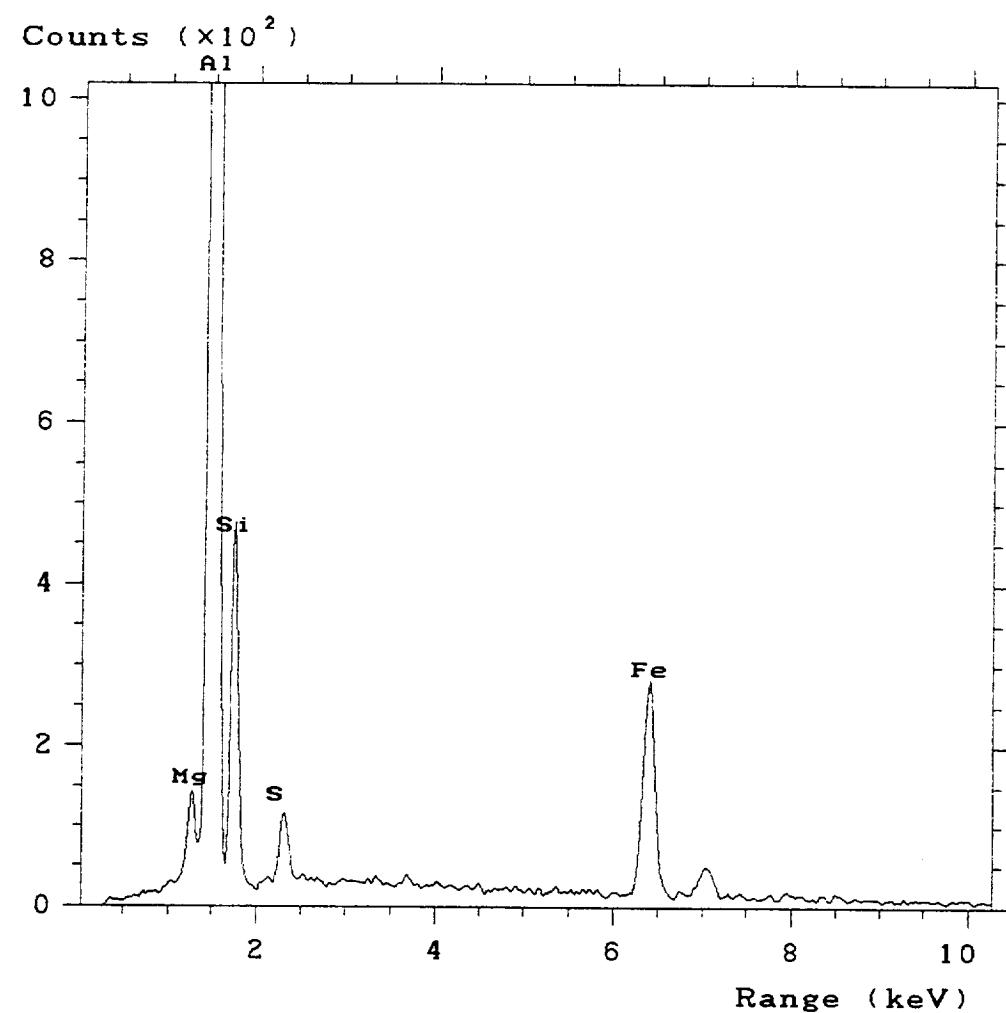


B11-C04

003

WIA

A-201



B11-C04

664

mm

A-202

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

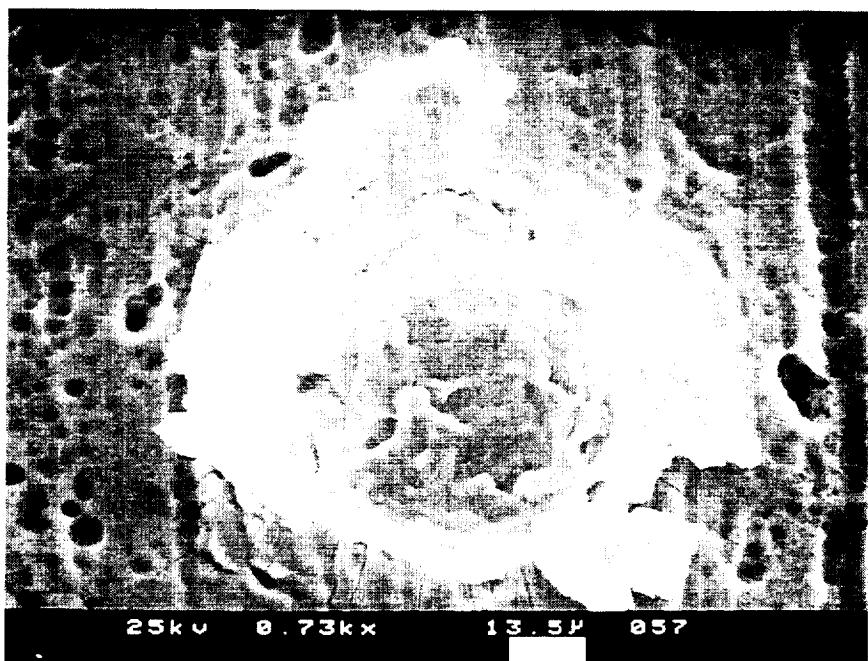
6

8

10

Range (keV)

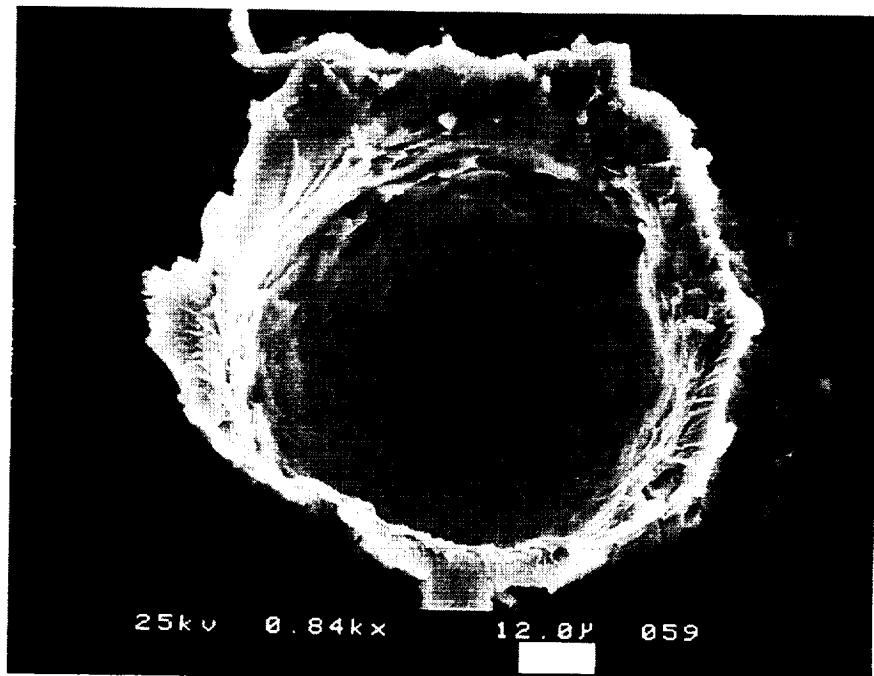
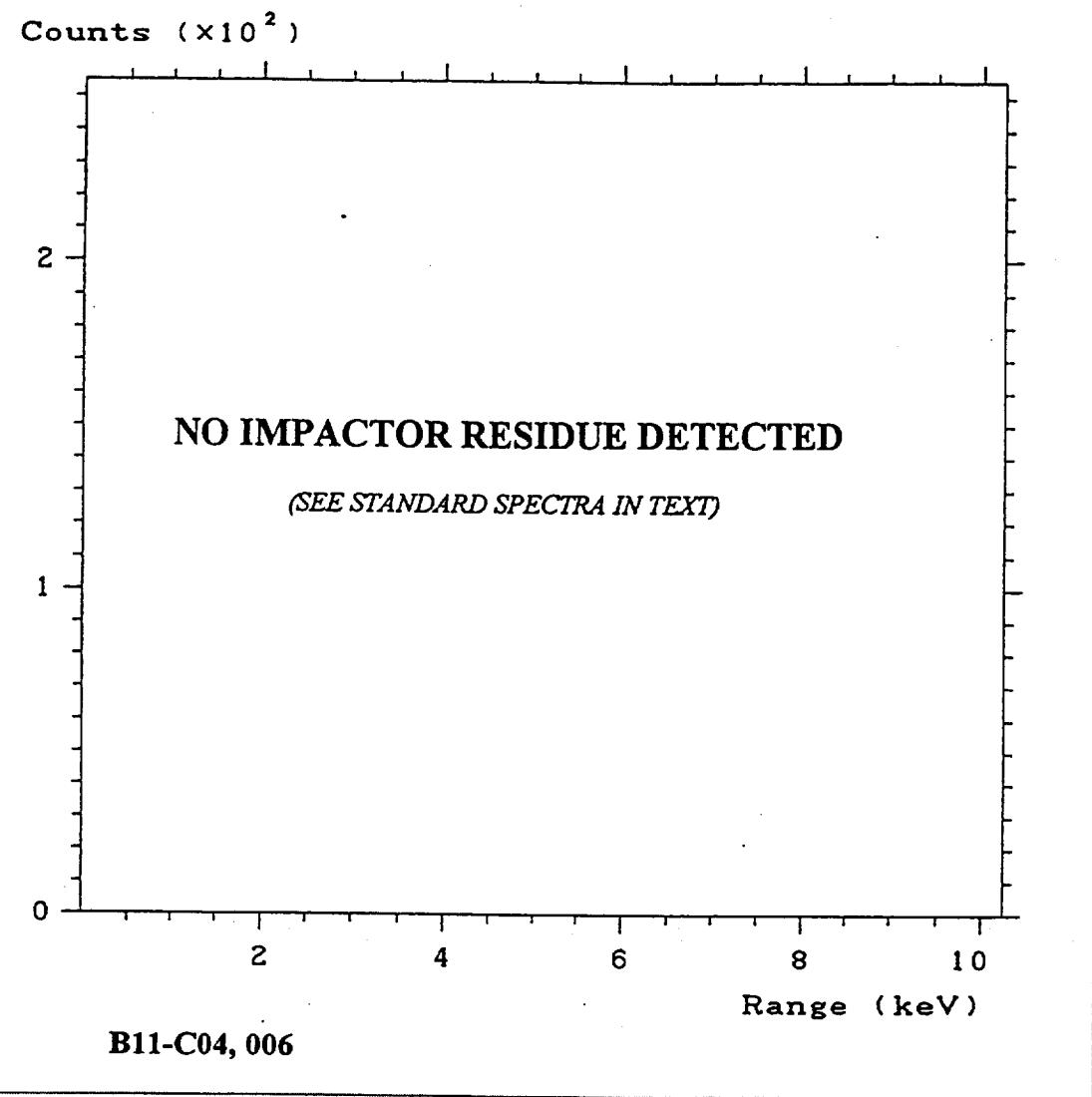
B11-C04, 005



B11-C04

005

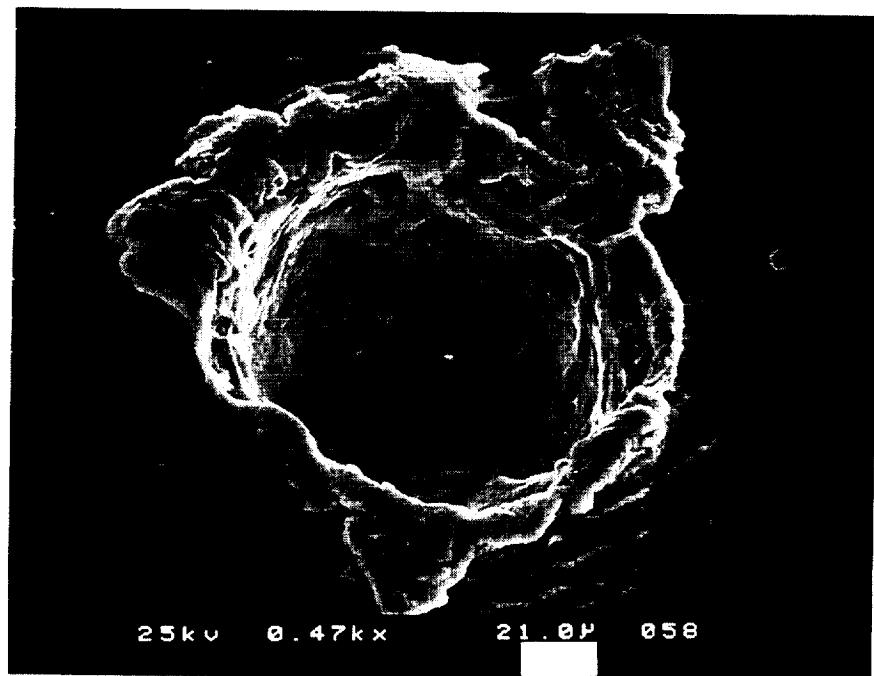
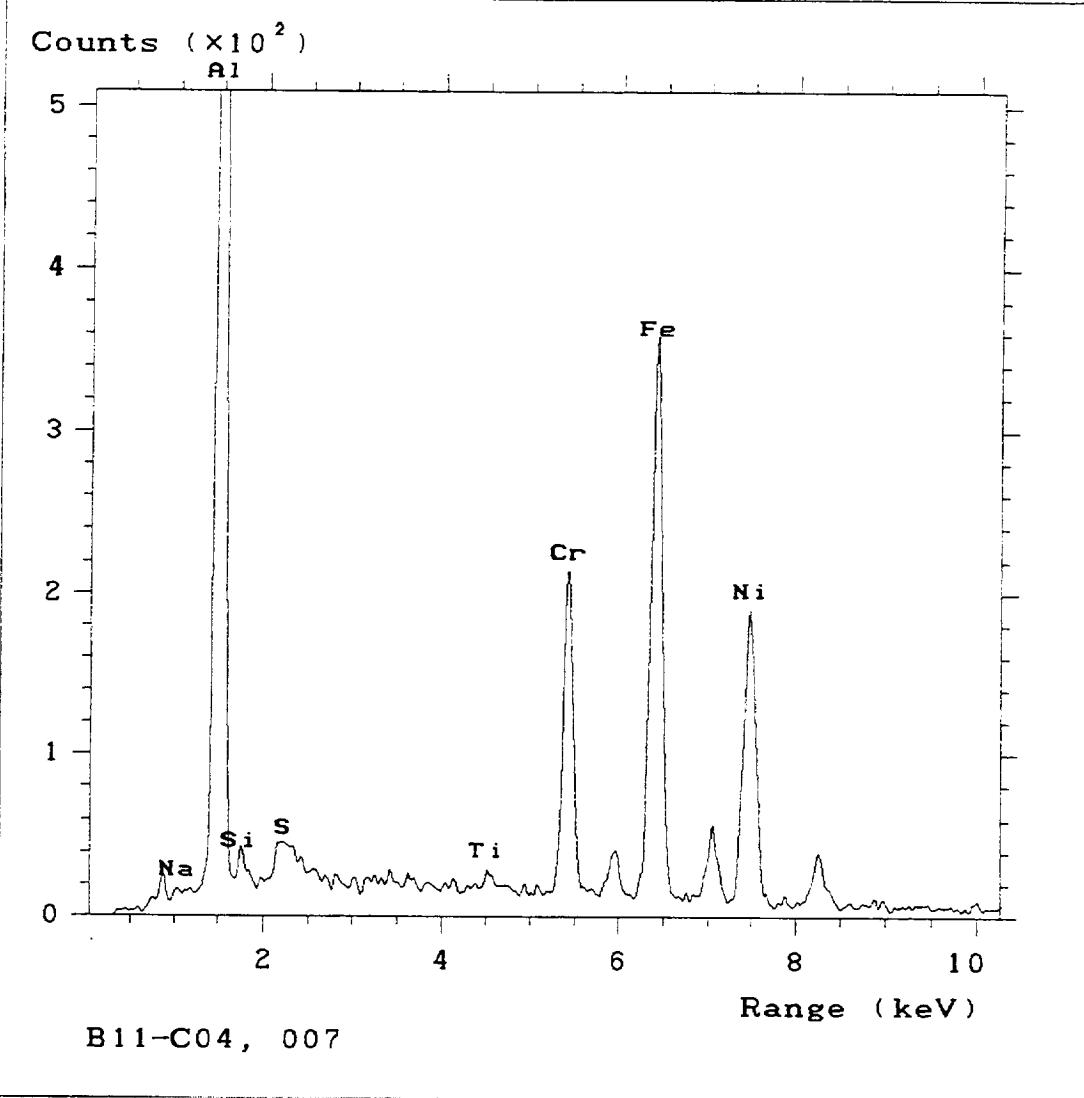
A-203



B11 - C04

006

A-204



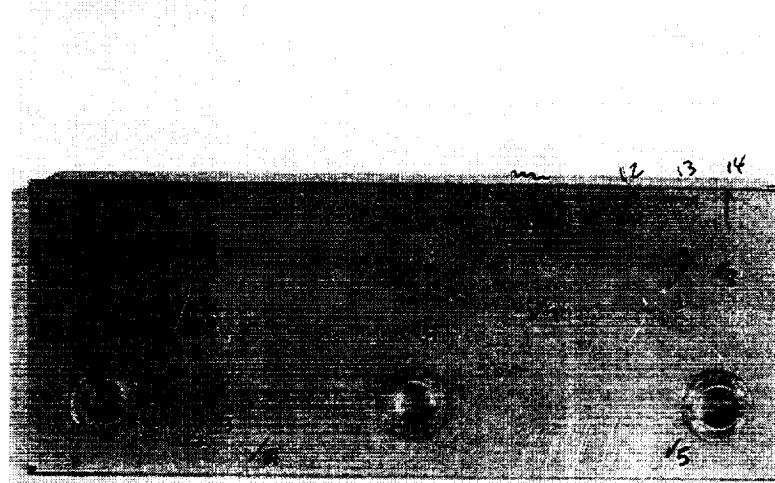
B11-C04

007

55

A-205

CLAMP NO.	IMPACT NO.	XCoor (mm)	YCoor (mm)	DIAMETER (μm)	COMMENTS (origin)
B11-C06	001	106	29	470	UNKNOWN
	002	25	3	140	UNKNOWN
	003	29	8	60	UNKNOWN
	004	36	1	220	UNKNOWN
	005	105	2	270	MICROMETEORITIC
	006	64	23	100	UNKNOWN
	007	83	24	180	MICROMETEORITIC
	008	114	32	80	MICROMETEORITIC
	009	110	32	50	PAINT
	010	10	42	80	MICROMETEORITIC
	011	32	48	120	PAINT
	012	102	39	140	MICROMETEORITIC
	013	114	46	90	PAINT
	014	119	48	220	EDGE
	015	88	47	60	MICROMETEORITIC



B11-C06

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

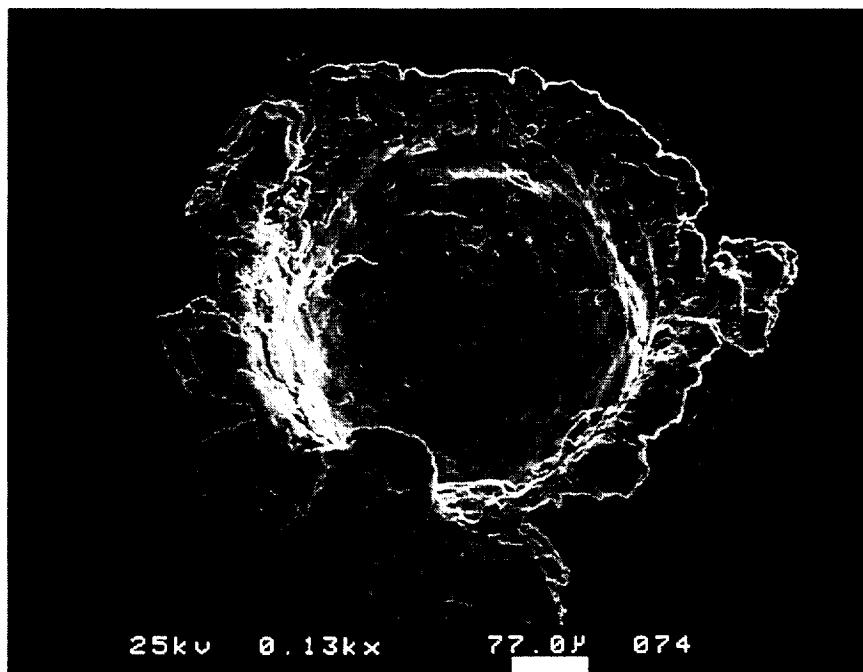
6

8

10

Range (keV)

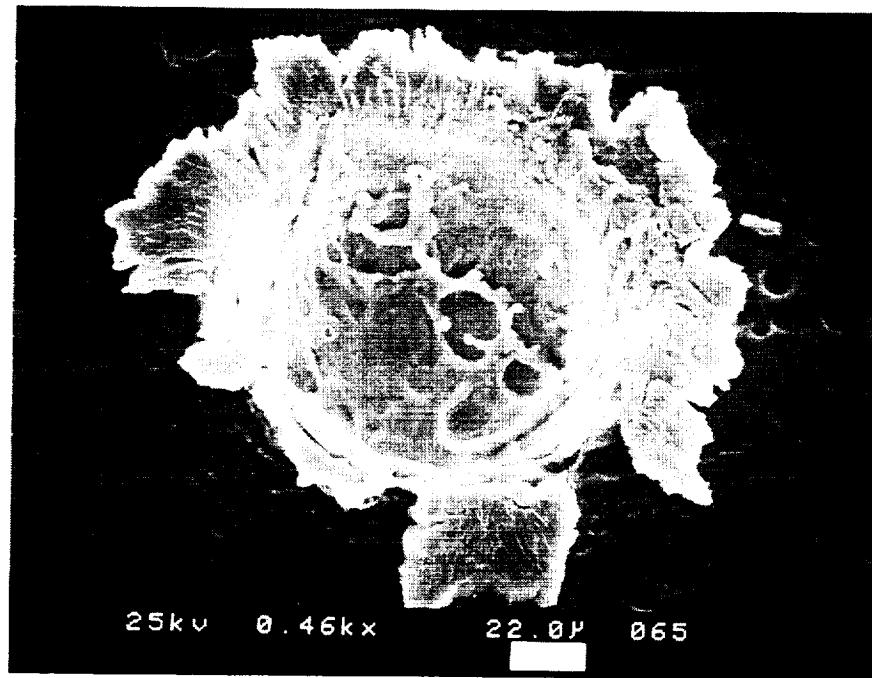
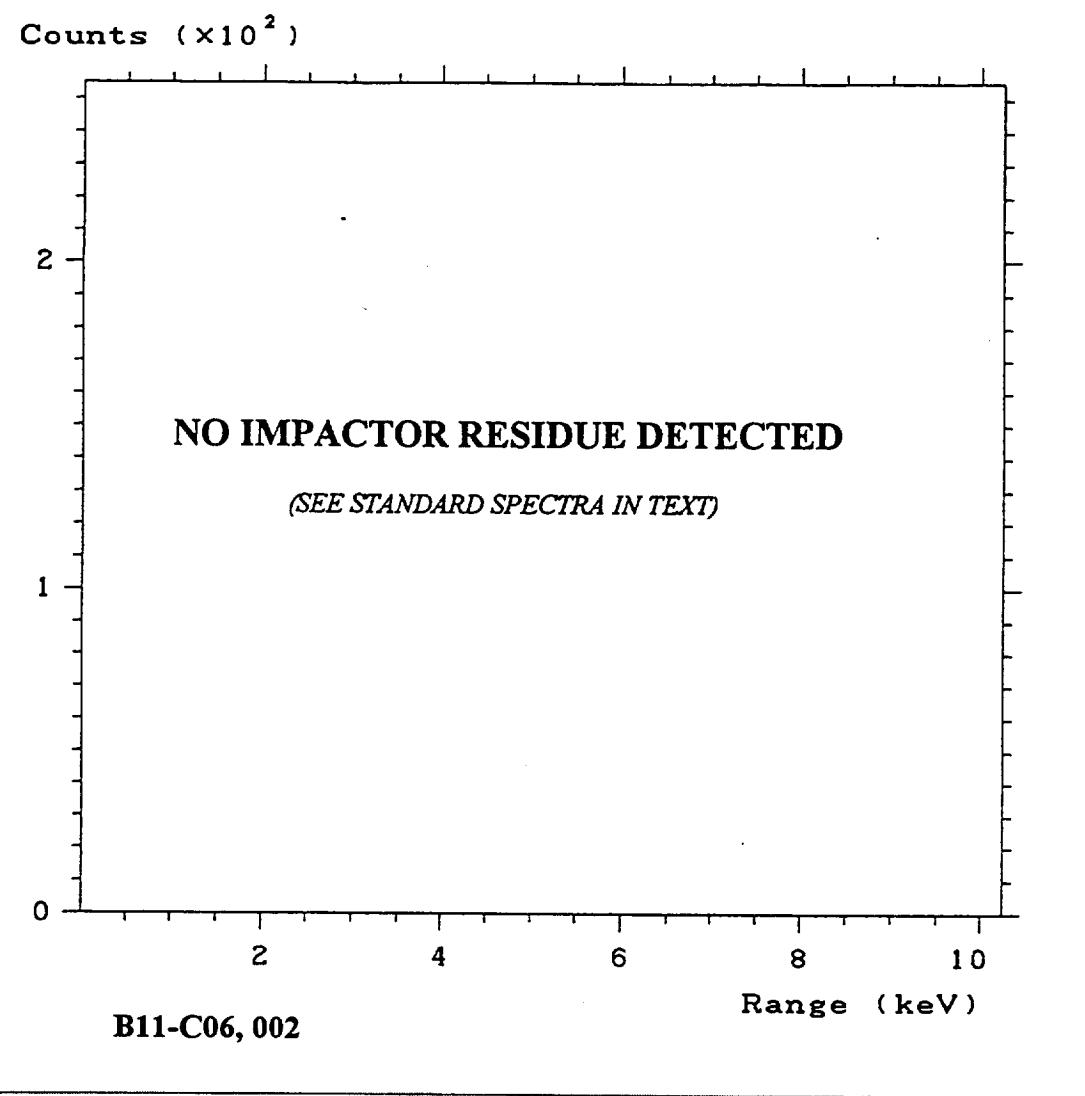
B11-C06, 001



B11-C06

001

A-207

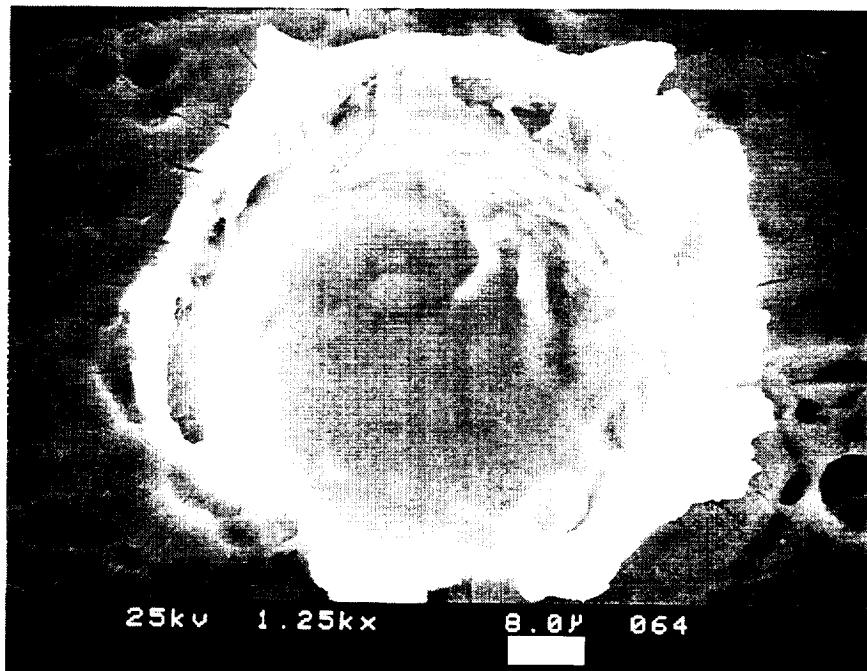
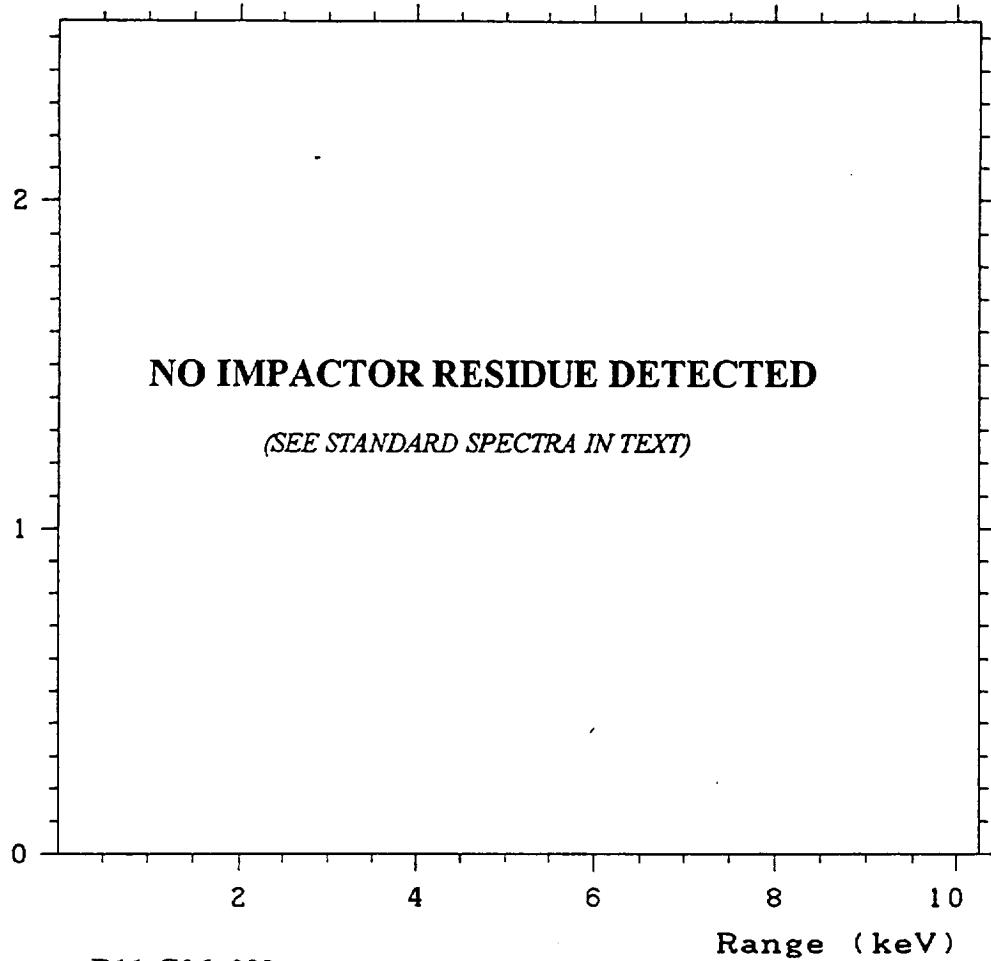


B11 - C06

002

A-208

Counts ($\times 10^2$)



B11 - C06

C03
A-209

Counts ($\times 10^2$)

2

1

0

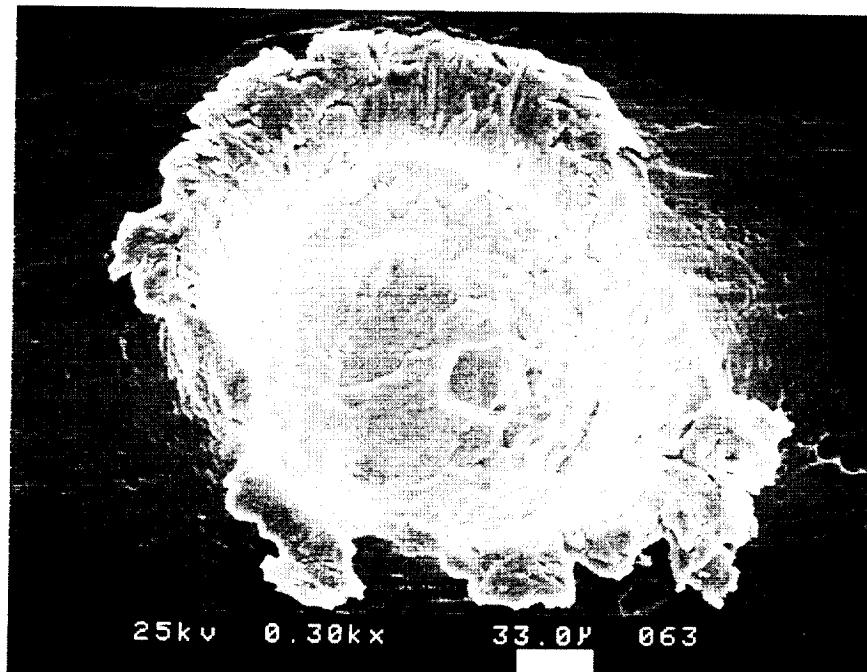
NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2 4 6 8 10

Range (keV)

B11-C06, 004



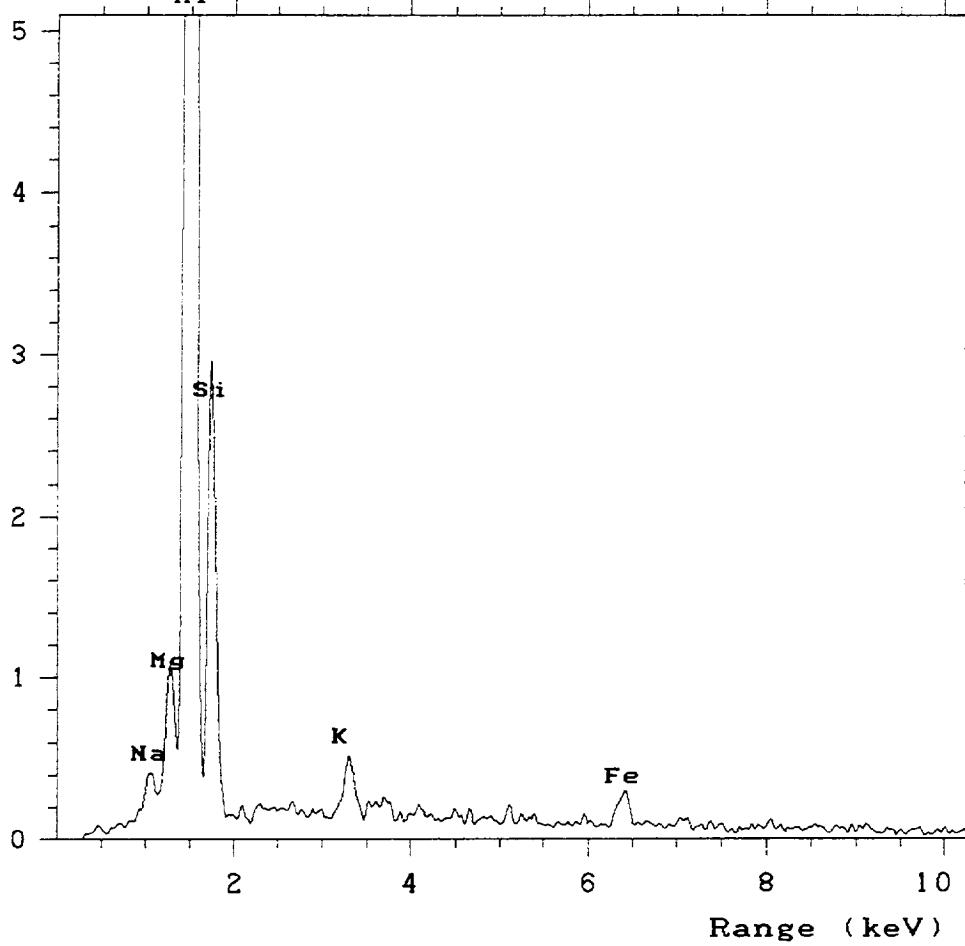
B11-C06

004

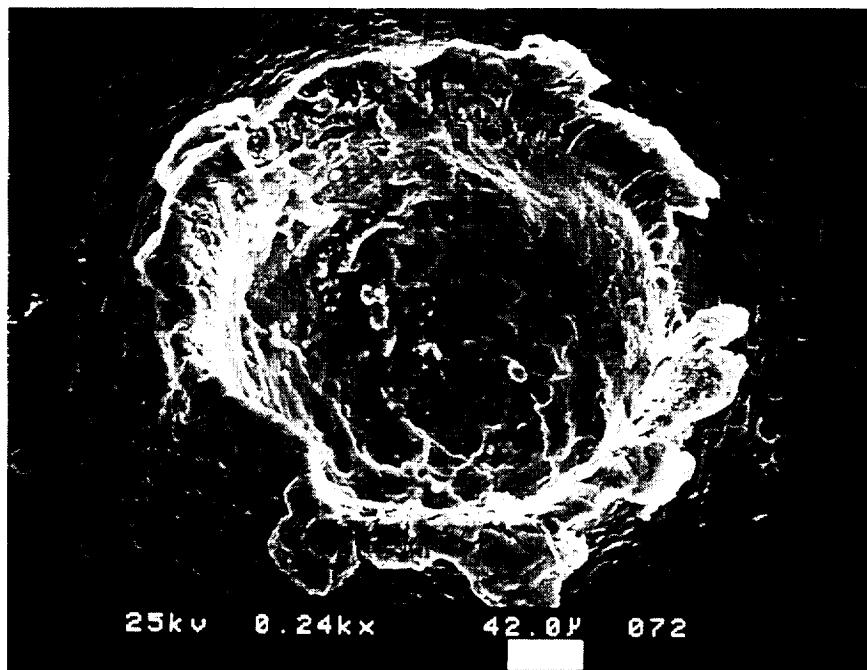
A-210

Counts ($\times 10^2$)

A1



B11-C06, 005



B11-C06

005

mm

A-211

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

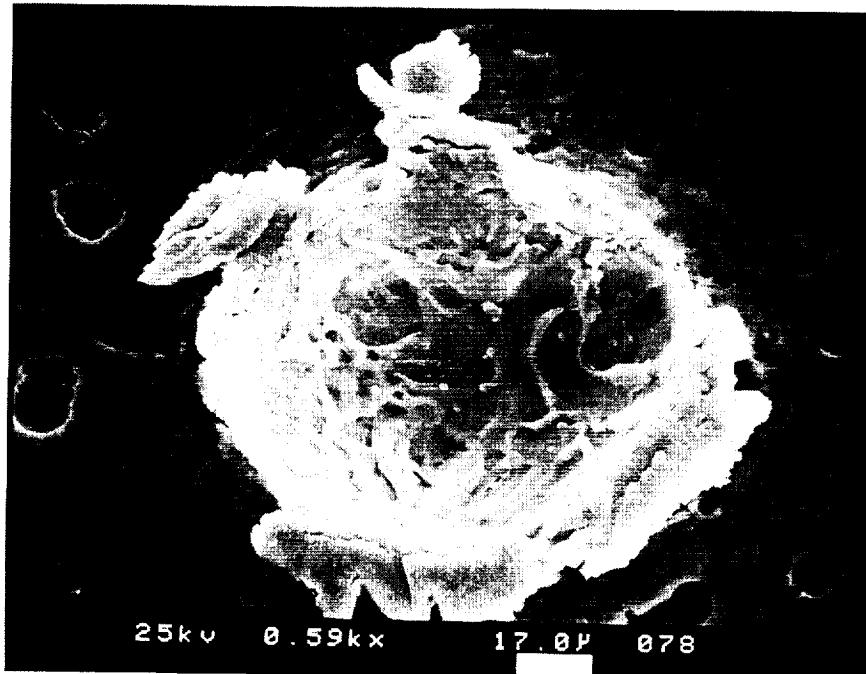
6

8

10

Range (keV)

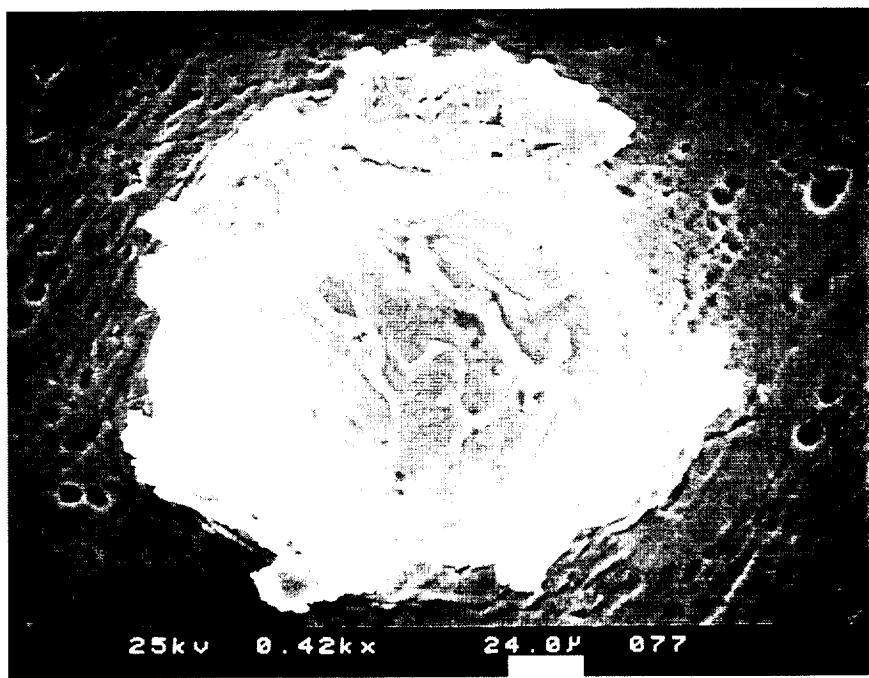
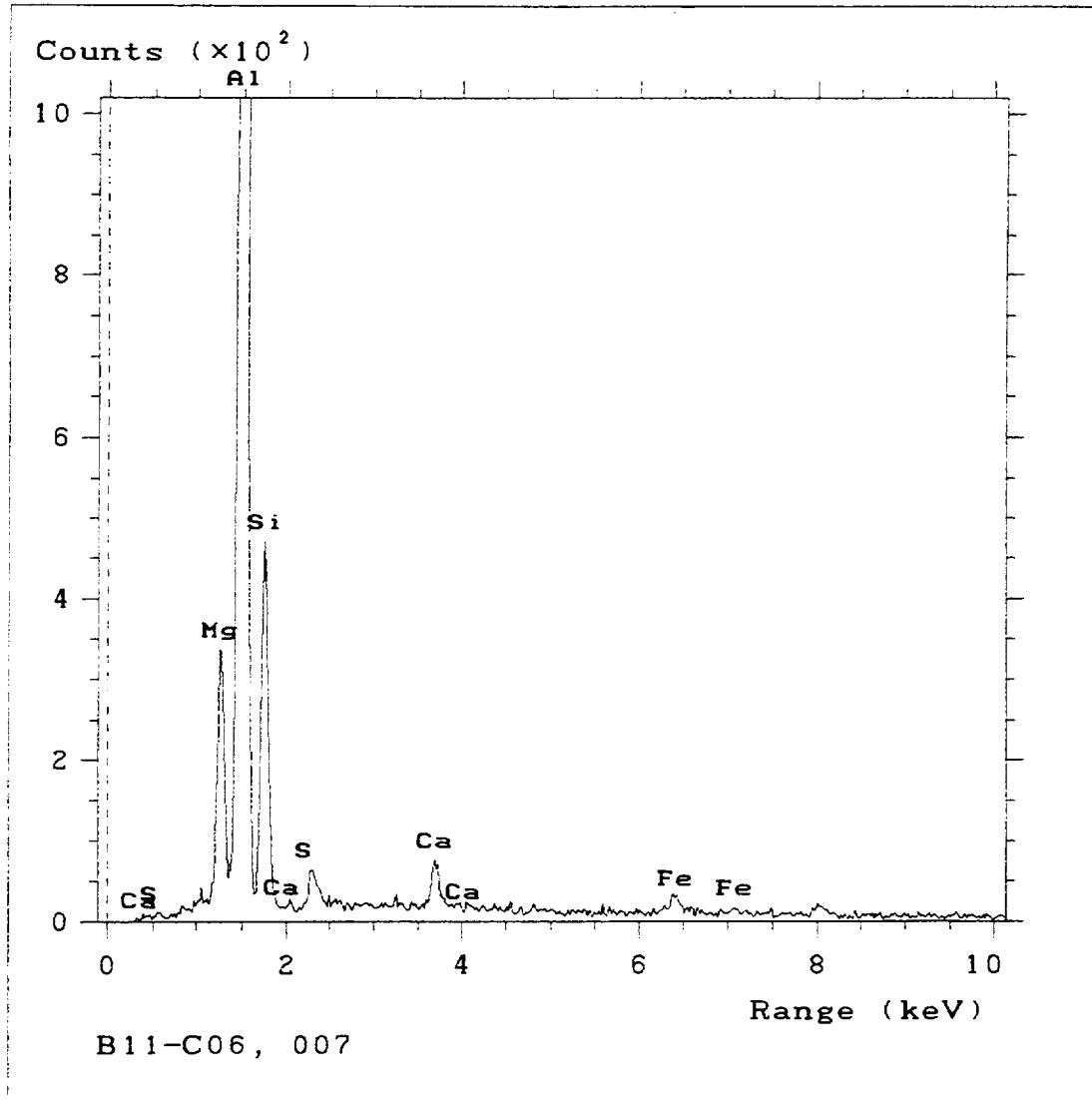
B11-C06, 006



B11-C06

006

A-212

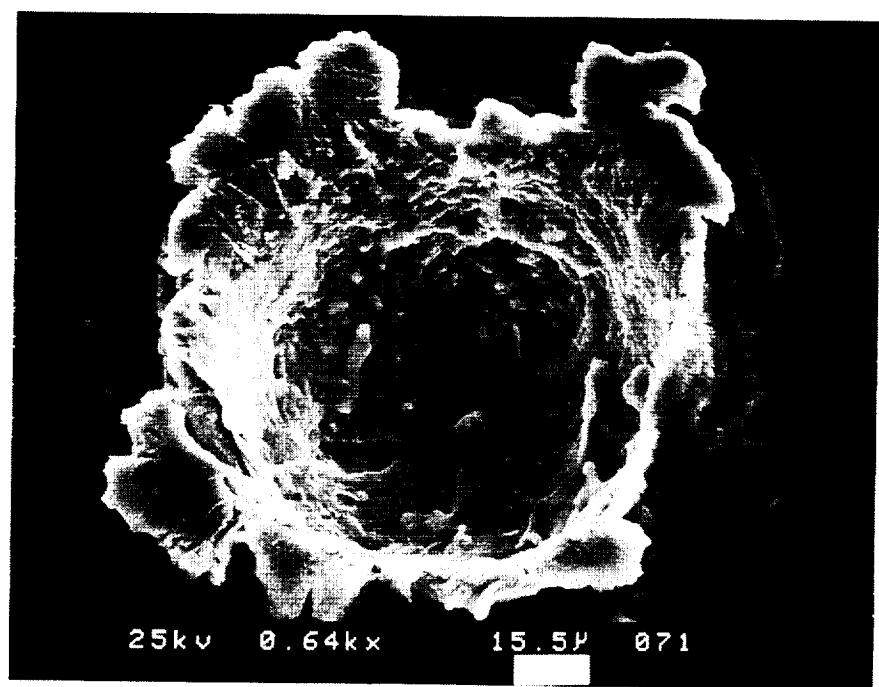
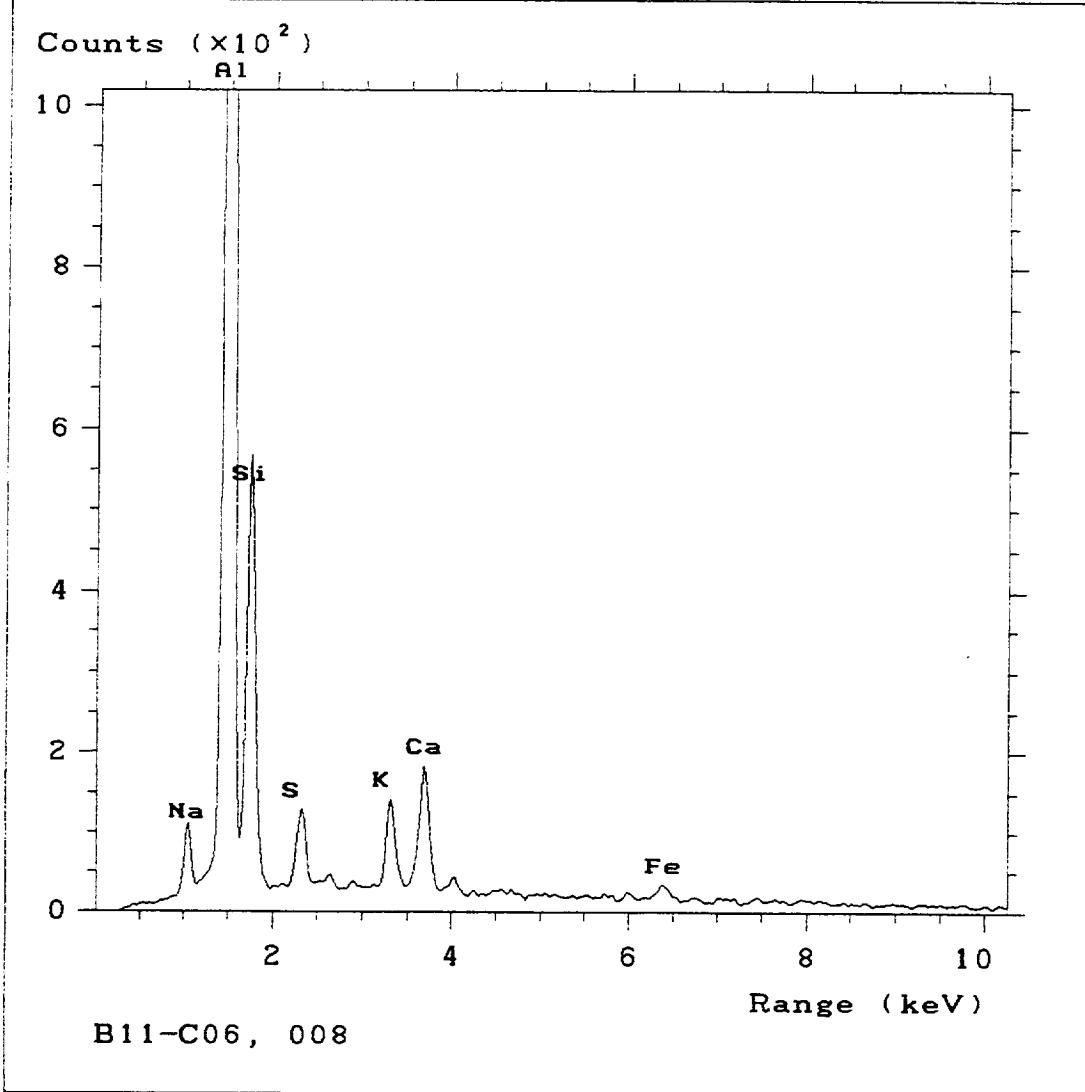


B11-C06

007

mm

A-213

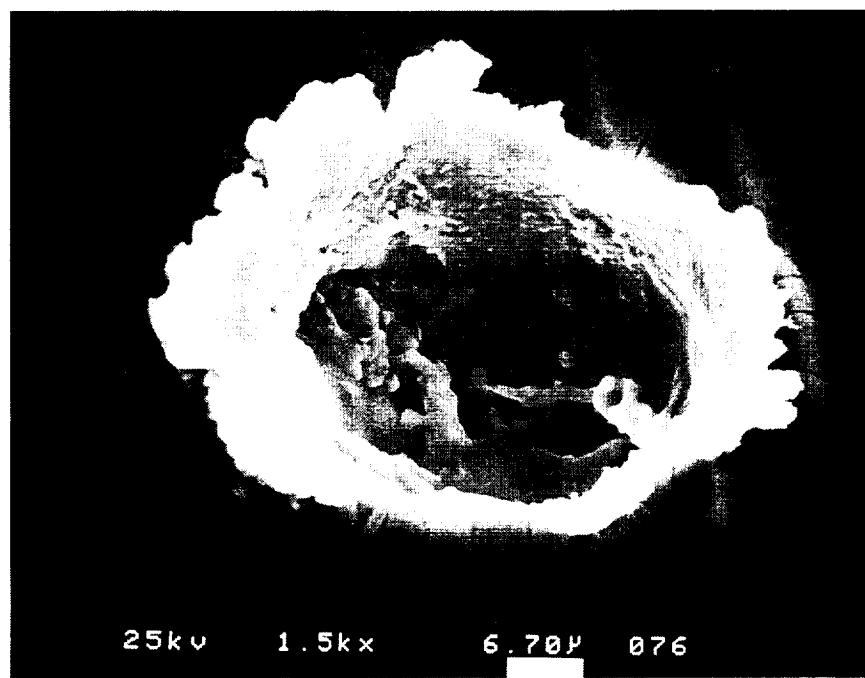
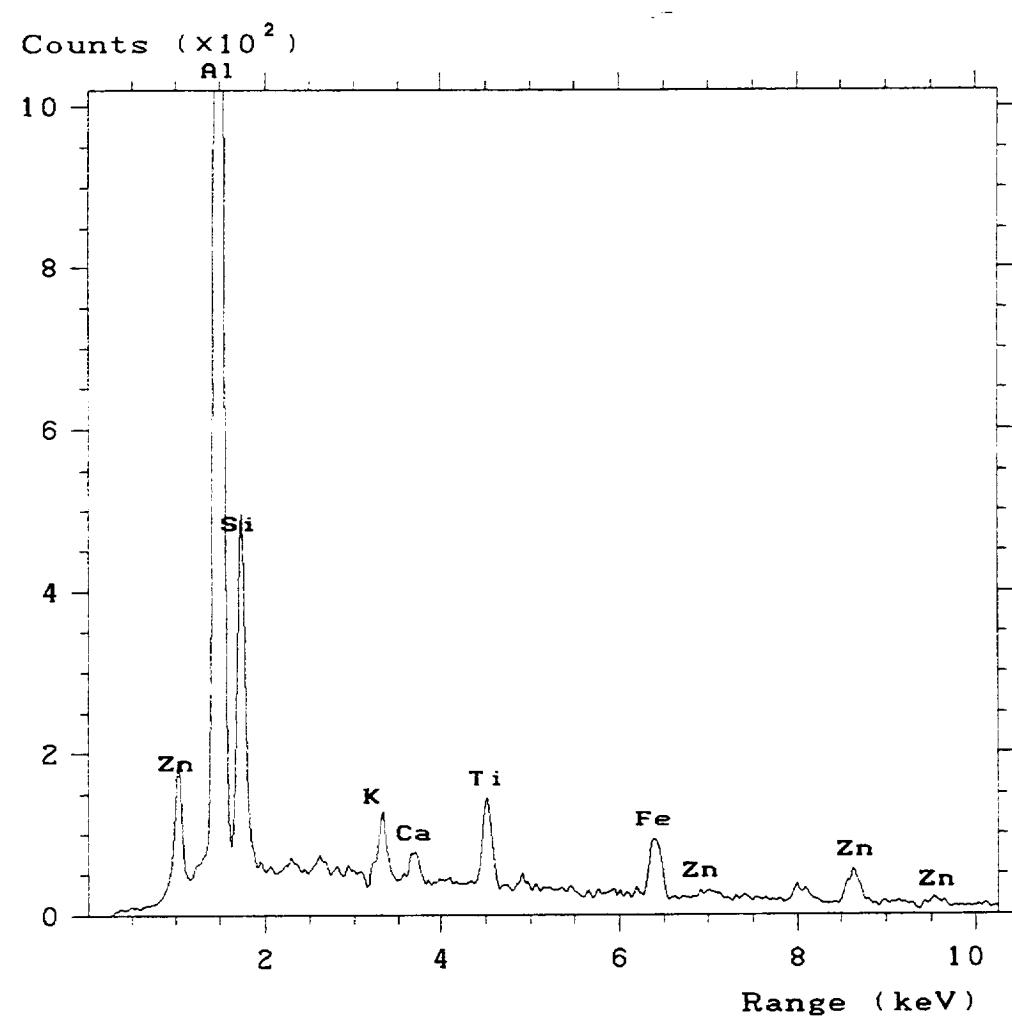


B11-C06

C08

mm

A-214

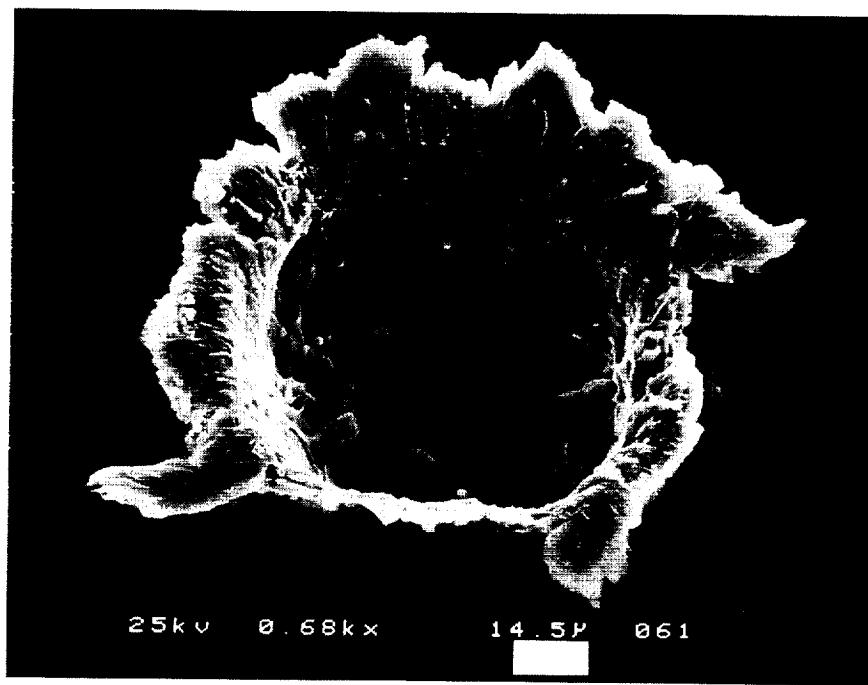
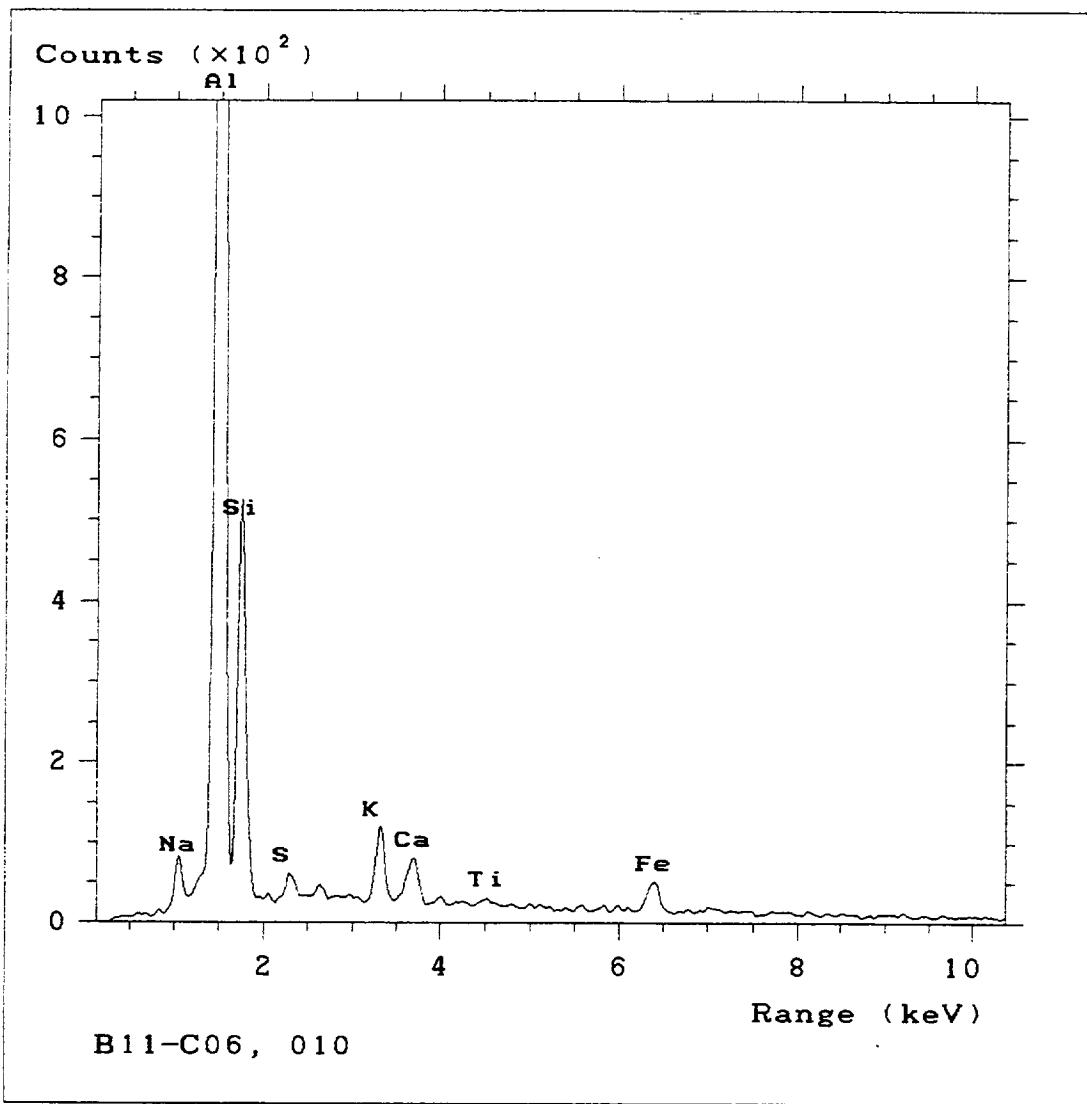


B11-C06

009

PAINT

A-215



B11-C06

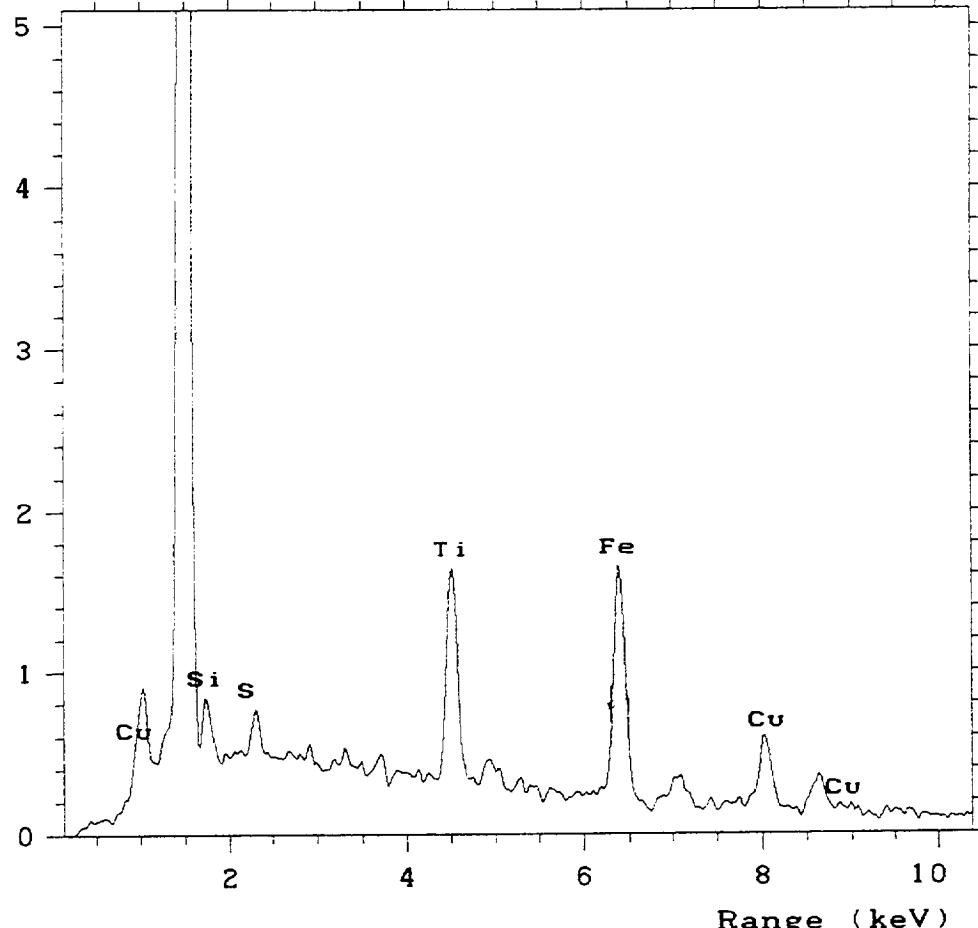
010

mm

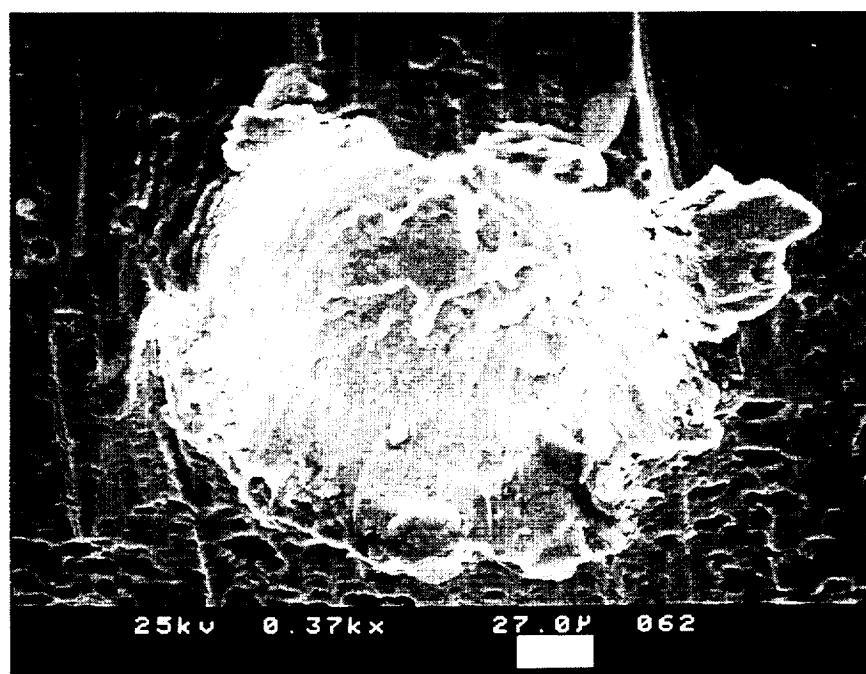
A-216

Counts ($\times 10^2$)

A1



B11-C06, 011

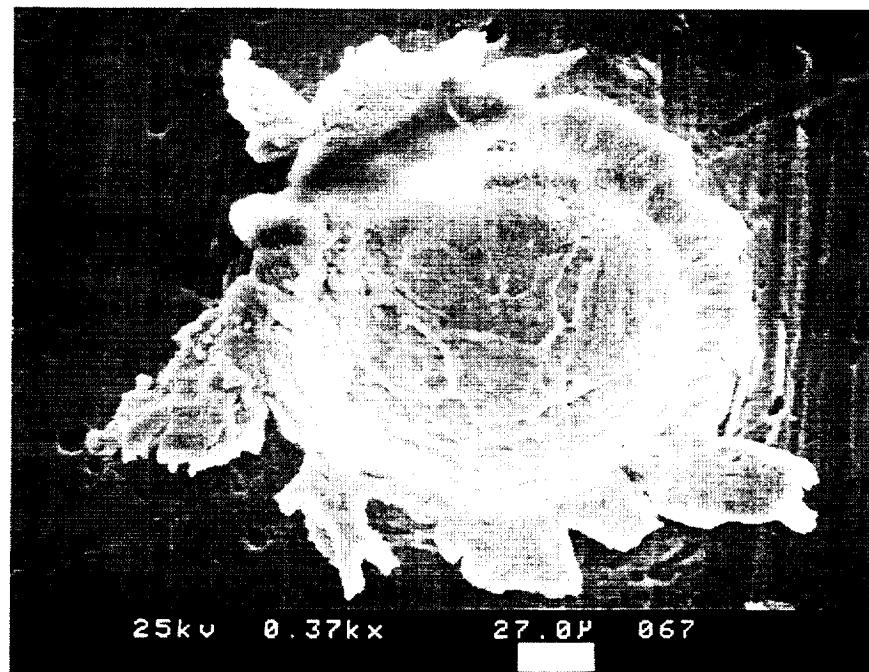
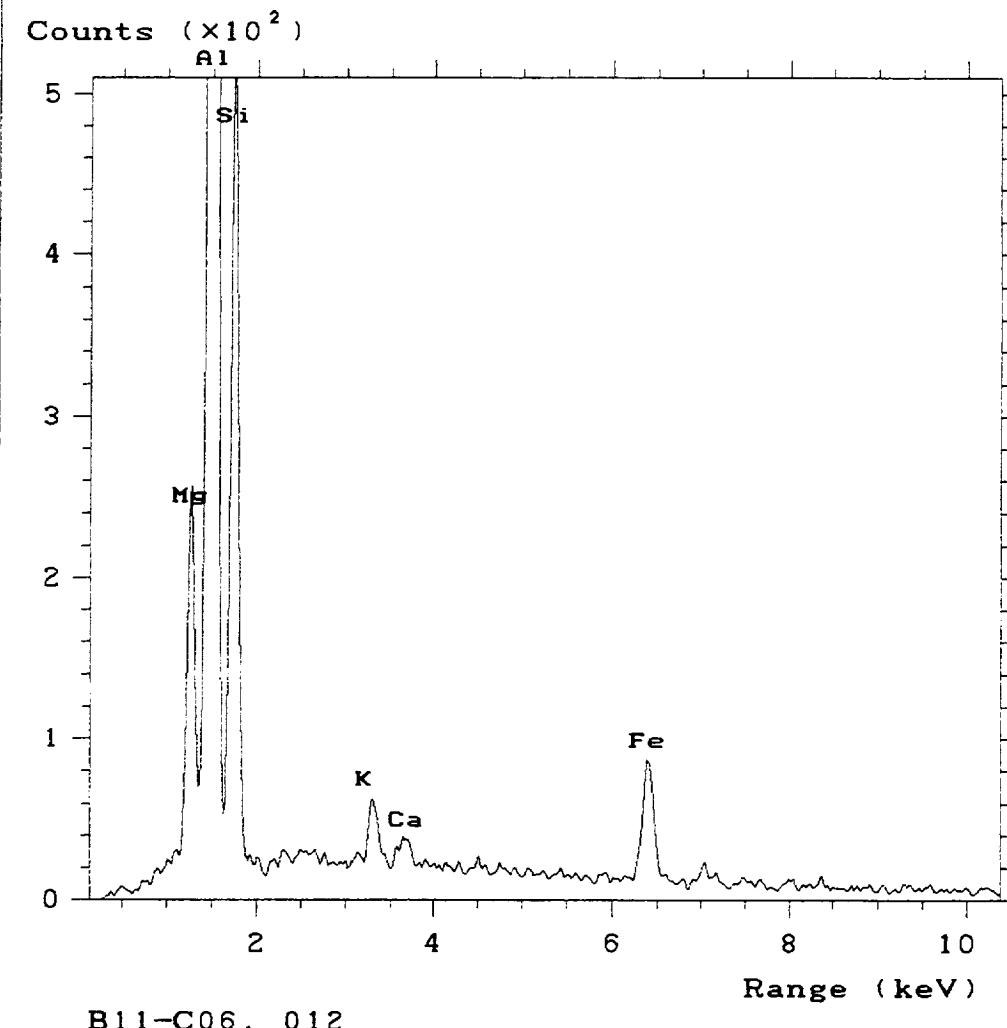


B11-C06

011

PAINT

A-217

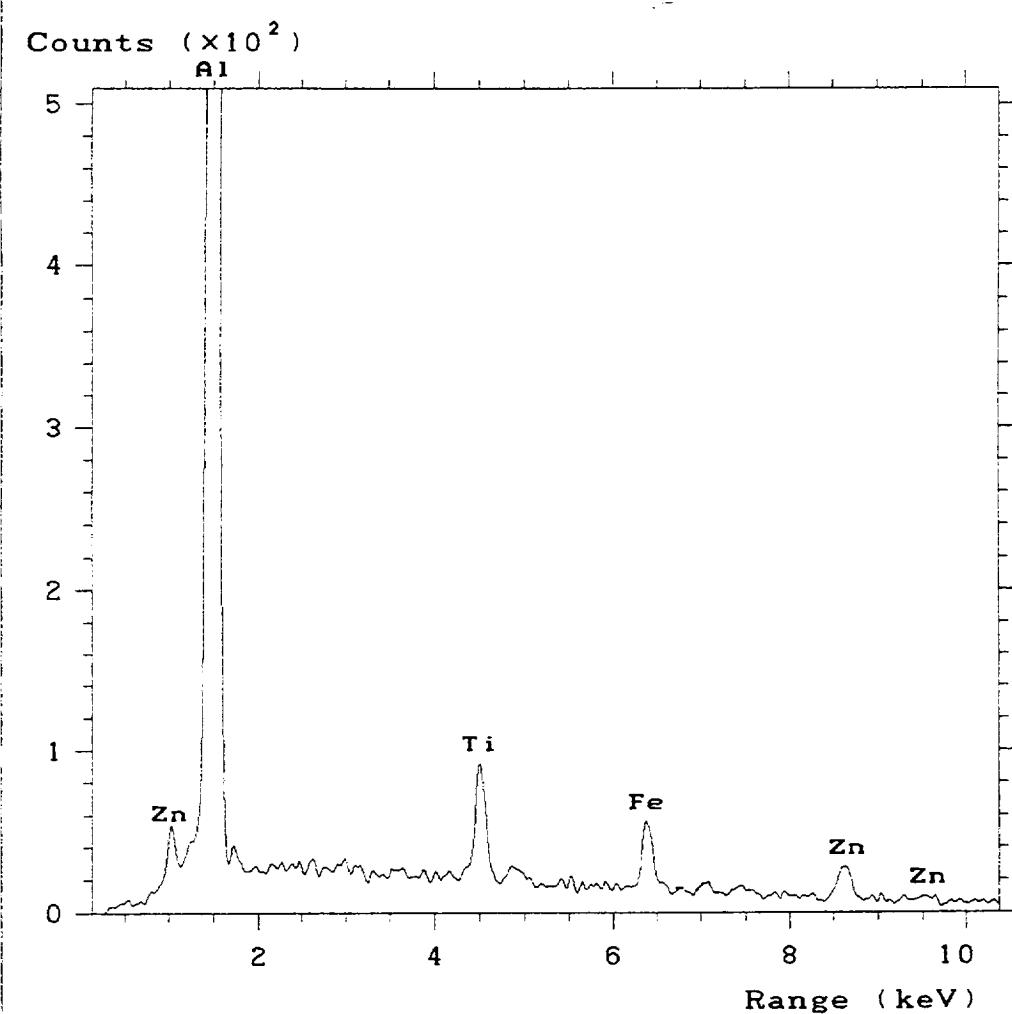


B11-C06

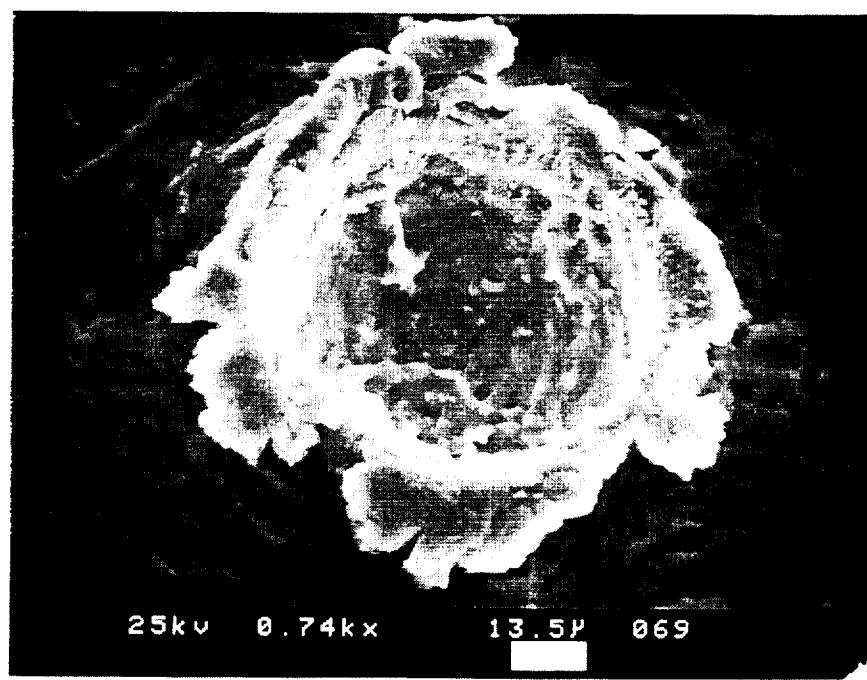
012

mm

A-218



B11-C06, 013



B11-C06

013

POINT

A-219

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

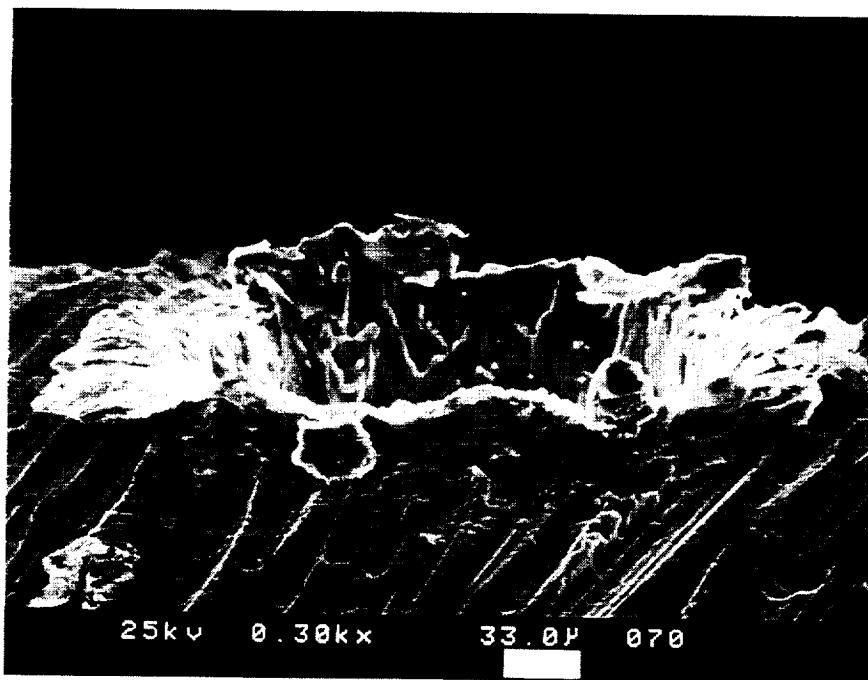
6

8

10

Range (keV)

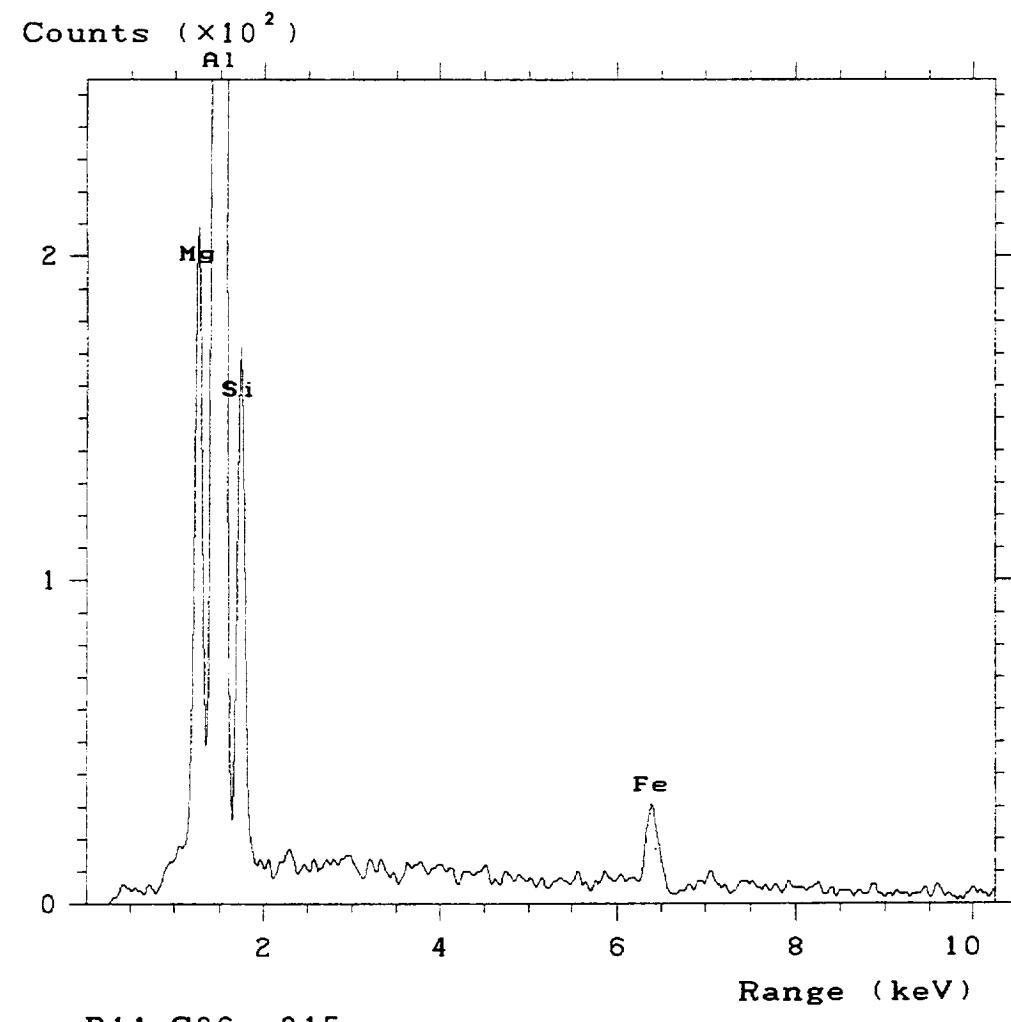
B11-C06, 014



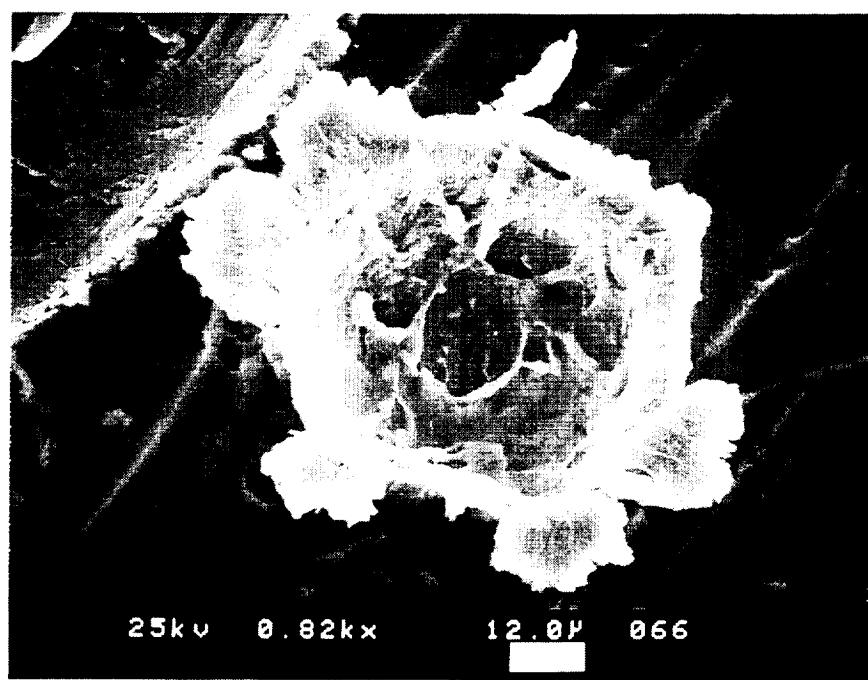
B11-C06

014

A-220



B11-C06, 015



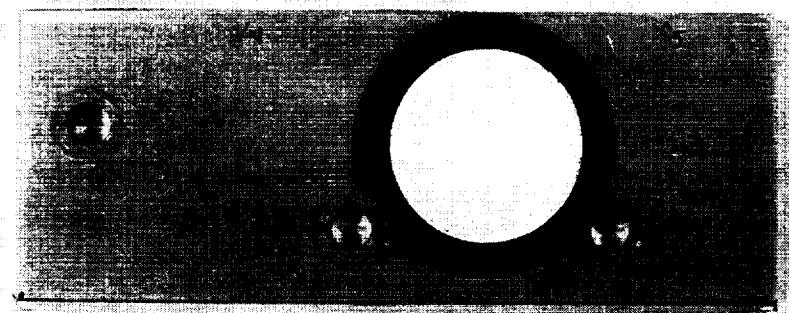
B11-C06

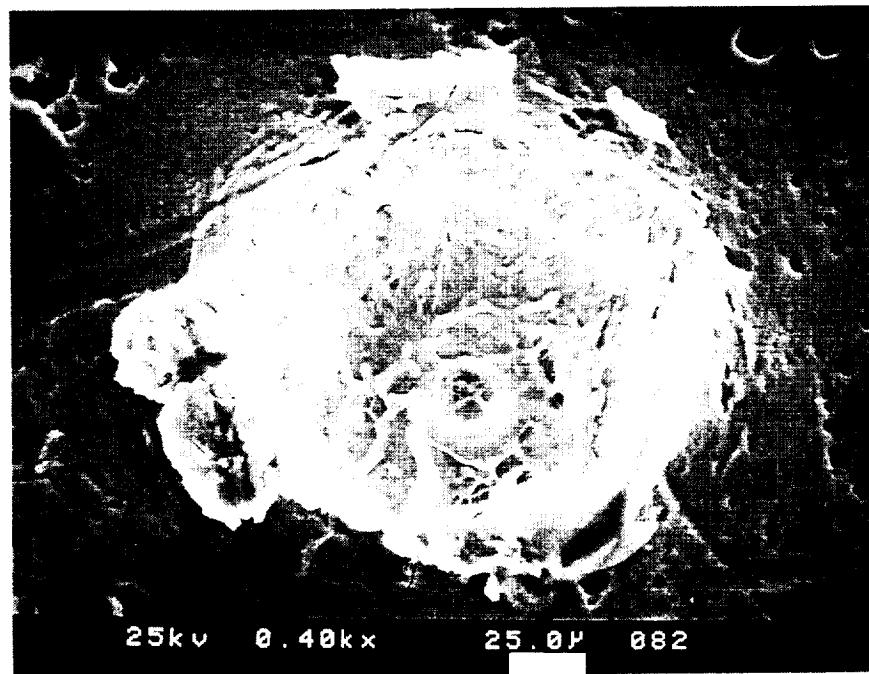
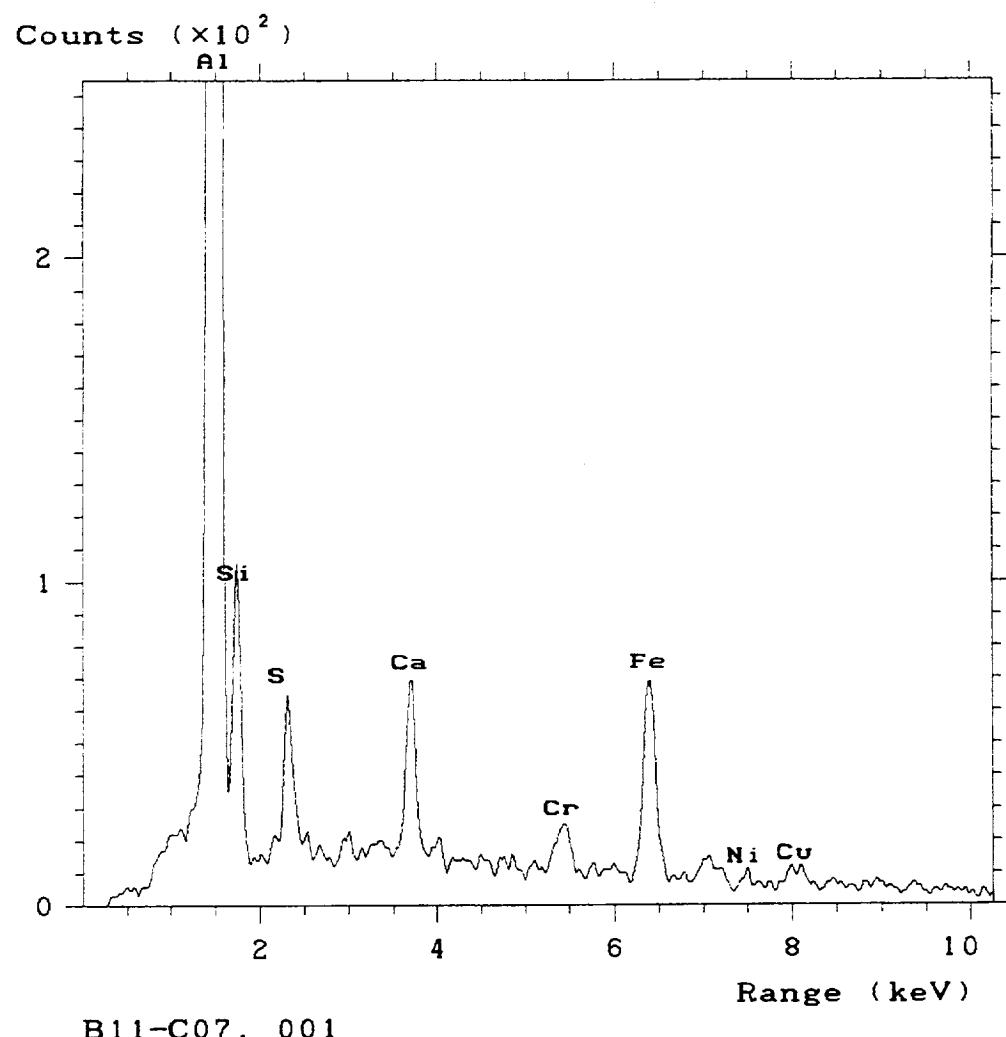
015

mm

A-221

CLAMP NO.	IMPACT NO.	XCoor (mm)	YCoor (mm)	DIAMETER (μm)	COMMENTS (origin)
B11-C07	001	116	3	170	MICROMETEORITIC
	002	49	19	200	UNKNOWN
	003	88	27	150	PAINT PATCH
	004	36	42	250	MICROMETEORITIC
	005	109	46	60	UNKNOWN



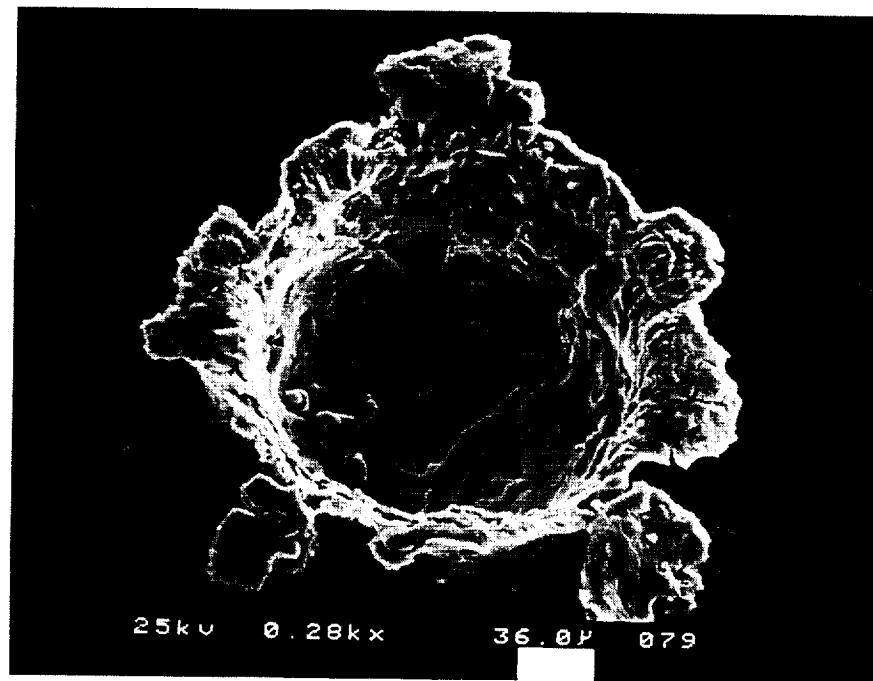
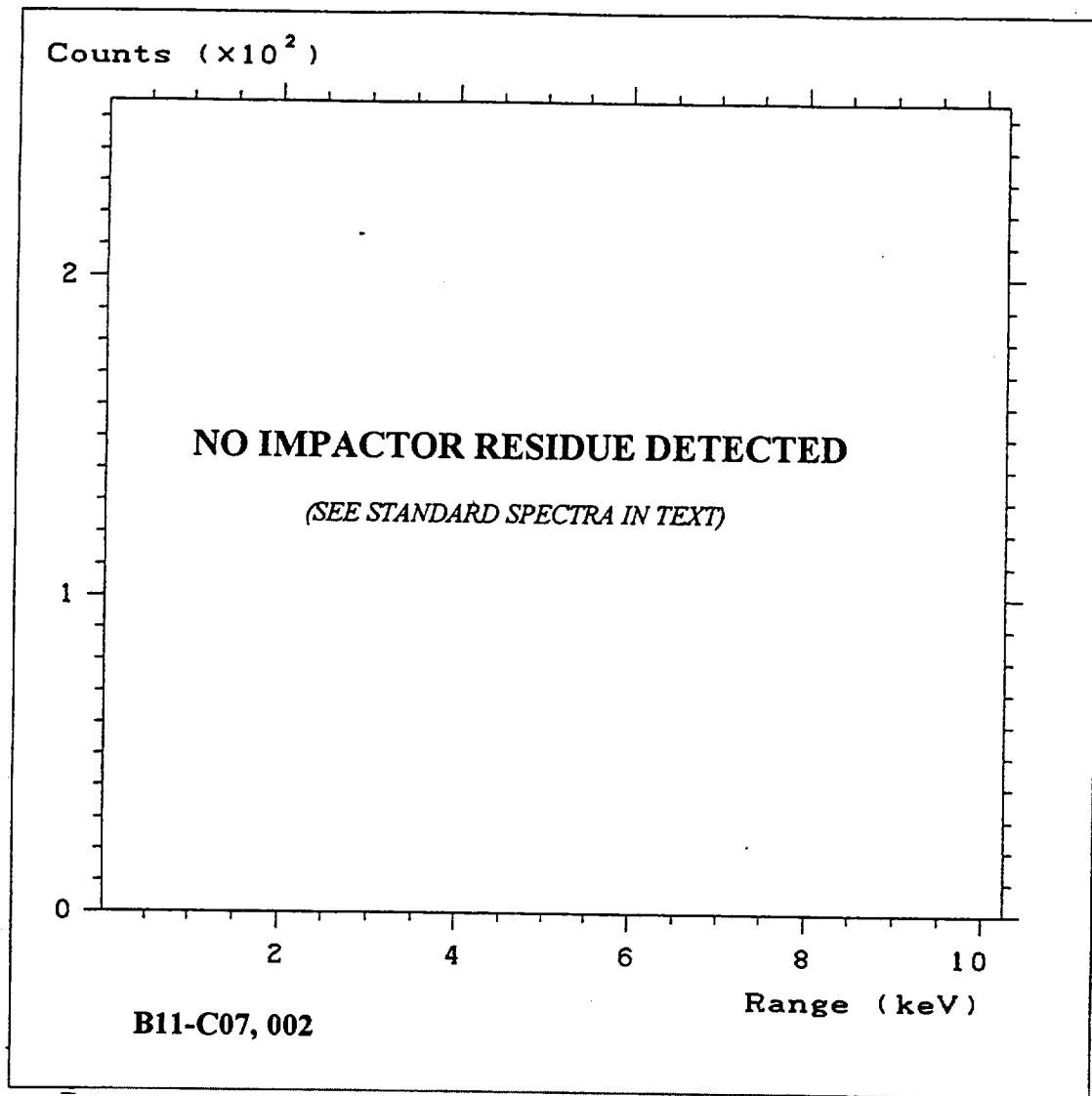


B11-C07

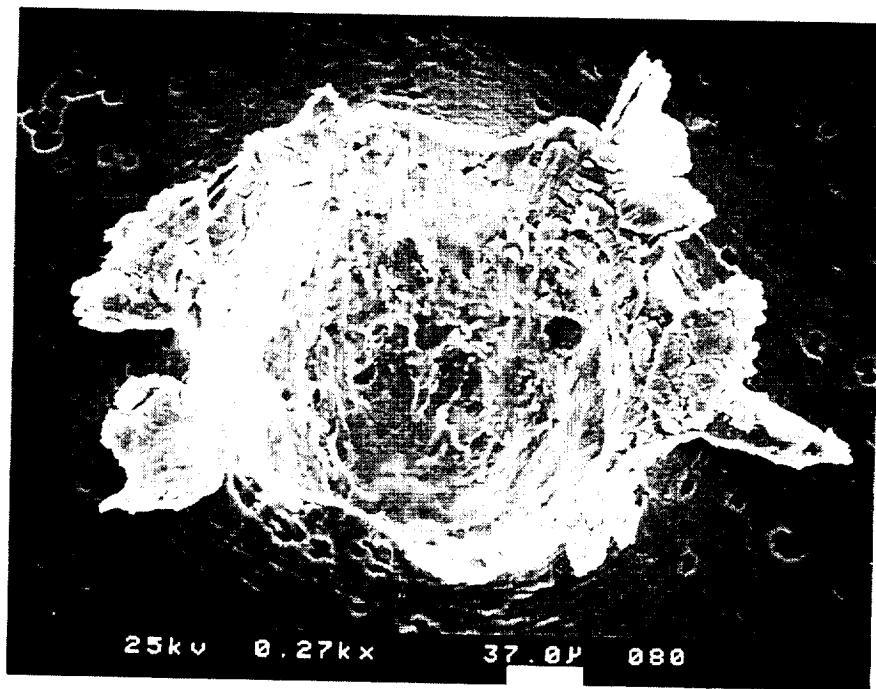
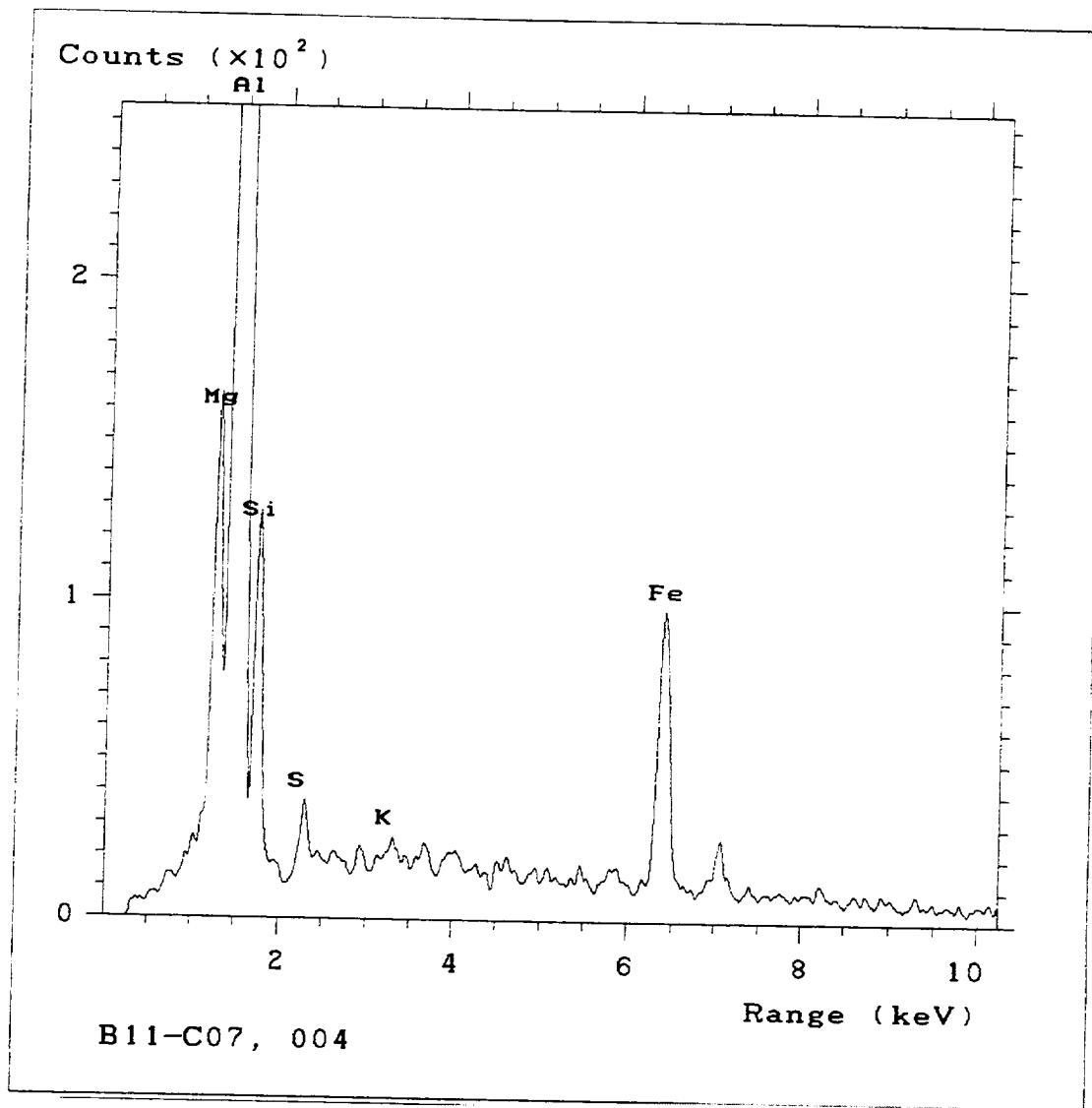
001

mm

A-223



B11 - C07 002
A-224



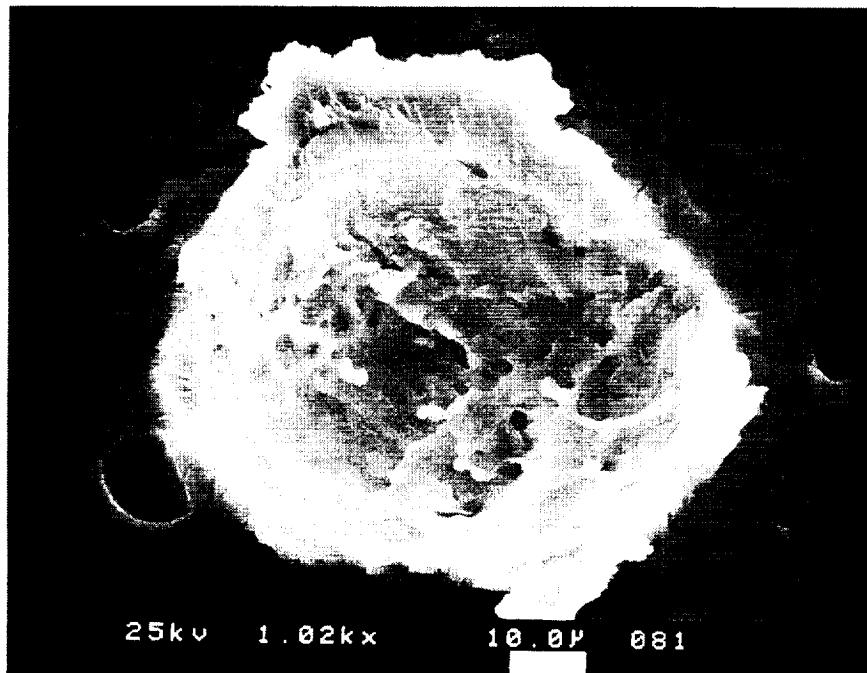
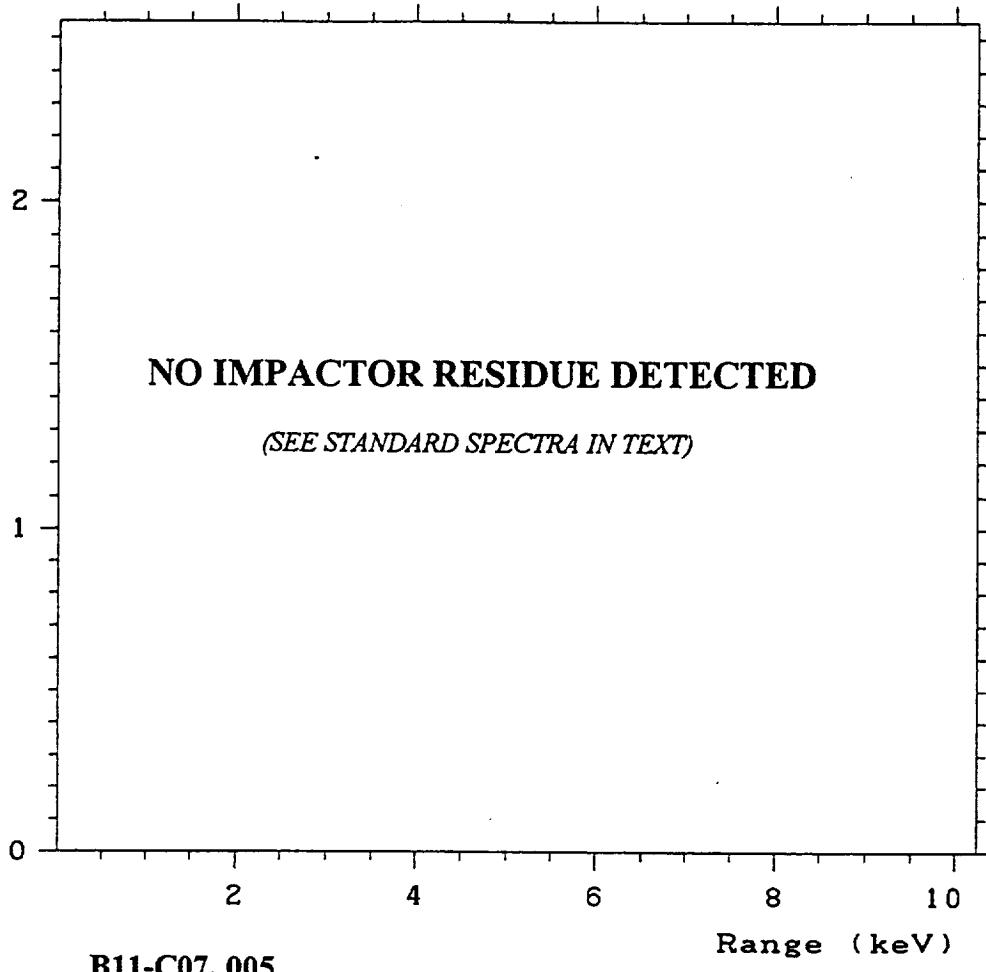
B11-C07

004

mm

A-225

Counts ($\times 10^2$)



B11-C07

005

A-226

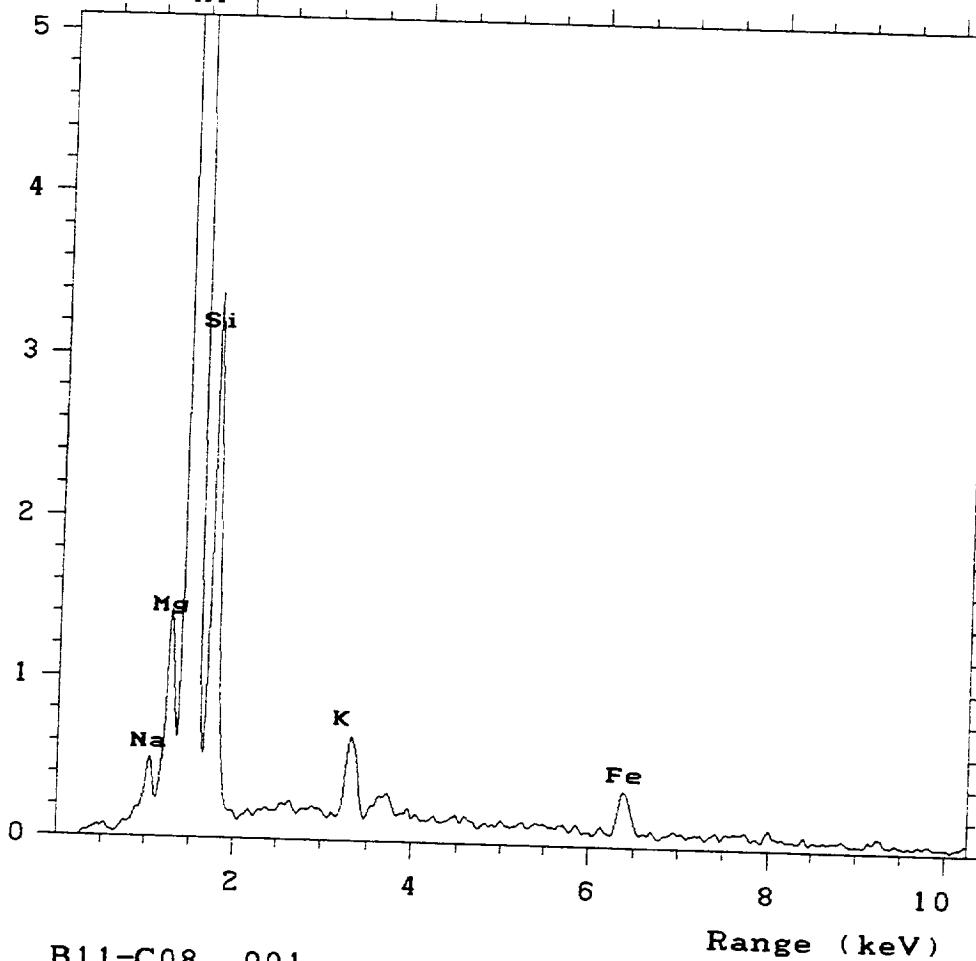
CLAMP NO.	IMPACT NO.	XCoor (mm)	YCoor (mm)	DIAMETER (μm)	COMMENTS (origin)
B11-C08	001	2	77	200	MICROMETEORITIC
	002	18	10	500	UNKNOWN
	003	21	74	220	UNKNOWN
	004	24	79	70	MICROMETEORITIC
	005	22	84	160	MICROMETEORITIC
	006	44	99	150	MICROMETEORITIC
	007	24	120	30	PAINT
	008	25	109	30	ELECTRICAL



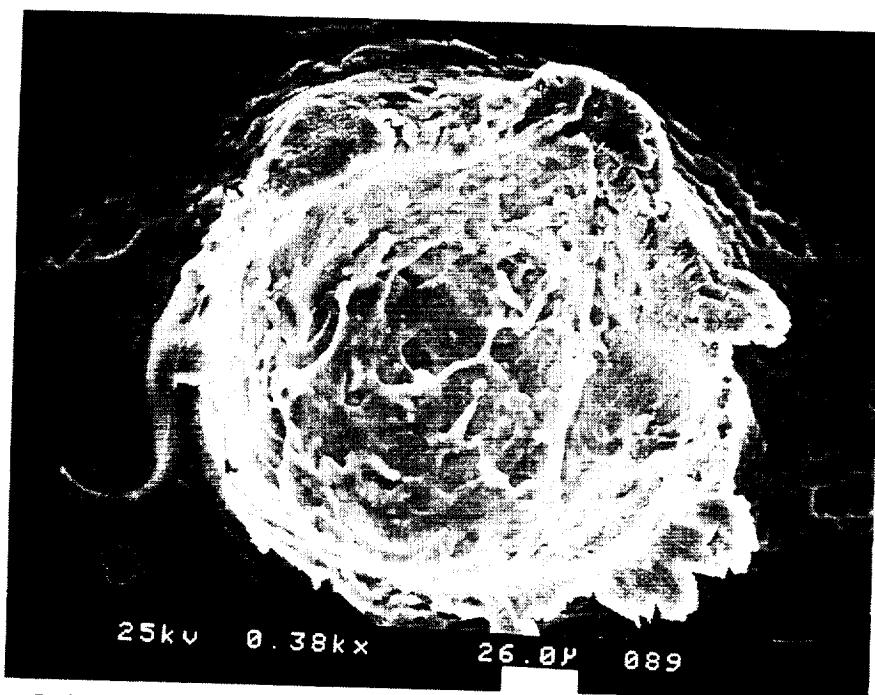
B11-C08

Counts ($\times 10^2$)

Al



B11-C08, 001



B11-C08

001

MM

A-228

Counts ($\times 10^2$)

2

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

1

0

2

4

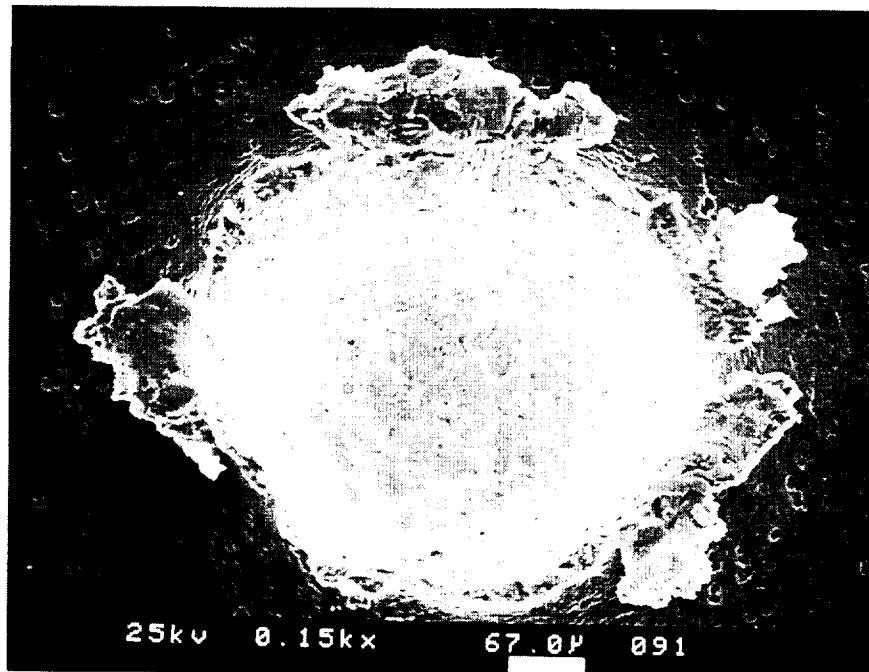
6

8

10

Range (keV)

B11-C08, 002



B11-C08

C02

A-229

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

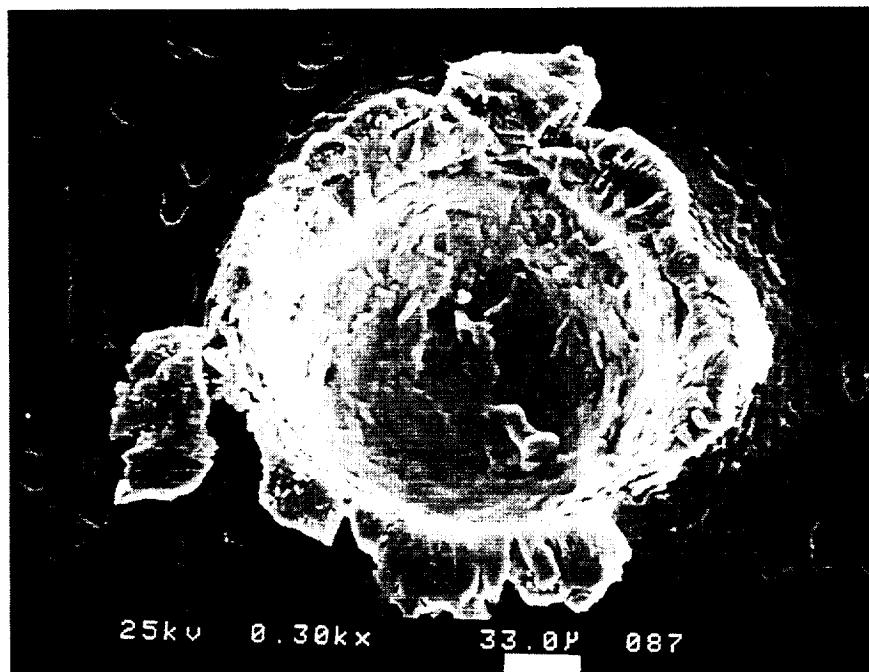
6

8

10

Range (keV)

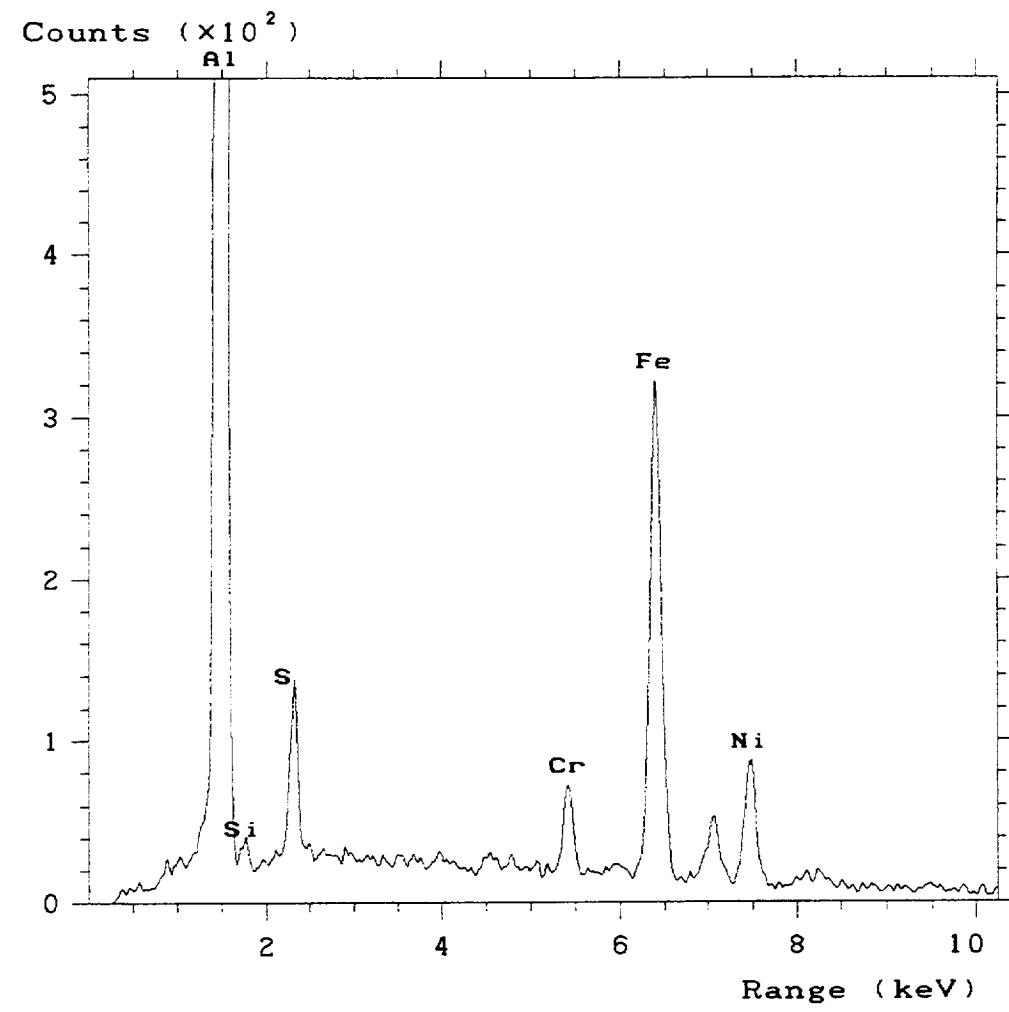
B11-C08, 003



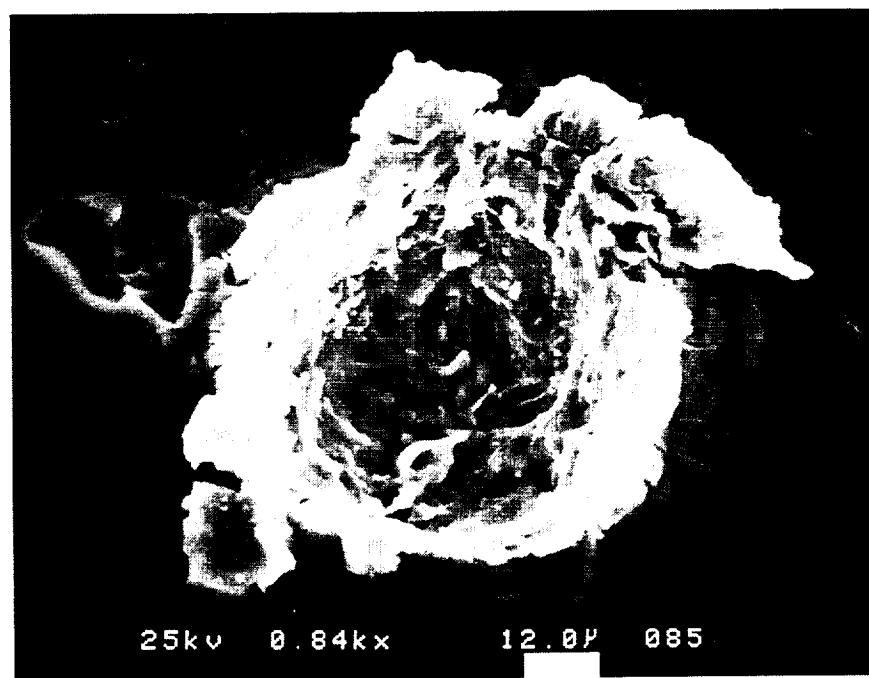
B11-C08

003

A-230



B11-C08, 004

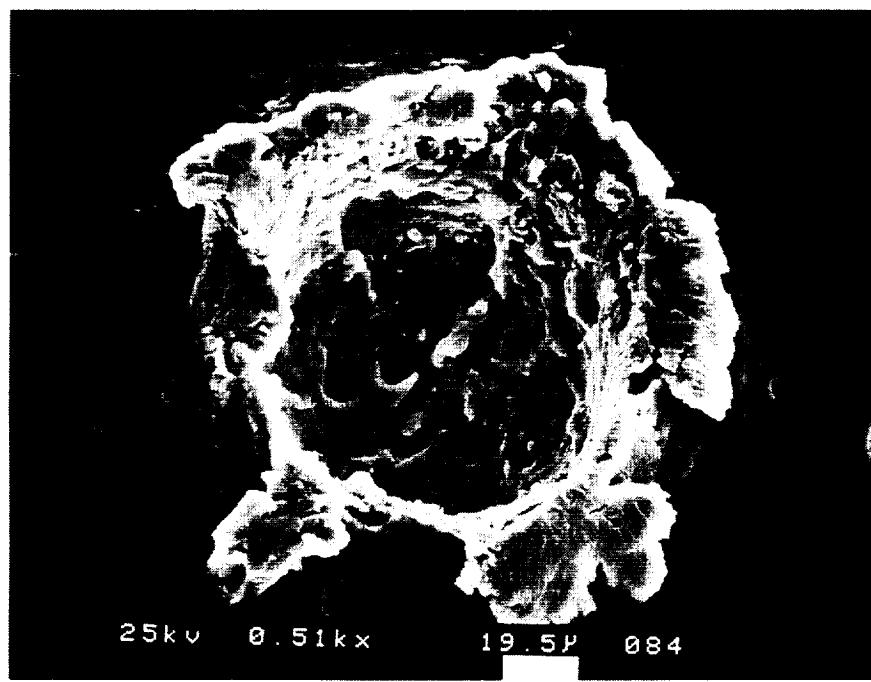
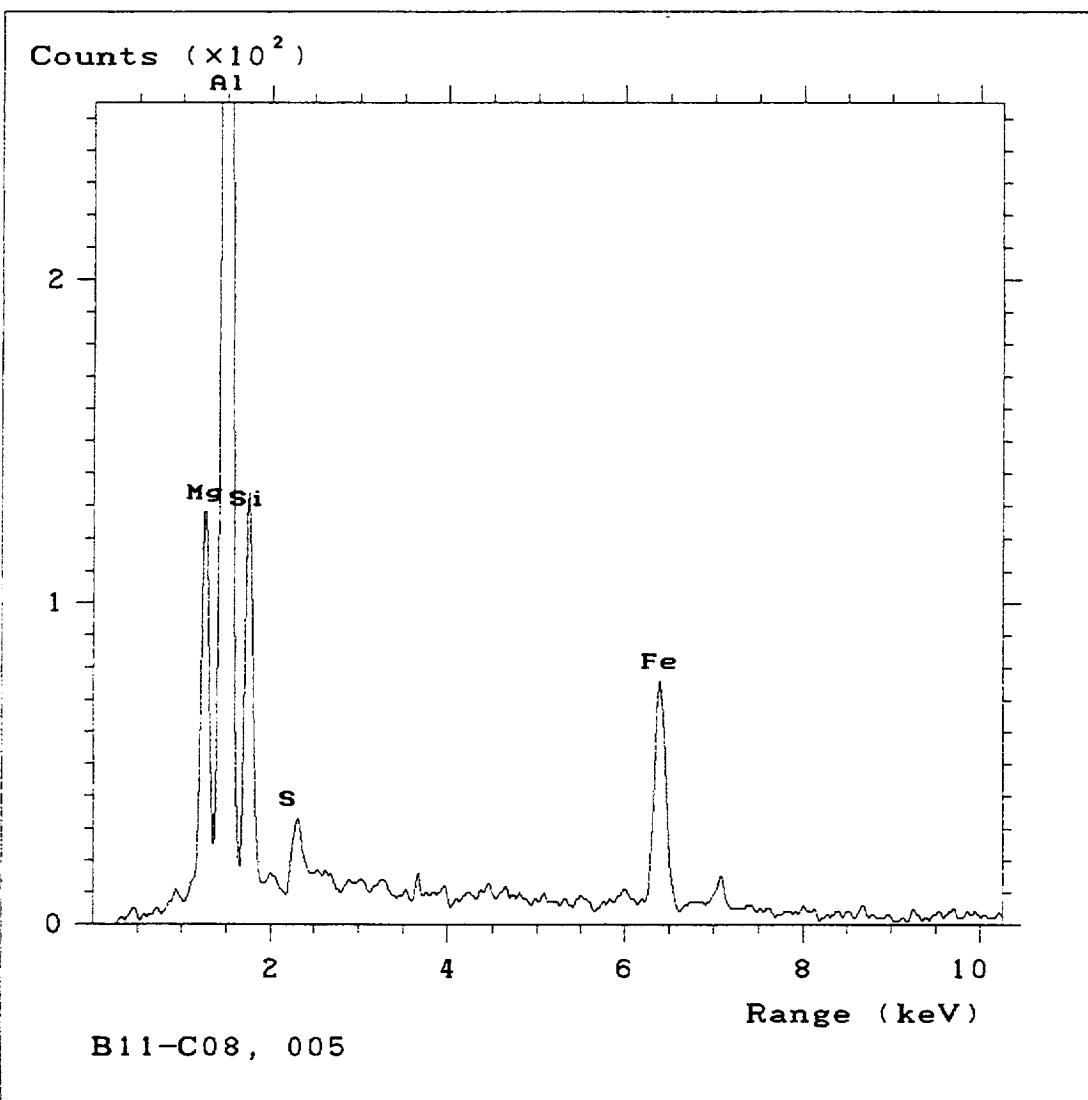


B11-C08

004

Fe,Ni,S

A-231

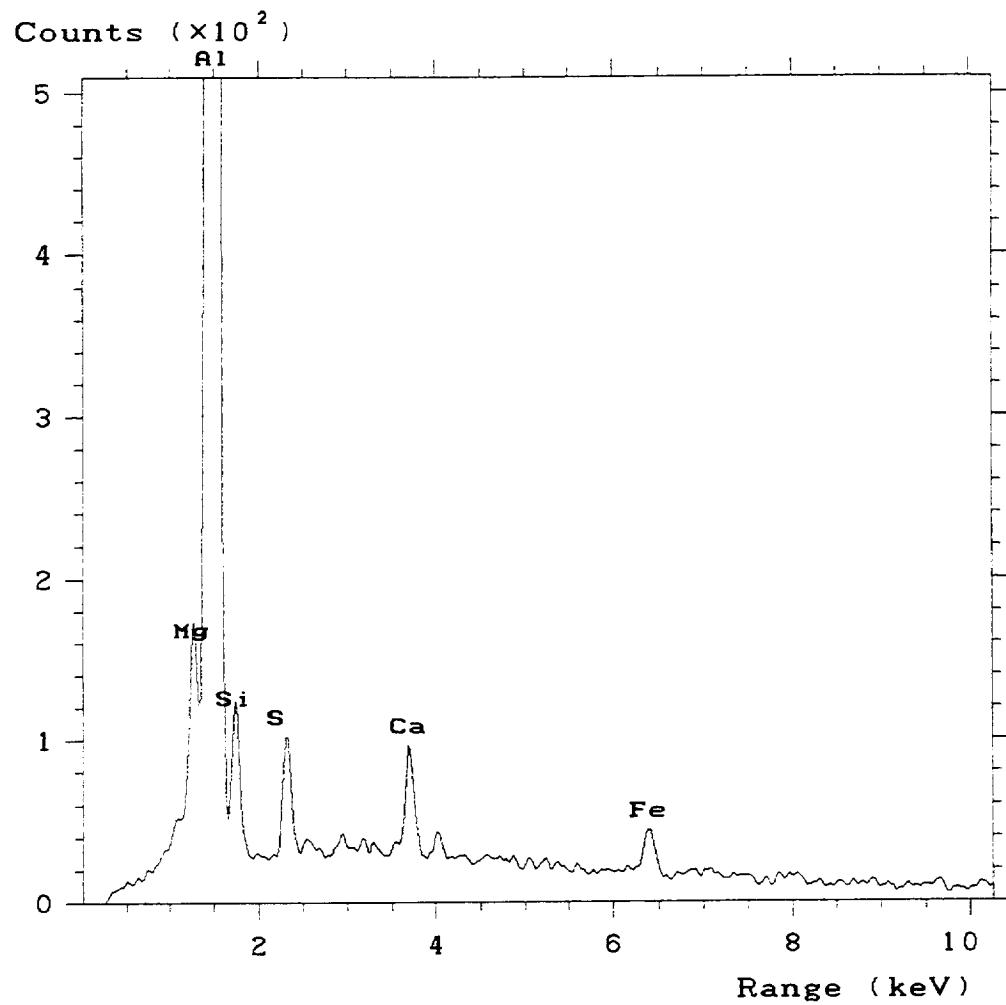


B11-C08

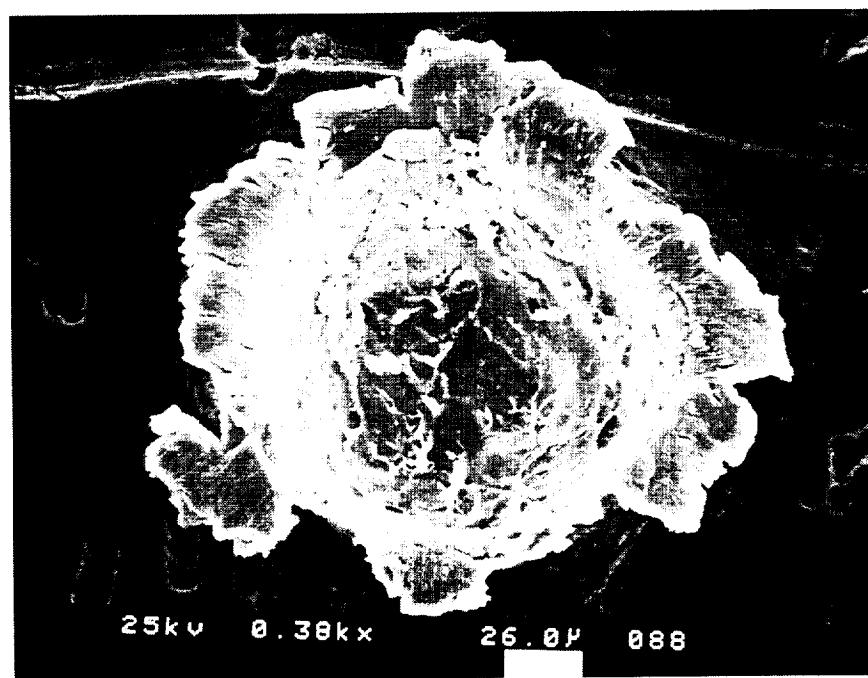
003 005

mm

A-232



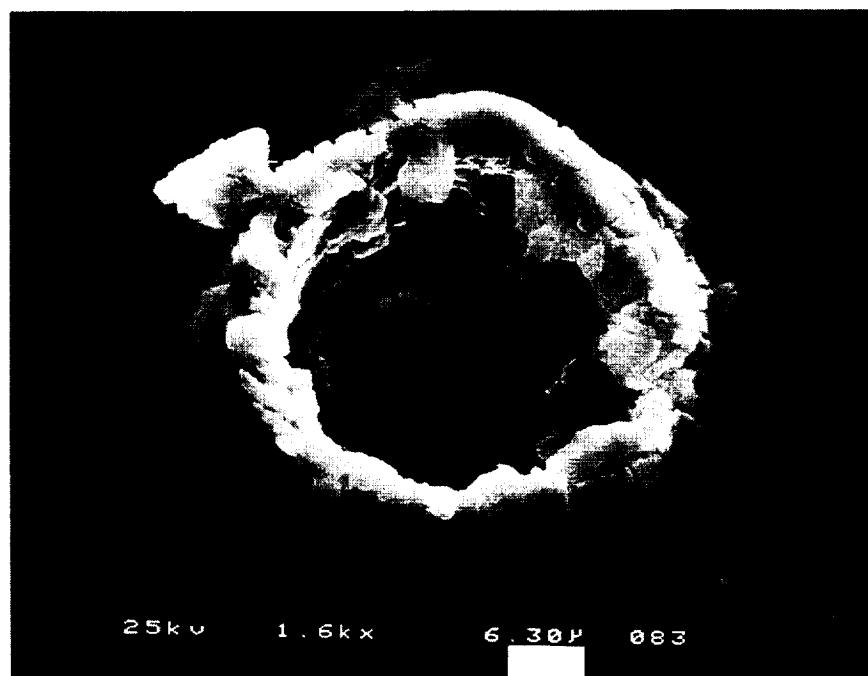
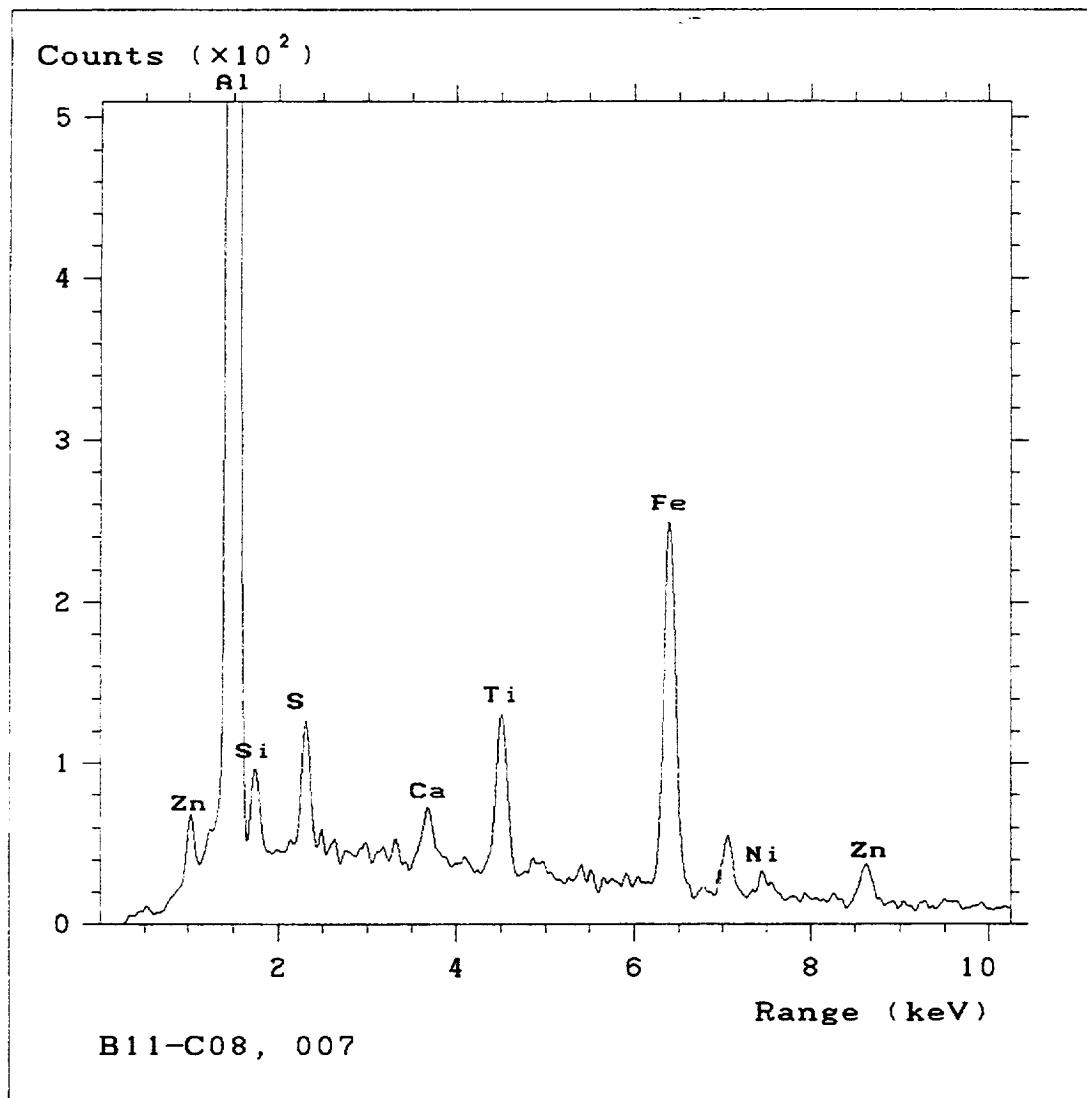
B11-C08, 006



B11-C08

006
A-233

WA



B11-C08

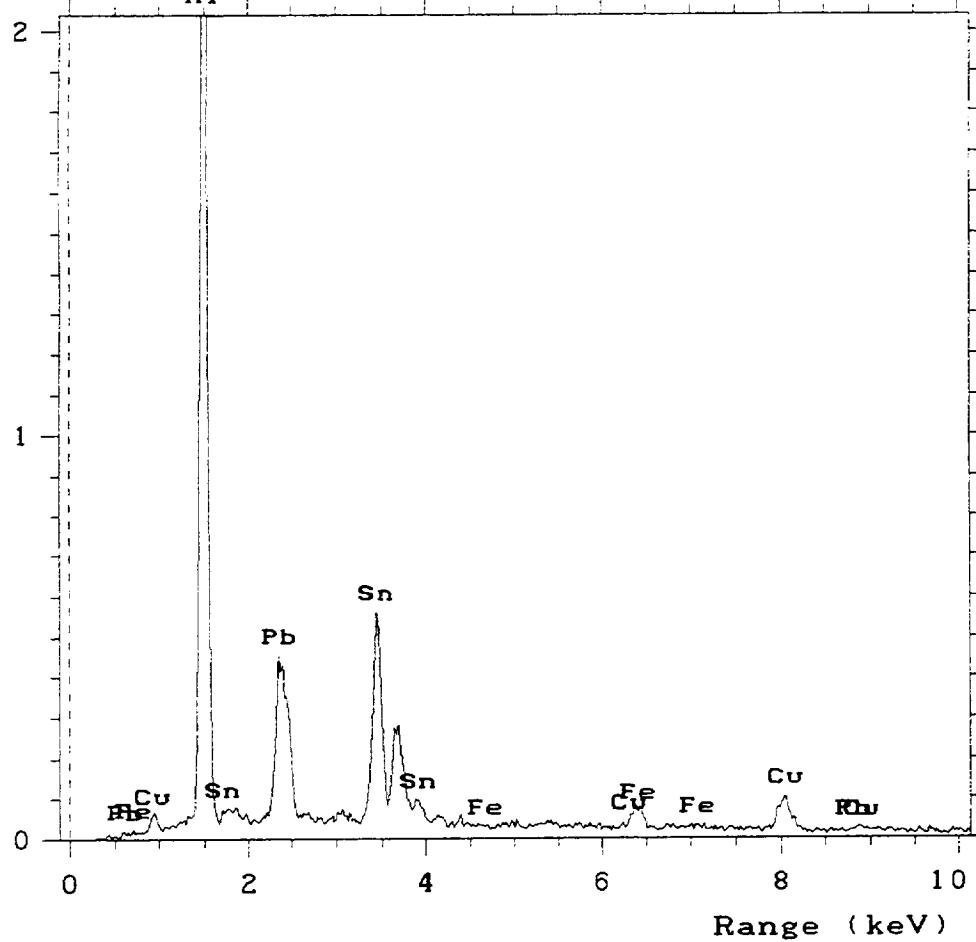
007

PAINT

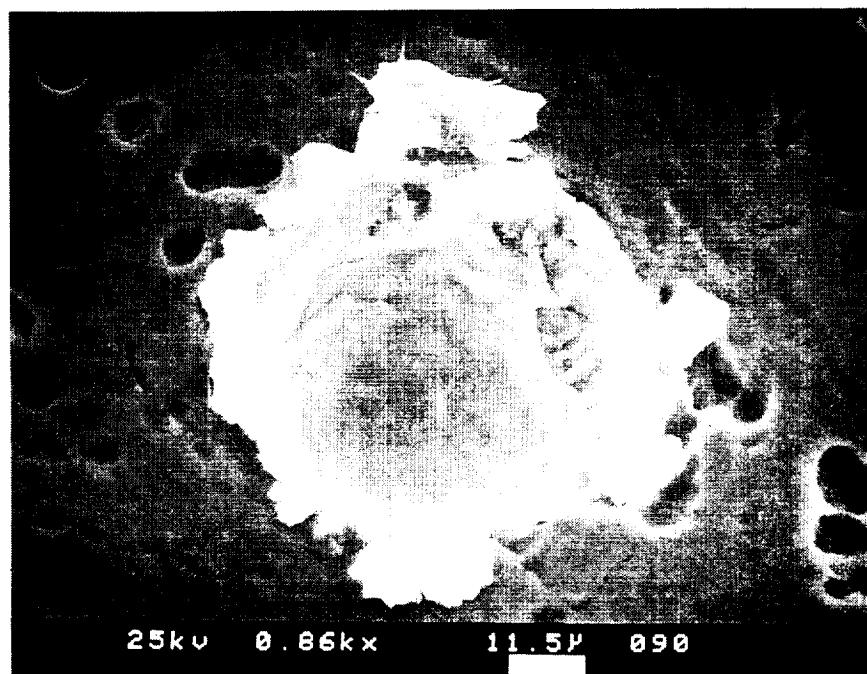
A-234

Counts ($\times 10^3$)

A1



B11-C08, 008



B11-C08

008

elect.

A-235

CLAMP NO.	IMPACT NO.	XCoor (mm)	YCoor (mm)	DIAMETER (μm)	COMMENTS (origin)
B12-C01	001	96	21	600	UNKNOWN
	002	89	9	170	UNKNOWN
	003	96	1	200	UNKNOWN
	004	32	19	130	UNKNOWN
	005	27	22	370	UNKNOWN
	006	2	28	21	UNKNOWN
	007	19	29	60	PAINT
	008	127	39	150	EDGE
	009	117	40	140	UNKNOWN



B12-C01

Counts ($\times 10^2$)

2

1

0

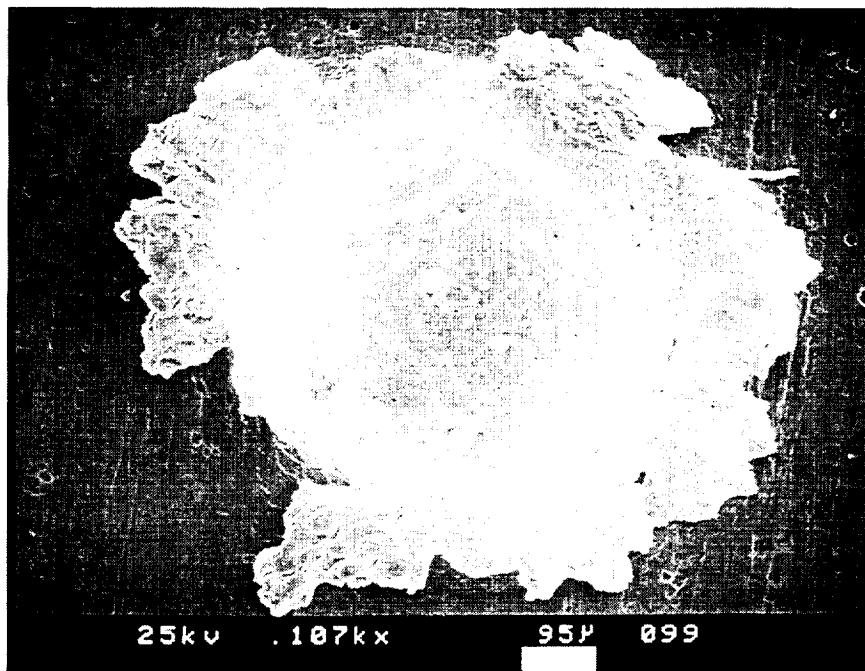
NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2 4 6 8 10

Range (keV)

B12-C01, 001



B12-C01

001

A-237

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

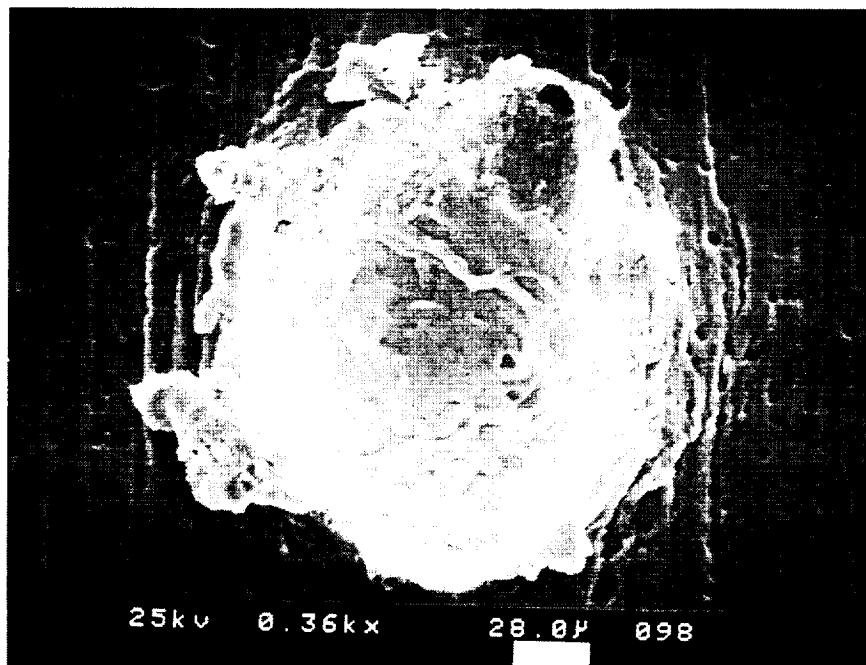
6

8

10

Range (keV)

B12-C01, 002

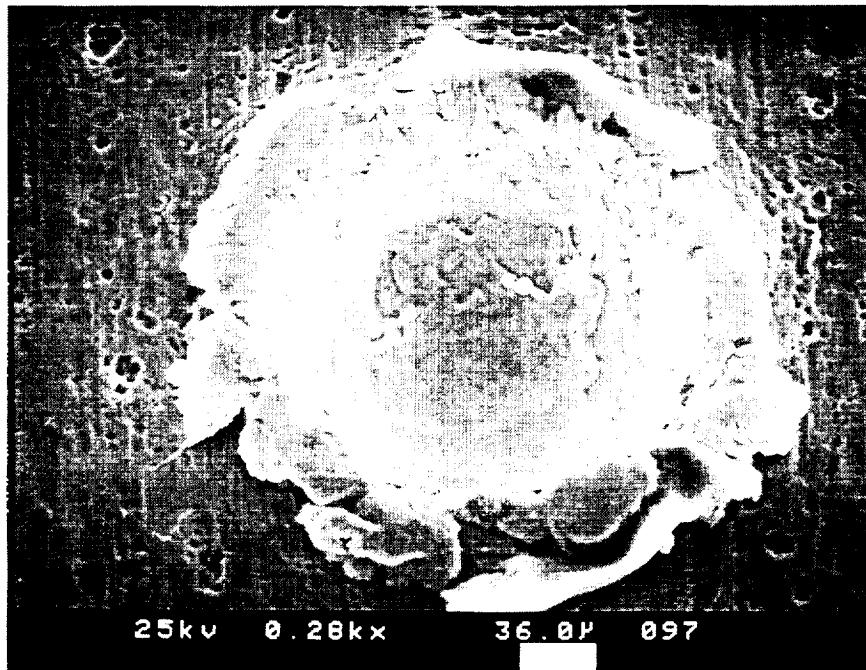
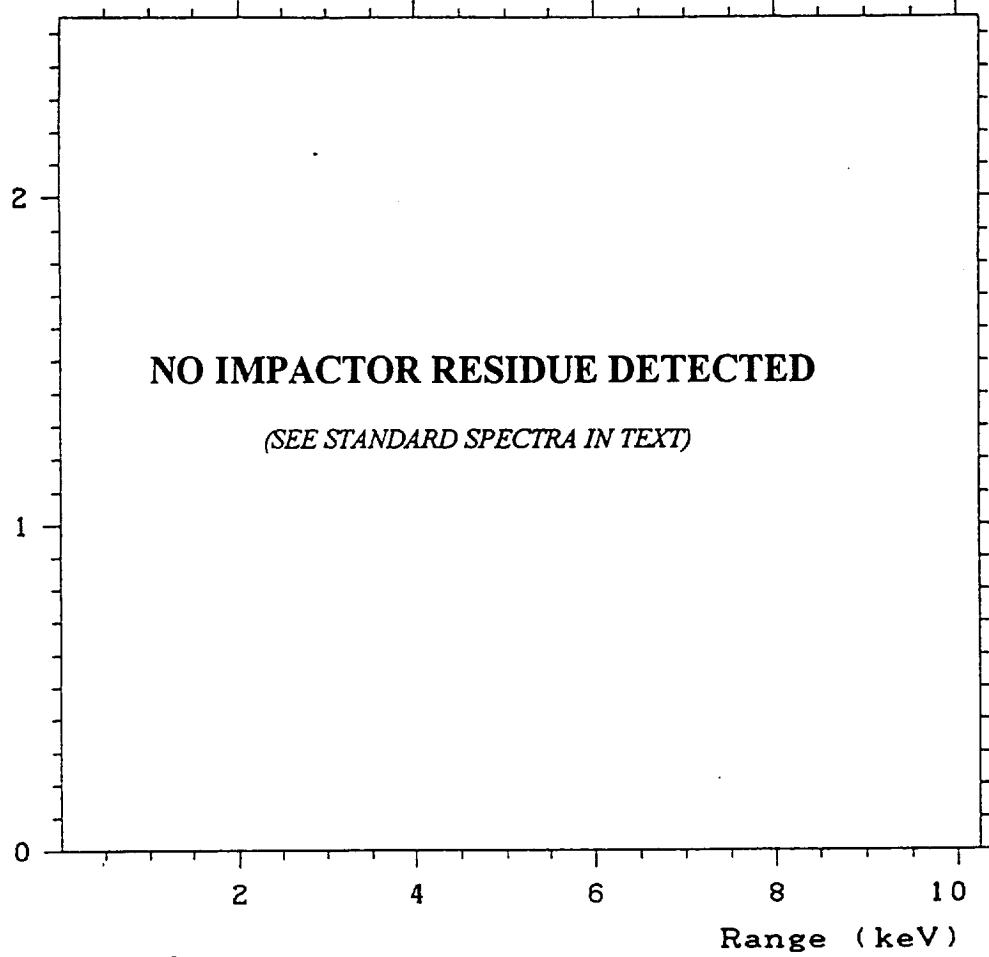


B12-C01

002

A-238

Counts ($\times 10^2$)



B12-C01

003

A-239

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

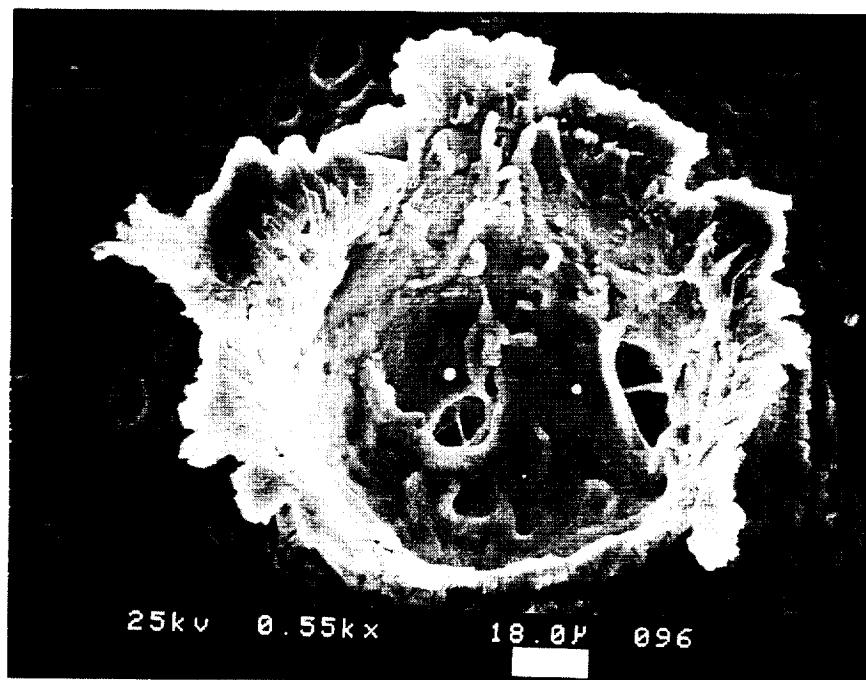
6

8

10

Range (keV)

B12-C01, 004



B12-C01

004

A-240

Counts ($\times 10^2$)

2

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

1

0

2

4

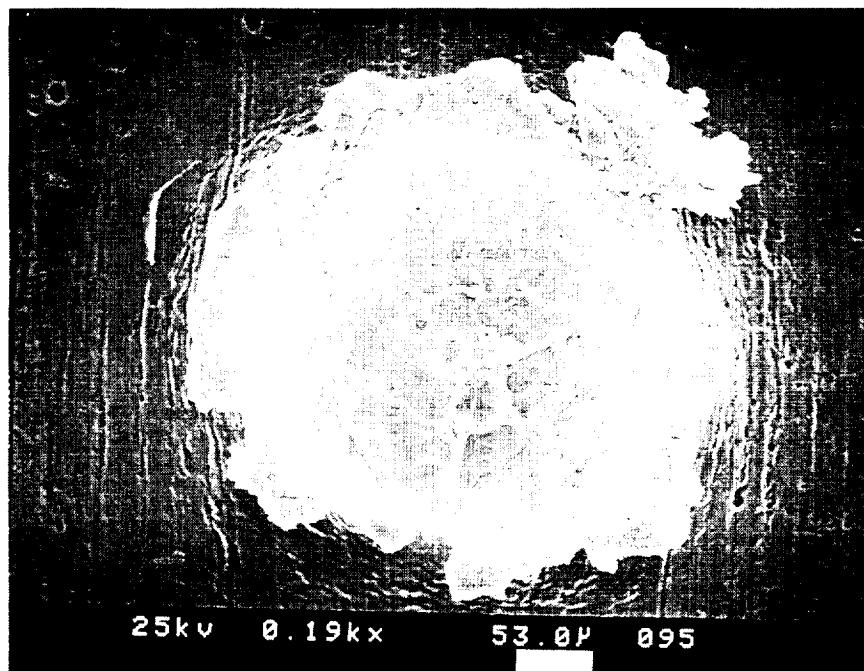
6

8

10

Range (keV)

B12-C01, 005



B12-C01

005

A-241

Counts ($\times 10^2$)

2

1

0

2

4

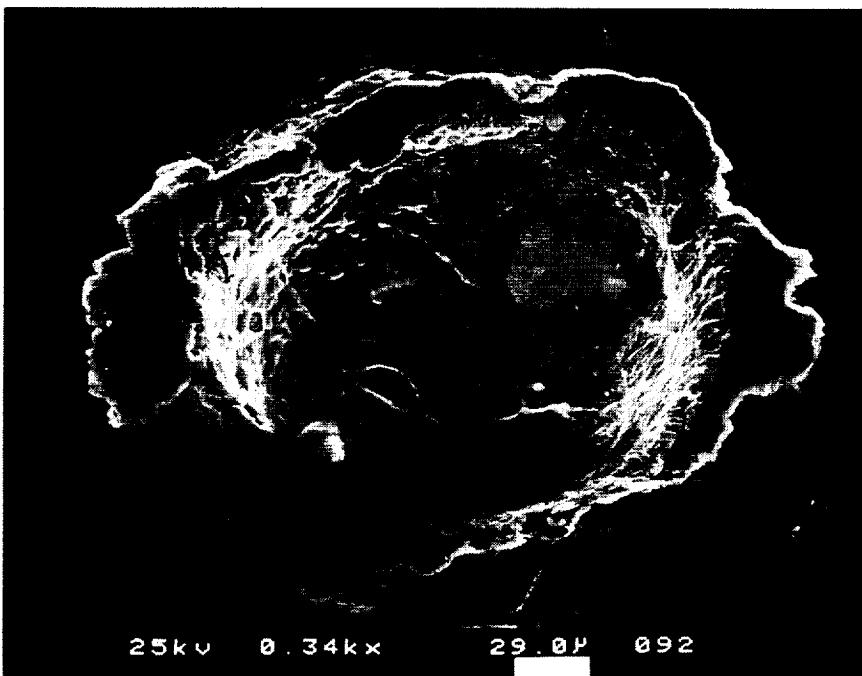
6

8

10

Range (keV)

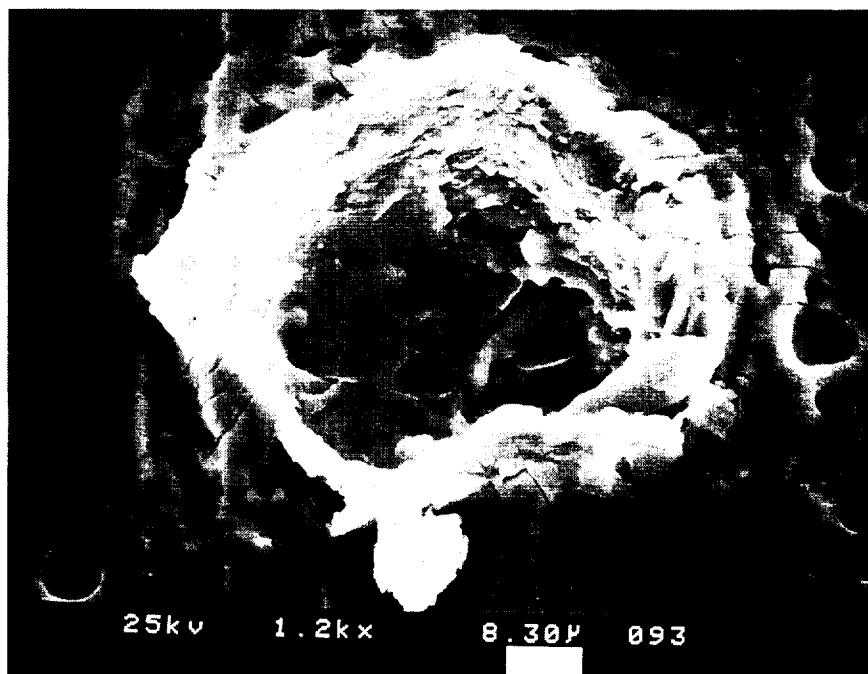
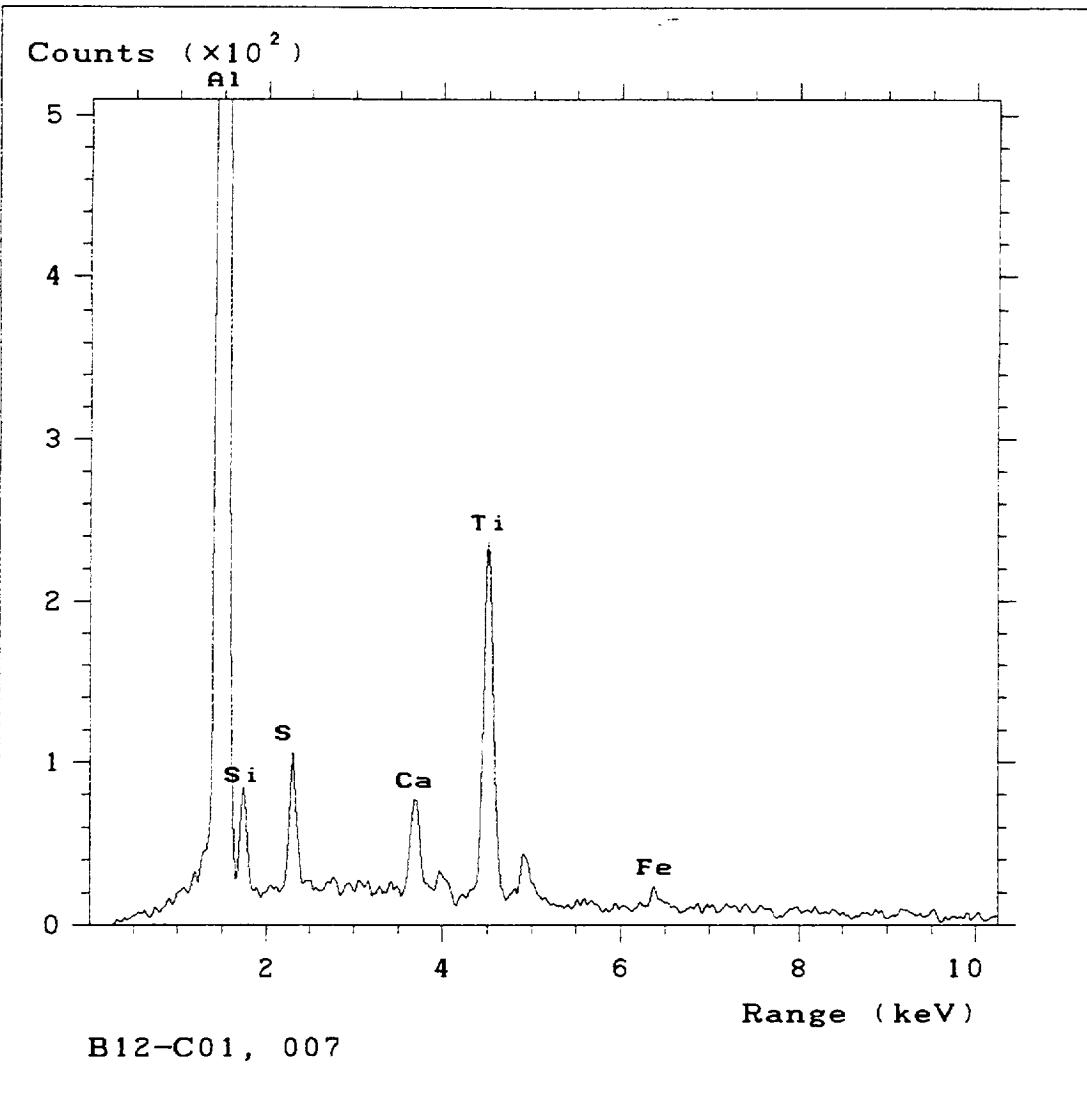
B12-C01, 006



B12-C01

006

A-242



25kv 1.2k \times 8.30 μ 093

B12 - C01

007

PANIT

A-243

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

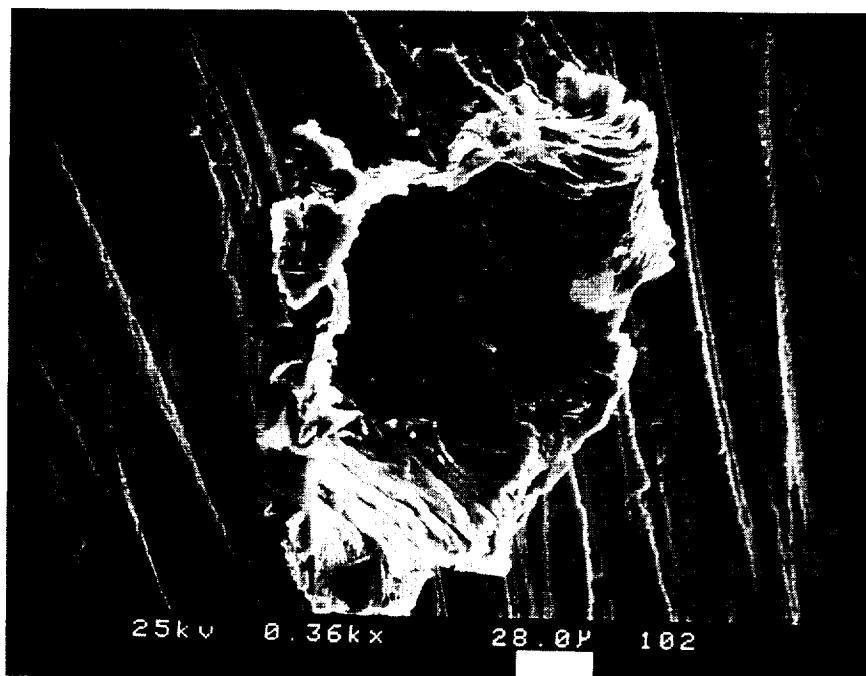
6

8

10

Range (keV)

B12-C01, 008



B12-C01

008

A-244

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

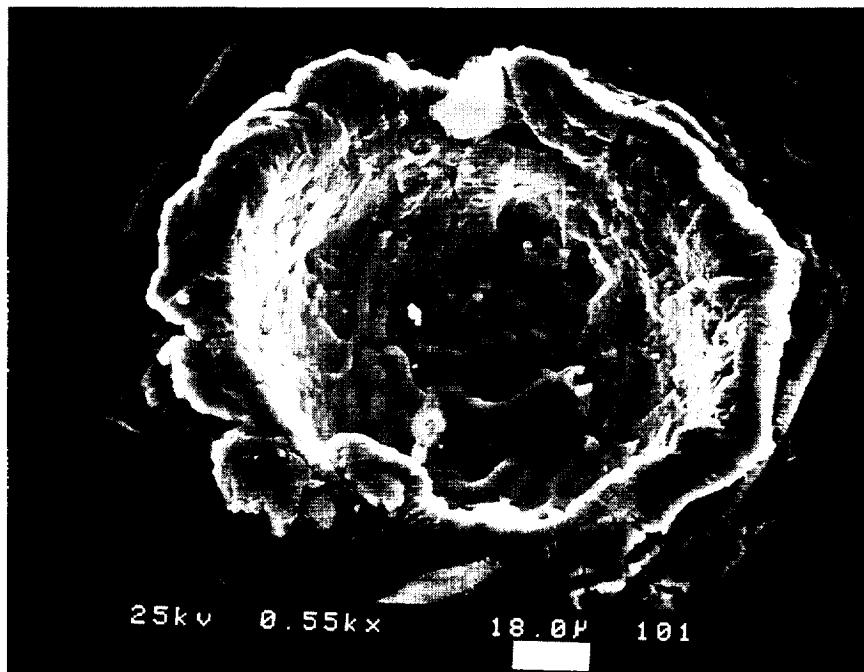
6

8

10

Range (keV)

B12-C01, 009

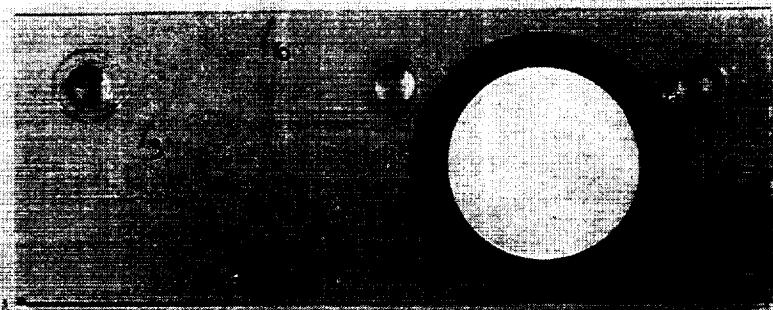


B12-C01

009

A-245

CLAMP NO.	IMPACT NO.	XCoor (mm)	YCoor (mm)	DIAMETER (μm)	COMMENTS (origin)
B12-C02	001	55	4	600	UNKNOWN
	002	118	5	150	MICROMETEORITIC
	003	23	29	70	MICROMETEORITIC
	004	71	29	320	PAINT PATCH
	005	120	24	300	UNKNOWN
	006	43	48	60	UNKNOWN



B12 - C02

Counts ($\times 10^2$)

2

1

0

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2

4

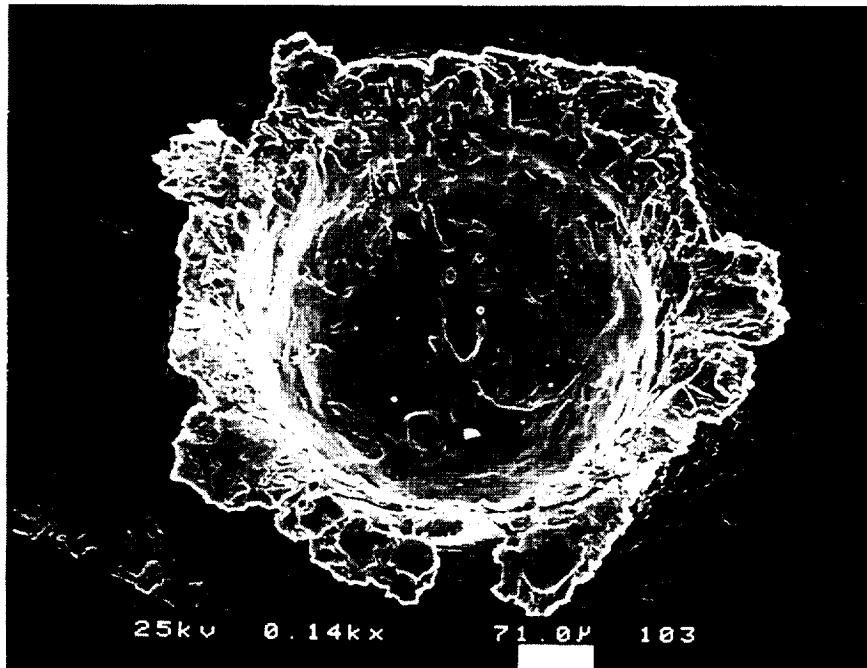
6

8

10

Range (keV)

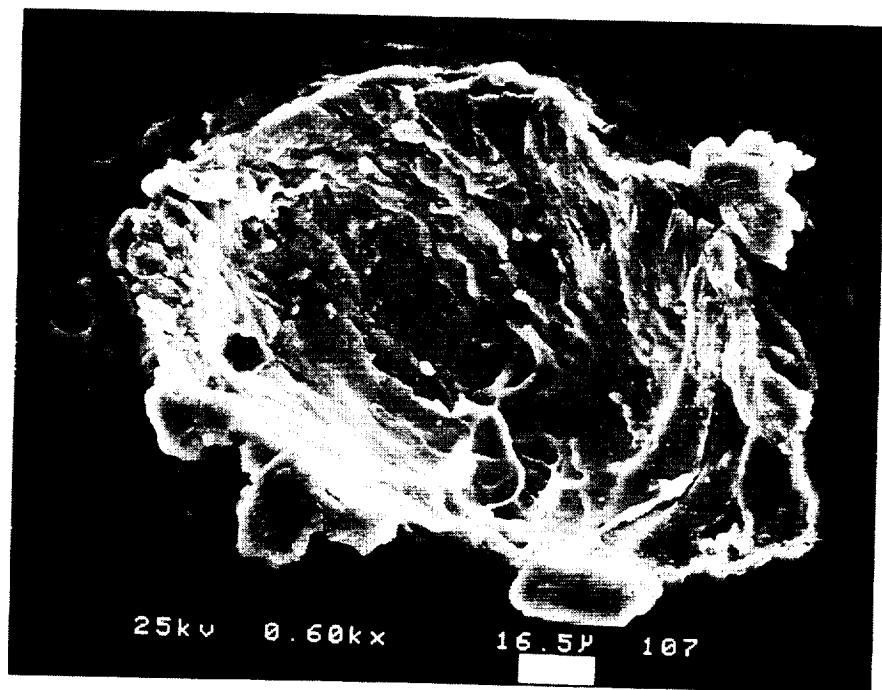
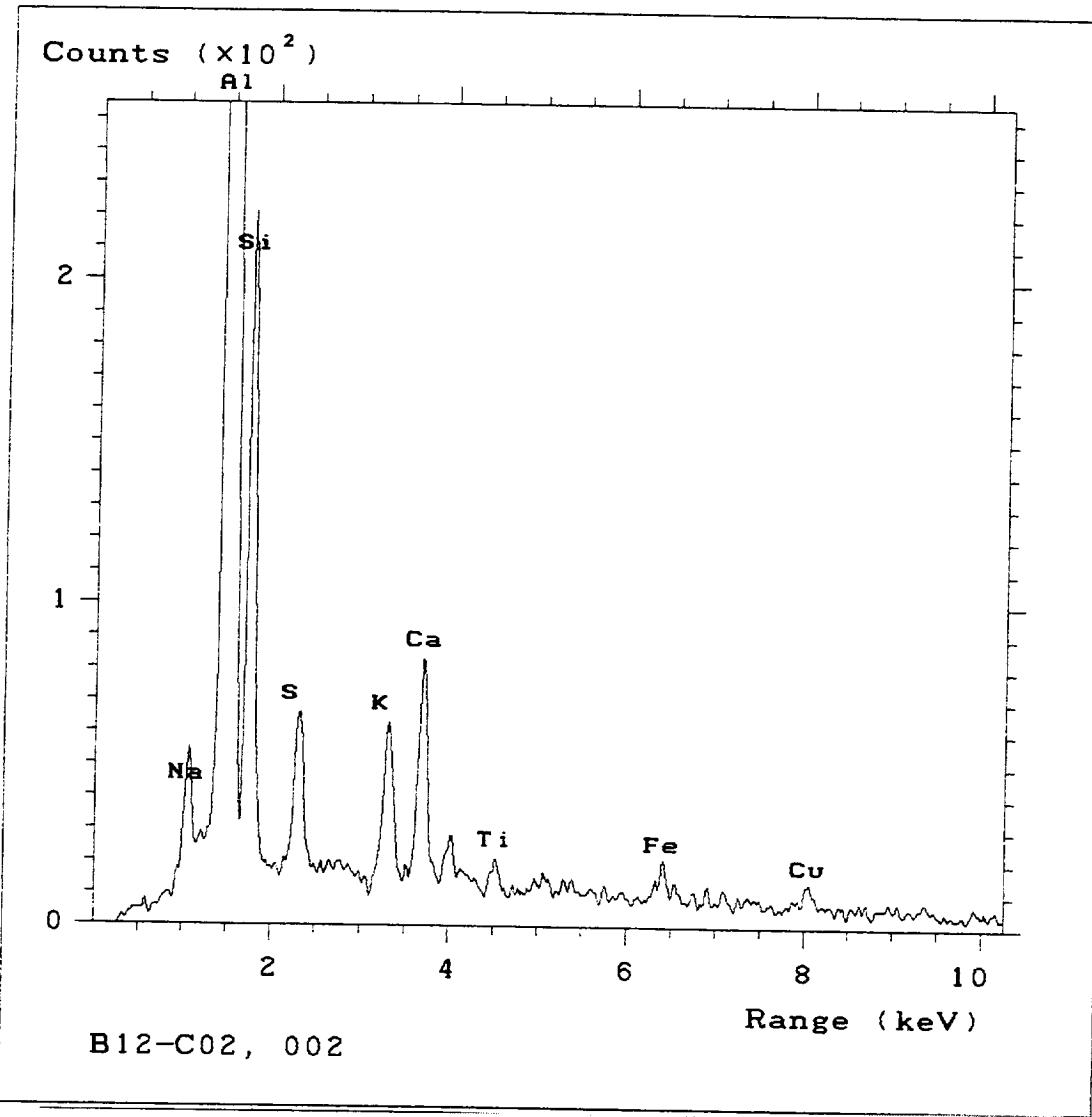
B12-C02, 001



B12-C02

001

A-247

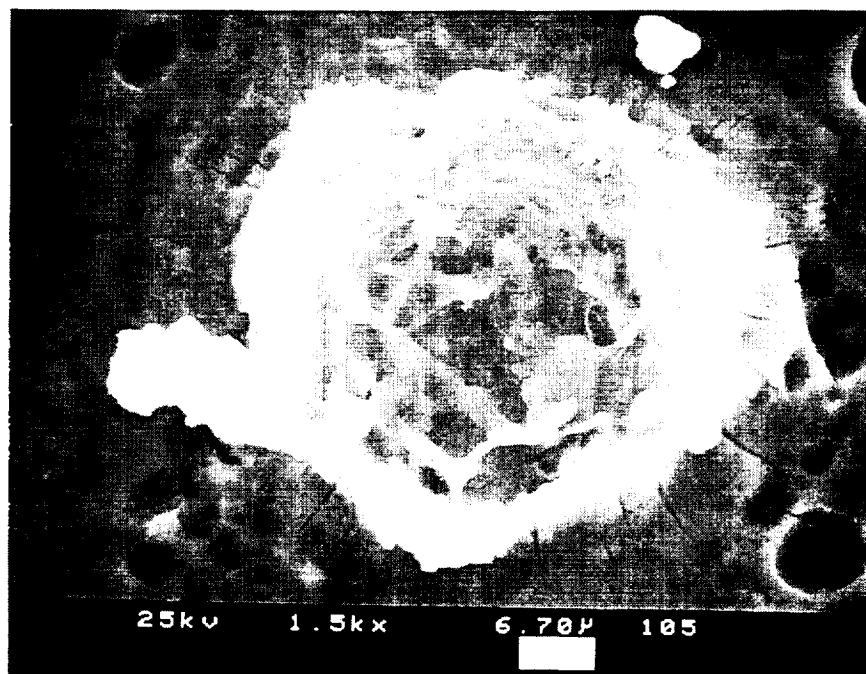
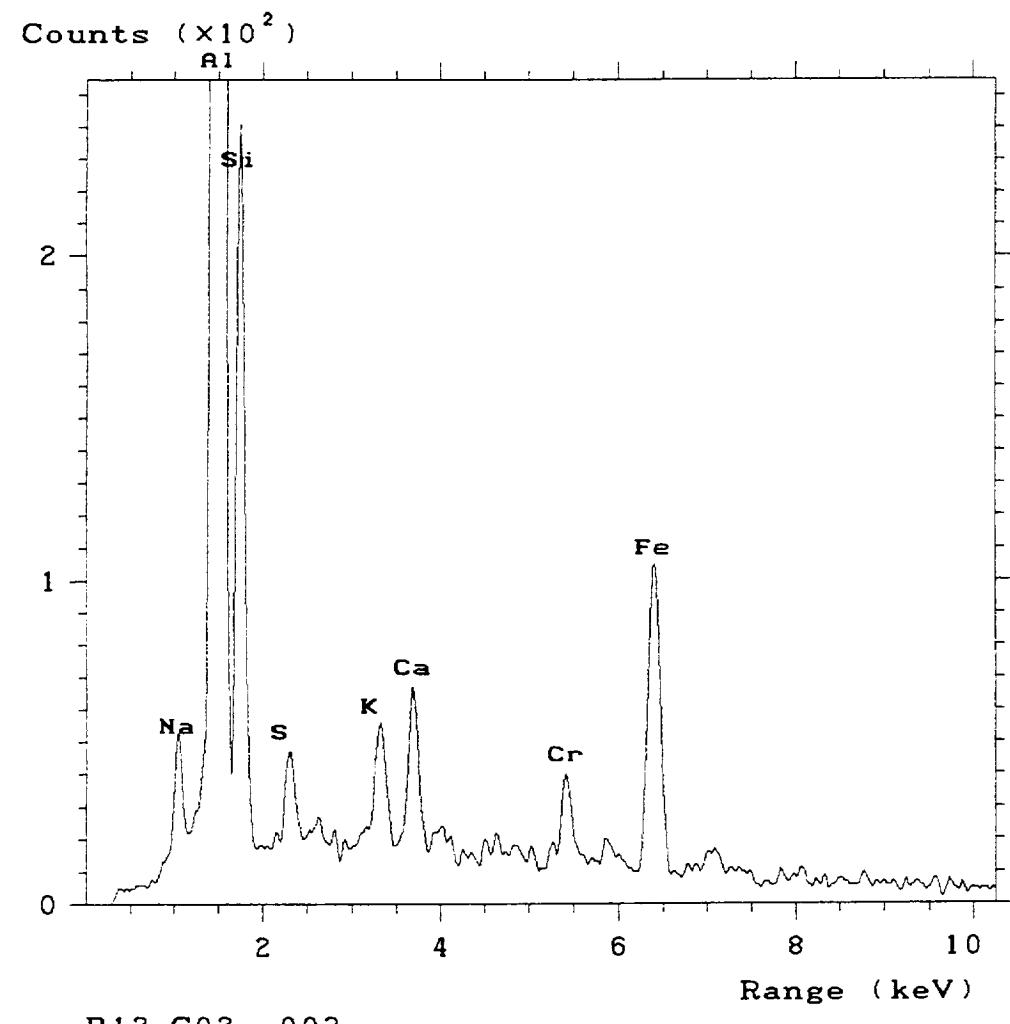


B12 - C02

002

mm

A-248



B12 -CO₂

003

mm

A-249

Counts ($\times 10^2$)

2

1

0

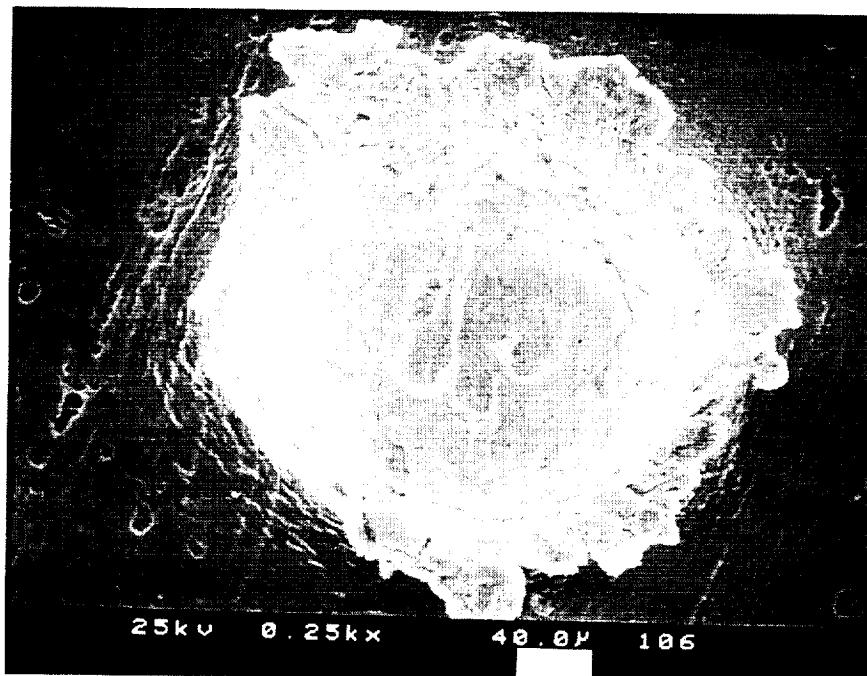
NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

2 4 6 8 10

Range (keV)

B12-C02, 005



B12-C02

005

A-250

Counts ($\times 10^2$)

2

NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

1

0

2

4

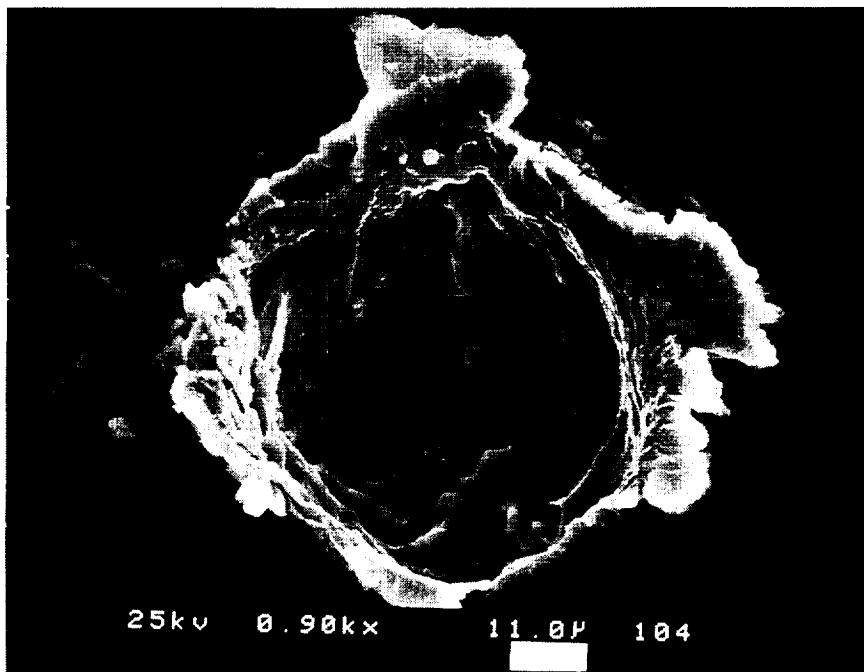
6

8

10

Range (keV)

B12-C02, 006

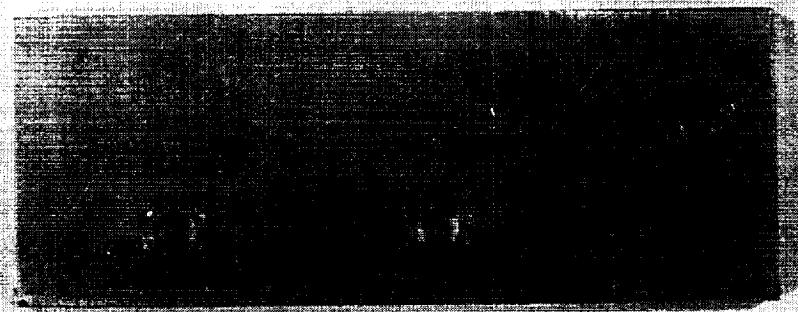


B12-C02

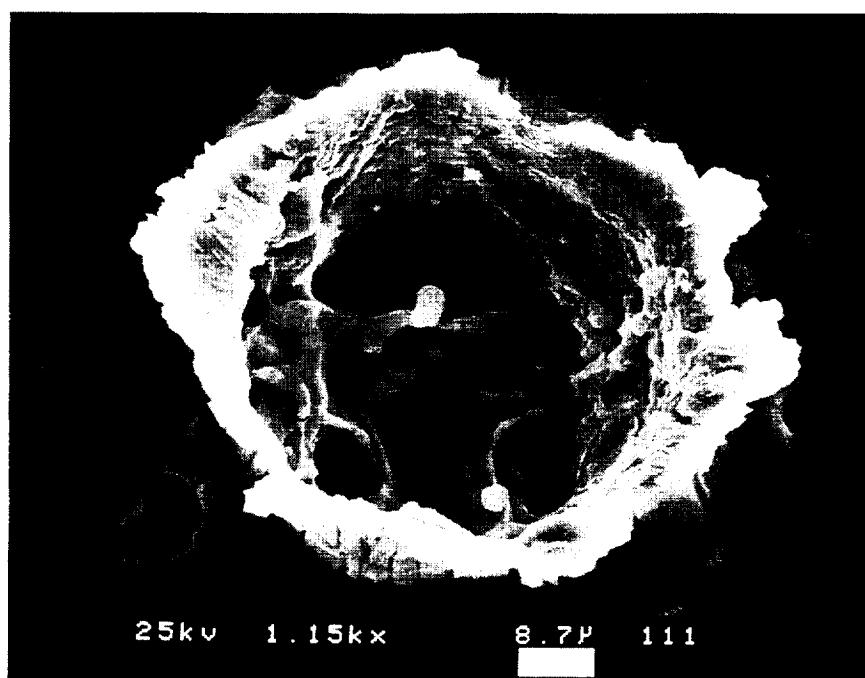
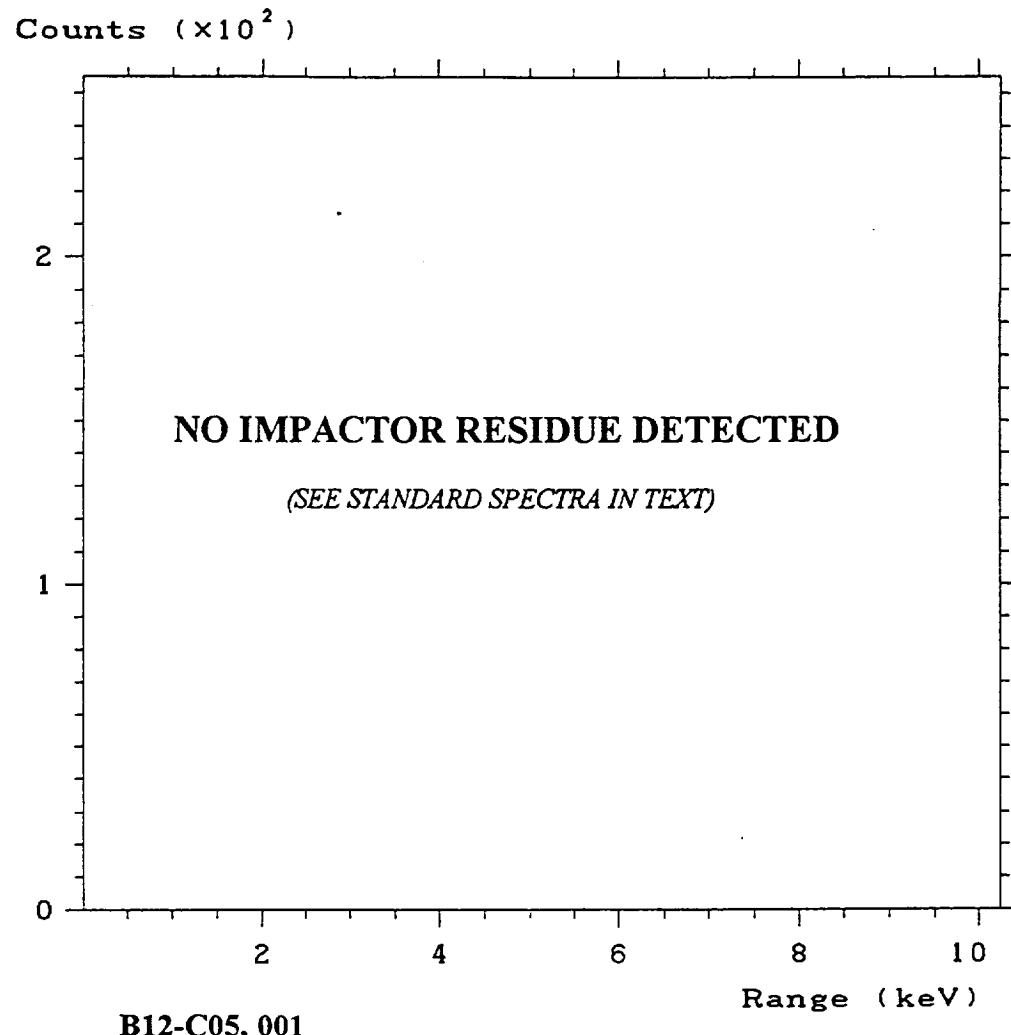
006

A-251

CLAMP NO.	IMPACT NO.	XCoor (mm)	YCoor (mm)	DIAMETER (μm)	COMMENTS (origin)
B12-C05	001	80	16	60	UNKNOWN
	002	54	21	180	MICROMETEORITIC
	003	69	27	230	MICROMETEORITIC
	004	117	46	110	UNKNOWN



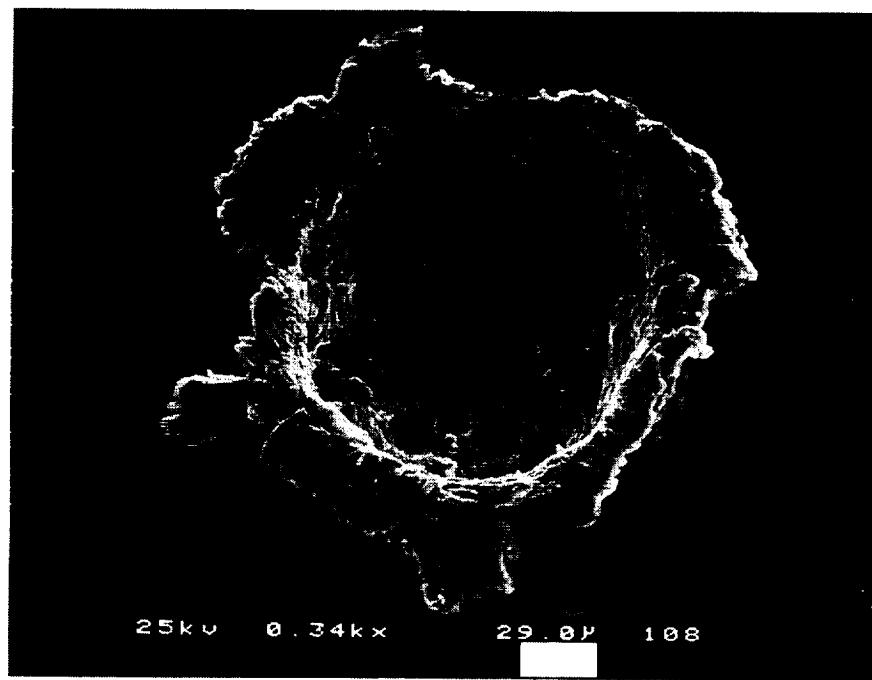
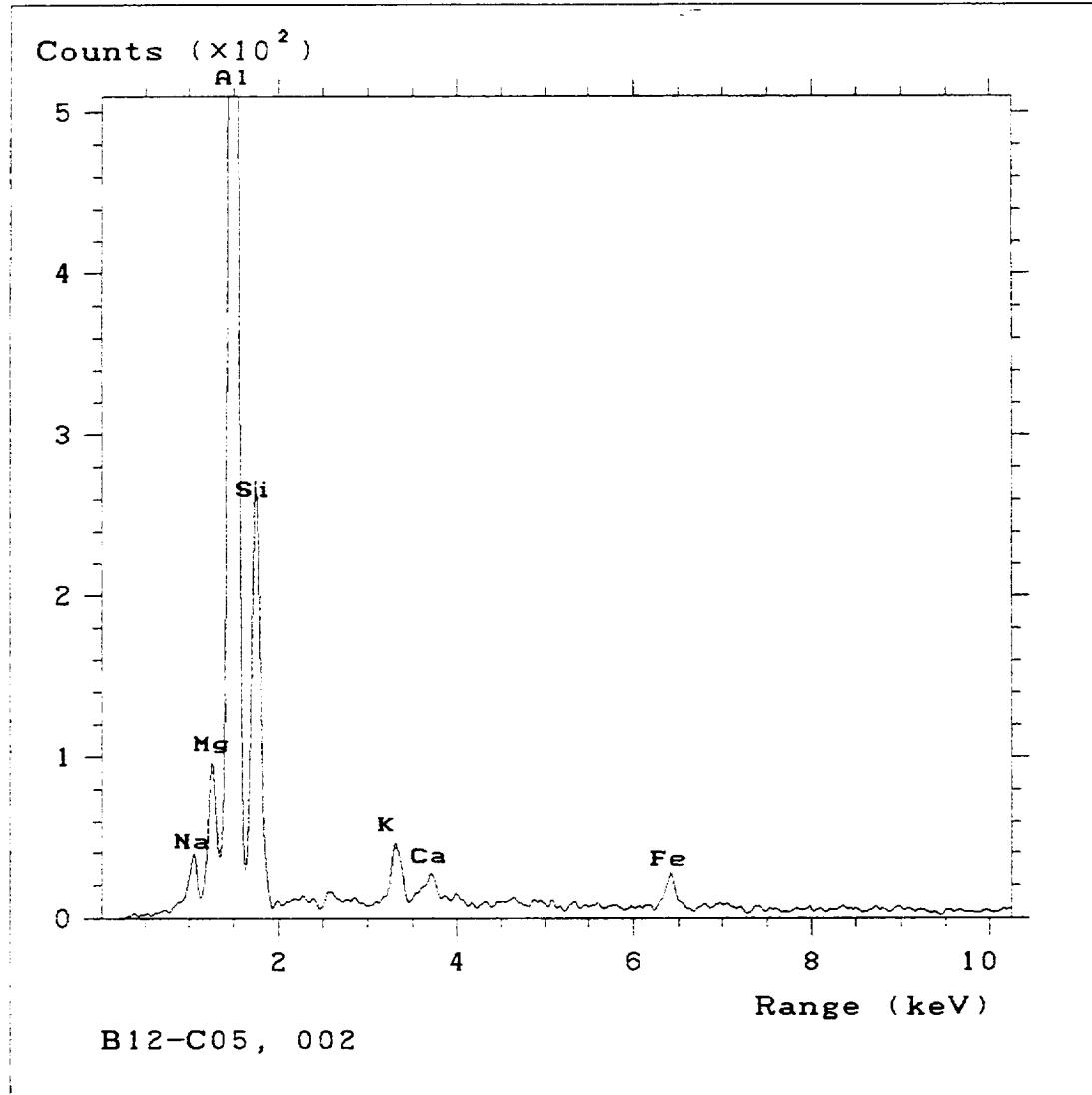
B12 - C05



B12-C05

001

A-253

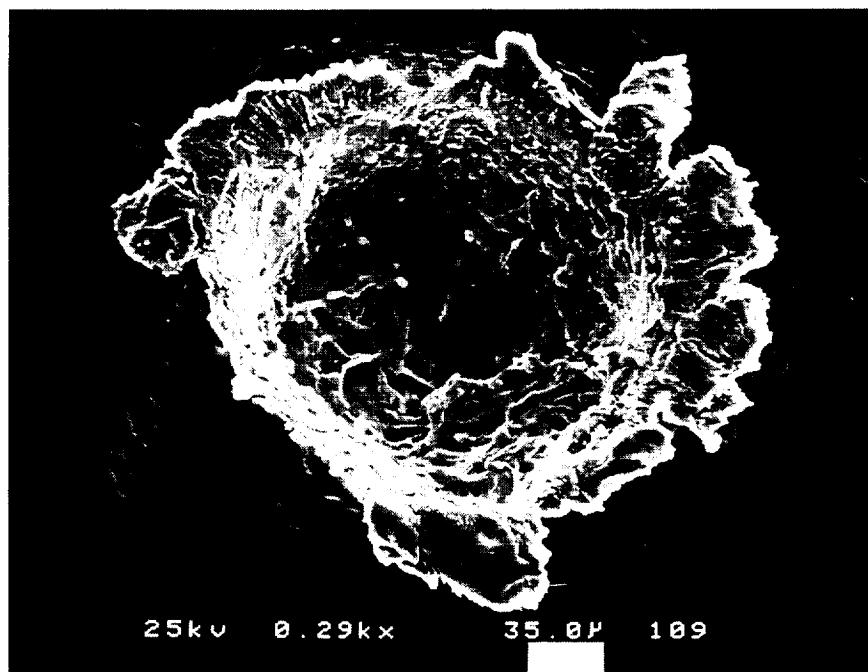
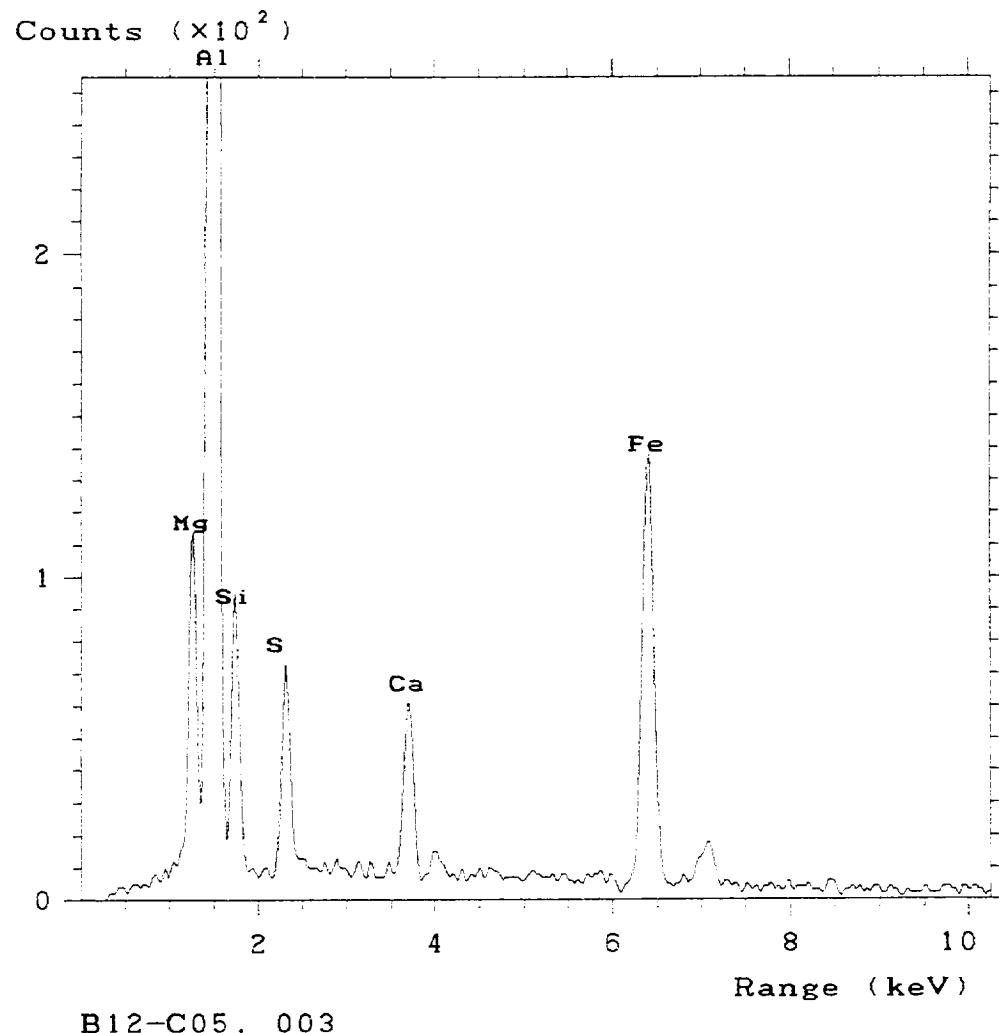


B12-C05

002

mm

A-254



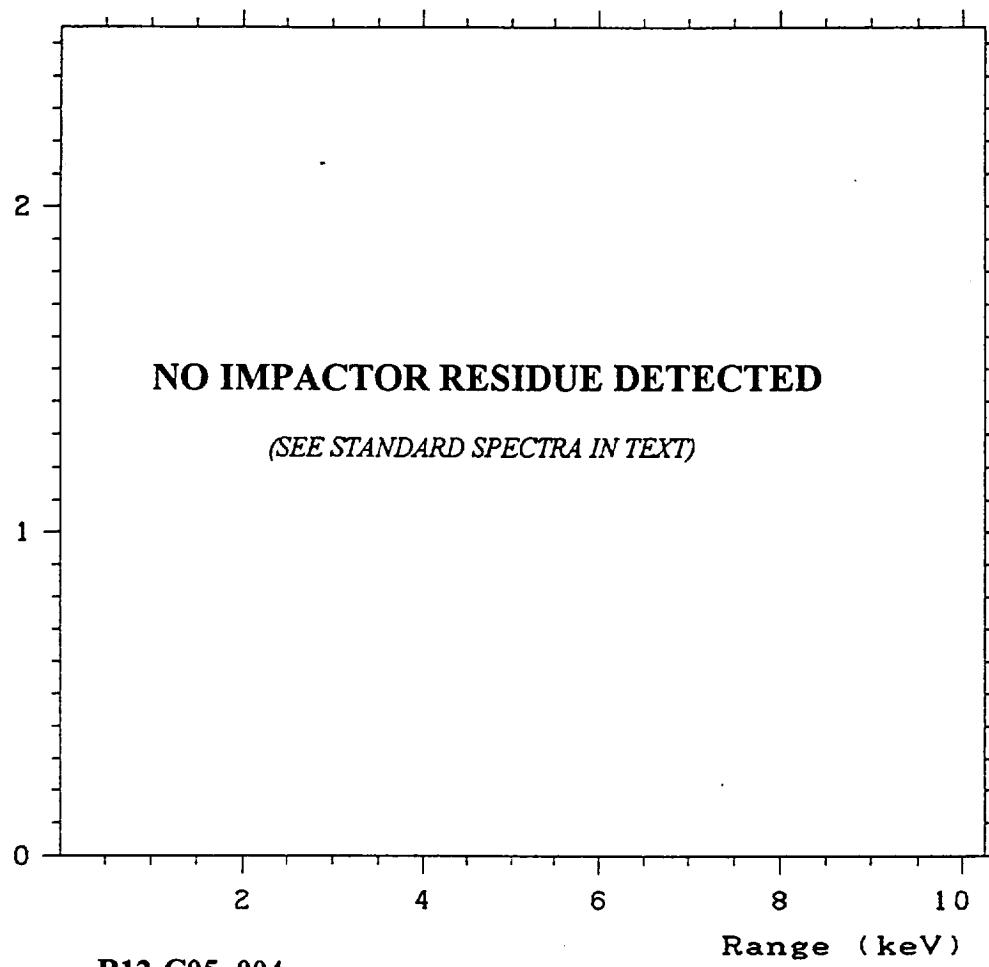
B12 - C05

003

mm

A-255

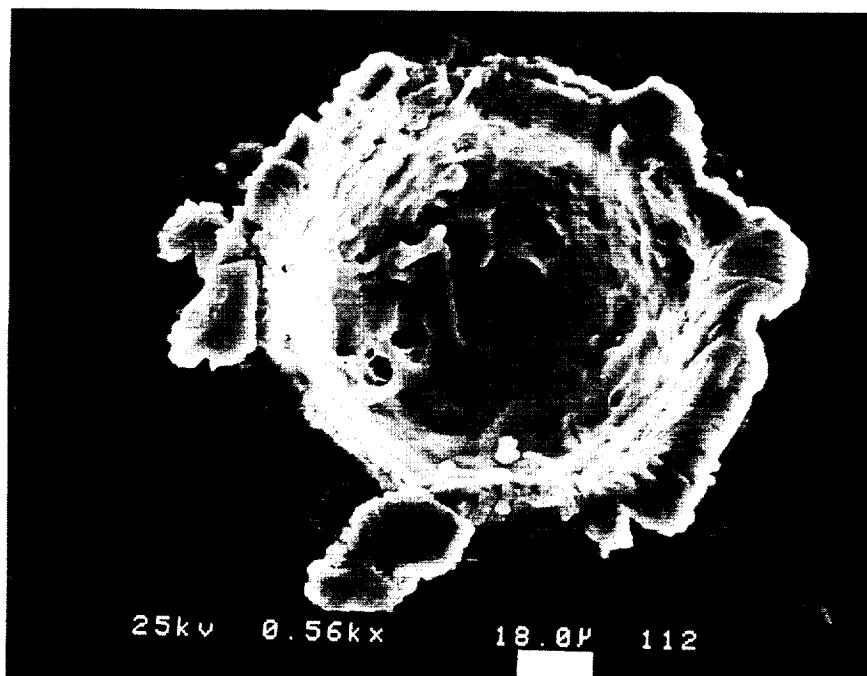
Counts ($\times 10^2$)



NO IMPACTOR RESIDUE DETECTED

(SEE STANDARD SPECTRA IN TEXT)

B12-C05, 004

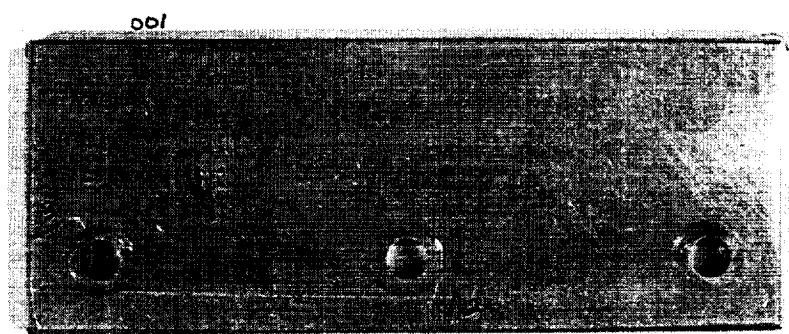


B12-C05

004

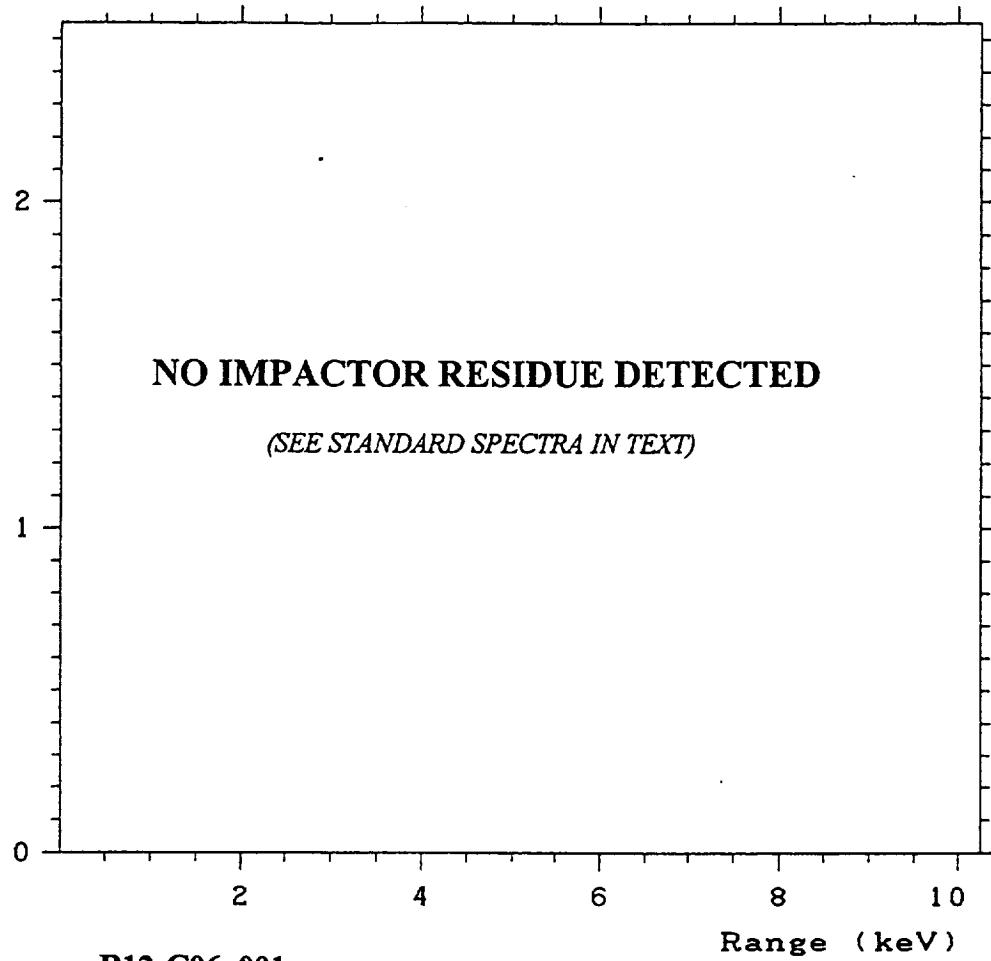
A-256

<u>CLAMP NO.</u>	<u>IMPACT NO.</u>	<u>XCoor (mm)</u>	<u>YCoor (mm)</u>	<u>DIAMETER (μm)</u>	<u>COMMENTS (origin)</u>
B12-C06	001	20	49	600	UNKNOWN
	002	70	7	360	MICROMETEORITIC
	003	0	16	200	NOT AN IMPACT

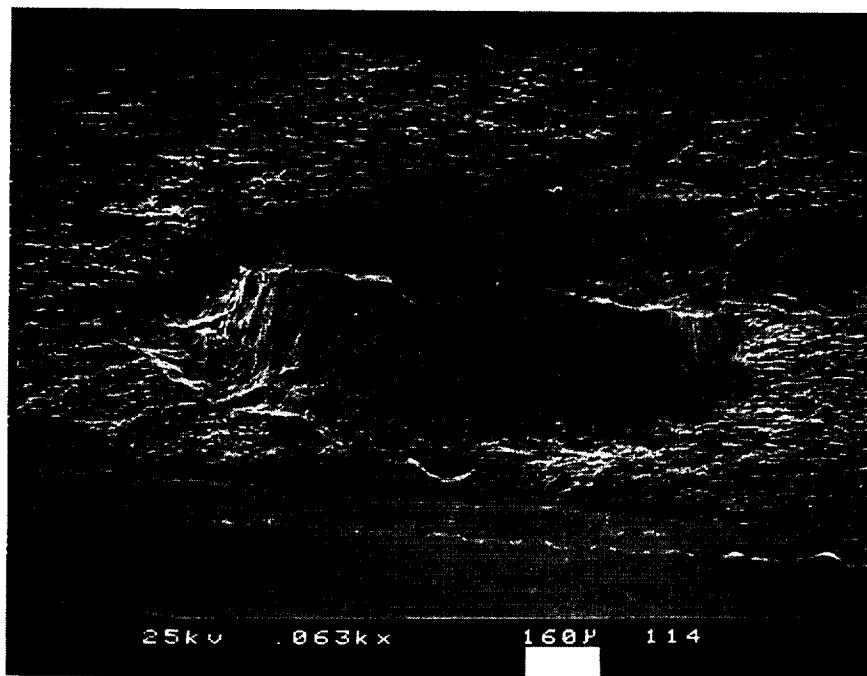


B12-C06

Counts ($\times 10^2$)



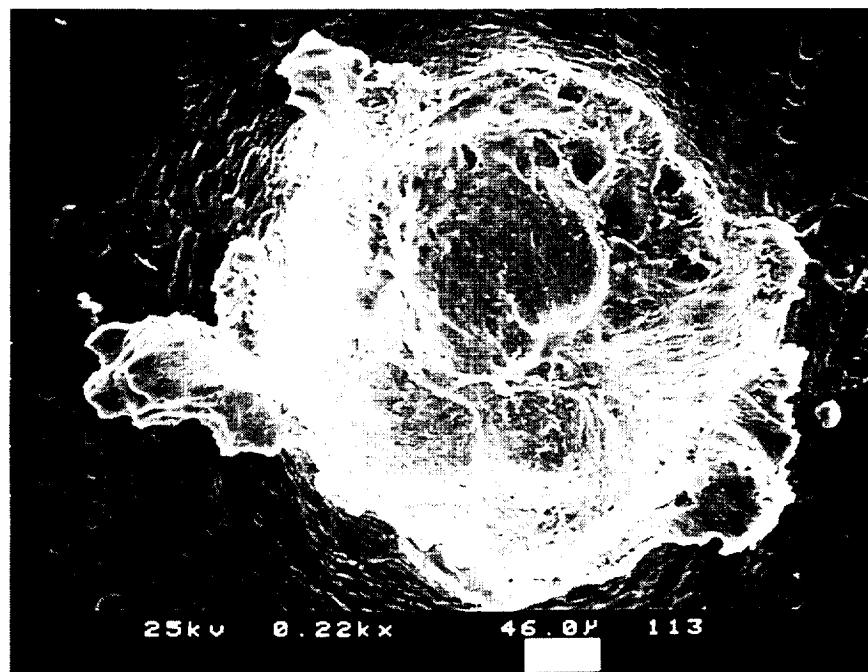
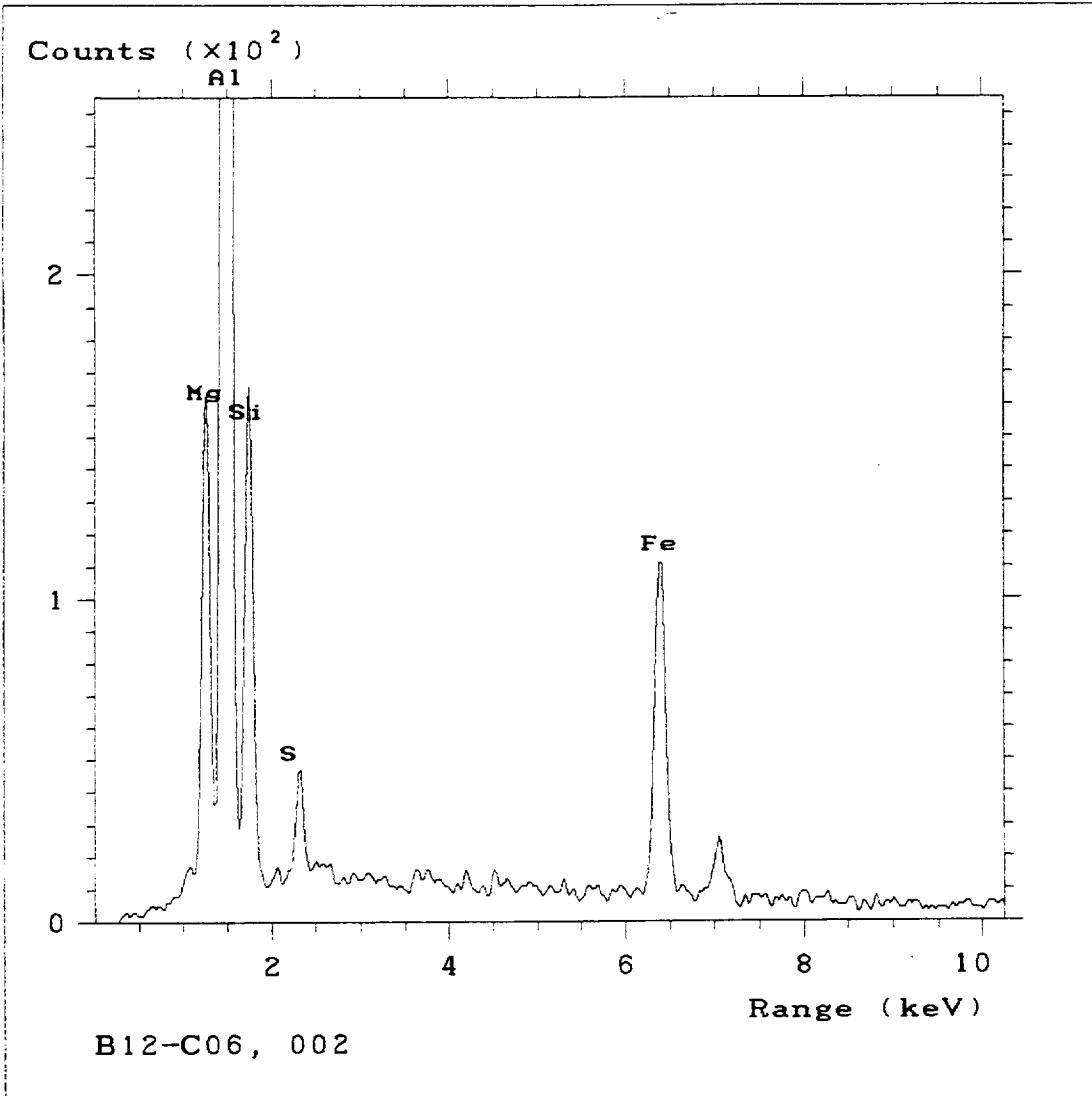
B12-C06, 001



B12 - C 00

001

A-258

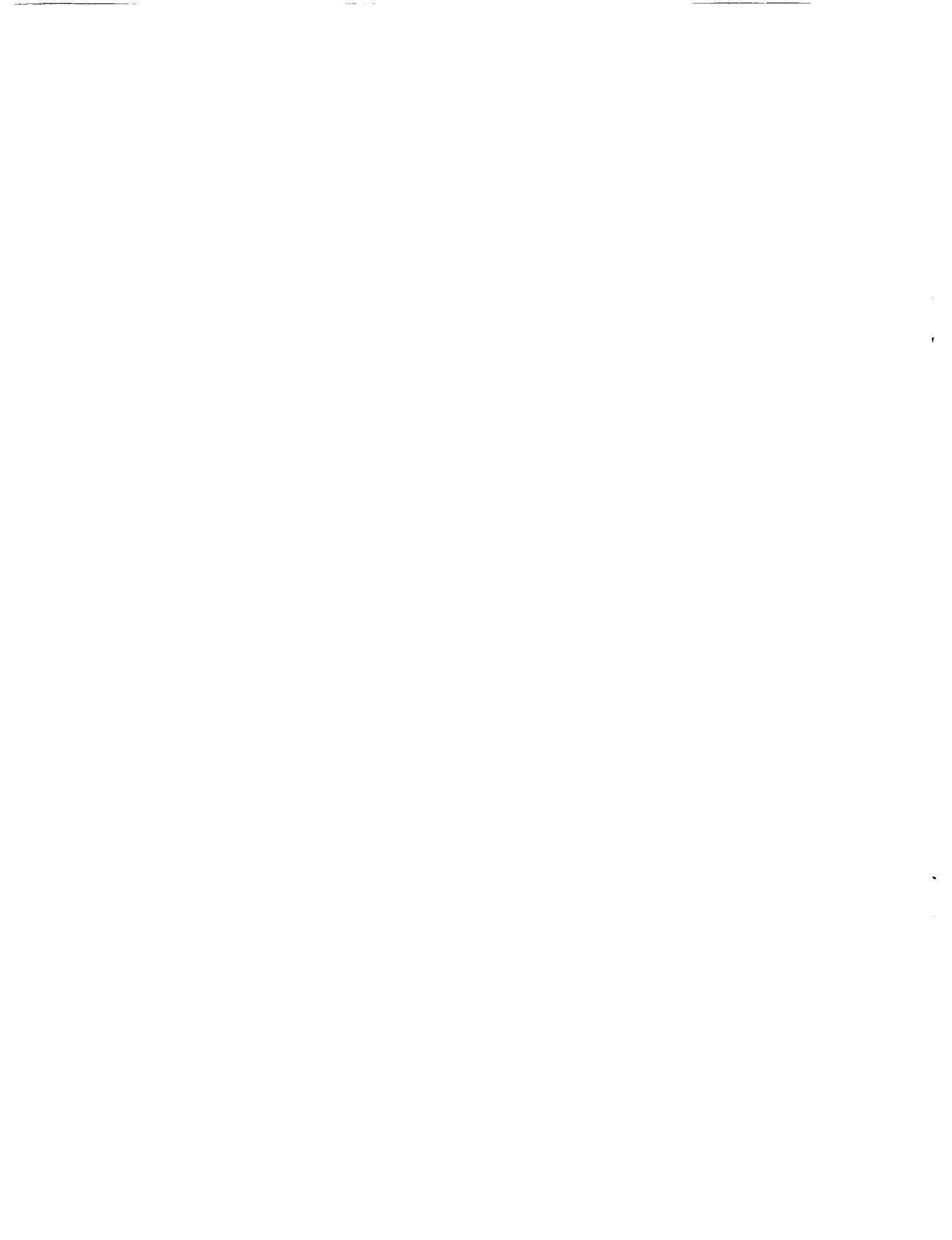


B12-C06

002

mm

A-259



REPORT DOCUMENTATION PAGE

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13. ABSTRACT (Maximum 200 words) The Long Duration Exposure Facility (LDEF) was placed in low-Earth orbit LEO) in 1984 and recovered 5.7 years later. The LDEF was host to several individual experiments specifically designed to characterize critical aspects of meteoroid and debris environment in LEO. However, it was realized from the beginning that the most efficient use of the satellite would be to examine the entire surface for impact features. In this regard, particular interest has centered on common exposed materials that faced in all LDEF pointing directions. Among the most important of these materials has been the tray clamps. Therefore, in an effort to better understand the nature of particulates in LEO and their effects on spacecraft hardware, we are analyzing residues found in impact features on LDEF tray clamp surfaces. This catalog presents all data from clamps from Bay B of the LDEF. NASA Technical Memorandum 104759 has catalogued impacts that occurred on Bay B (published March 1993). Subsequent catalogs will include clamps from succeeding bays of the satellite.							
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